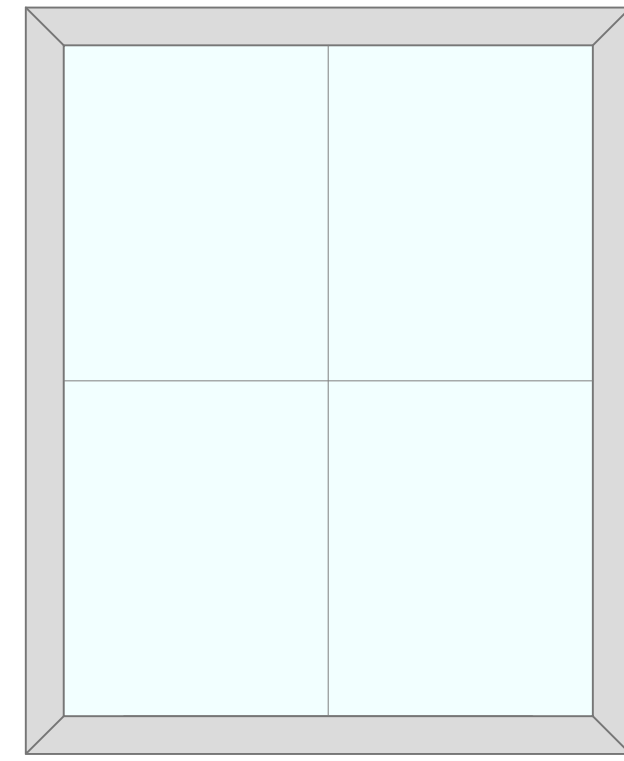
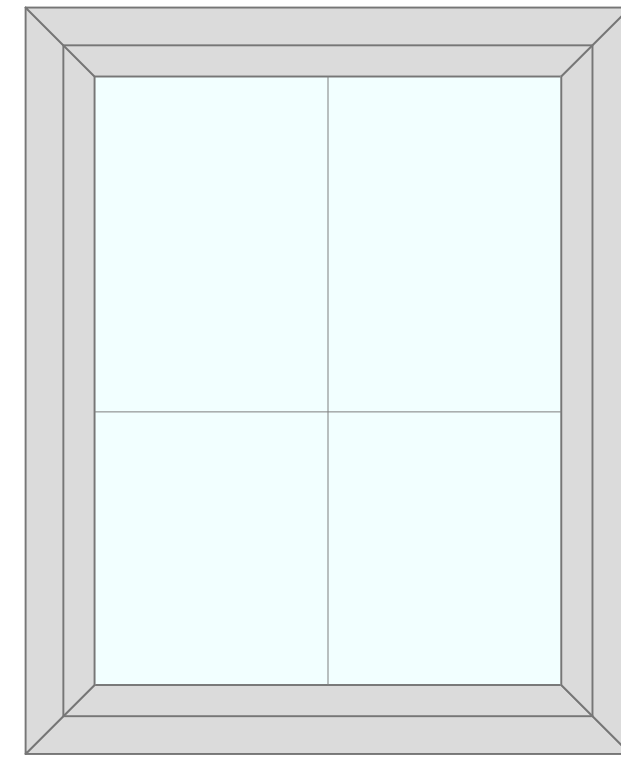


Softline 76mm PVC Product Guide

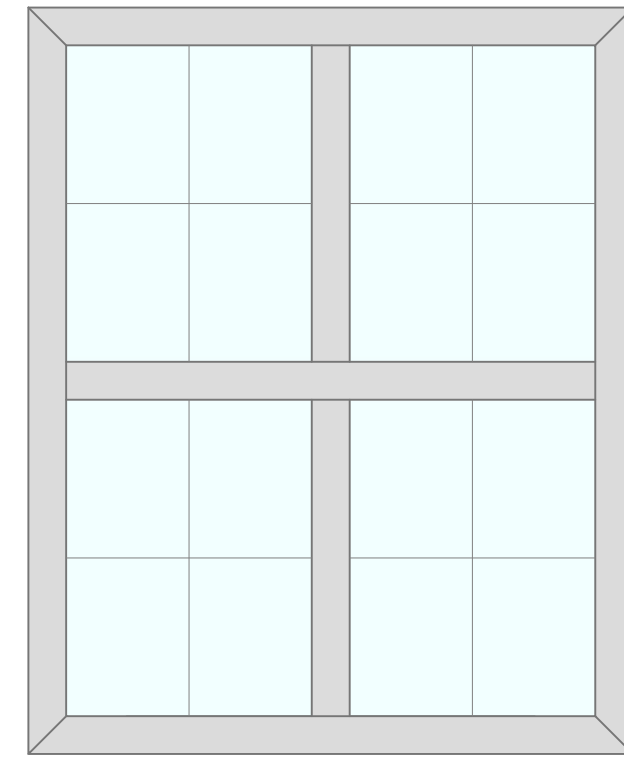
Window Options



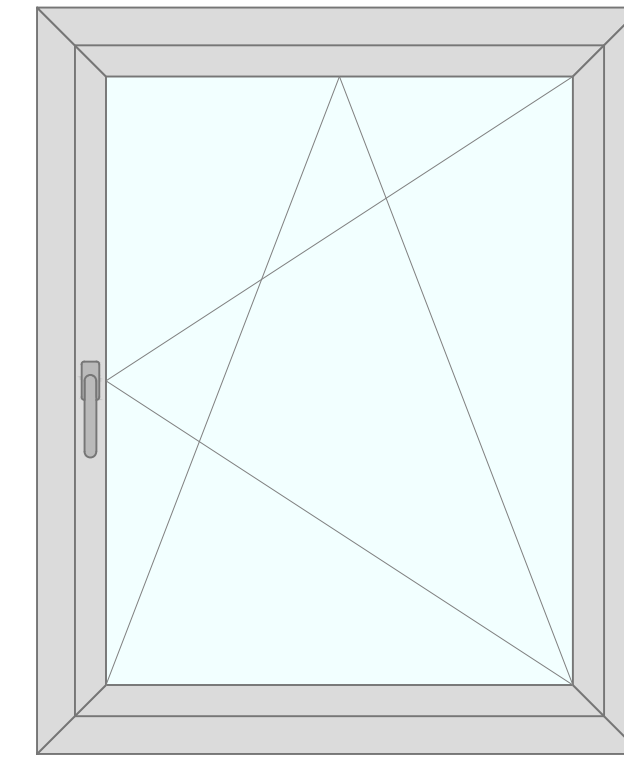
FIXED GLAZING
IN FRAME



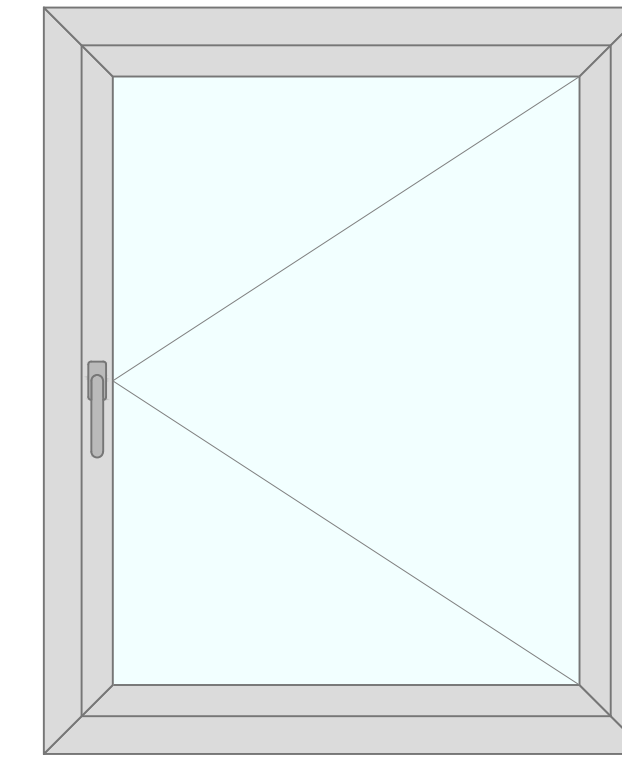
FIXED GLAZING
IN SASH



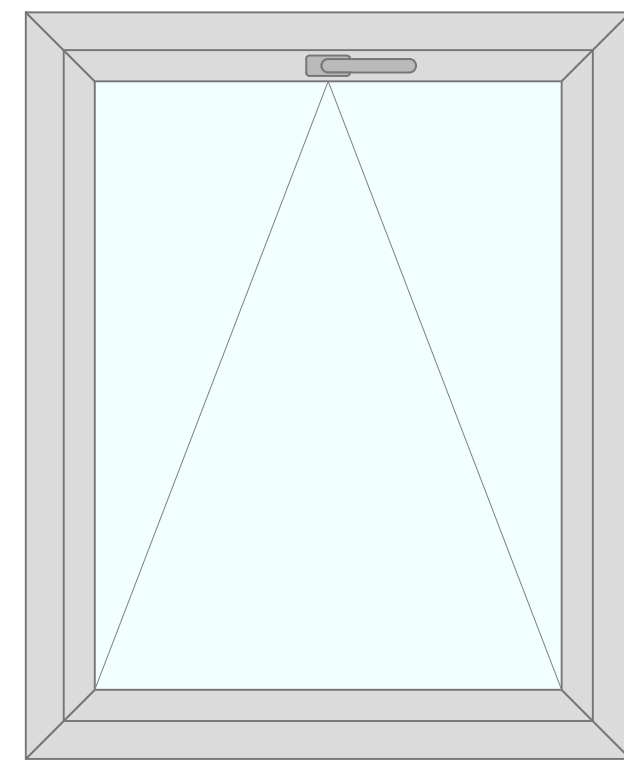
FIXED WINDOW
WITH INTEGRAL
MULLIONS



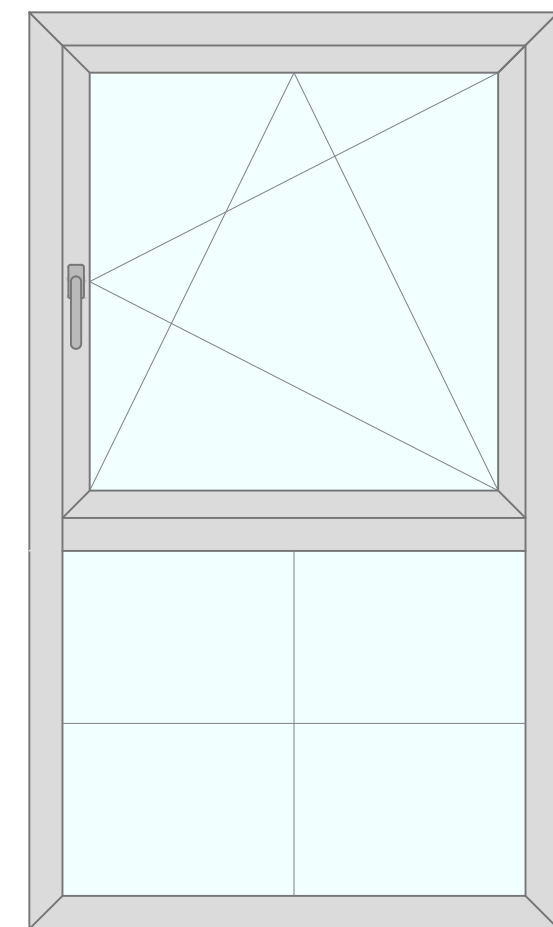
OPERABLE WINDOW
TILT & TURN



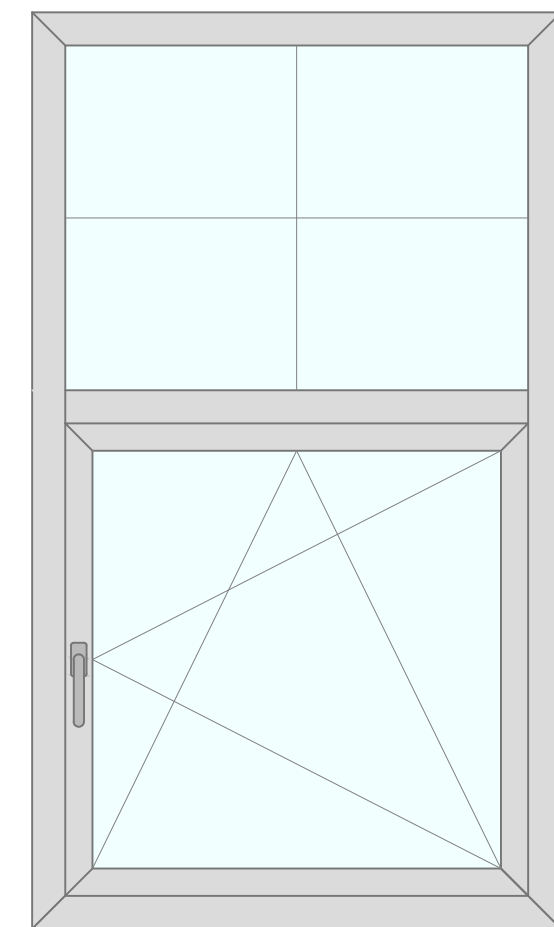
OPERABLE WINDOW
TURN ONLY



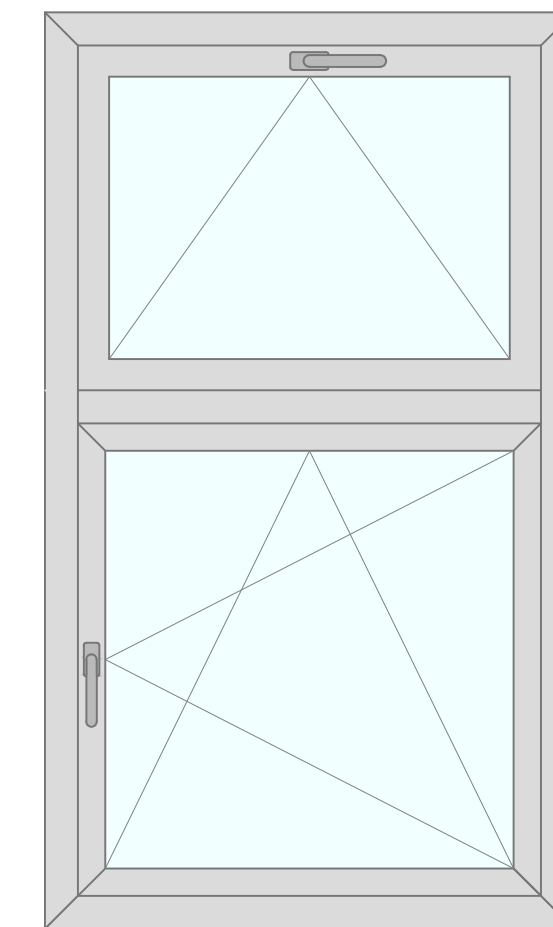
OPERABLE WINDOW
TILT ONLY



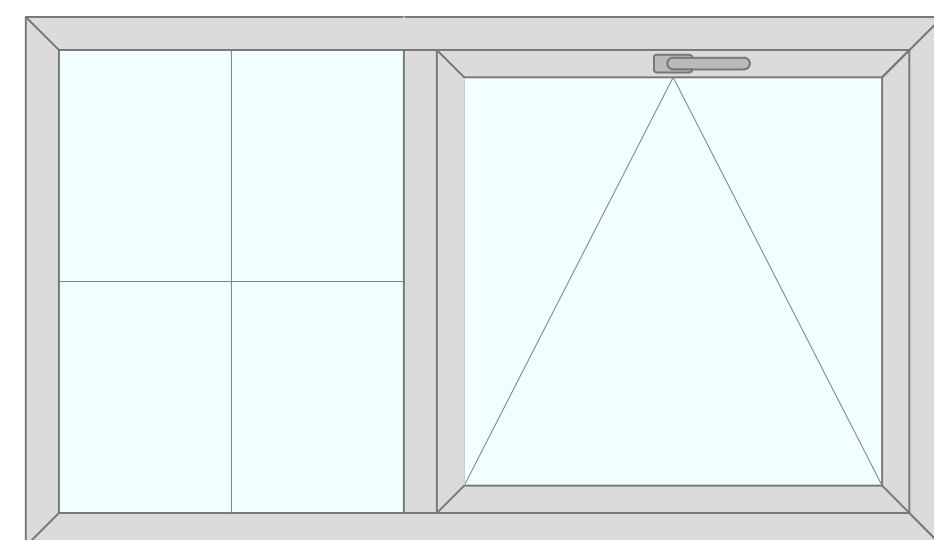
TILT & TURN WINDOW
WITH SPANDREL



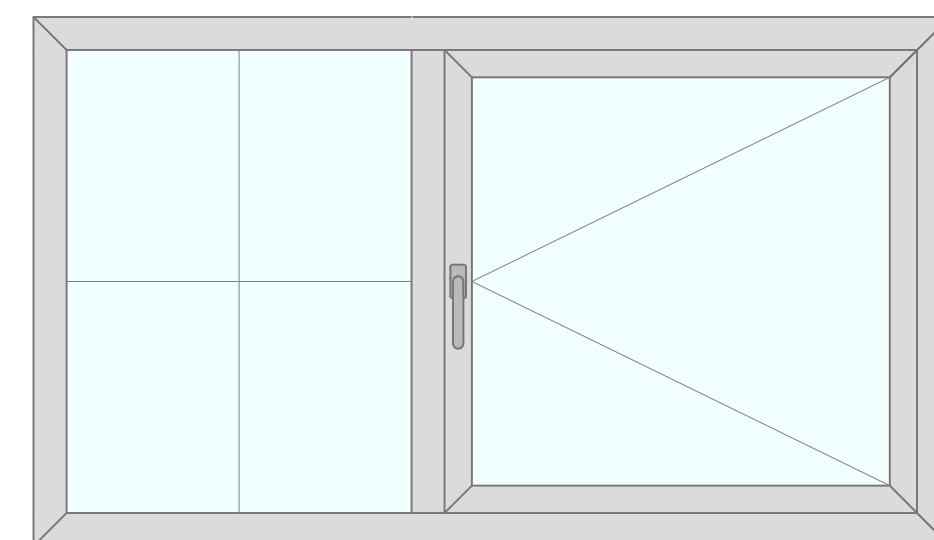
TILT & TURN WINDOW
WITH FIXED FANLIGHT



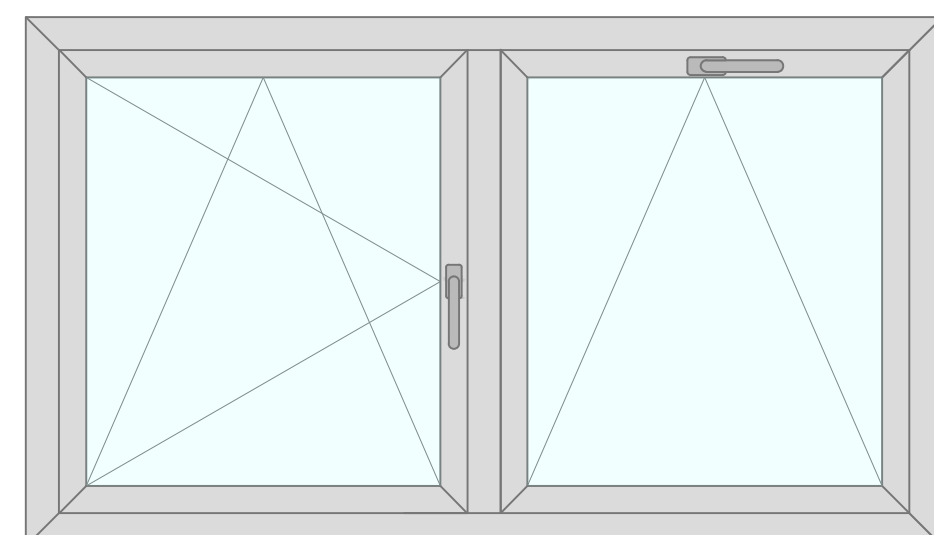
TILT & TURN WINDOW
WITH TILTING FANLIGHT



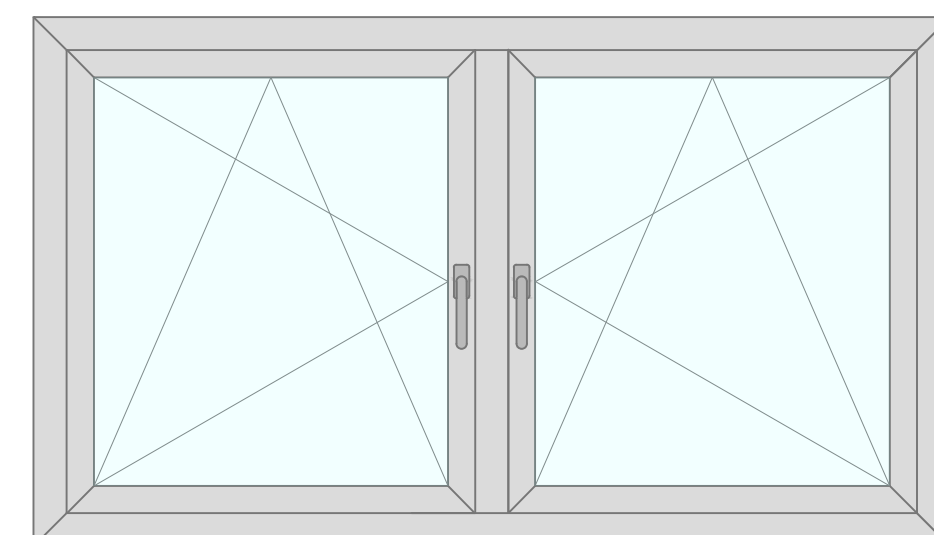
FIXED AND OPERABLE
TILT ONLY WINDOW



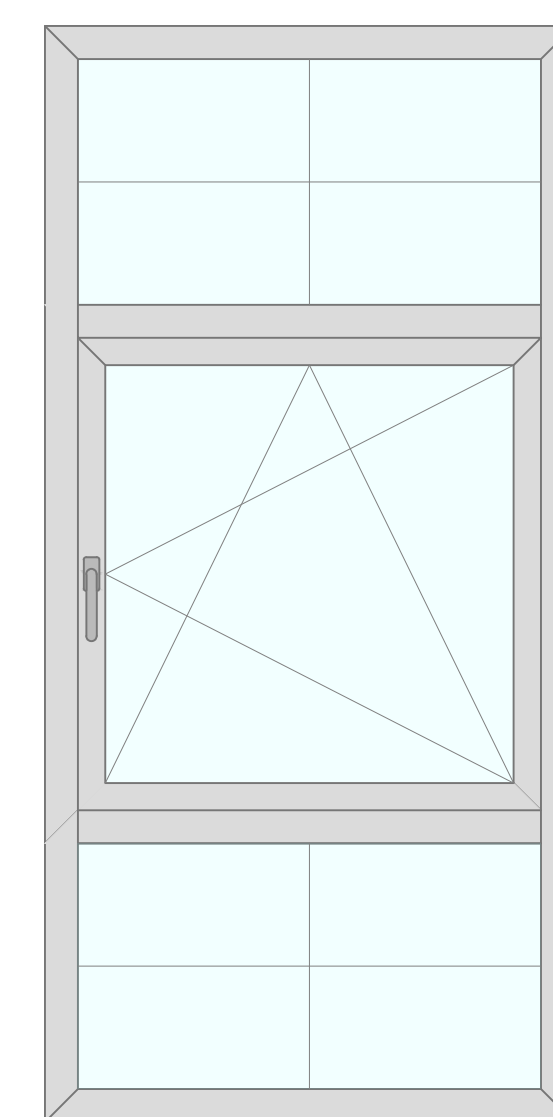
FIXED AND OPERABLE
TILT & TURN WINDOW



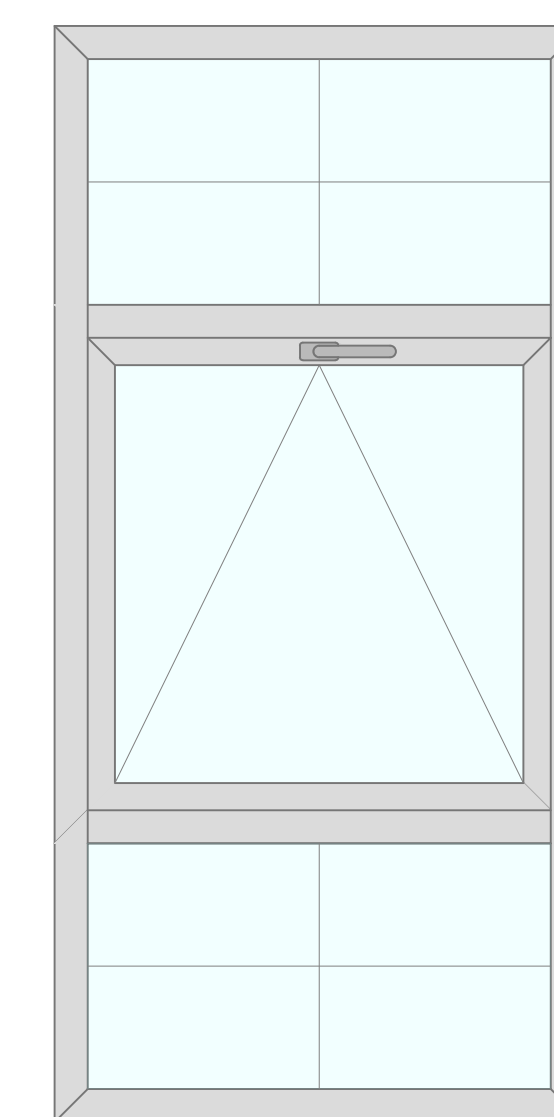
OPERABLE TILT & TURN
AND TILT ONLY WINDOW



OPERABLE TILT & TURN WINDOW
WITH INTEGRAL MULLION

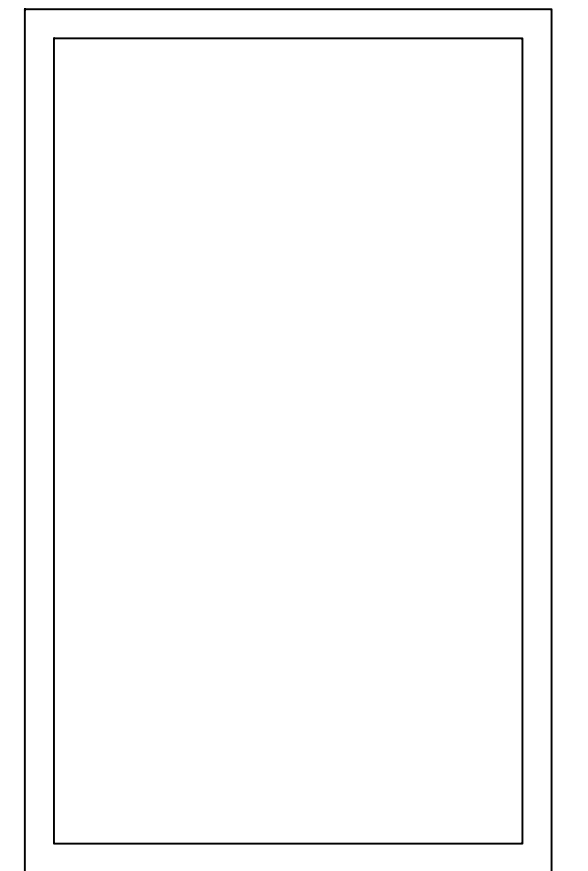


FIXED OPERABLE TILT &
TURN, AND FIXED
WINDOW



FIXED OPERABLE TILT
ONLY, AND FIXED
WINDOW

Elevation key:

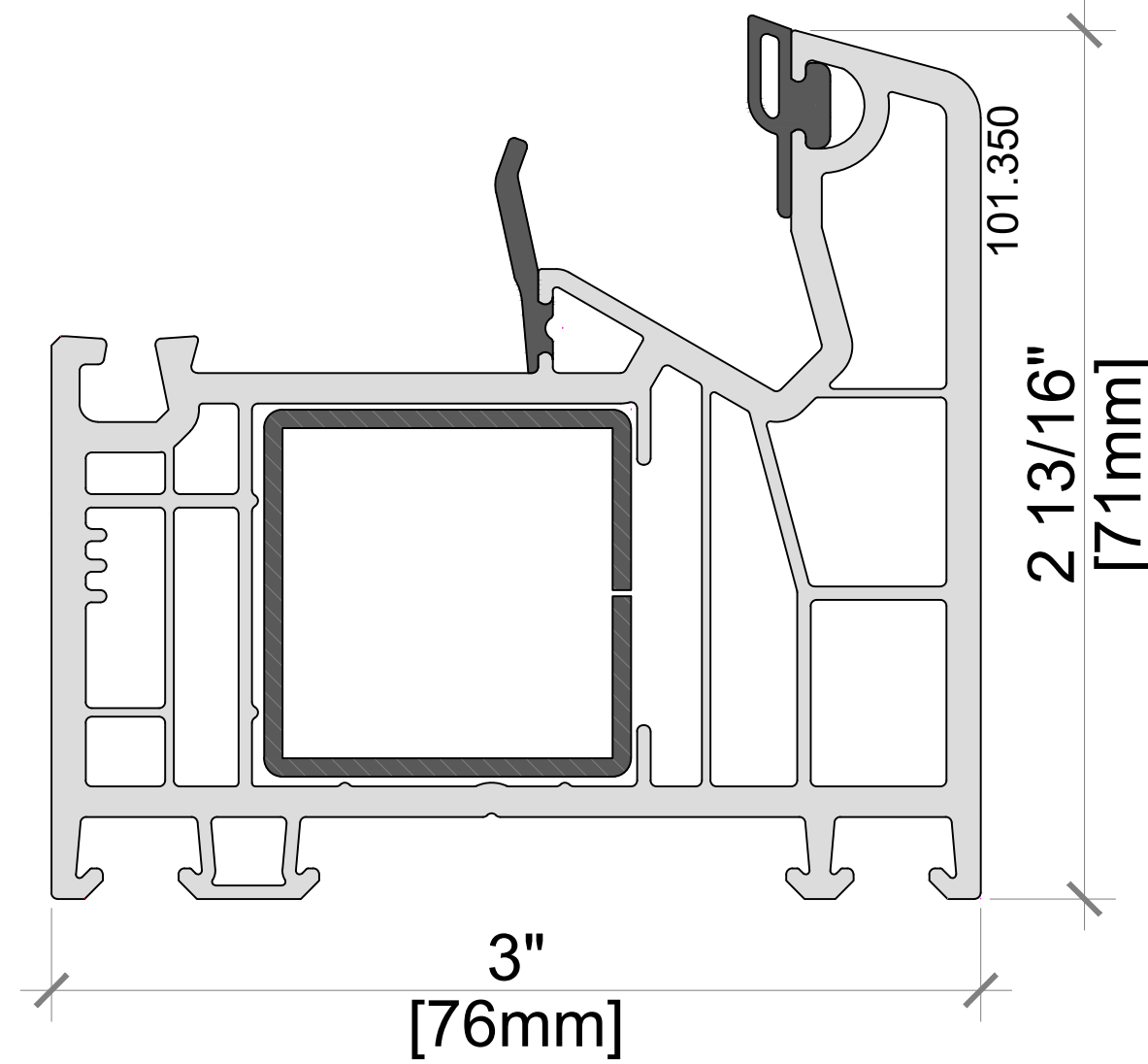


Note: Available in Double & Triple Glazed

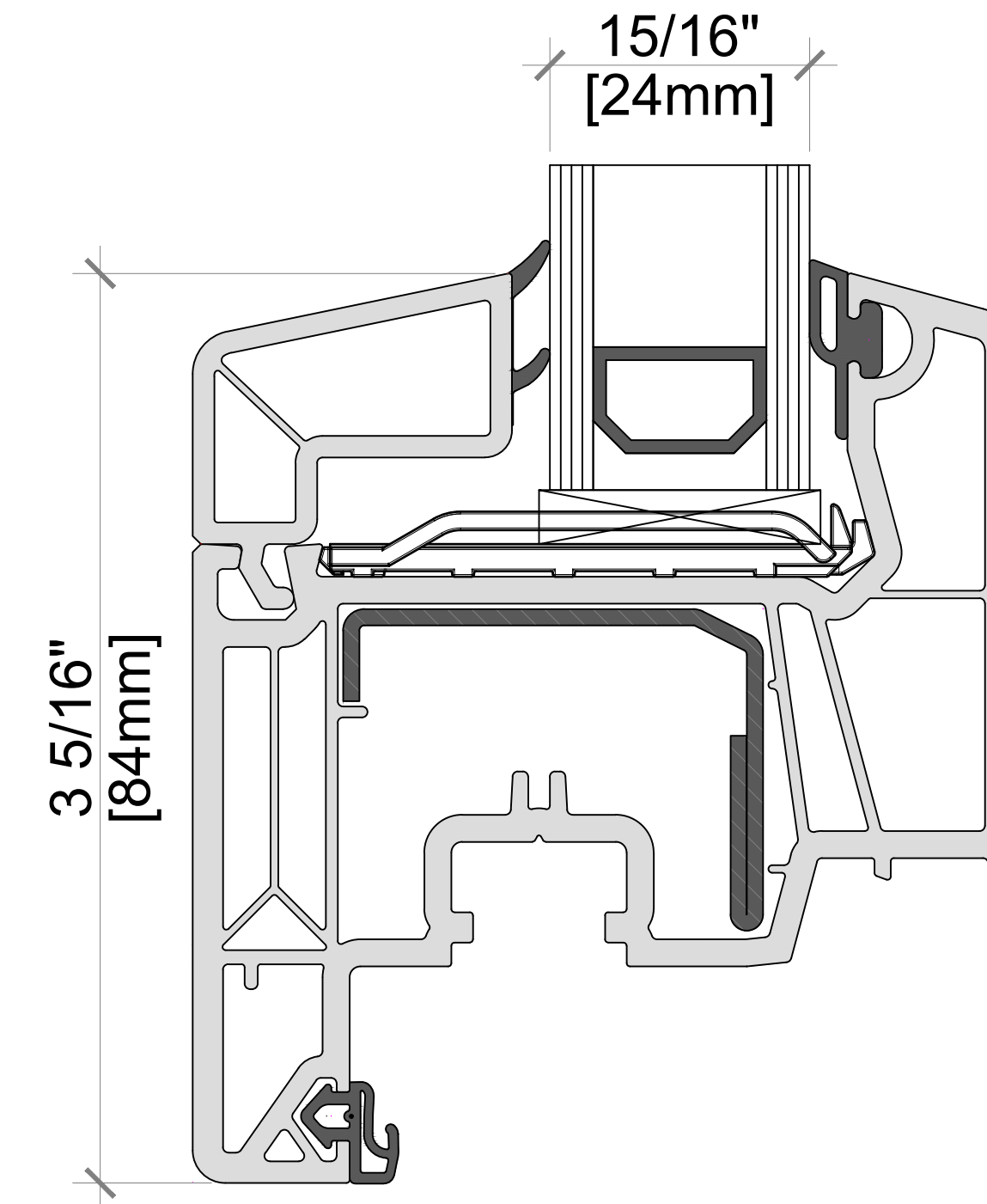
Softline 76mm PVC Product Guide

Window Profile Anatomy

A M B E R L I N E
HIGH PERFORMANCE WINDOWS AND DOORS

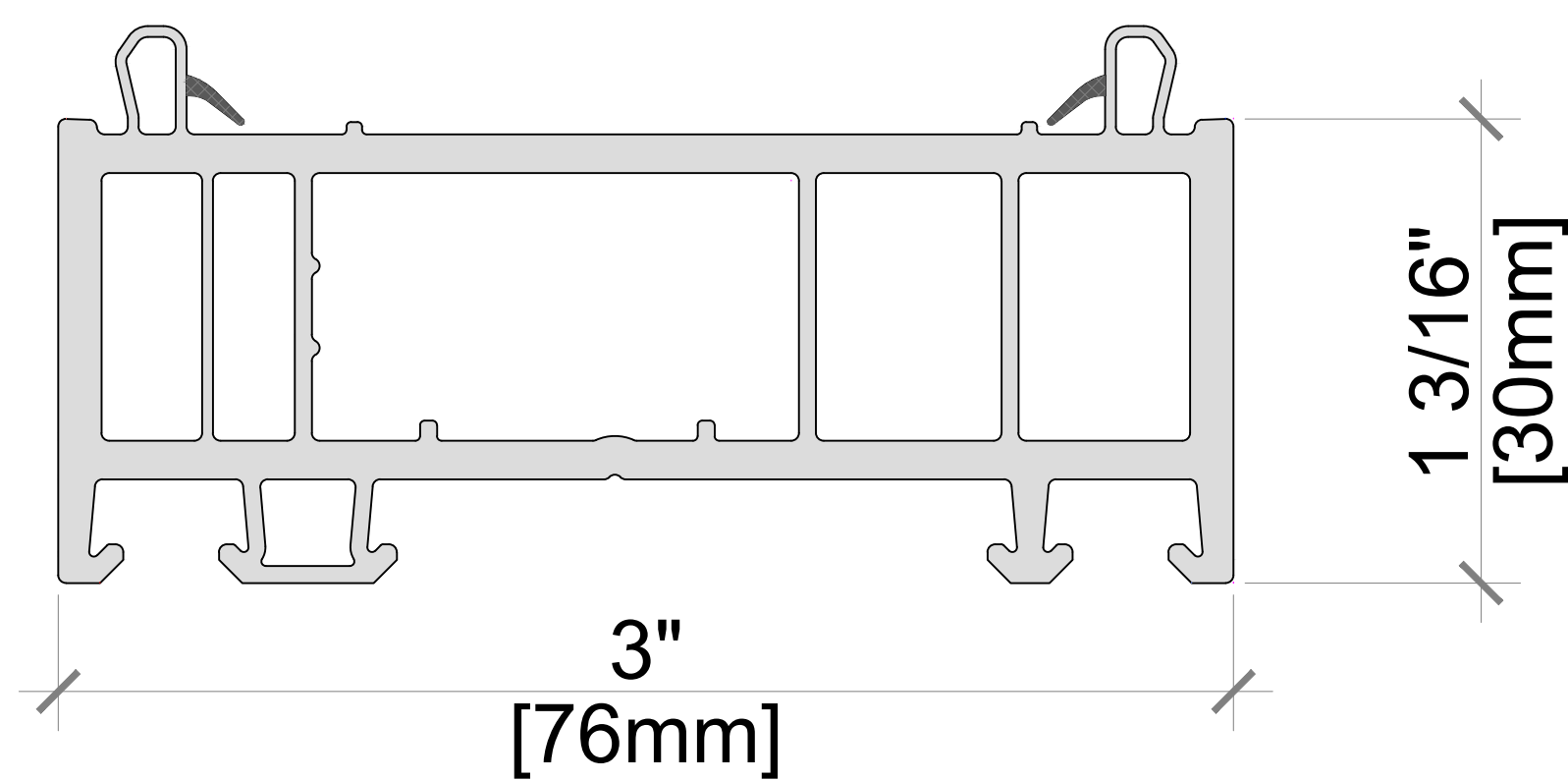
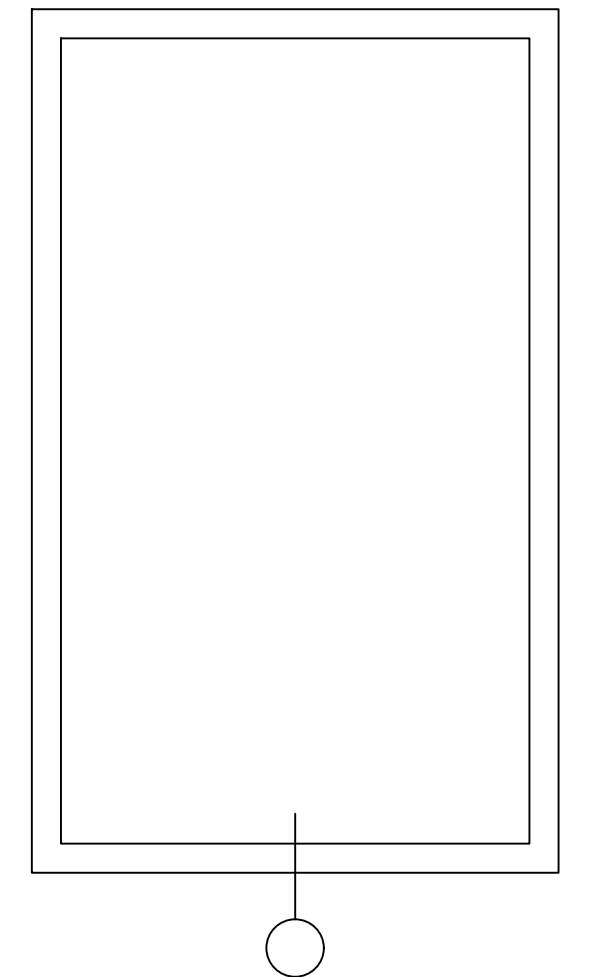


FRAME:
ACTS AS STATIONARY FRAMEWORK AND
HOLDS THE WINDOW INTO THE WALL OF
THE BUILDING



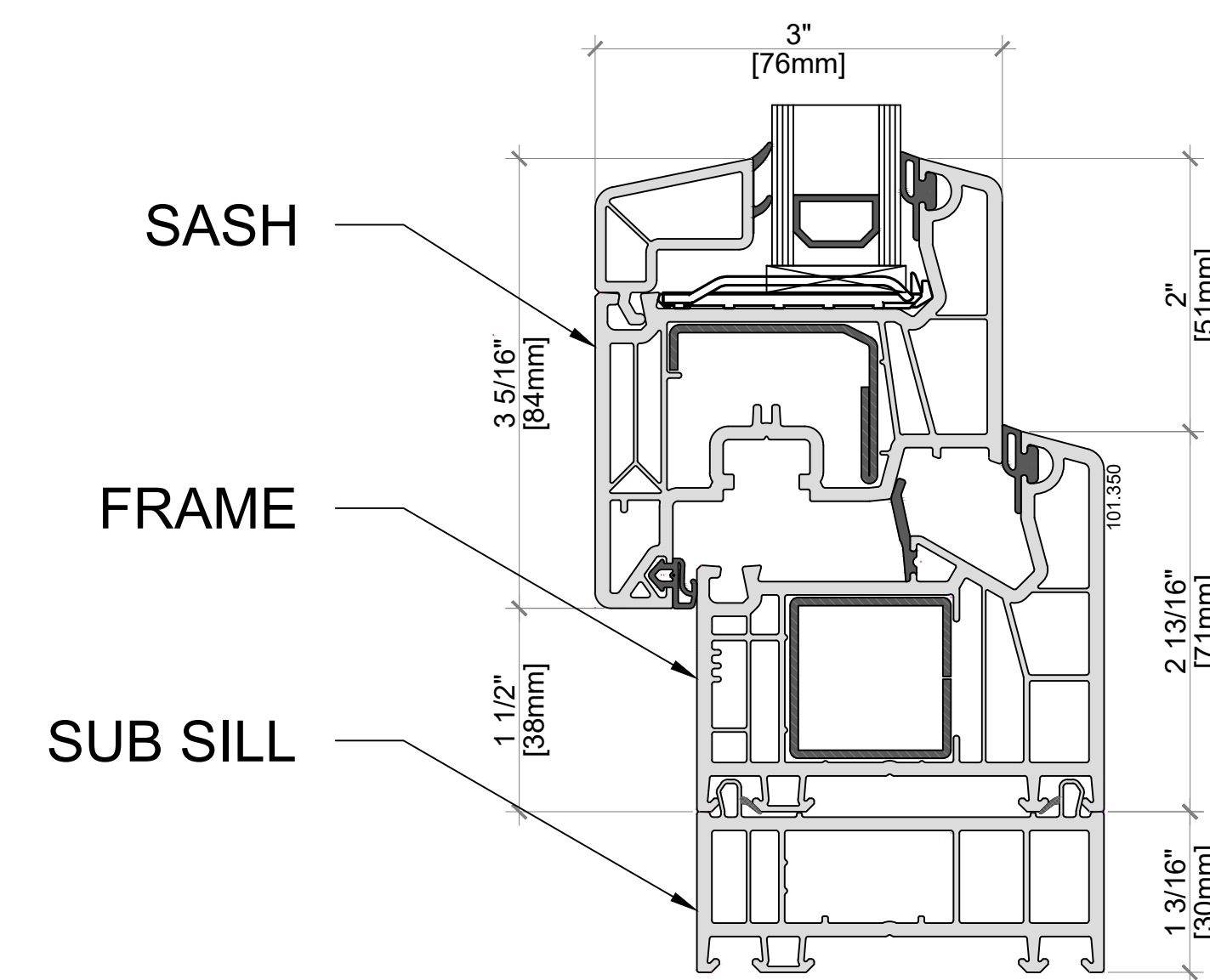
SASH:
HOLDS THE PANES OF GLASS AND
ALLOWS THE WINDOW TO OPERATE AND
HOLD OPEN WINDOWS

Elevation key:



SUB SILL:
ACTS AS A FRAME EXTENSION FOR THE
BOTTOM FRAME OF THE WINDOW

Note:
Sub Sill is Only for the Bottom of the Window
and Not the Head or Jamb of the Window.



76mm PROFILE:
THE SASH AND FRAME CONNECTED TO
MAKE THE WINDOW PROFILE

Note: Sub Sill is Only for the
Bottom of the Window and
Not the Head or Jamb of the
Window

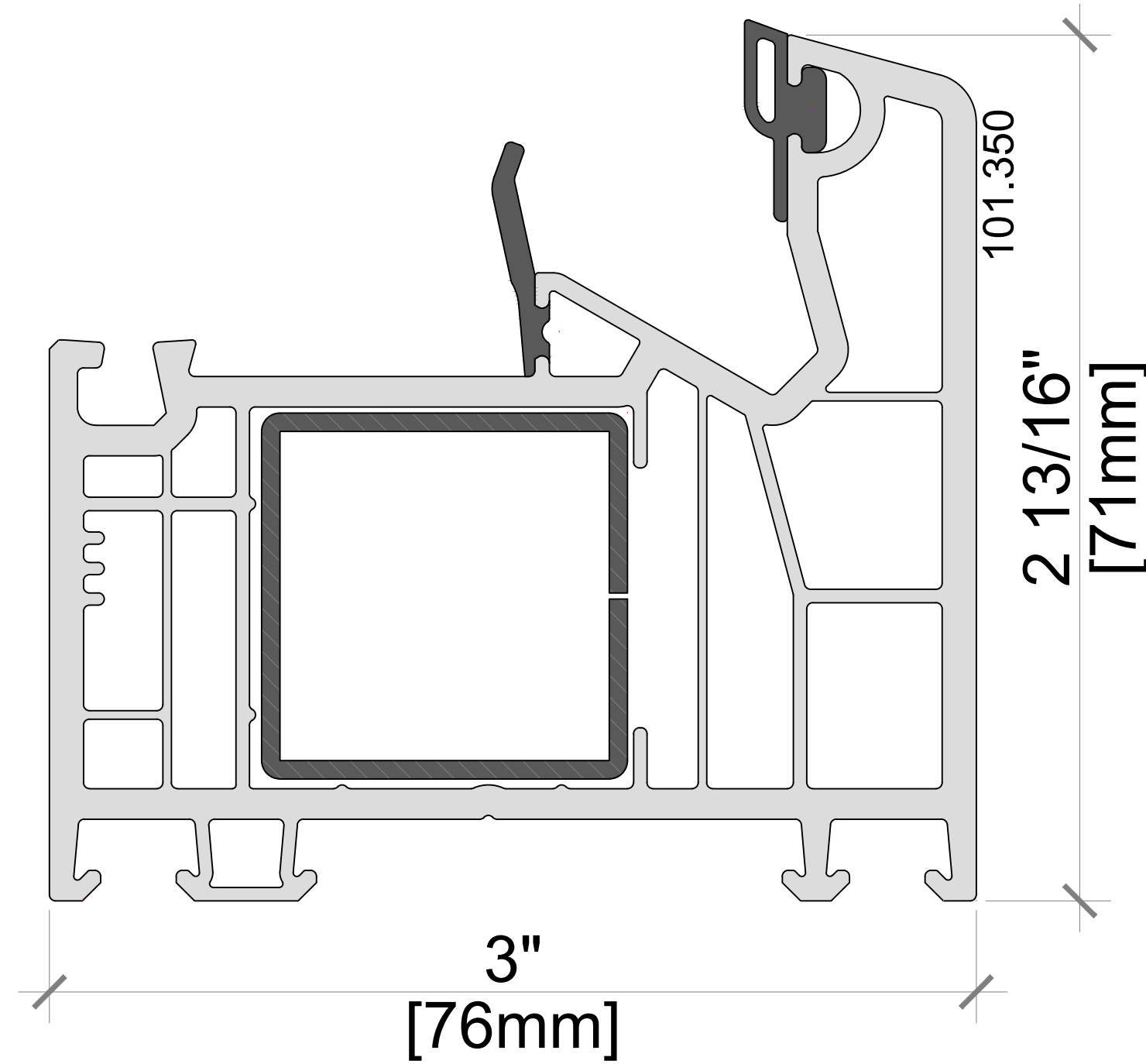
Note: Available in Double &
Triple Glazed

Softline 76mm PVC Product Guide

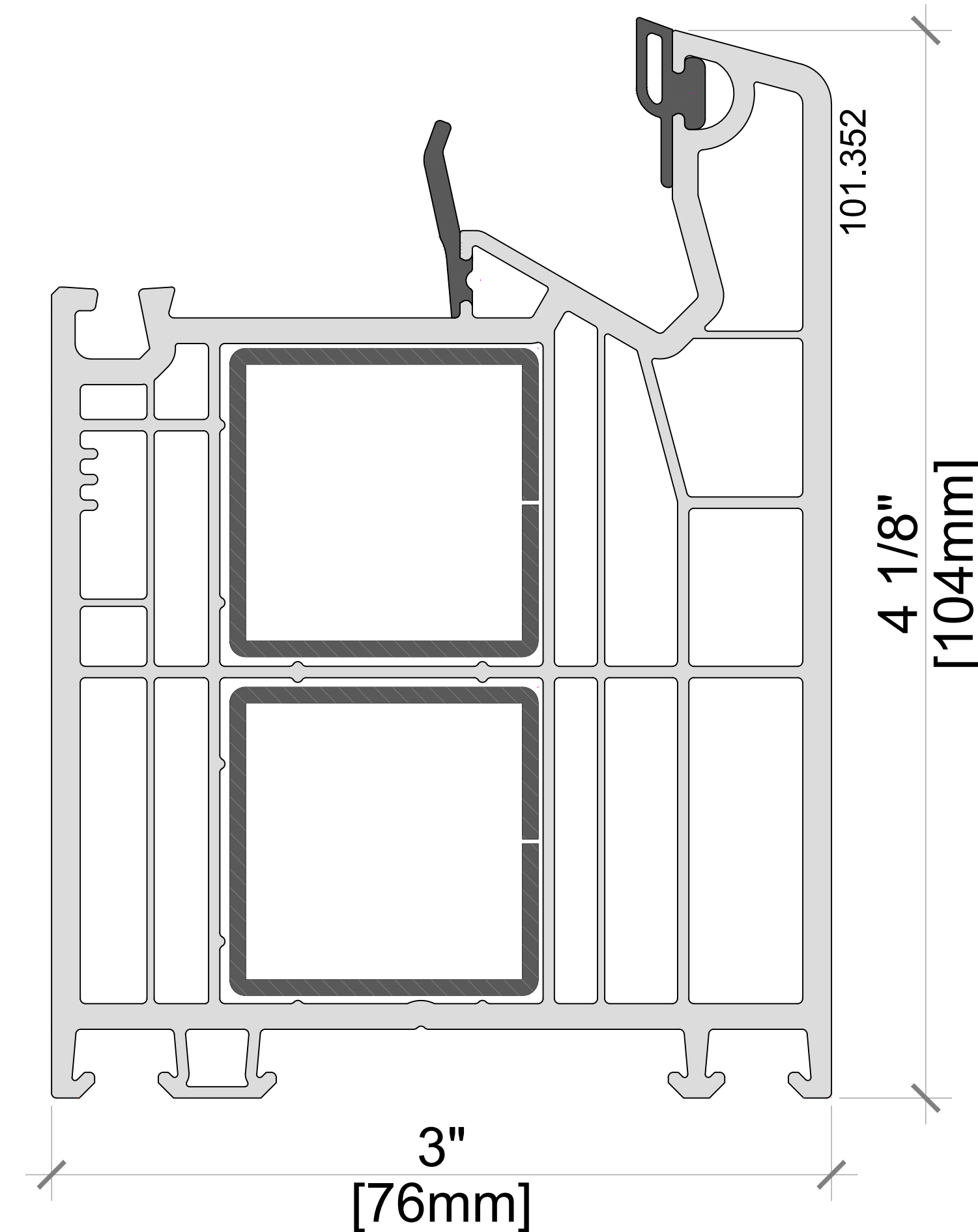
Frame Options

A M B E **R** L I N E

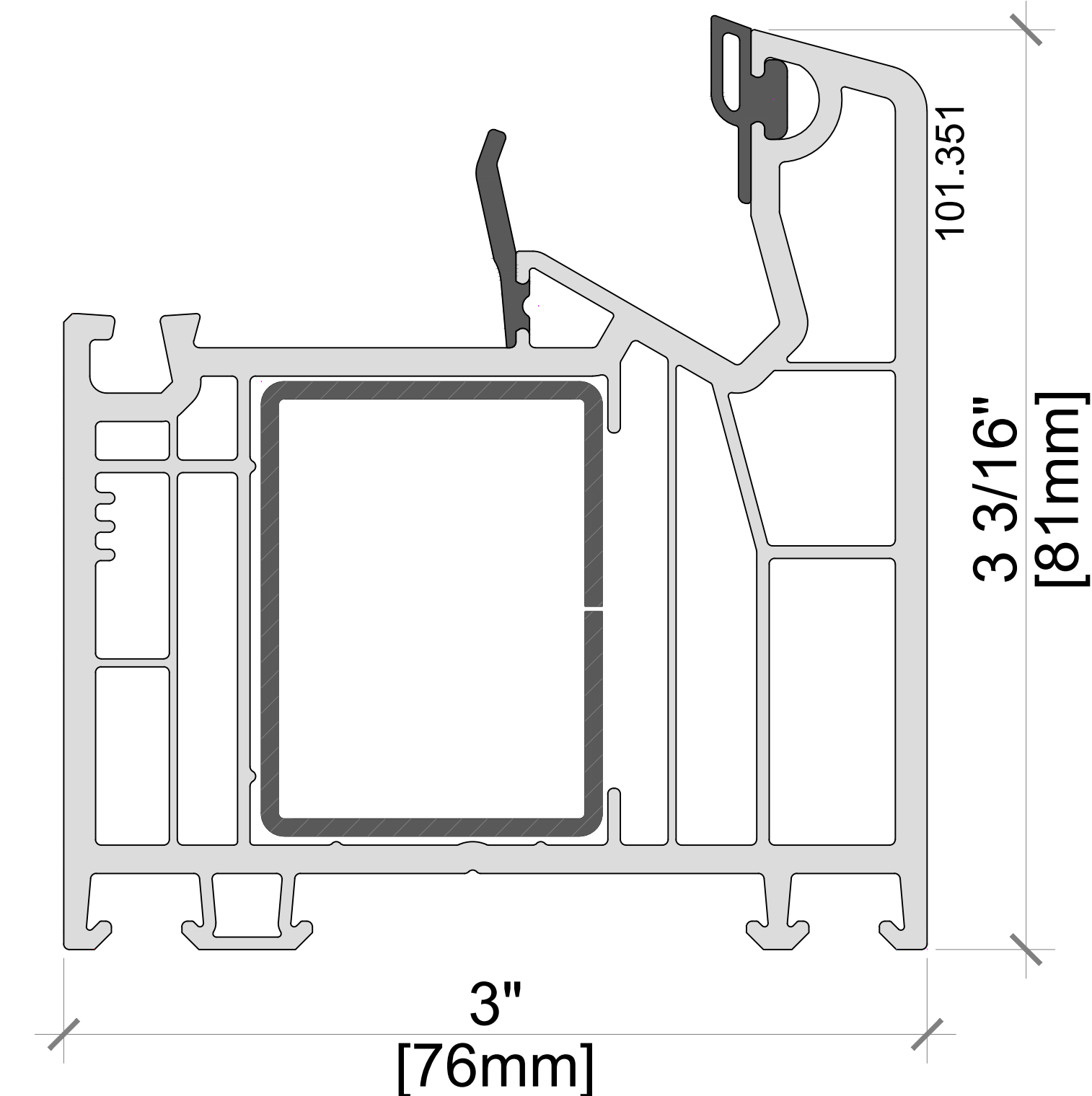
HIGH PERFORMANCE WINDOWS AND DOORS



71mm FRAME - STANDARD OPTION:
101350 FRAME 71mm

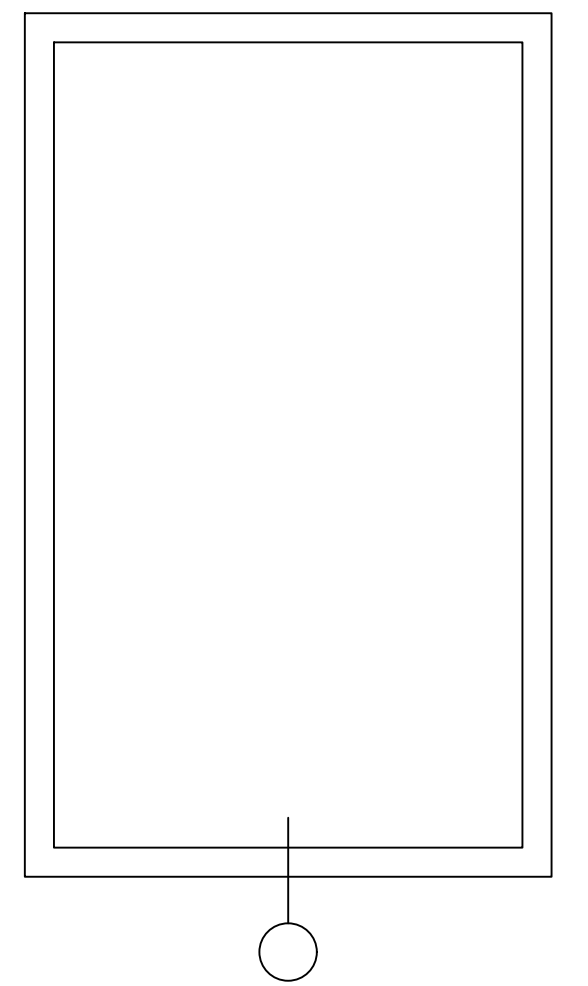


104mm FRAME - LARGE FRAME WINDOW
OR PATIO DOOR
101352 FRAME 104mm



81mm FRAME - OPTIONAL FRAME:
101351 FRAME 81mm

Elevation key:

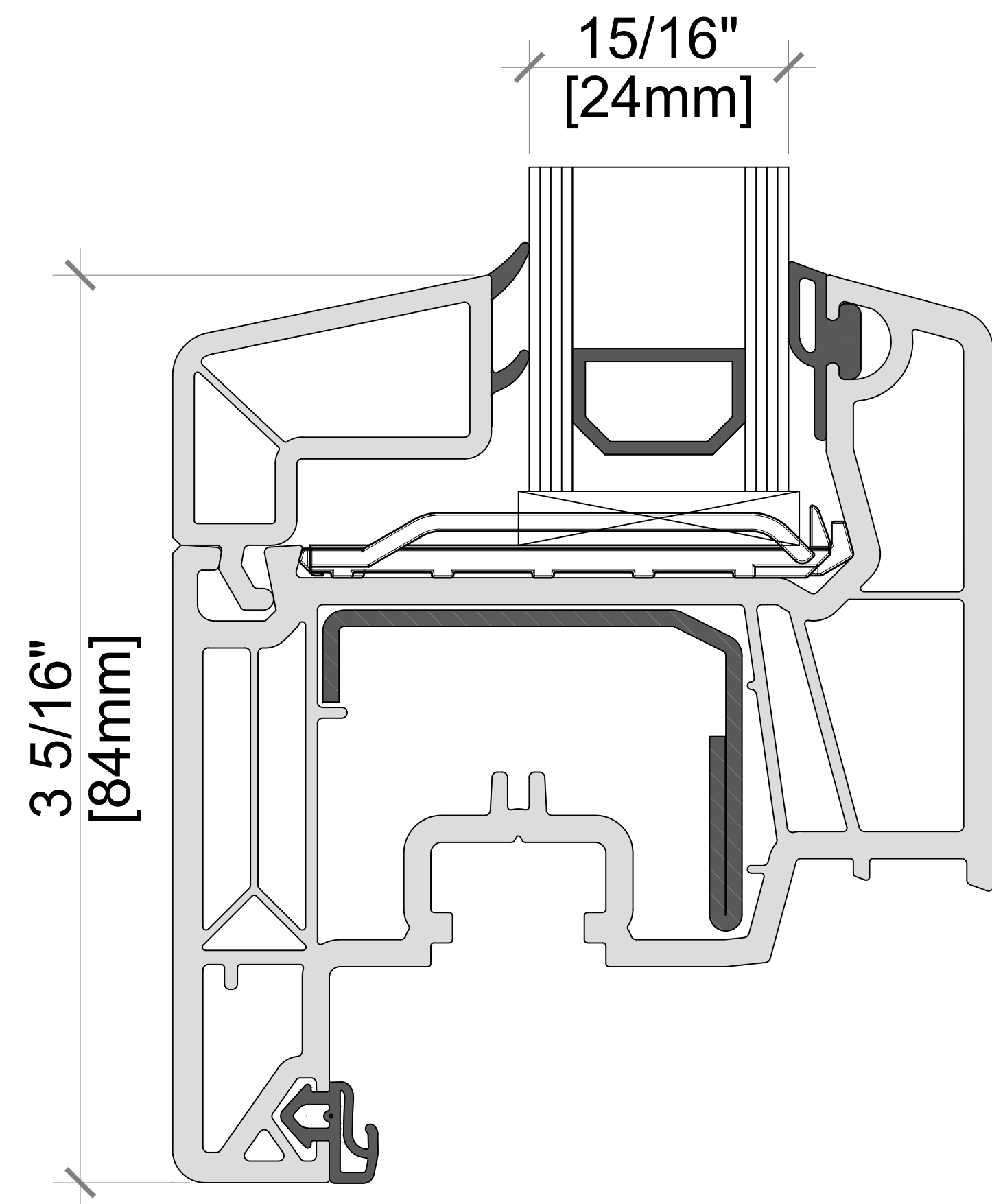


Note: Available in Double & Triple Glazed

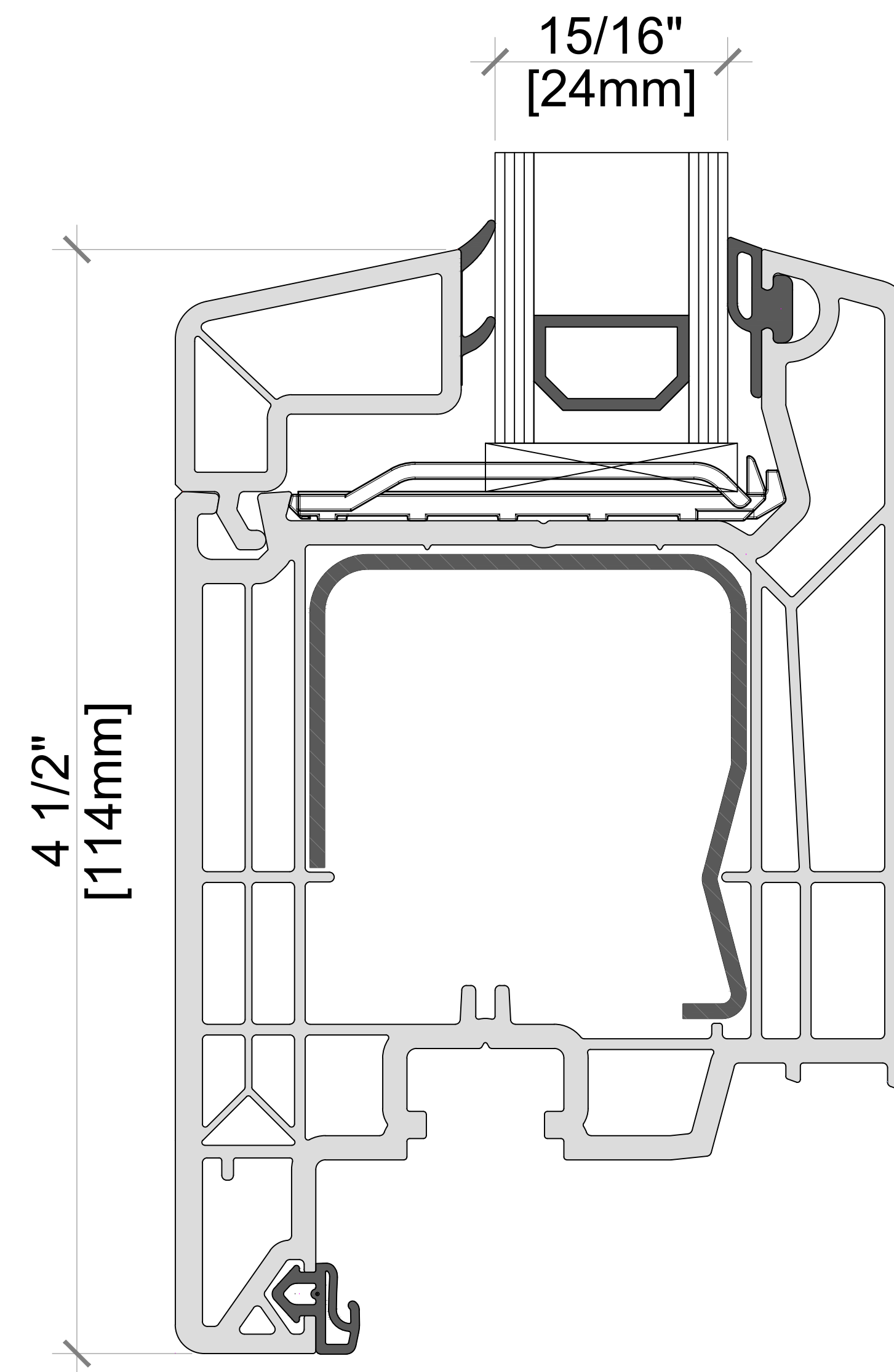
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

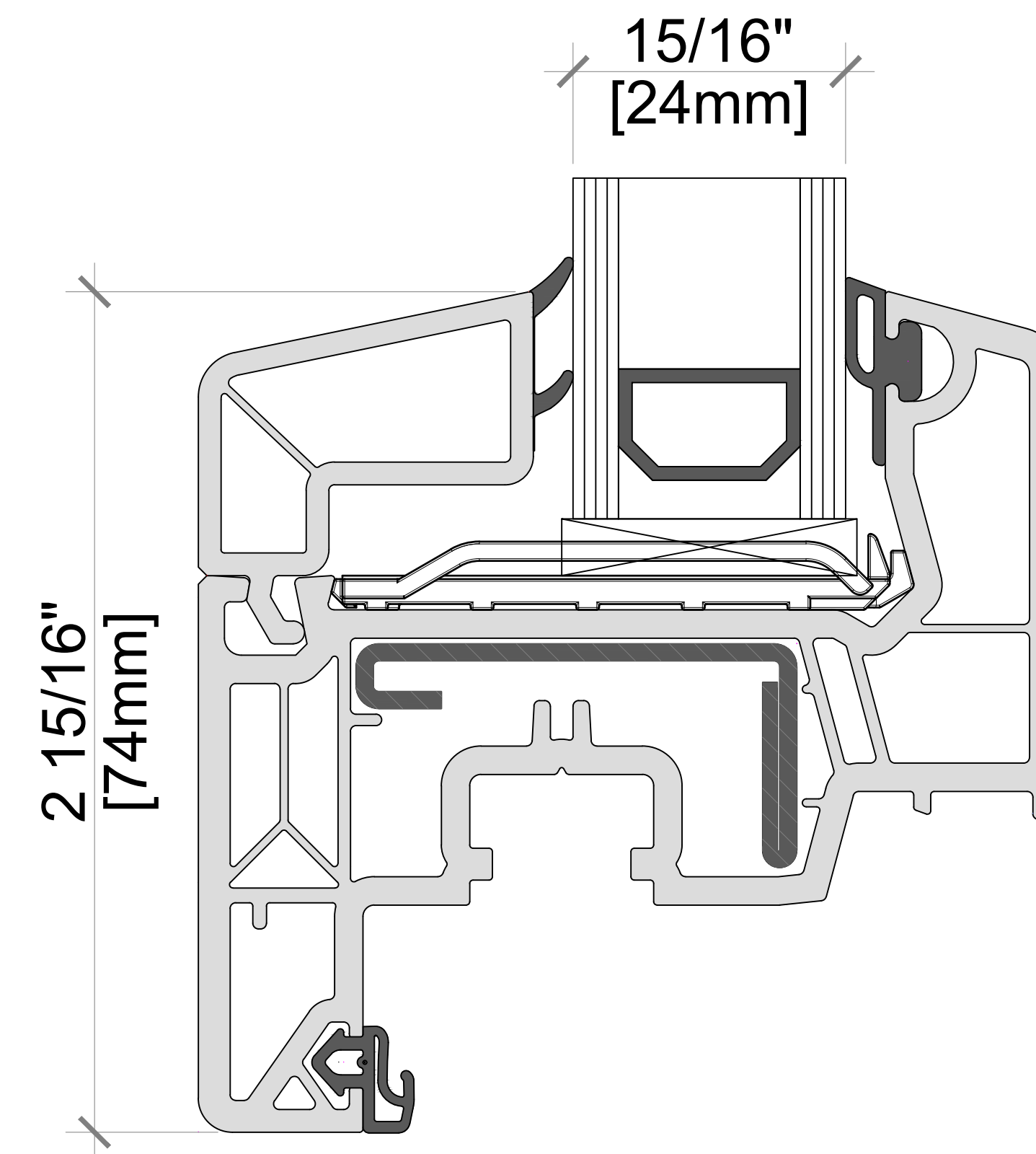
Sash Options



84mm SASH - STANDARD SASH OPTION:
103381 SASH 84mm

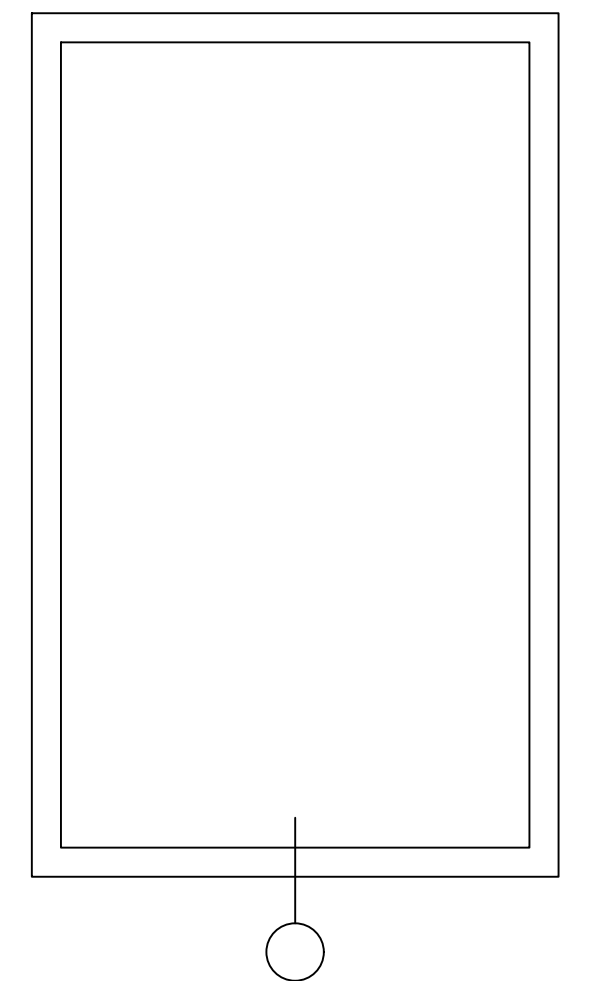


114mm SASH - LARGE SASH WINDOW OR
PATIO DOOR:
103385 SASH 114mm



74mm SASH - OPTIONAL SASH:
103380 SASH 74mm

Elevation key:



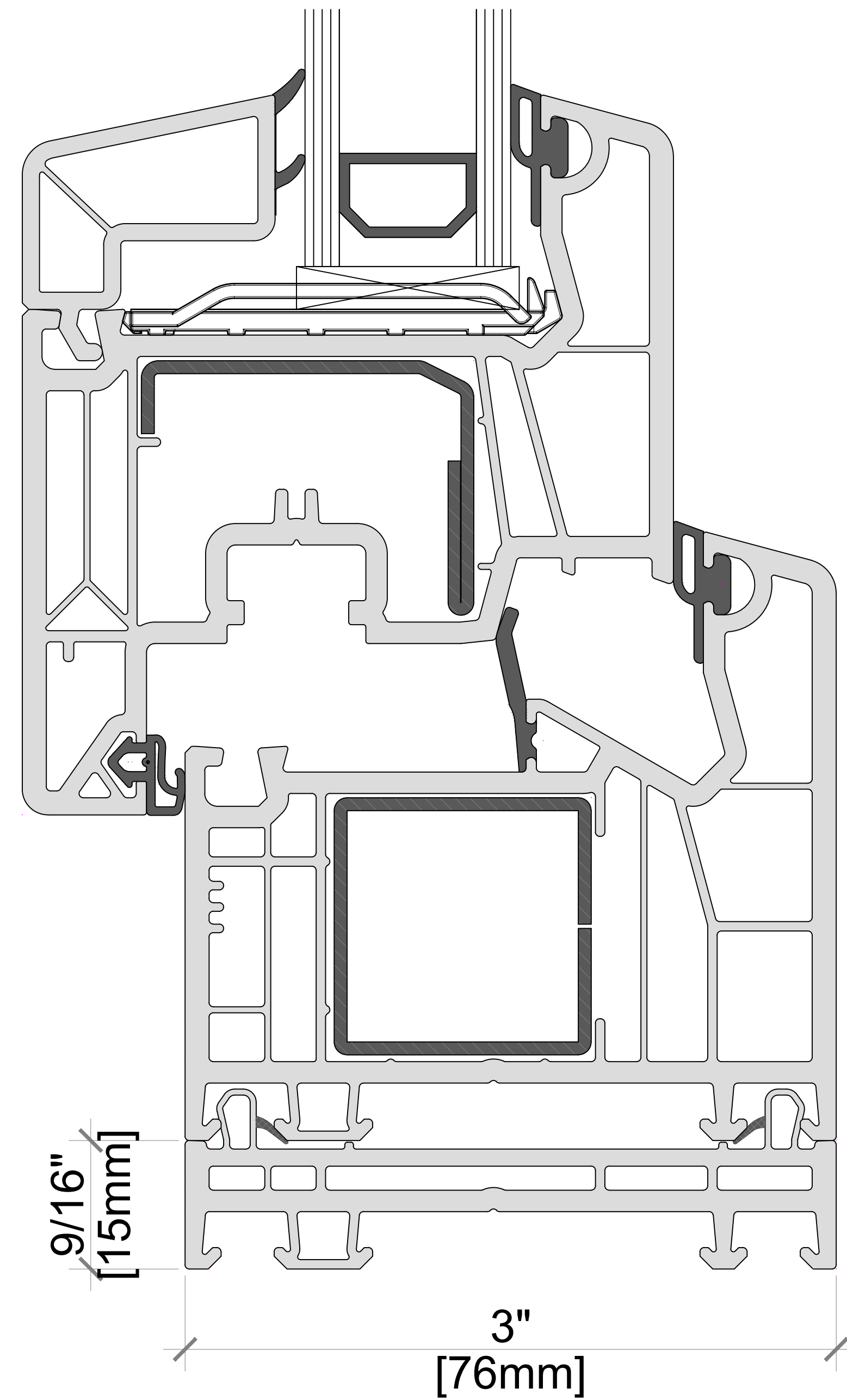
Note: Available in Double & Triple Glazed

Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

Sub Sill Options

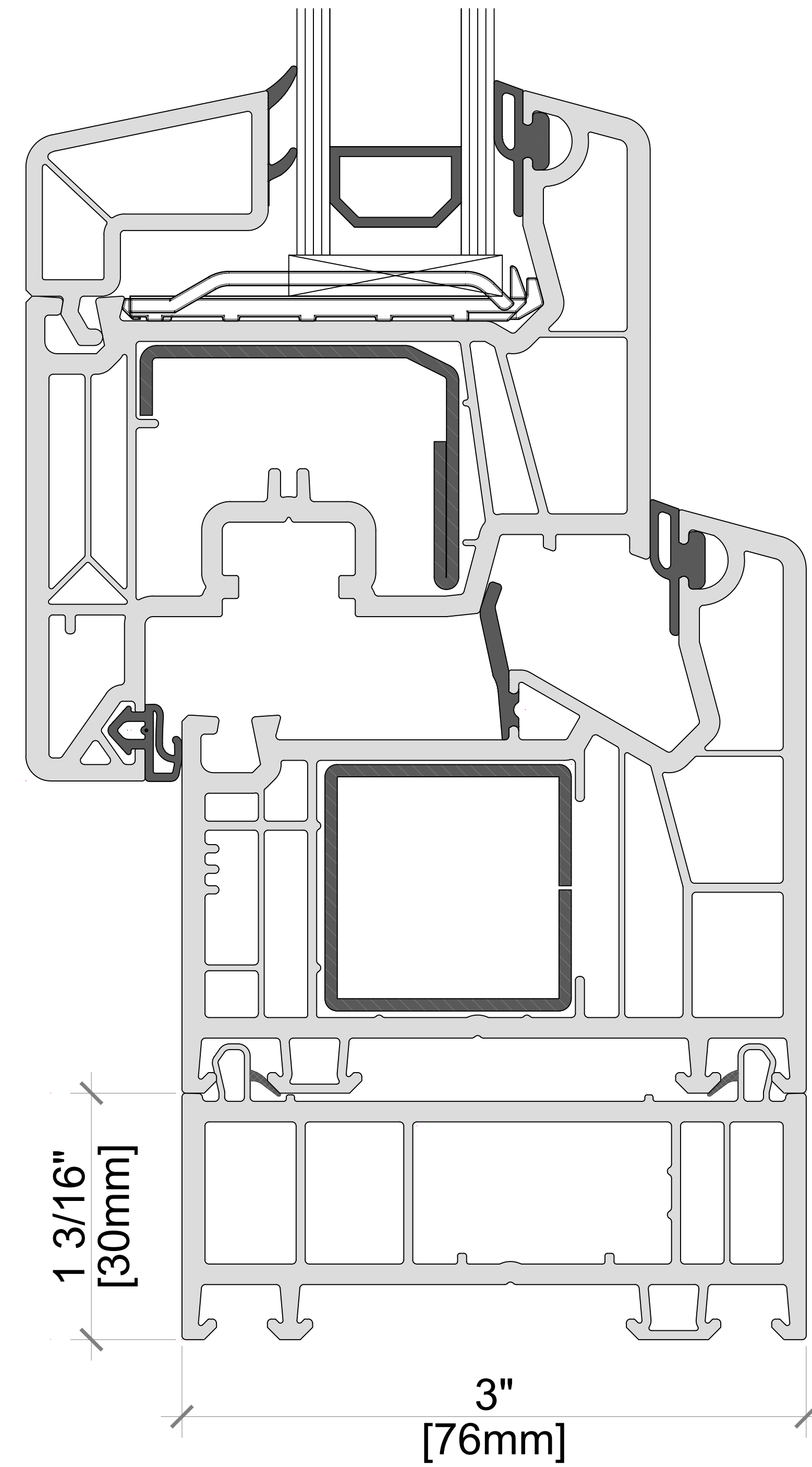
A M B E R L I N E
HIGH PERFORMANCE WINDOWS AND DOORS



15mm SUB SILL:
114054 SUB SILL 15mm

Note:

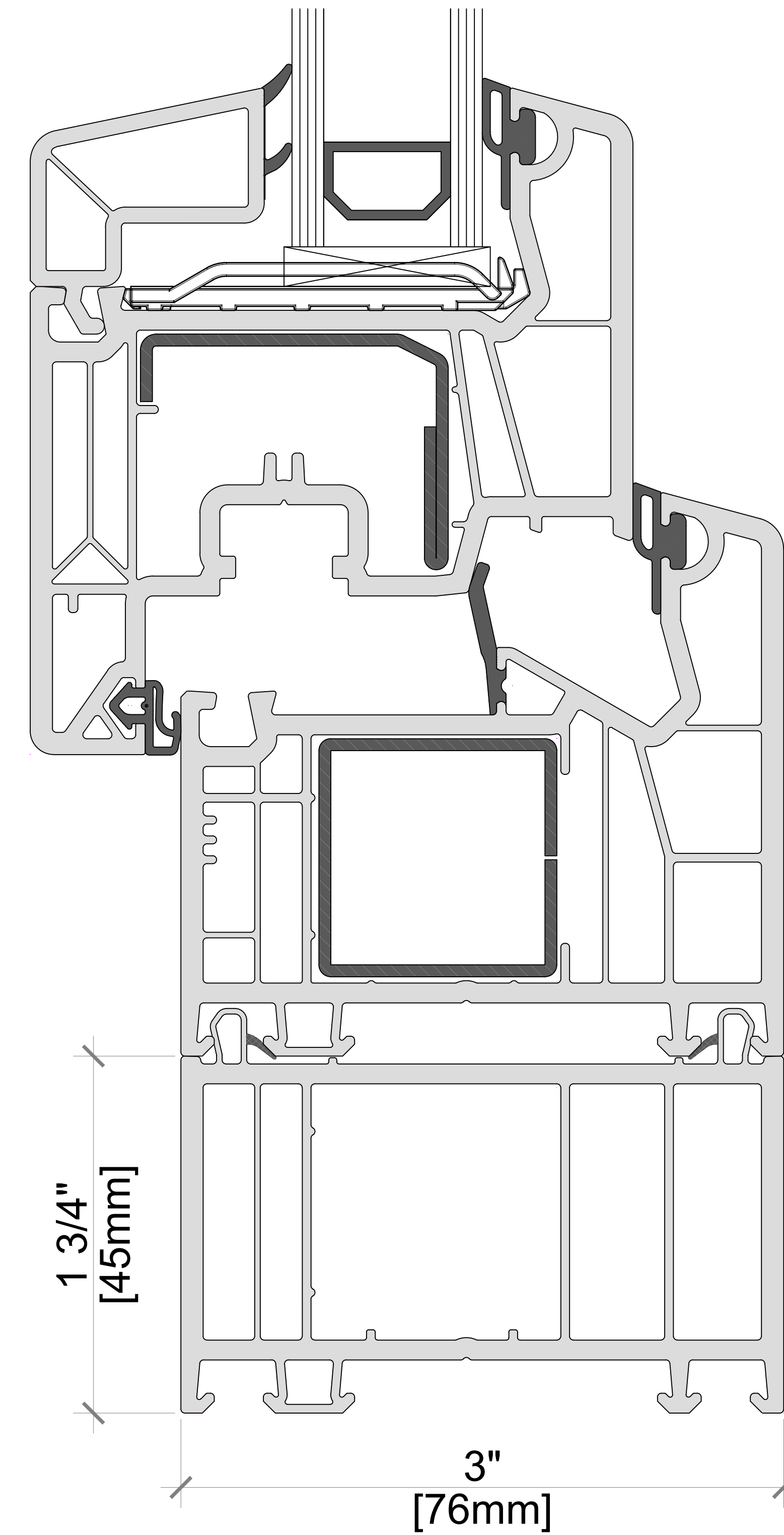
No Sub Sill is an Option Only Under Certain Conditions Where it is Not Required.



15mm SUB SILL - STANDARD
114053 SUB SILL 30mm

Note:

No Sub Sill is an Option Only Under Certain Conditions Where it is Not Required.

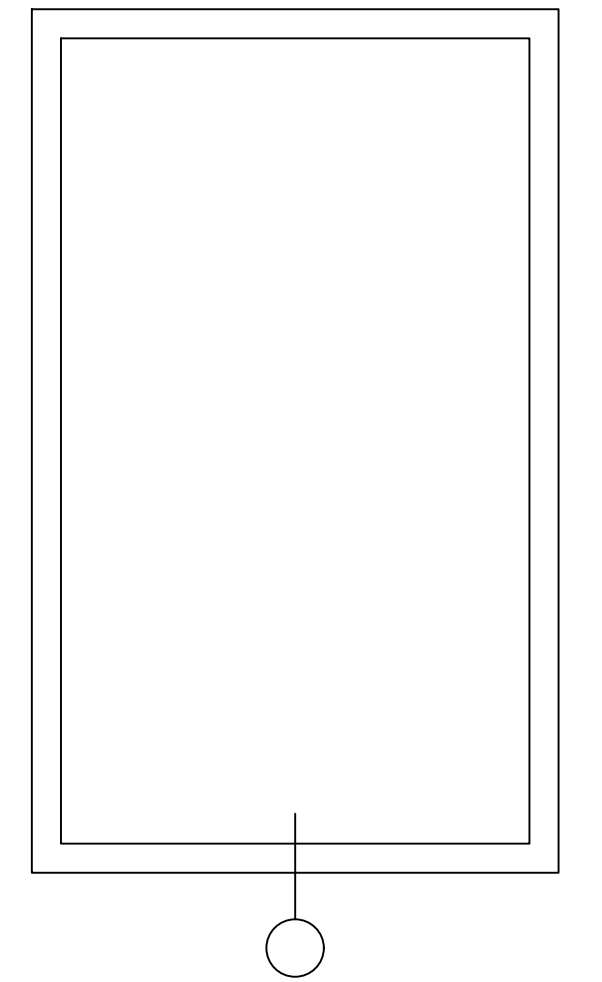


45mm SUB SILL:
114054 SUB SILL 45mm

Note:

No Sub Sill is an Option Only Under Certain Conditions Where it is Not Required.

Elevation key:

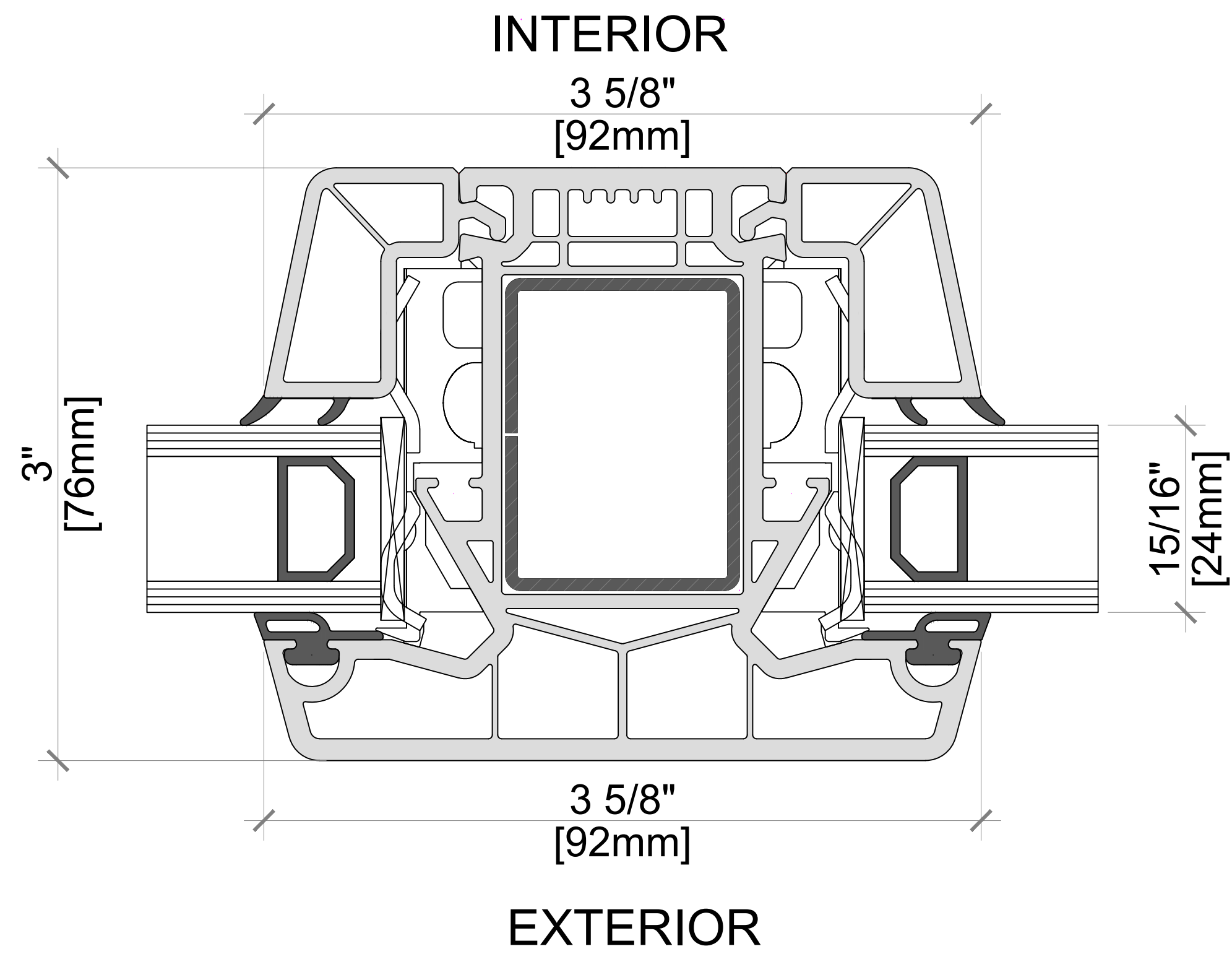


Note: Sub Sill is Standard but Not Required.
No Sub Sill is an Option Only Under Certain Conditions Where it is Not Required.

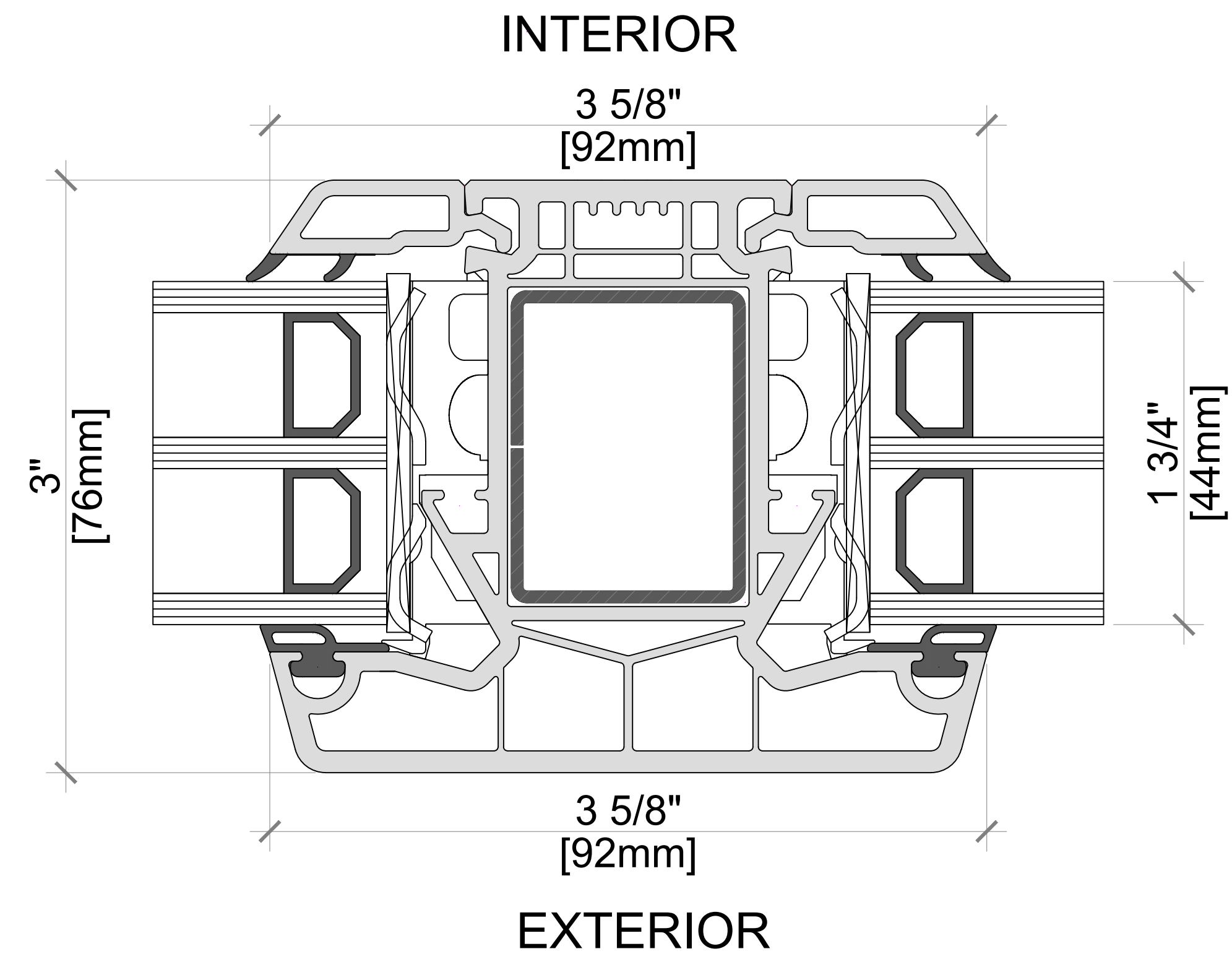
Softline 76mm PVC Product Guide

Glass Partitioning Mullions

A M B E R L I N E
HIGH PERFORMANCE WINDOWS AND DOORS

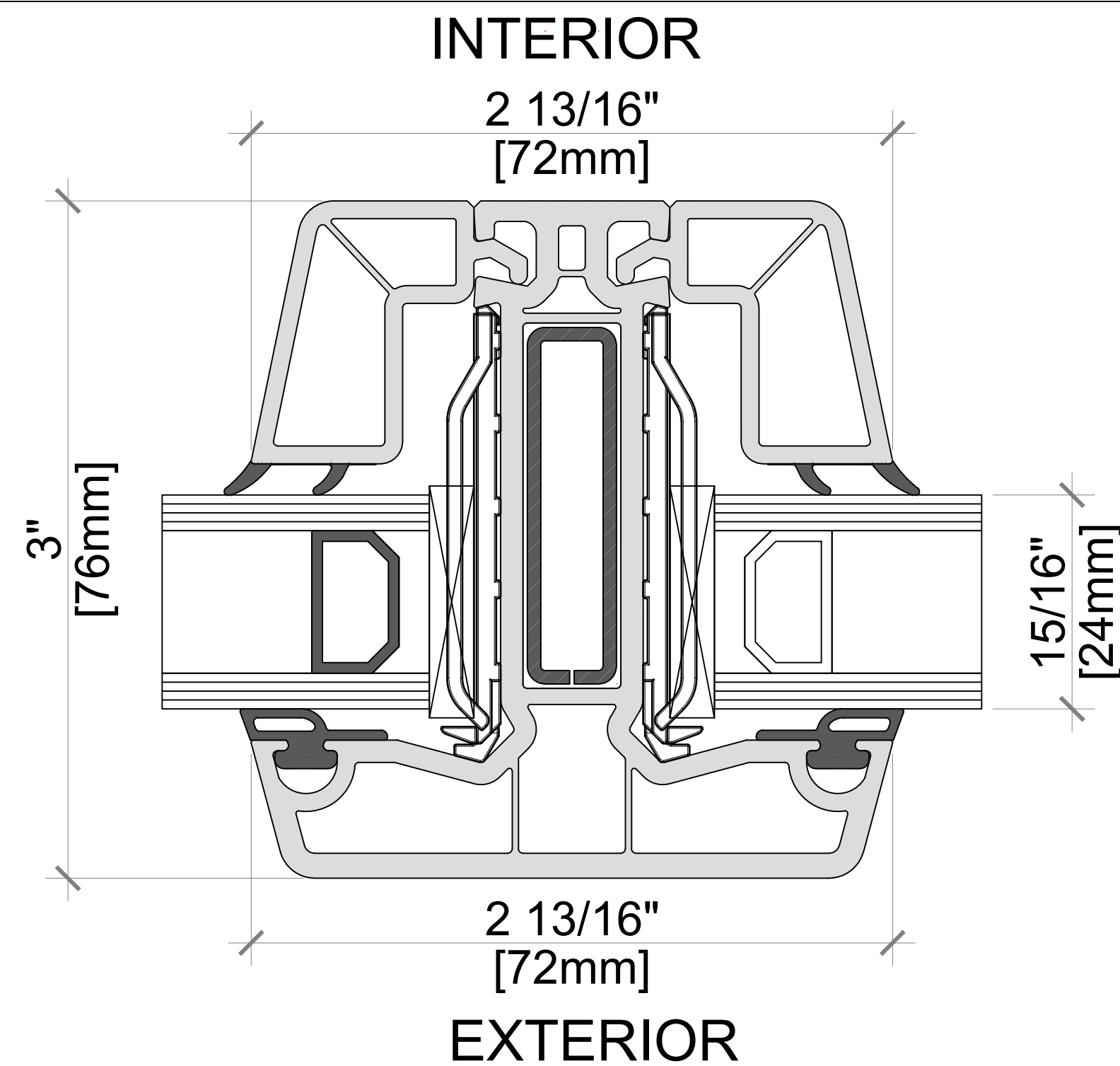
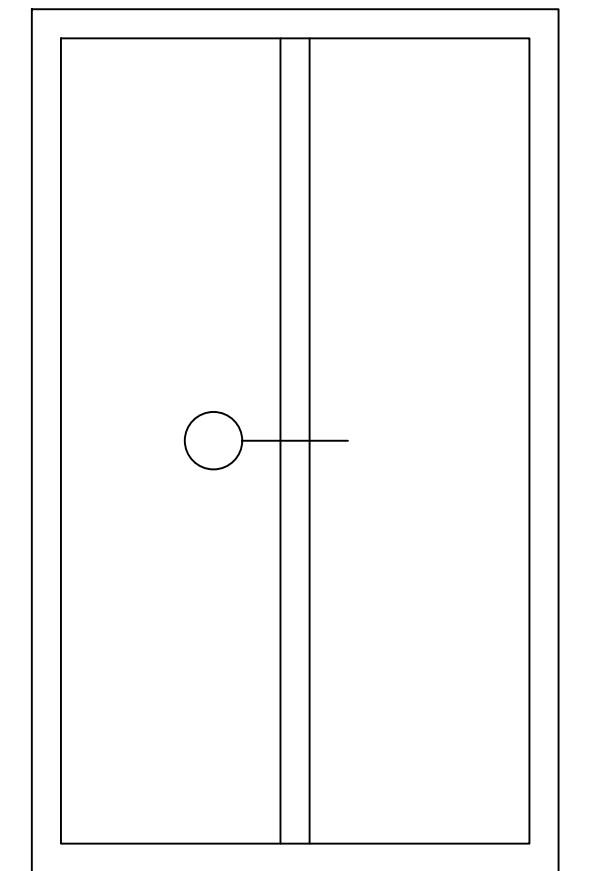


GLASS PARTITIONING MULLION - STANDARD
102352 MULLION 92mm -
DOUBLE GLAZED

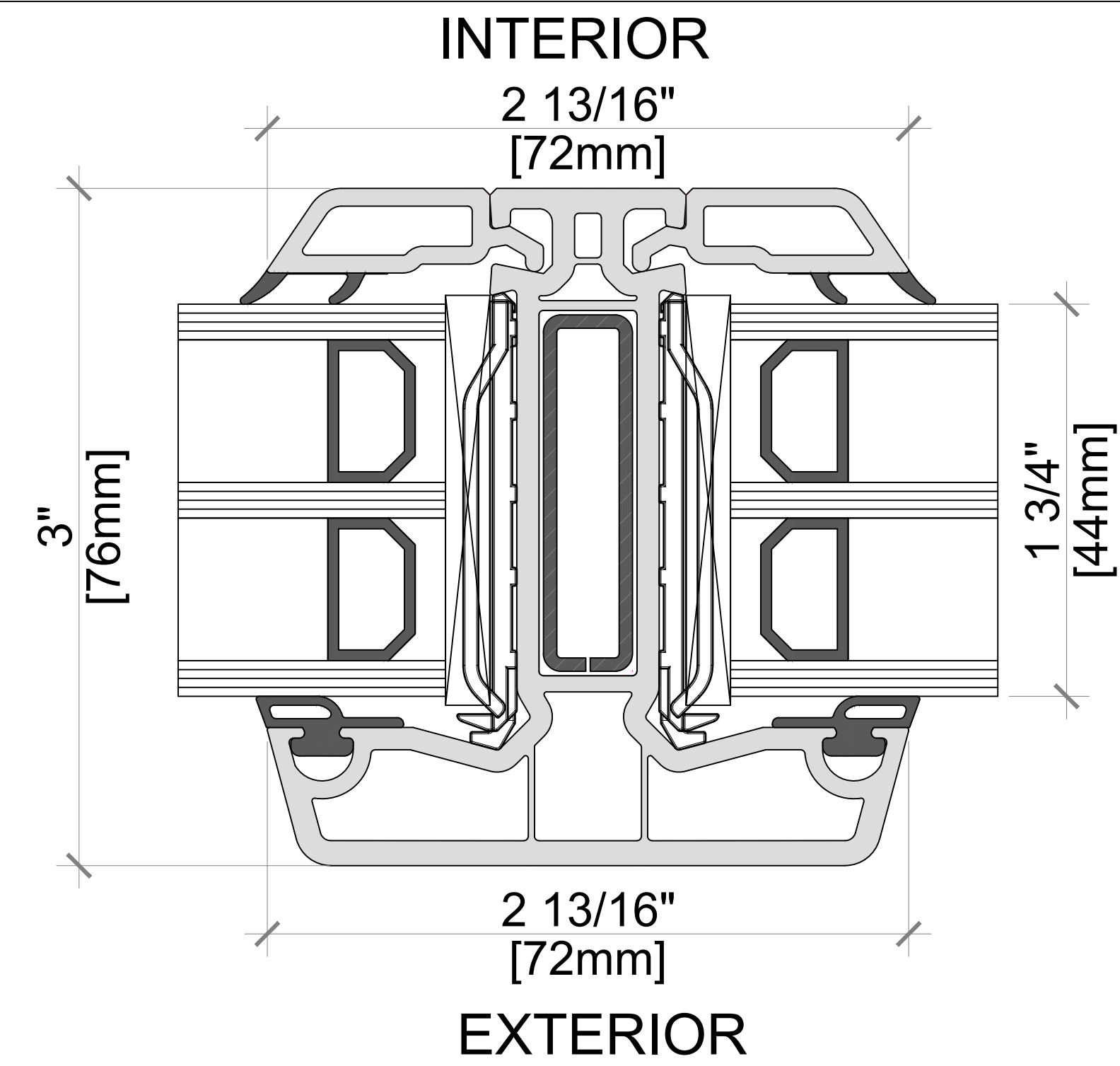


GLASS PARTITIONING MULLION - STANDARD
102352 MULLION 92mm -
TRIPLE GLAZED

Elevation key:



GLASS PARTITIONING MULLION - OPTIONAL
BUT NOT ON ALL CONFIGURATIONS
102355 MULLION 72mm -
DOUBLE GLAZED



GLASS PARTITIONING MULLION - OPTIONAL BUT
NOT ON ALL CONFIGURATIONS
102355 MULLION 72mm -
TRIPLE GLAZED

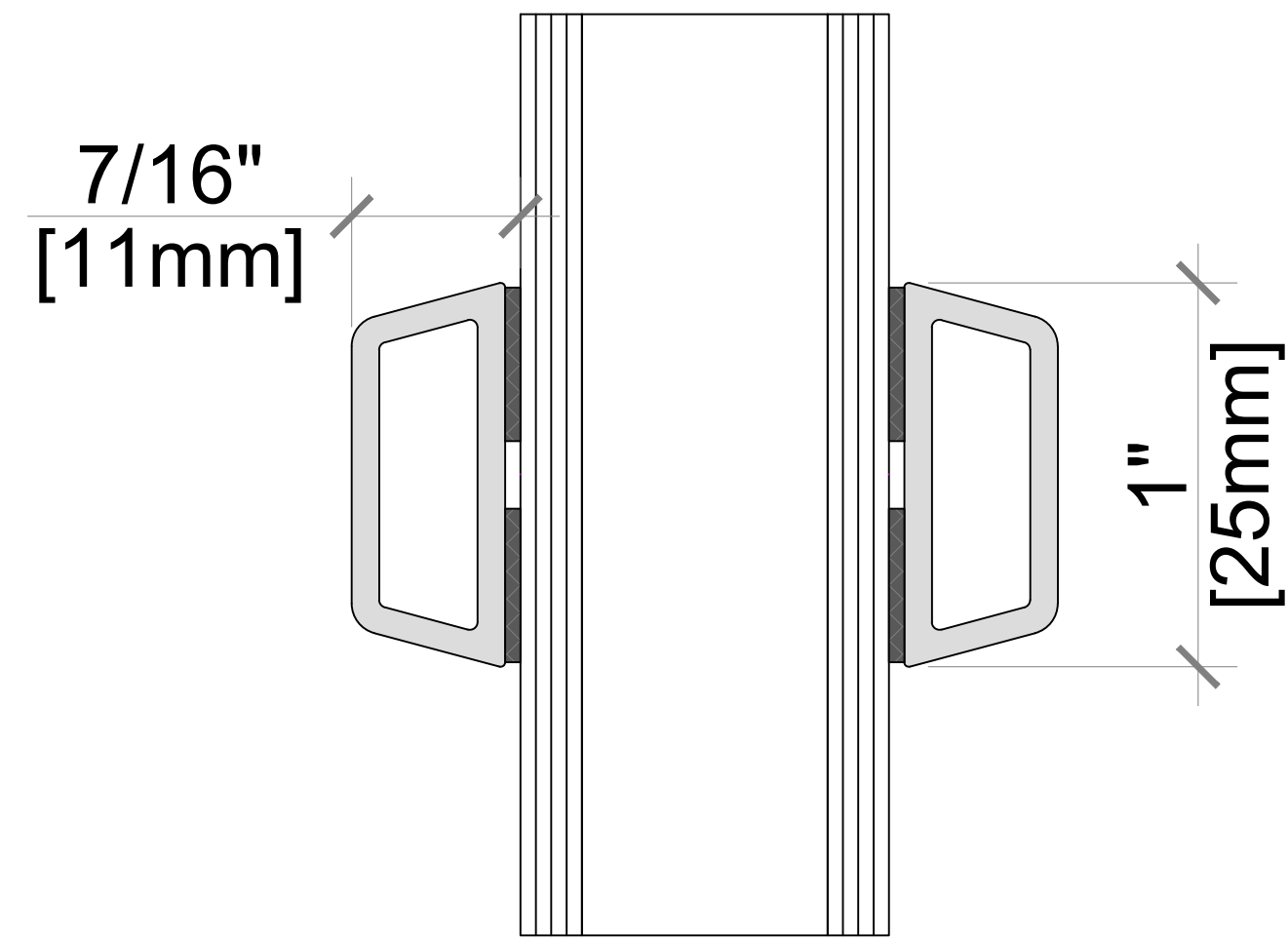
Note: Available in Double &
Triple Glazed

Softline 76mm PVC Product Guide

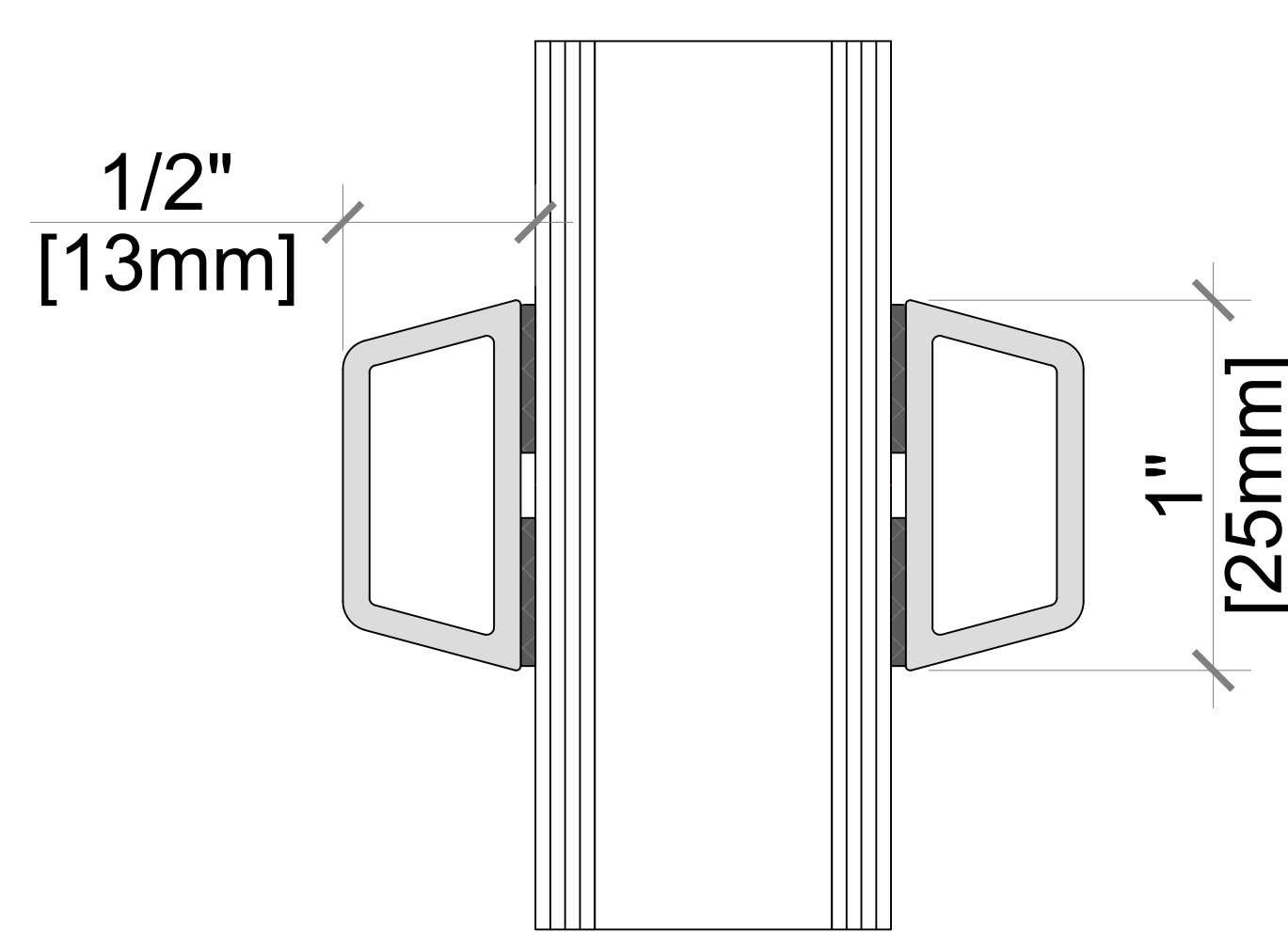
Adhesive Simulated Divided Light Muntin Bars

A M B E R L I N E

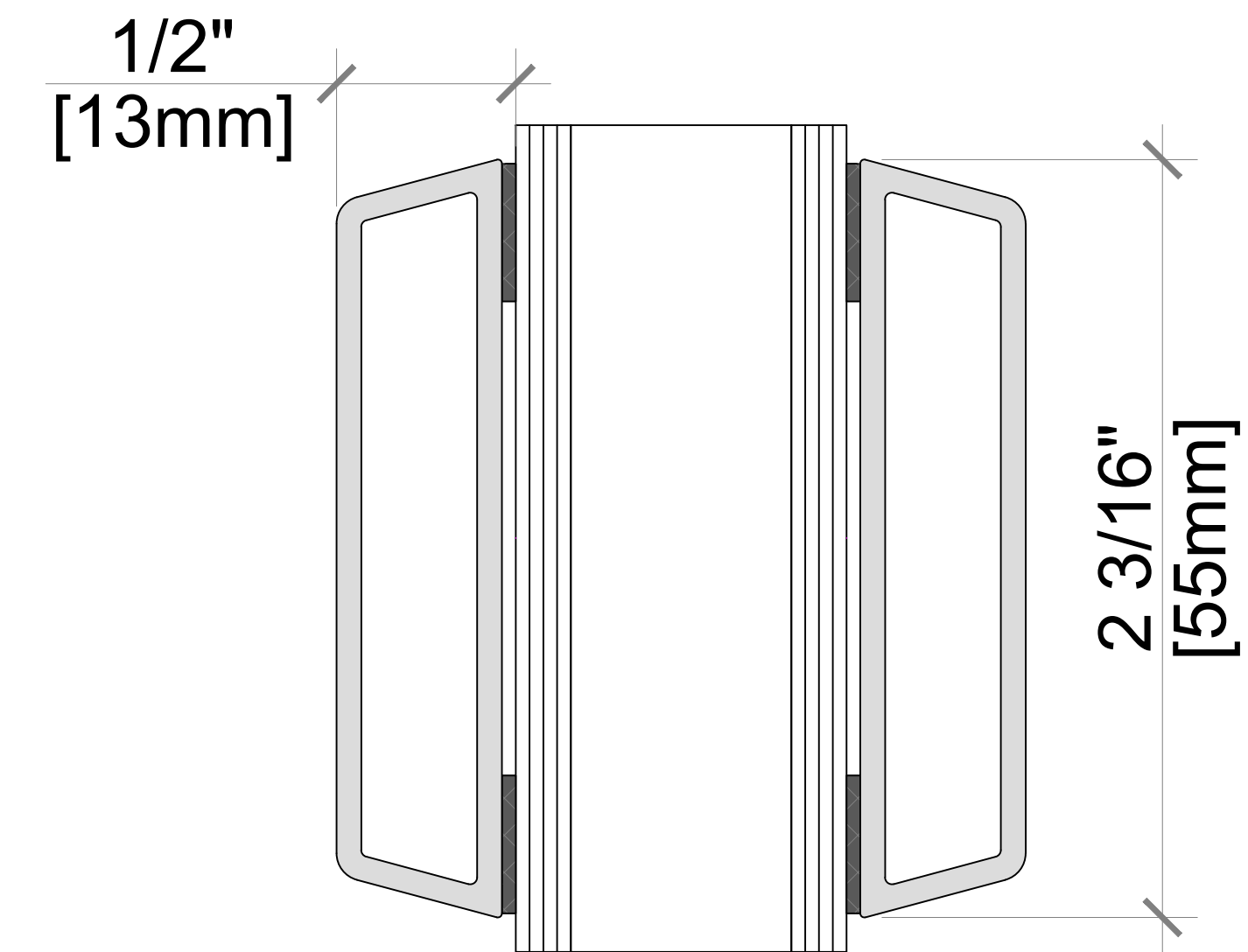
HIGH PERFORMANCE WINDOWS AND DOORS



ADHESIVE MUNTIN BAR -
109590 MULLION 25mm -
DOUBLE GLAZED

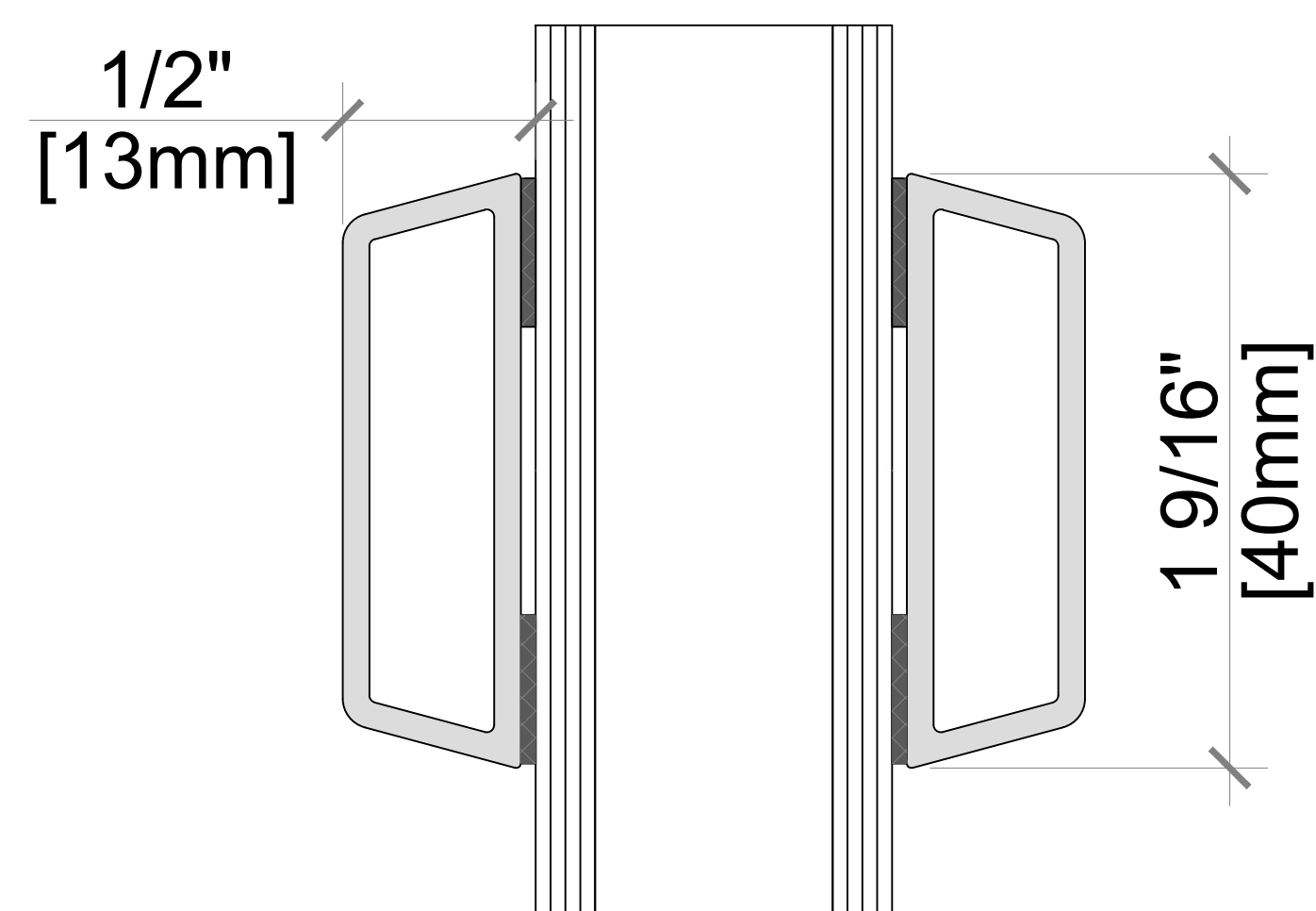
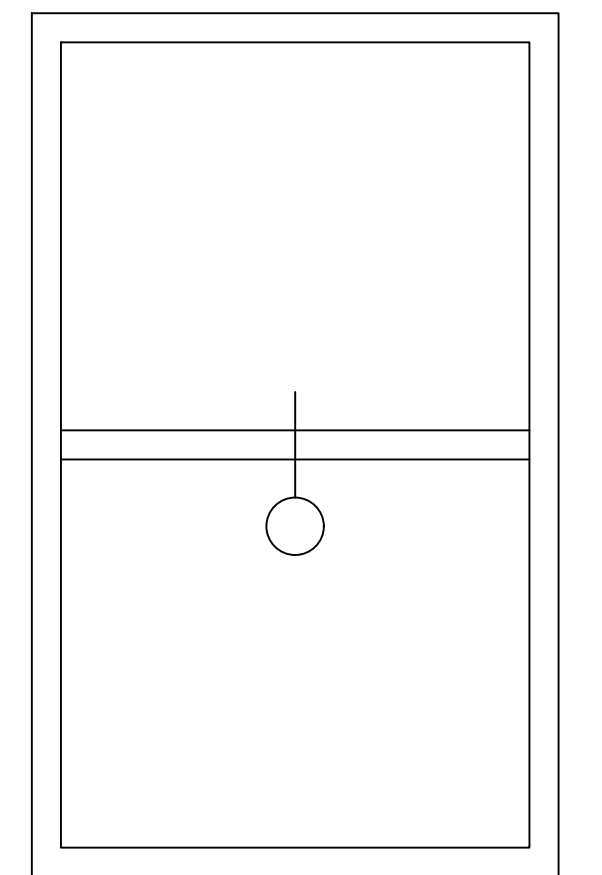


ADHESIVE MUNTIN BAR -
109587 MULLION 25mm -
DOUBLE GLAZED

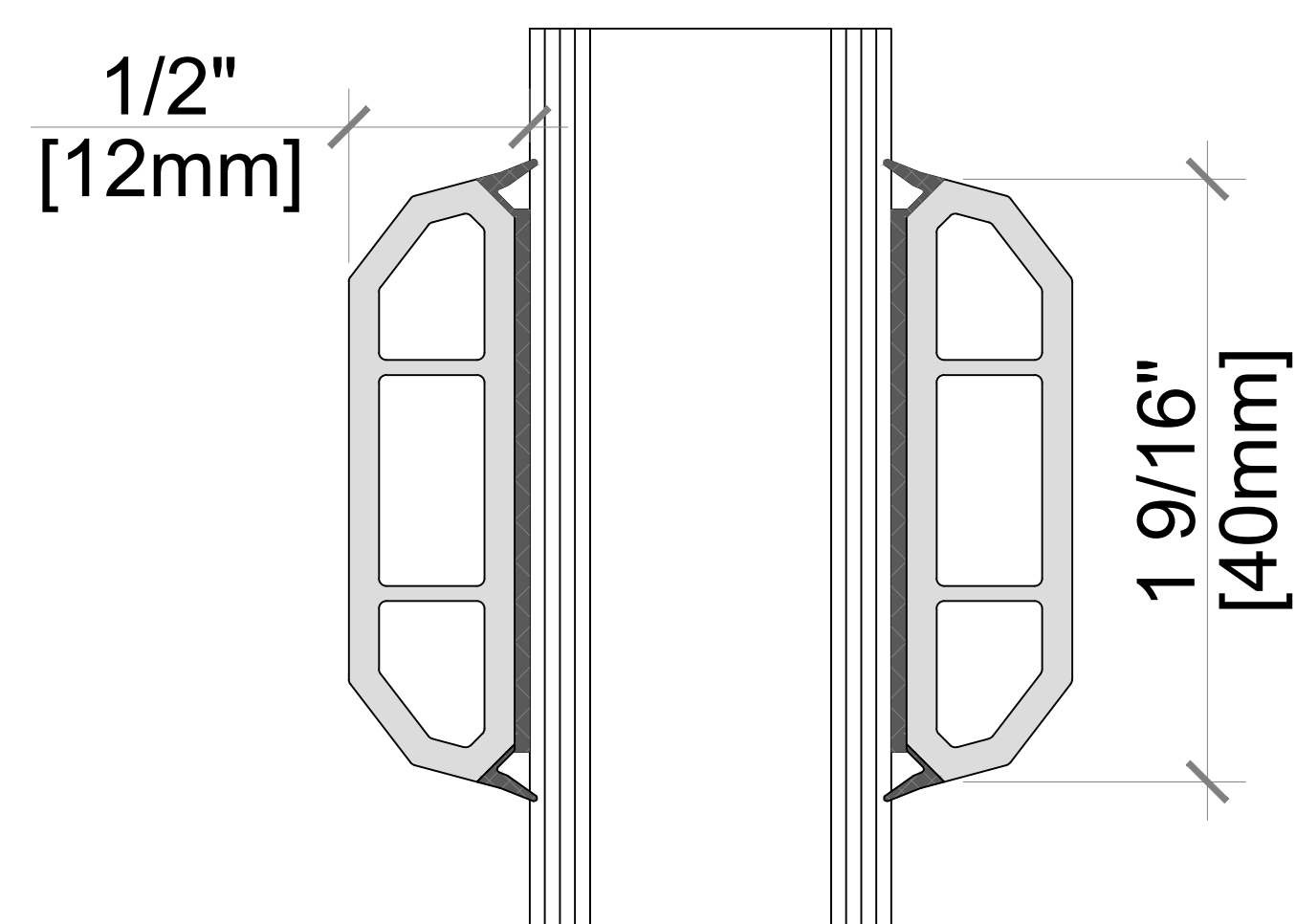


ADHESIVE MUNTIN BAR -
109589 MULLION 55mm -
DOUBLE GLAZED

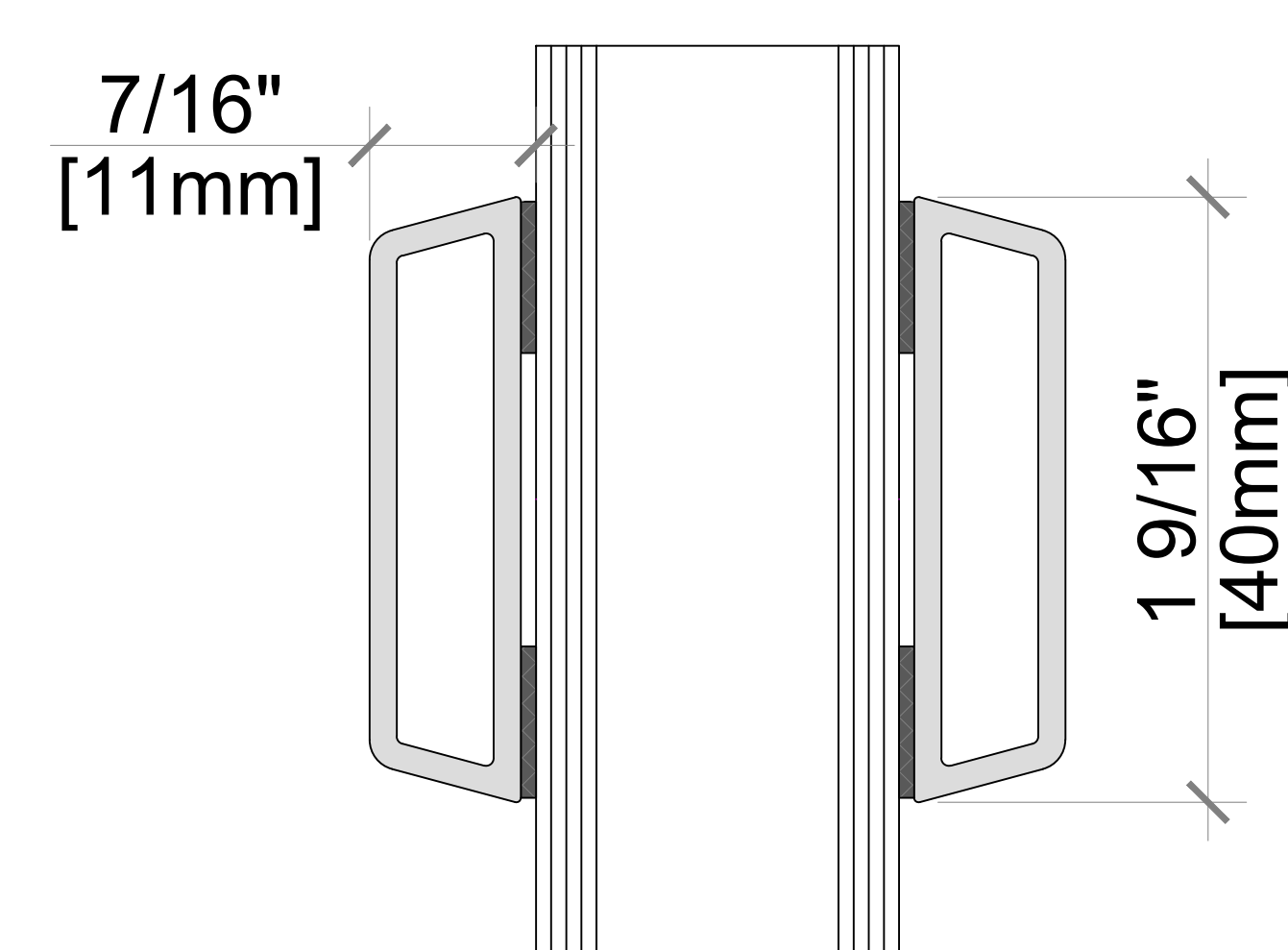
Elevation key:



ADHESIVE MUNTIN BAR -
109588 MULLION 40mm -
DOUBLE GLAZED



ADHESIVE MUNTIN BAR -
109504 MULLION 40mm -
DOUBLE GLAZED



ADHESIVE MUNTIN BAR -
109591 MULLION 40mm -
DOUBLE GLAZED

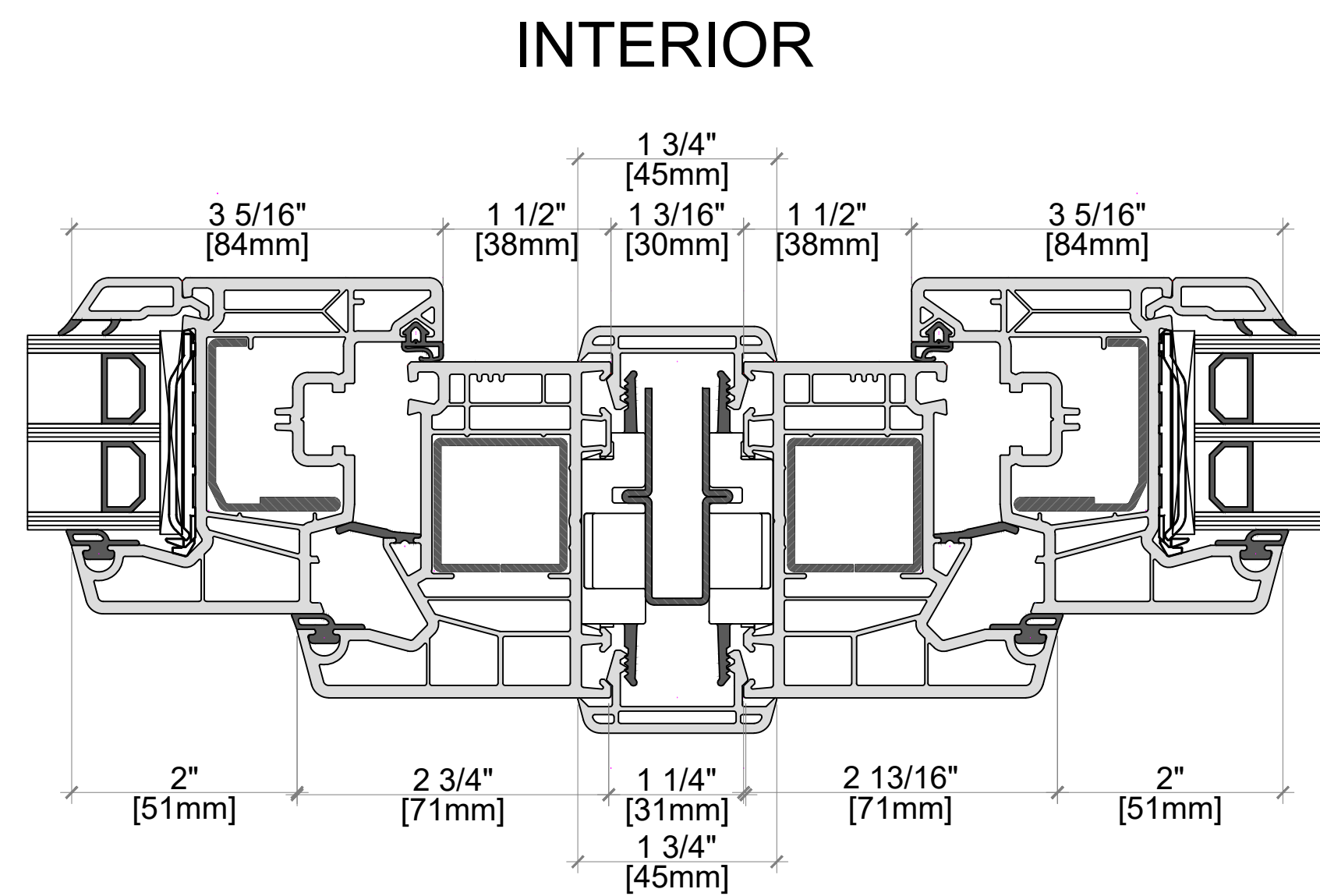
Note: Available in Double &
Triple Glazed

Softline 76mm PVC Product Guide

Coupling Profiles

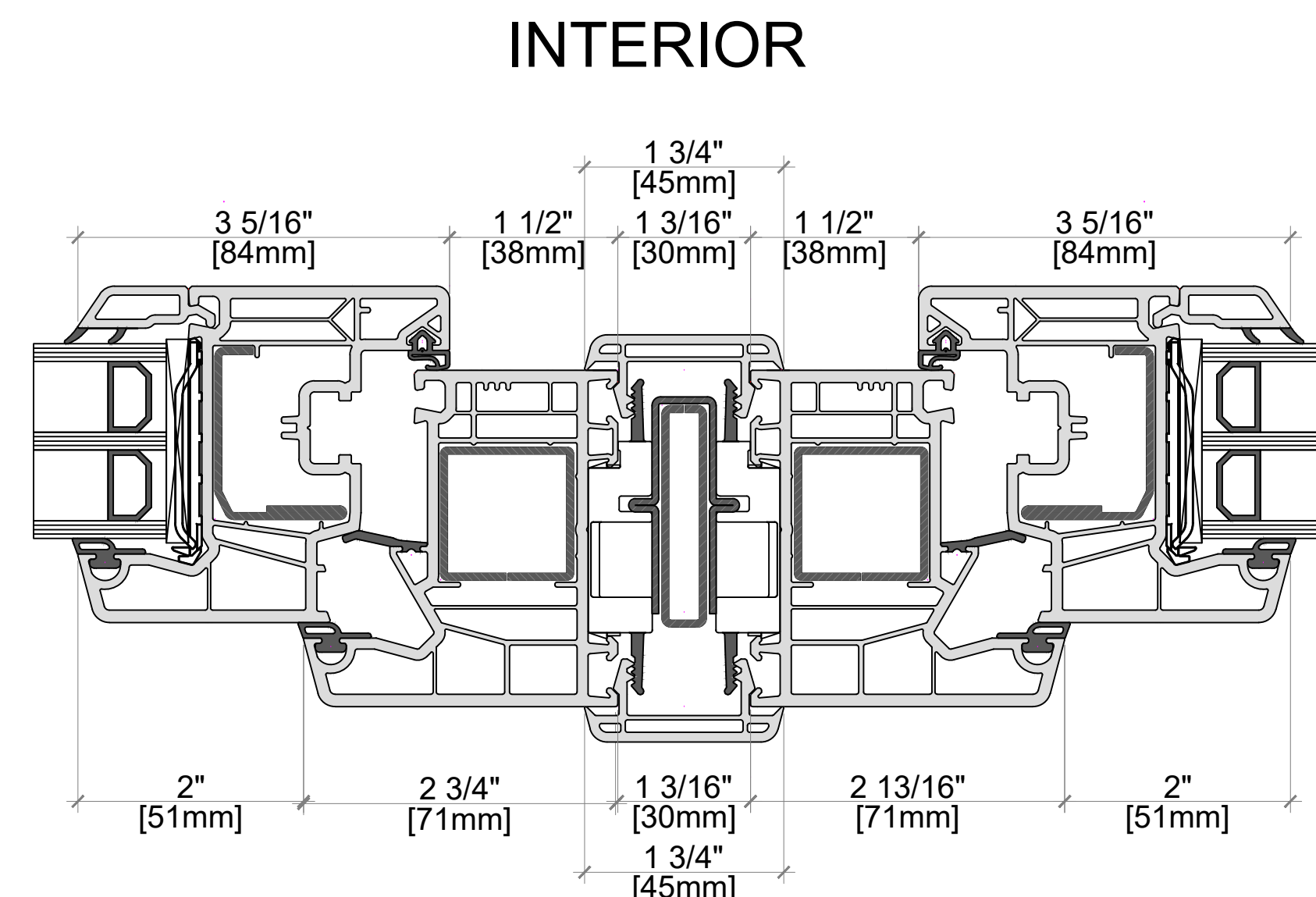
A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



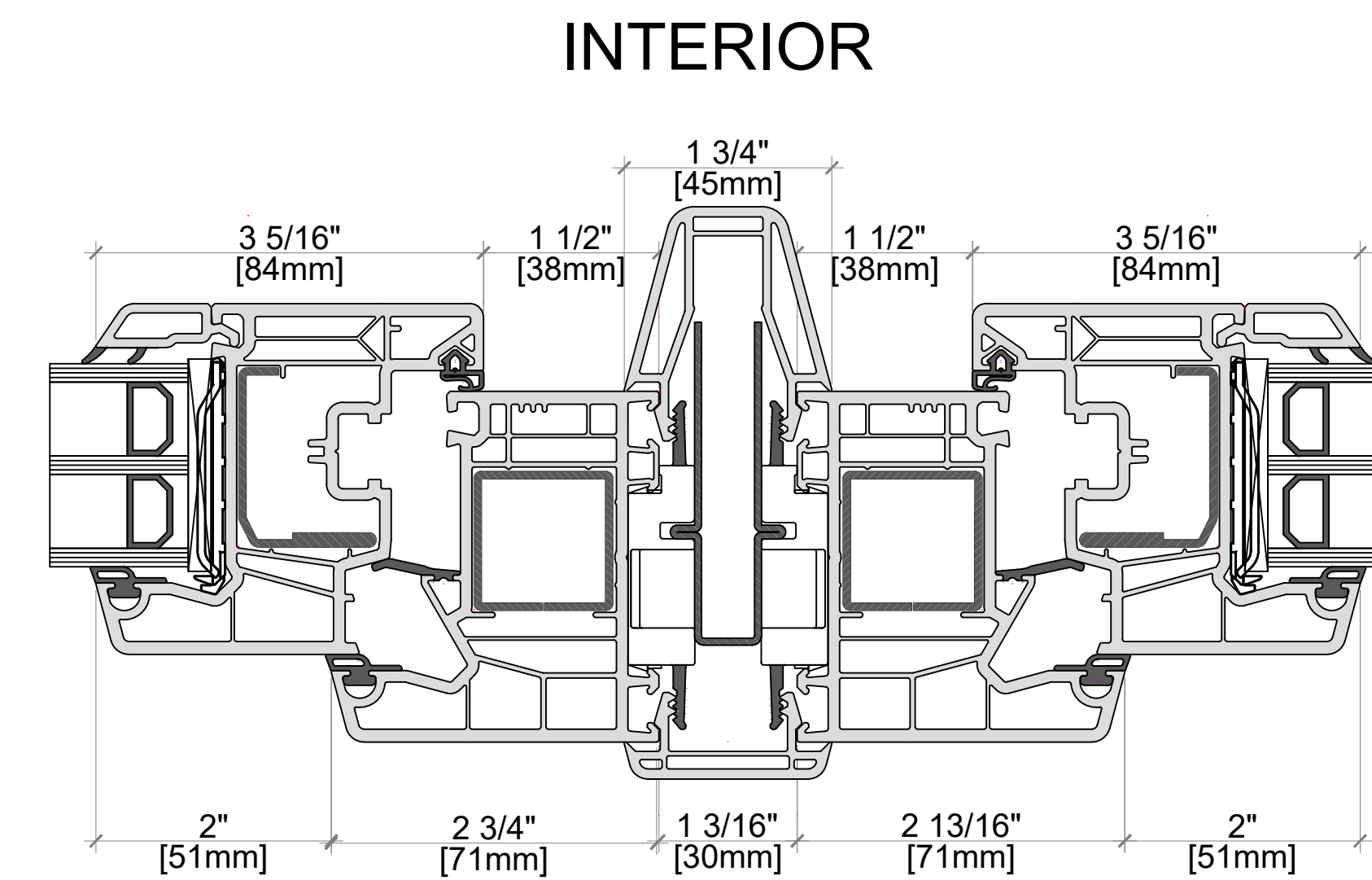
EXTERIOR

A1 COUPLING PROFILE -
 INTERIOR PROFILE: 116210
 EXTERIOR PROFILE: 116210



EXTERIOR

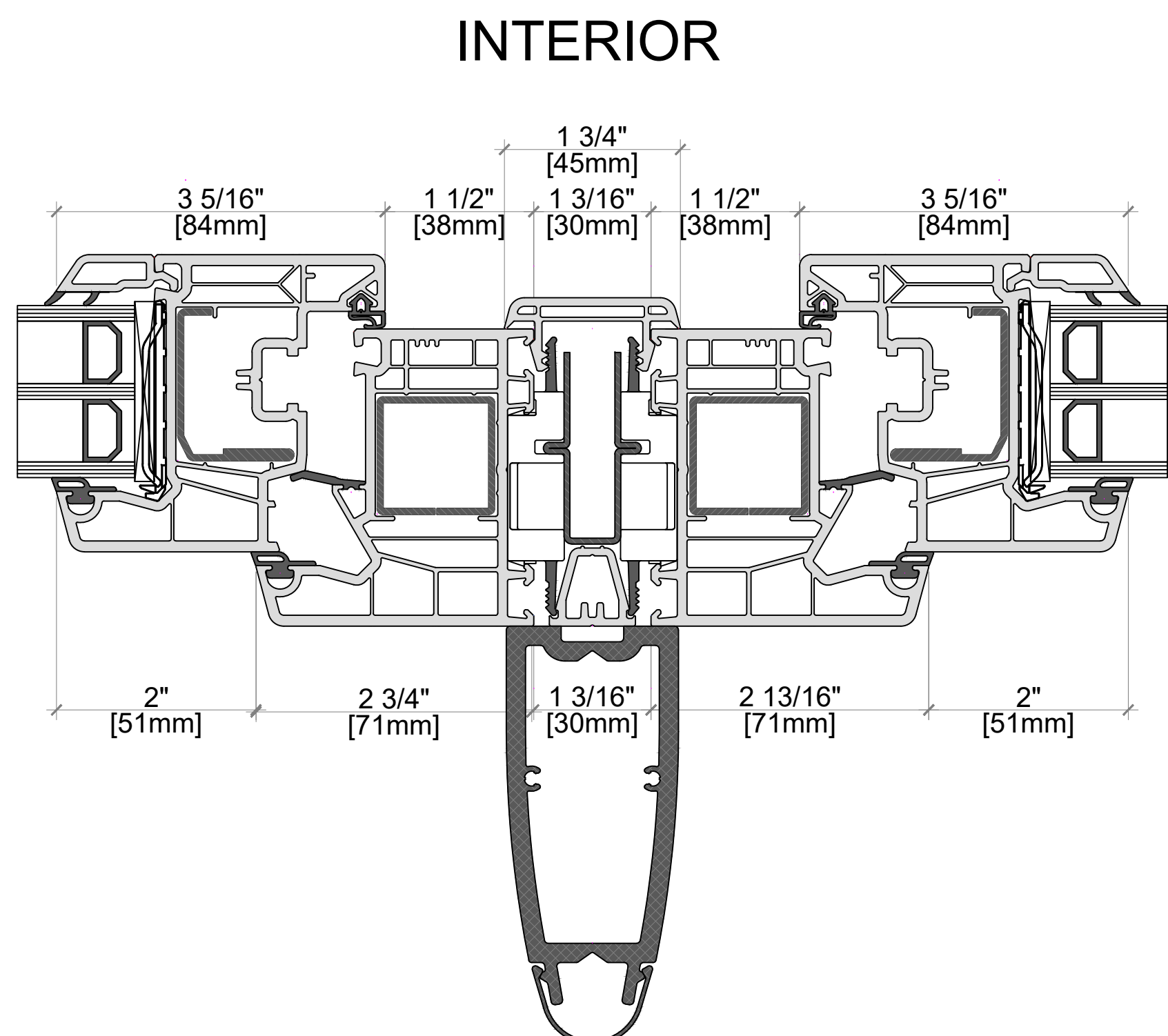
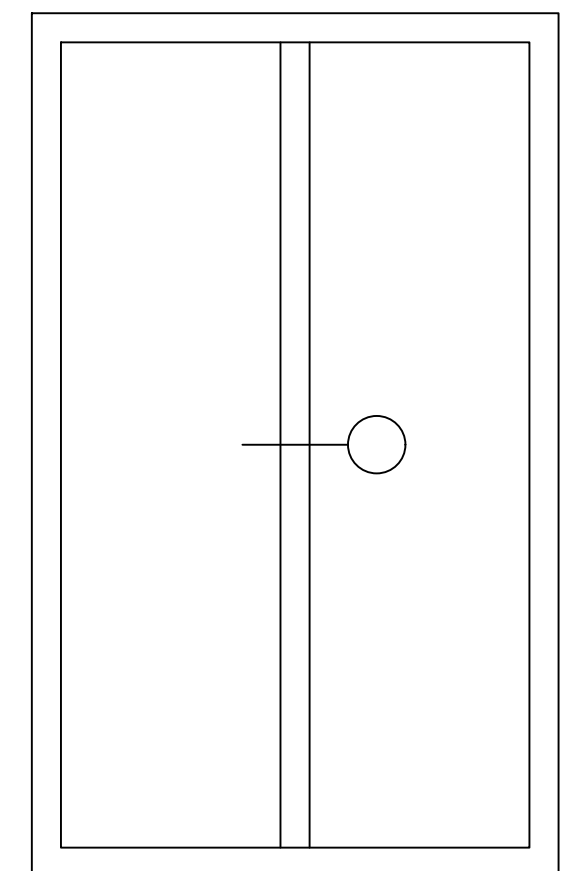
A1.2 COUPLING PROFILE -
 INTERIOR PROFILE: 116210
 EXTERIOR PROFILE: 116210



EXTERIOR

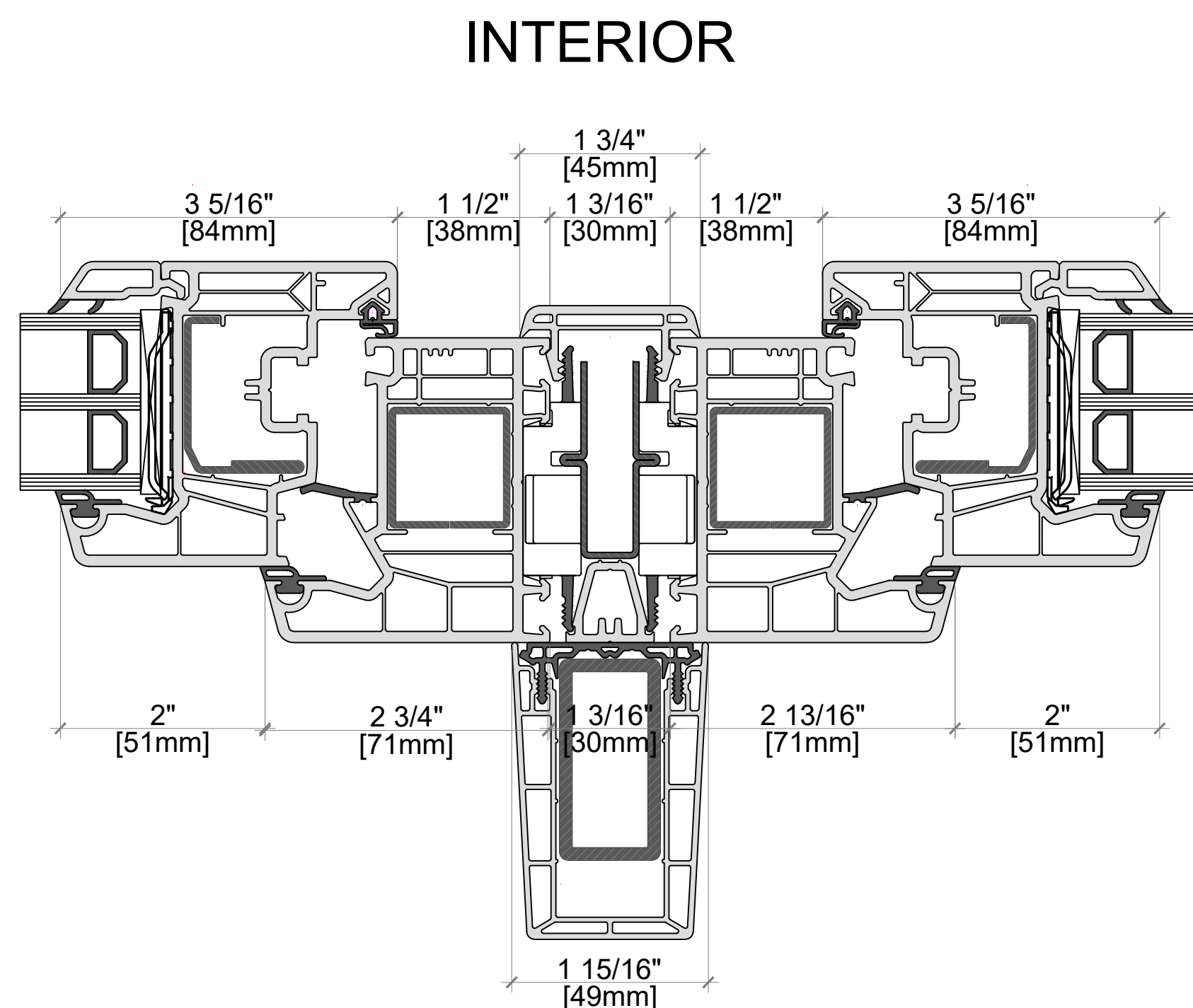
B1 COUPLING PROFILE -
 INTERIOR PROFILE: 116211
 EXTERIOR PROFILE: 116210

Elevation key:



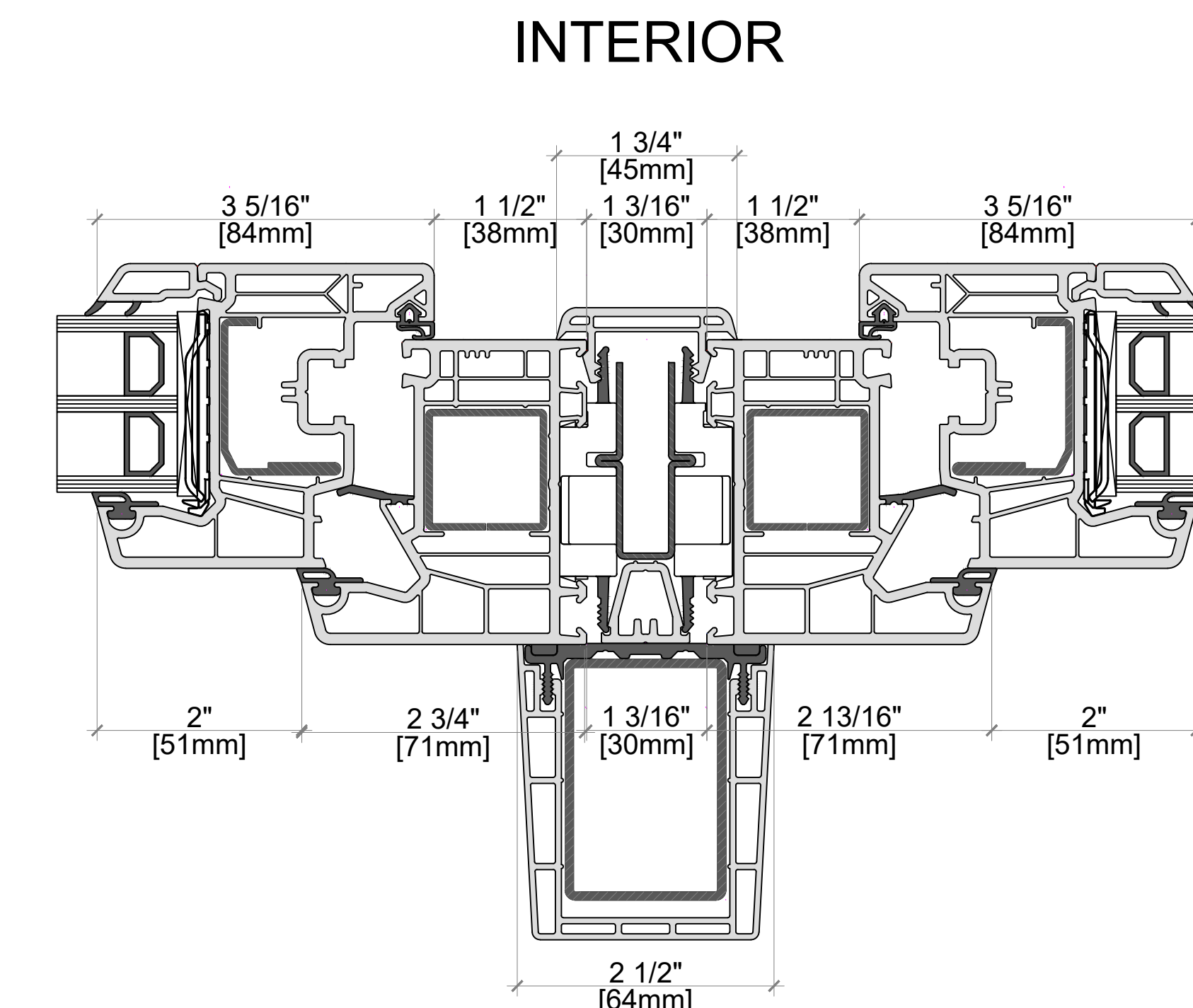
EXTERIOR

A3.1 COUPLING PROFILE -
 INTERIOR PROFILE: 116210
 EXTERIOR PROFILE: 116213



EXTERIOR

A4.1 COUPLING PROFILE -
 INTERIOR PROFILE: 116210
 EXTERIOR PROFILE: 116213



EXTERIOR

A2.2 COUPLING PROFILE -
 INTERIOR PROFILE: 116210
 EXTERIOR PROFILE: 116213

Note: Available in Double & Triple Glazed

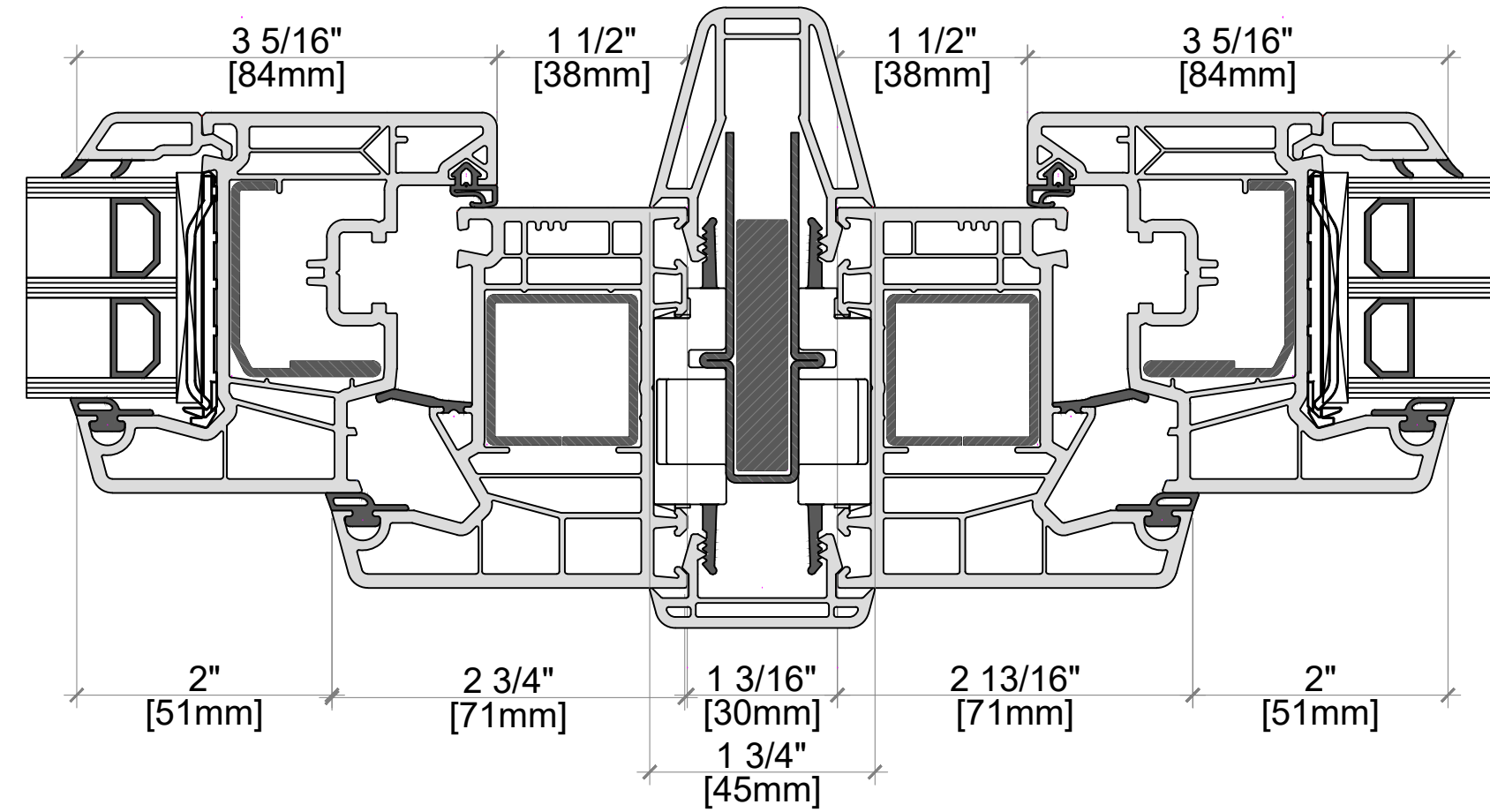
Softline 76mm PVC Product Guide

Coupling Profiles

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS

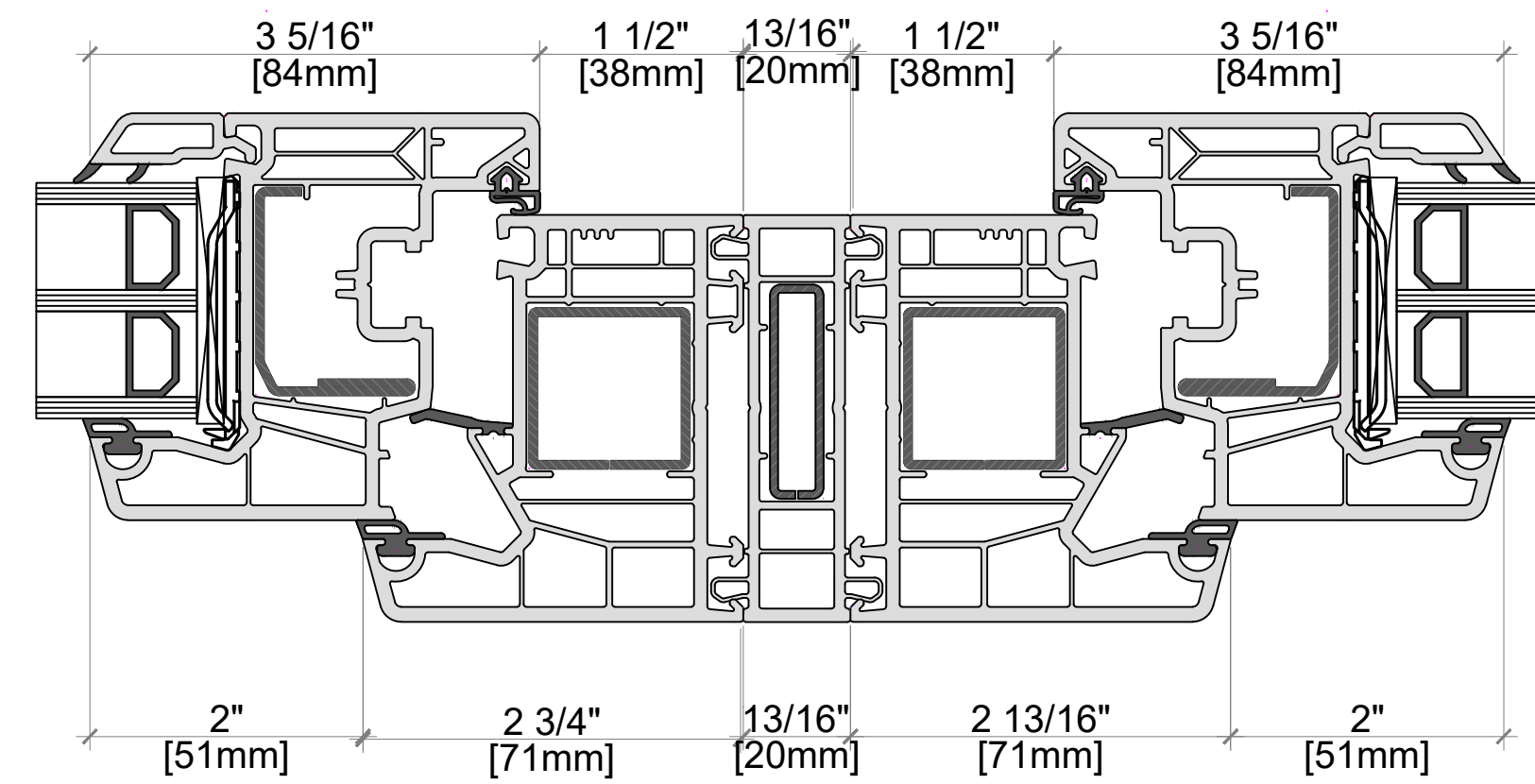
INTERIOR



EXTERIOR

B1.2 COUPLING PROFILE -
 INTERIOR PROFILE: 116211
 EXTERIOR PROFILE: 116210

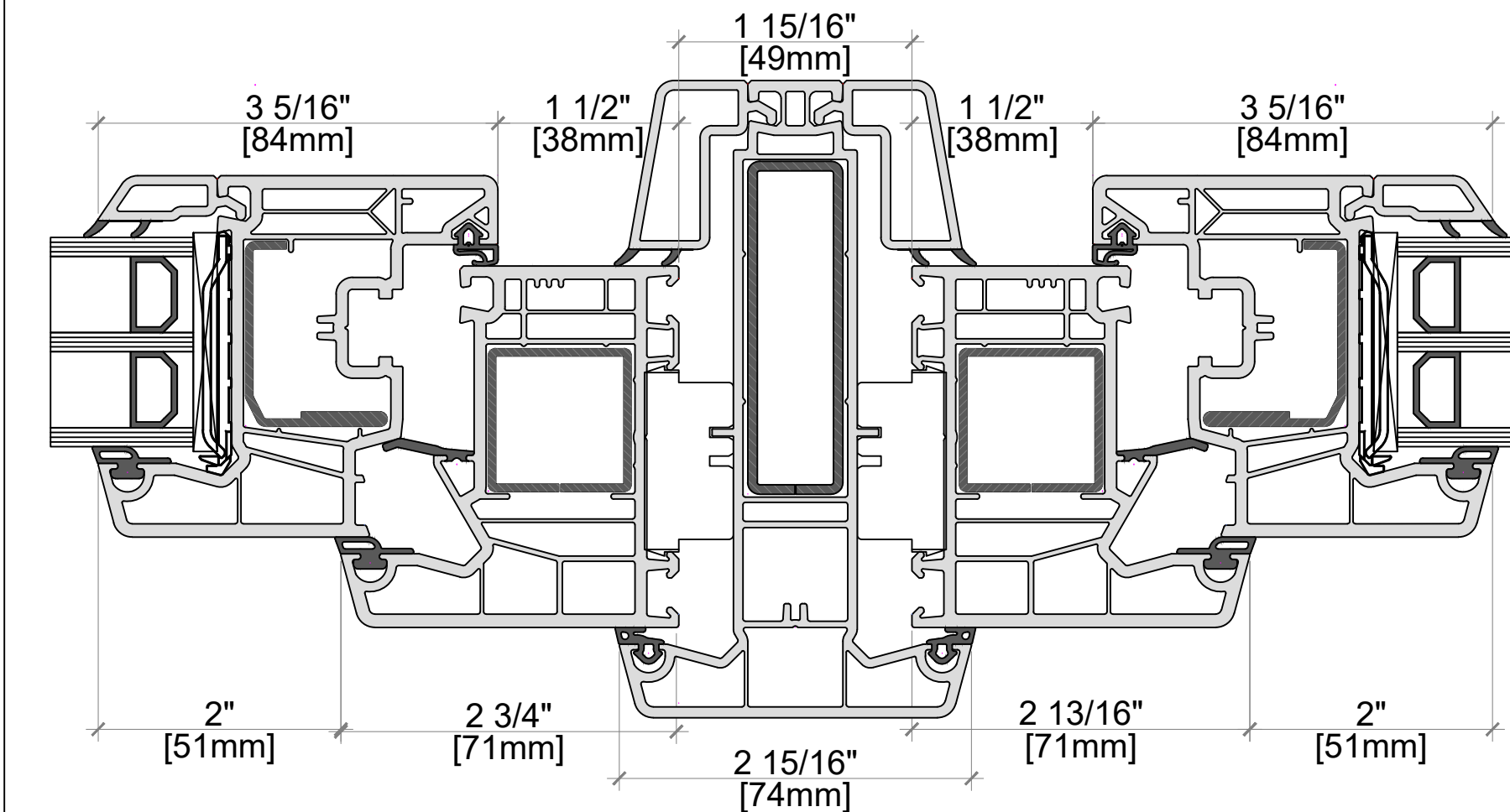
INTERIOR



EXTERIOR

COUPLING PROFILE -
 116230 COUPLING PROFILE

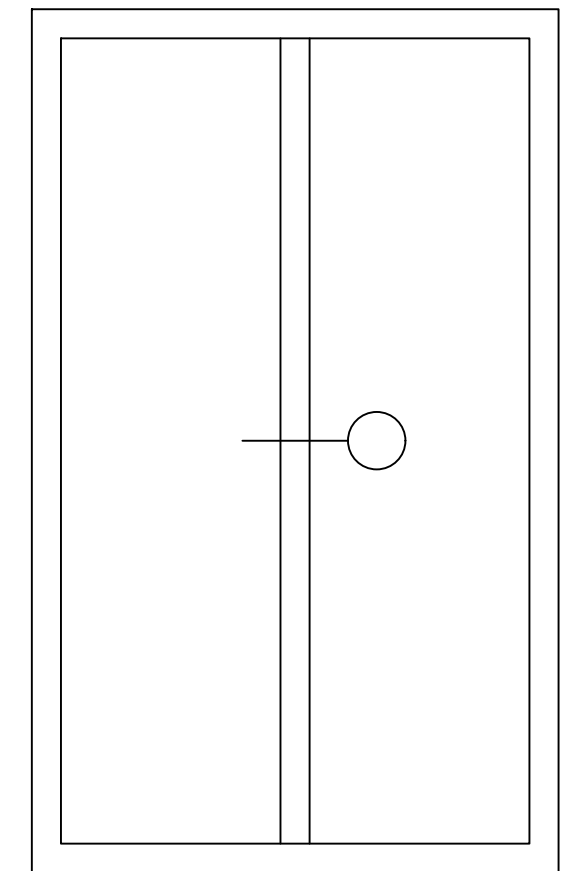
INTERIOR



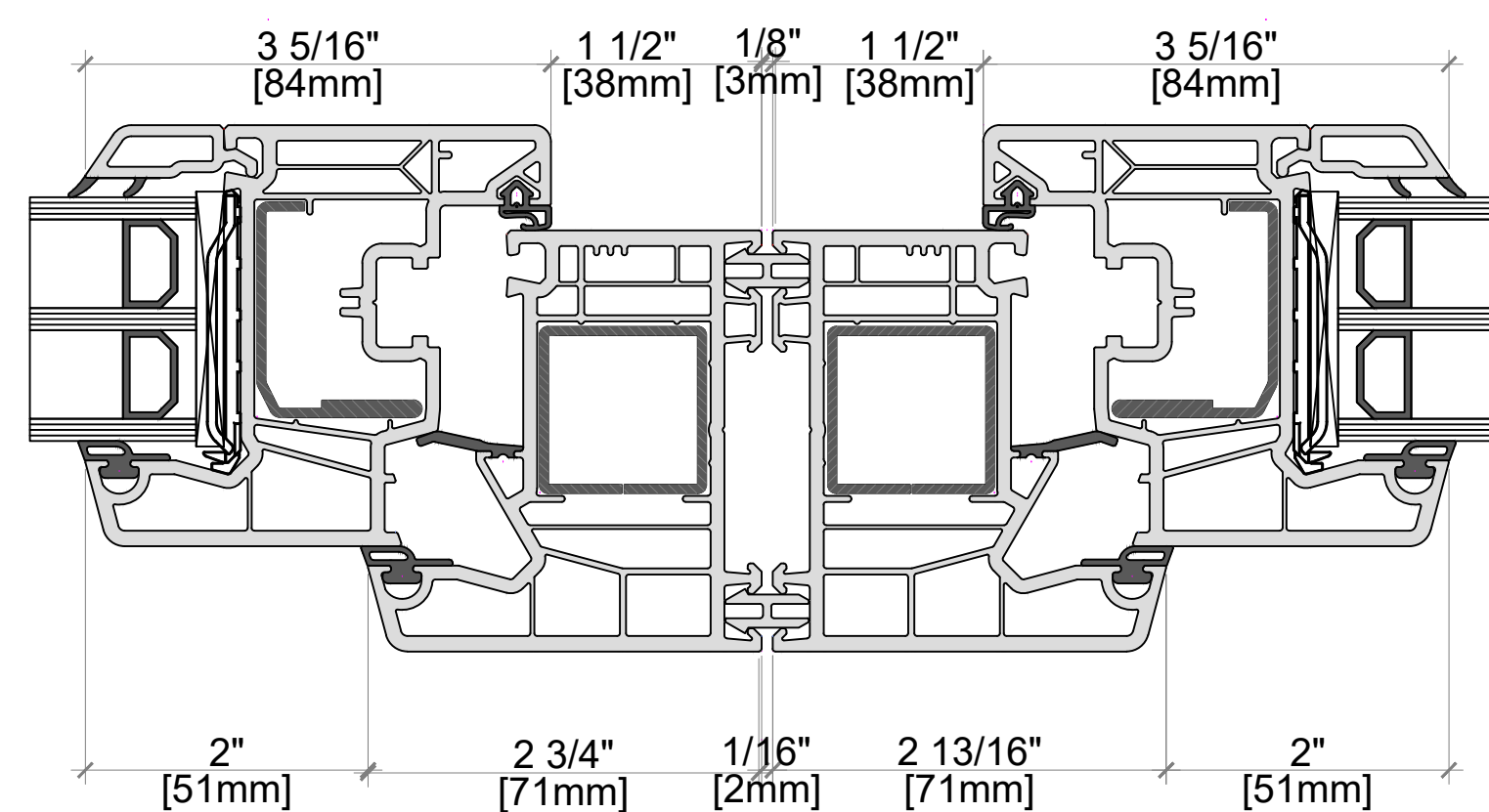
EXTERIOR

COUPLING PROFILE -
 116231 COUPLING PROFILE

Elevation key:



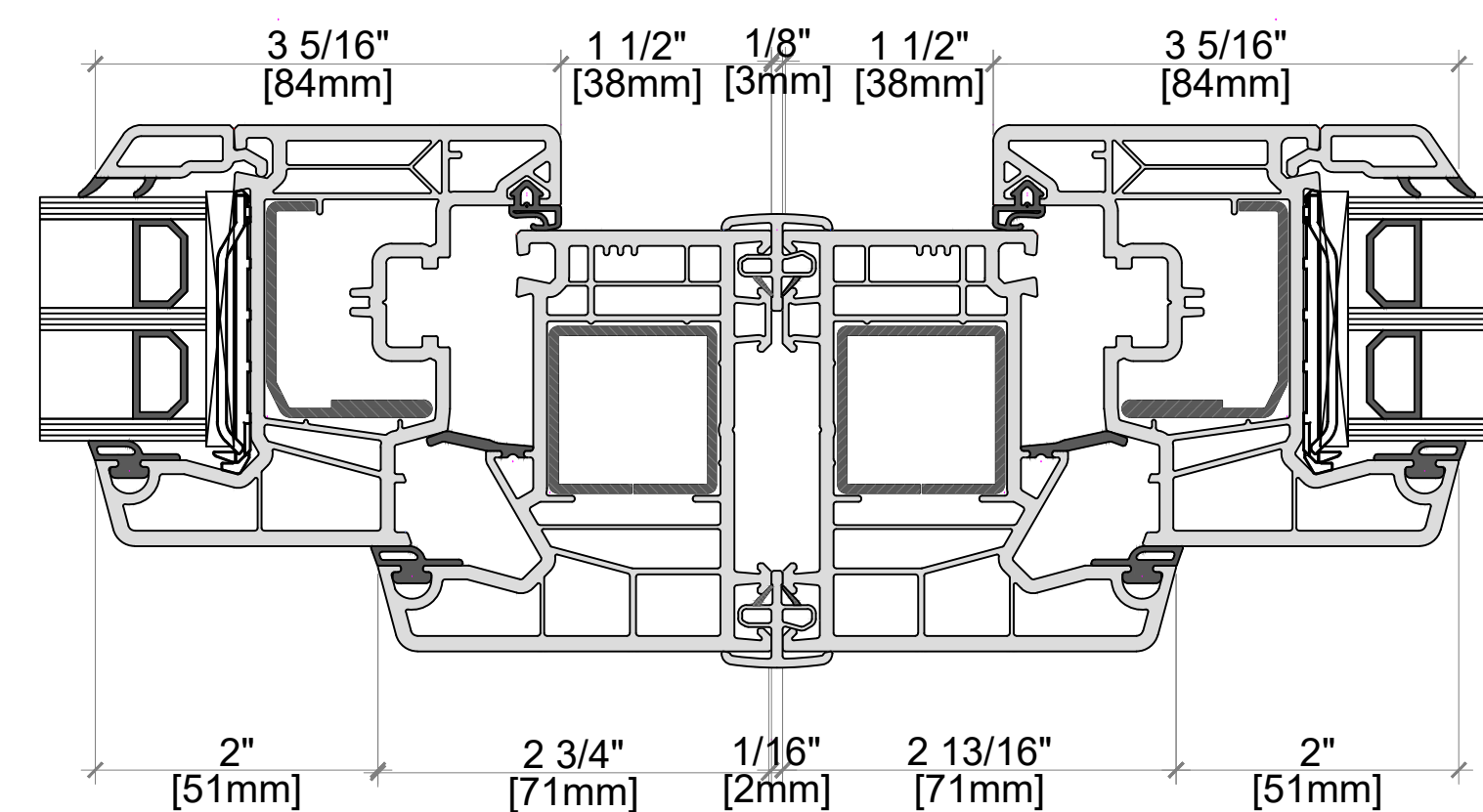
INTERIOR



EXTERIOR

COUPLING PROFILE -
 116030 MINI COUPLING PROFILE

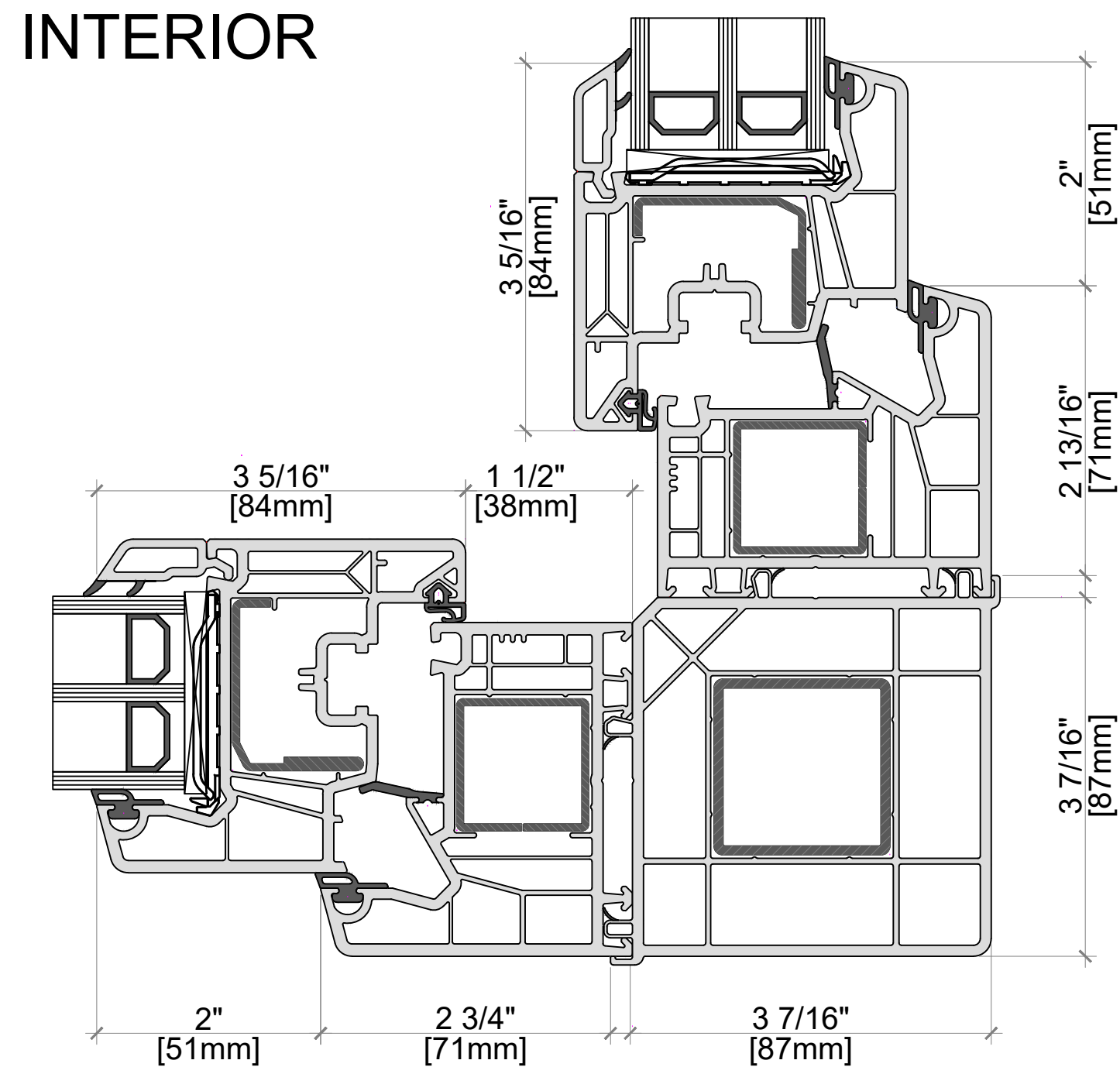
INTERIOR



EXTERIOR

COUPLING PROFILE -
 116217 COUPLING PROFILE

INTERIOR



EXTERIOR

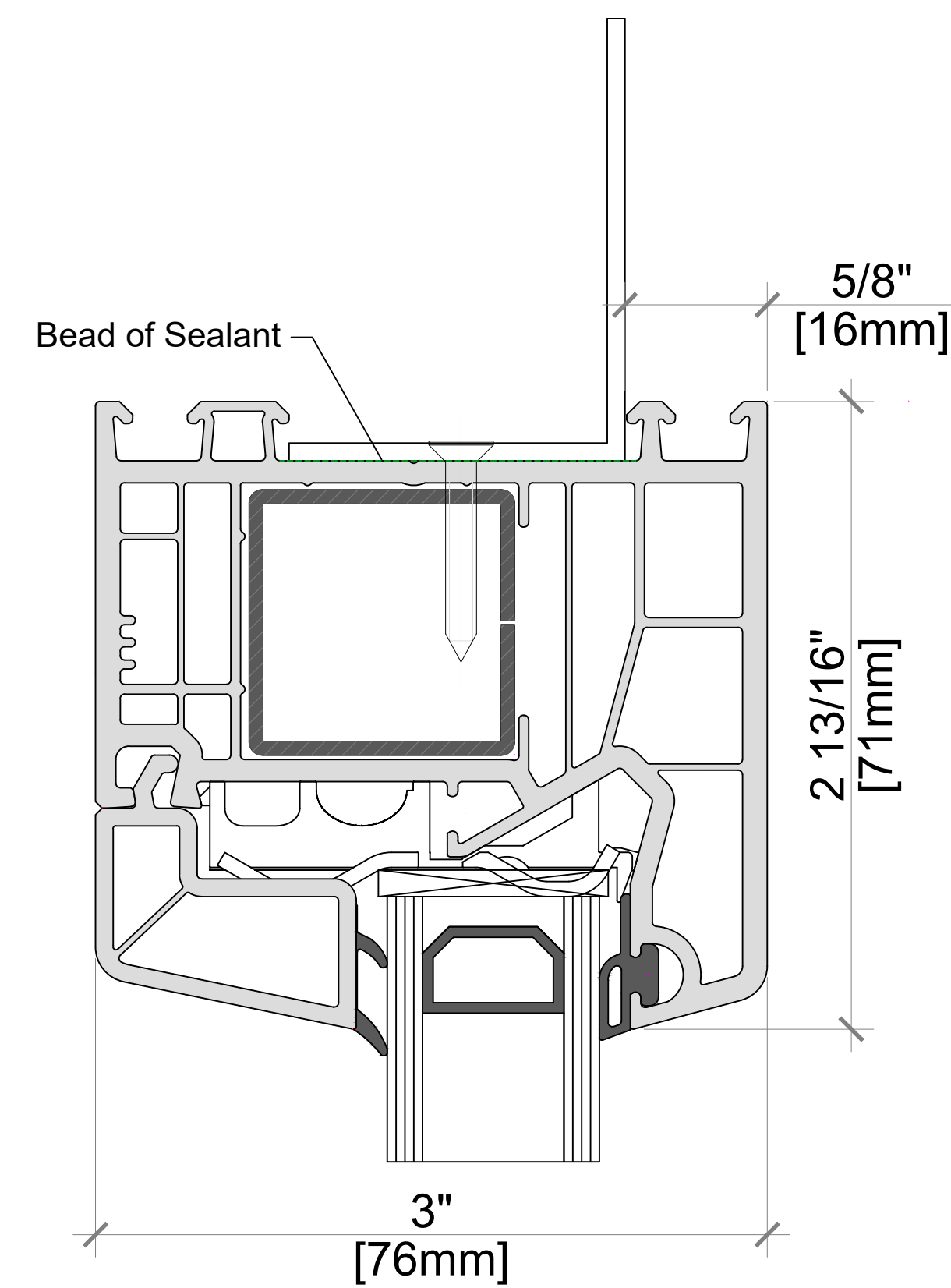
COUPLING PROFILE -
 116229 CORNER 90 COUPLING PROFILE

Note: Available in Double & Triple Glazed

Softline 76mm PVC Product Guide

Nail Flange

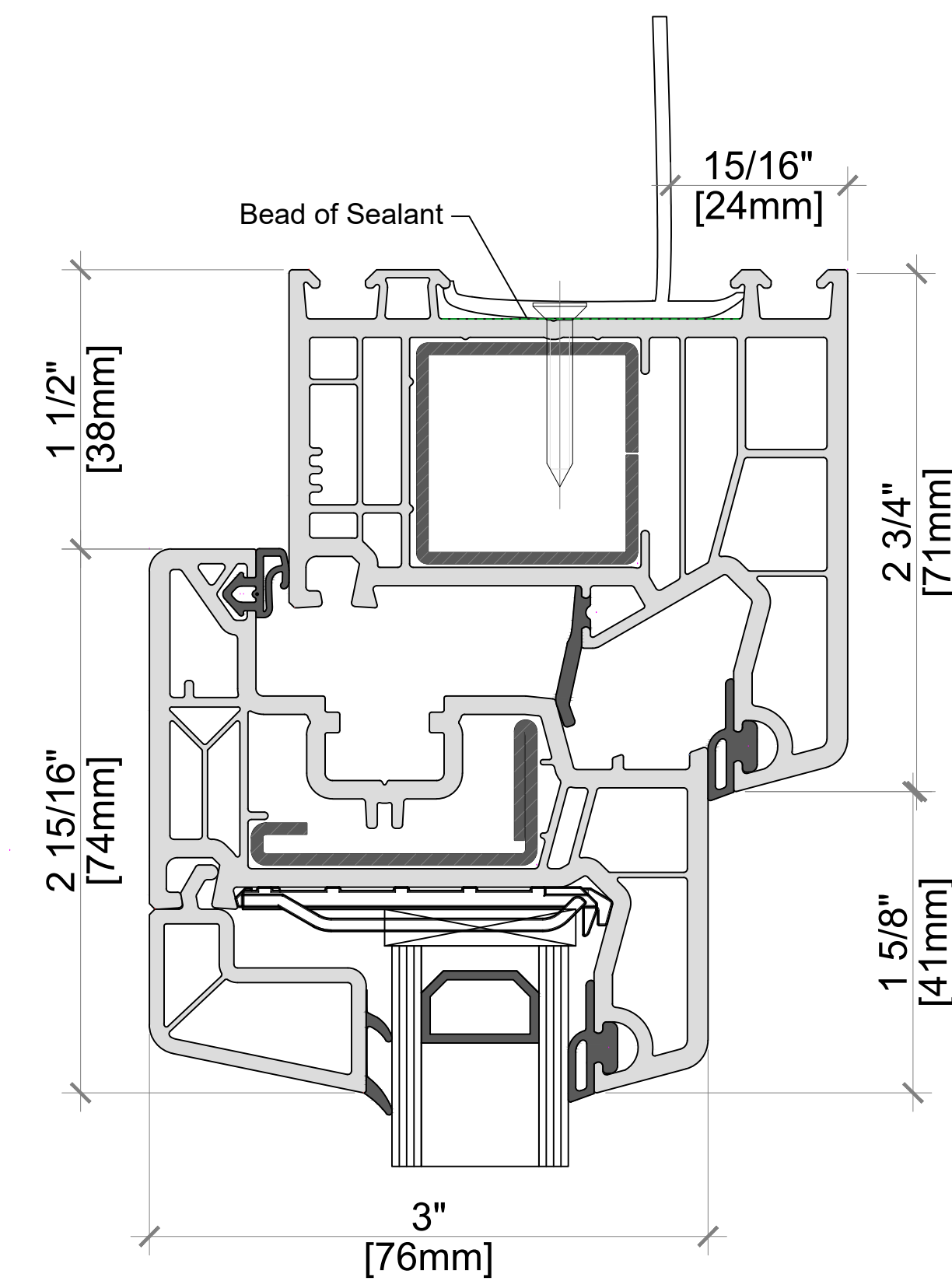
INTERIOR



76mm FIXED PROFILE WITH ALU FLANGE

EXTERIOR

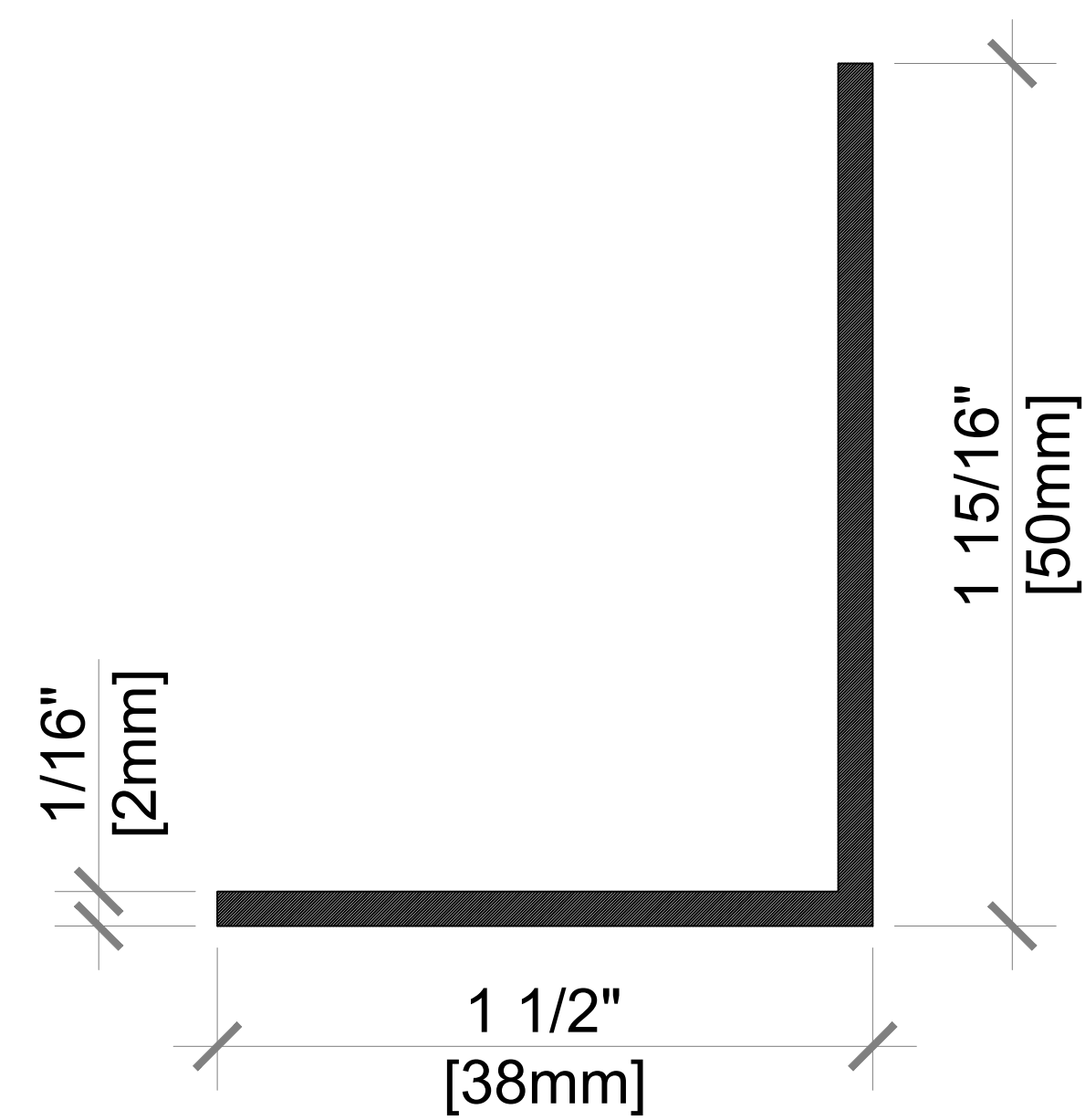
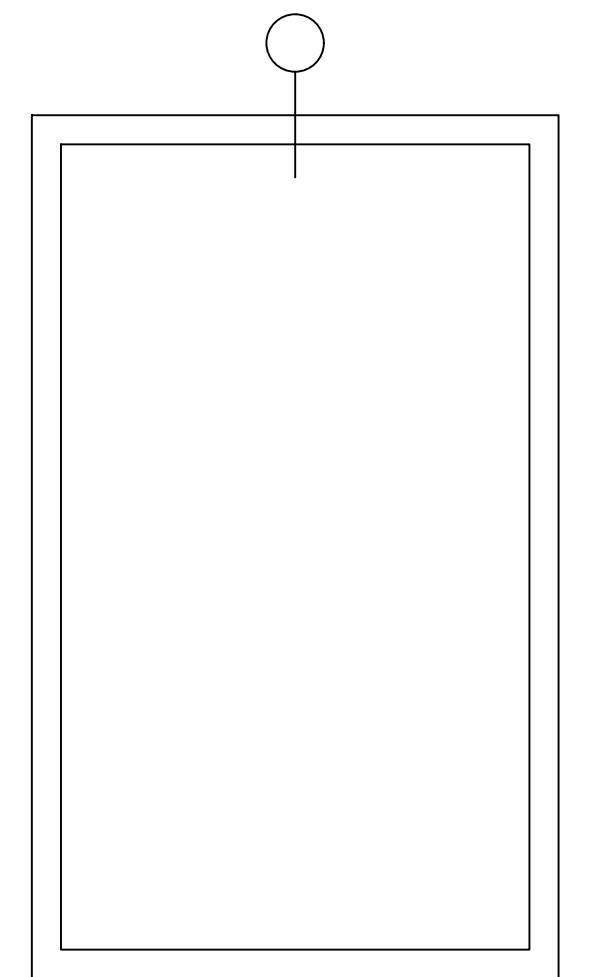
INTERIOR



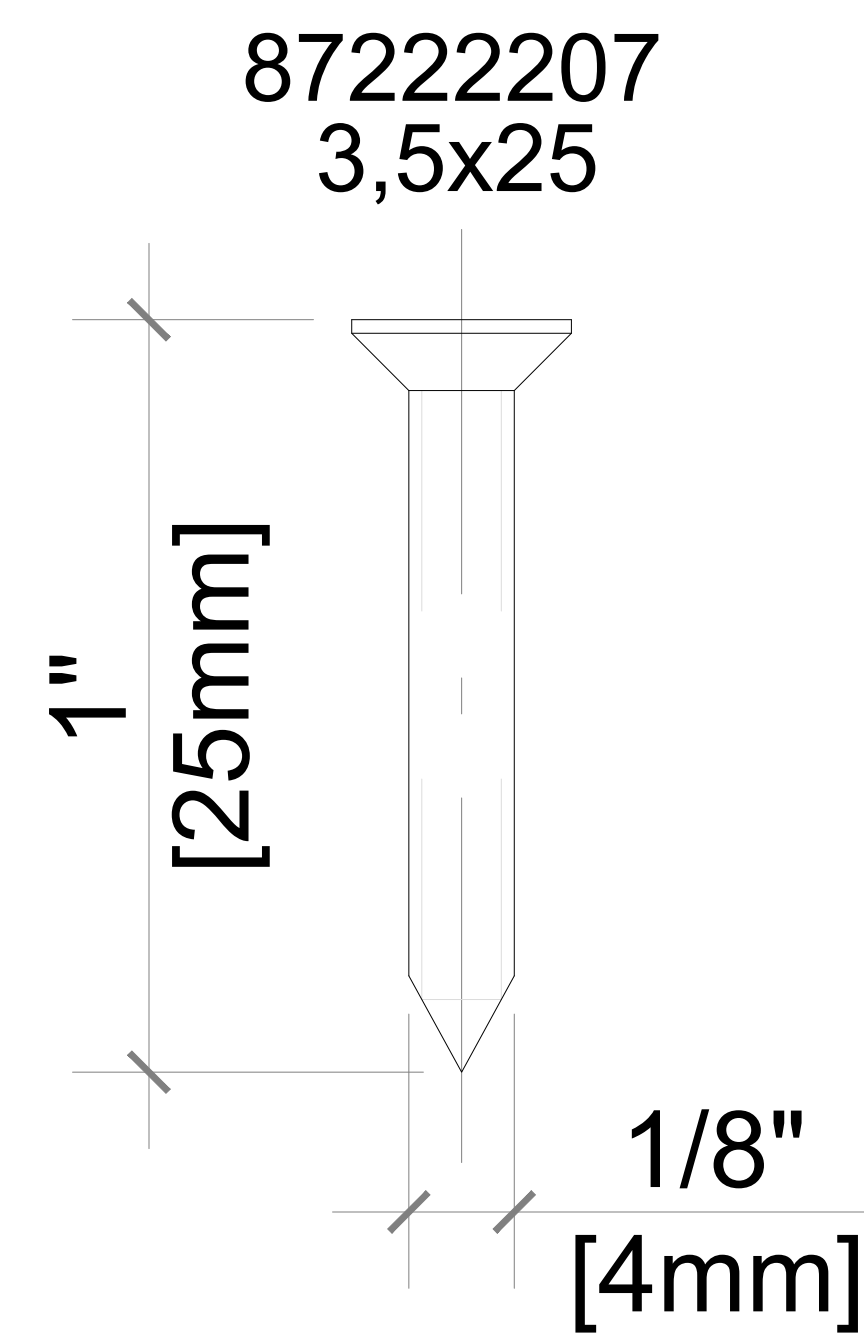
76mm OPERABLE WINDOW WITH PVC FLANGE

EXTERIOR

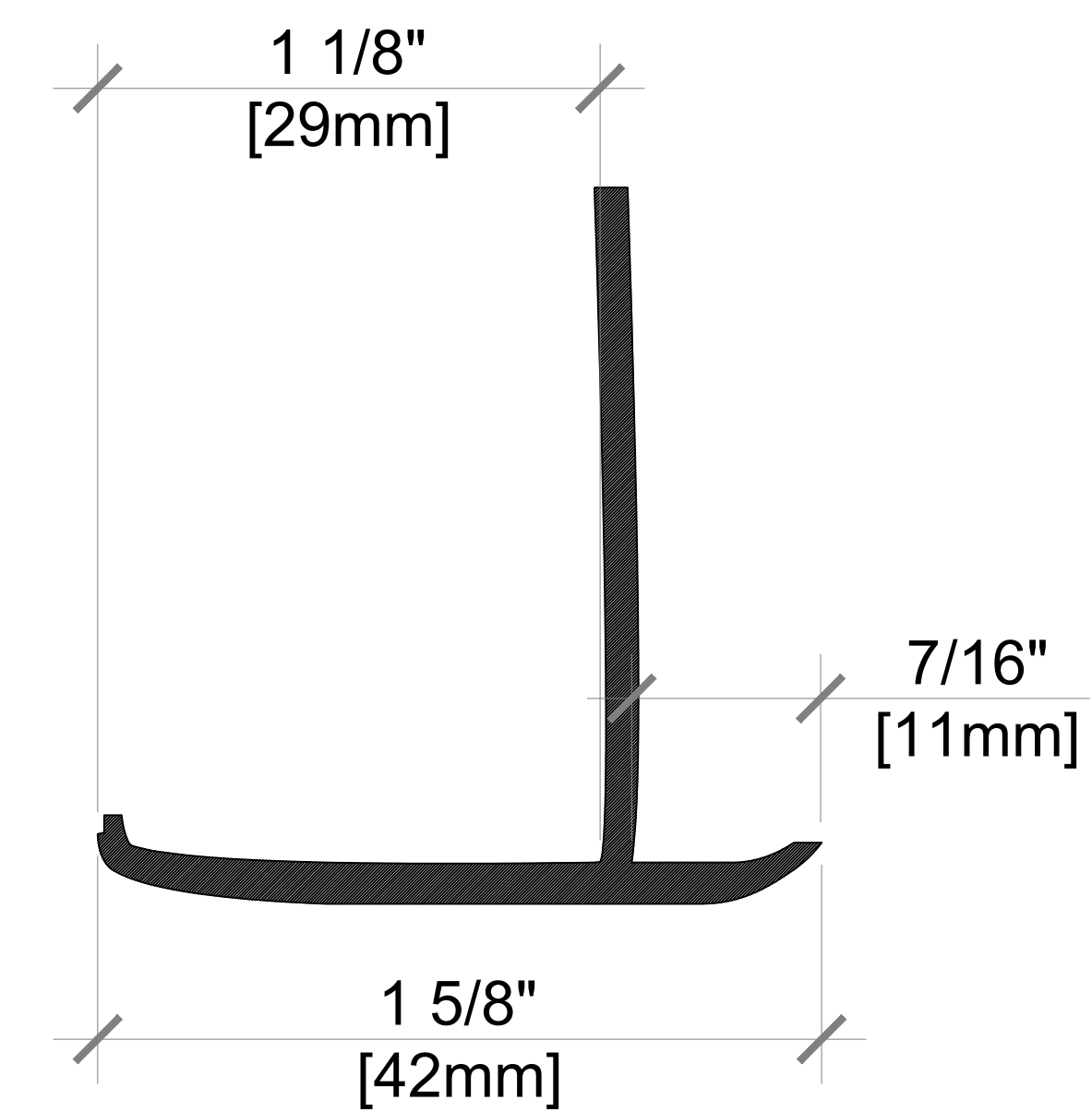
Elevation key:



ALU FLANGE



SCREW



PVC FLANGE

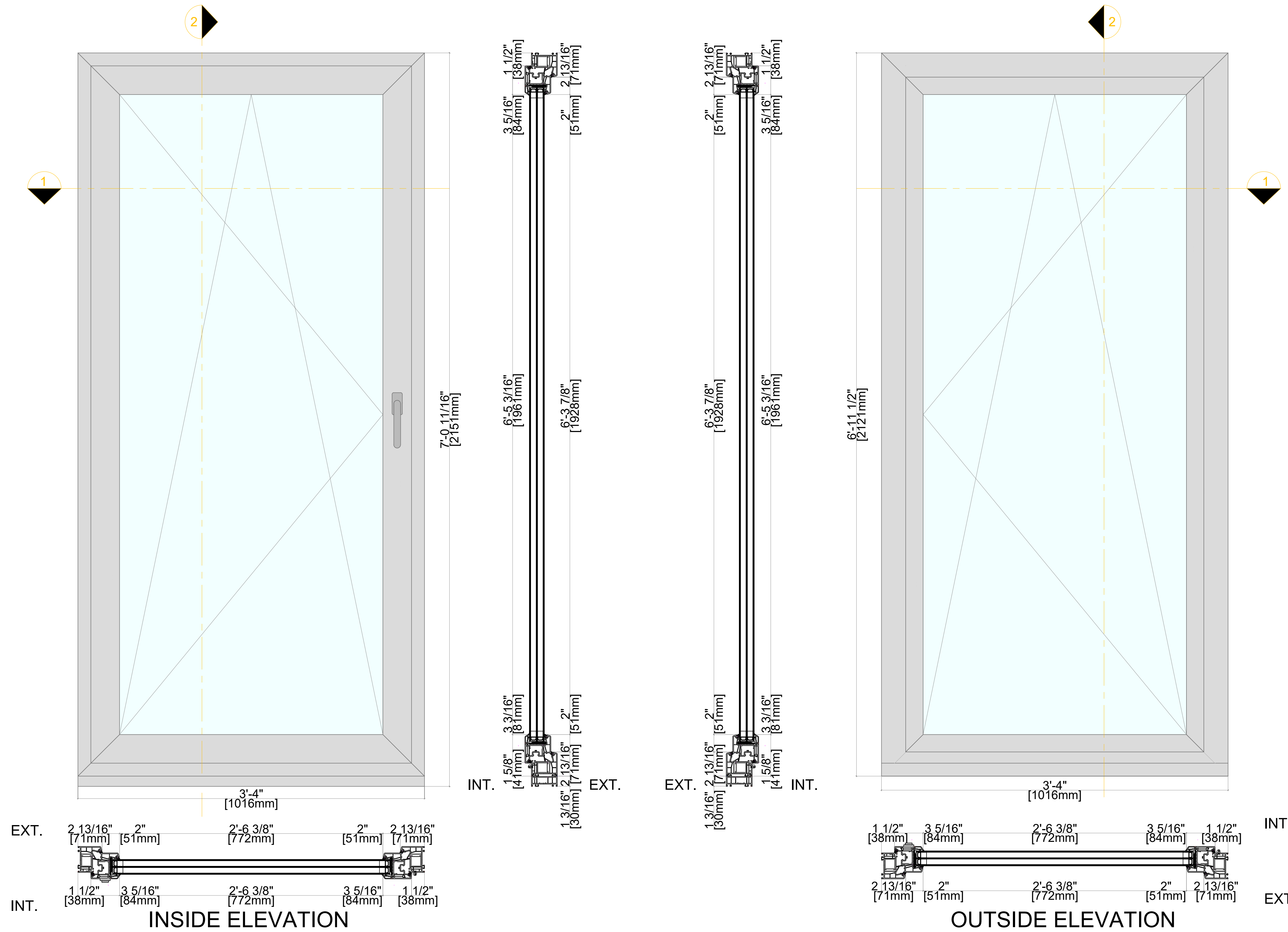
Note: Available in Double & Triple Glazed

Softline 76mm PVC Product Guide

Standard 76mm Profile; Inswing Tilt & Turn Operable Sash

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



STANDARD; INSWING TILT & TURN OPERABLE SASH

FRAME: 101350 FRAME 71mm

SASH: 103381 SASH 84mm

SUB SILL: 114053 SUB SILL 30mm

Note: Available in Double & Triple Glazed

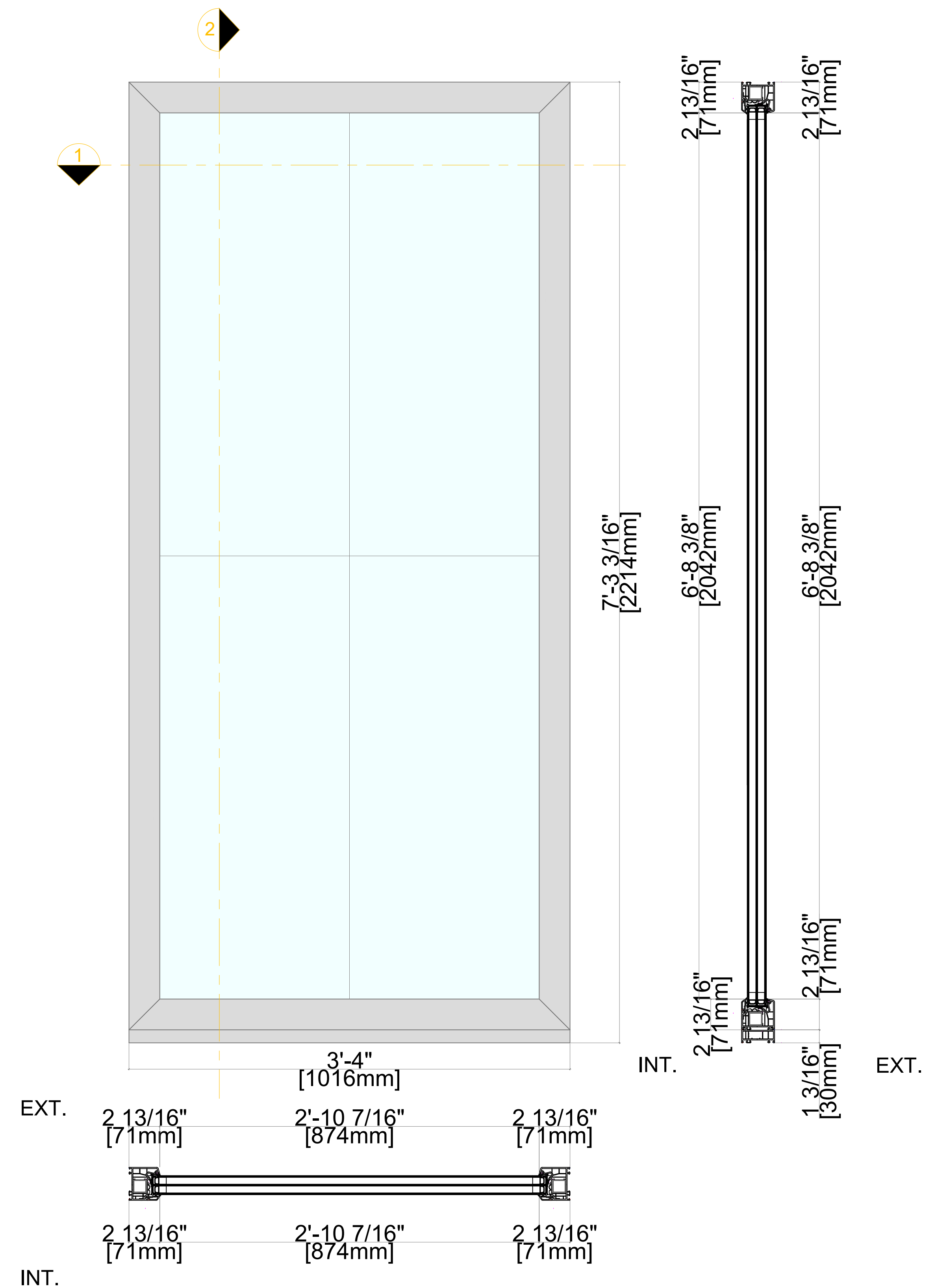
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

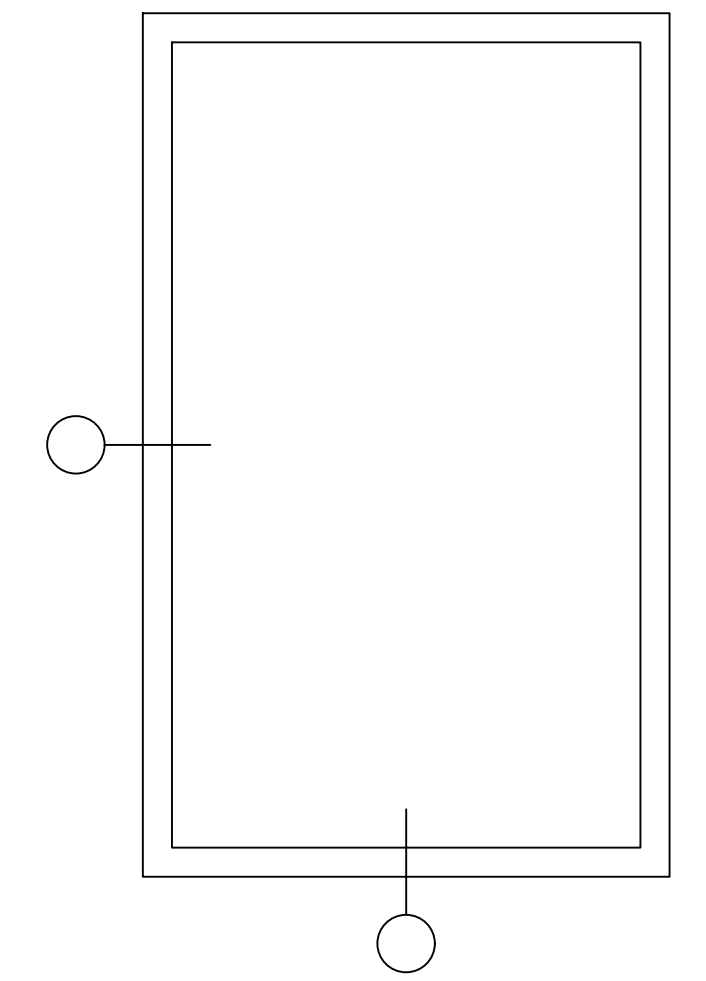
76mm Profile; Fixed in Frame

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed

Note: 30mm Sub Sill is Standard but Not Required

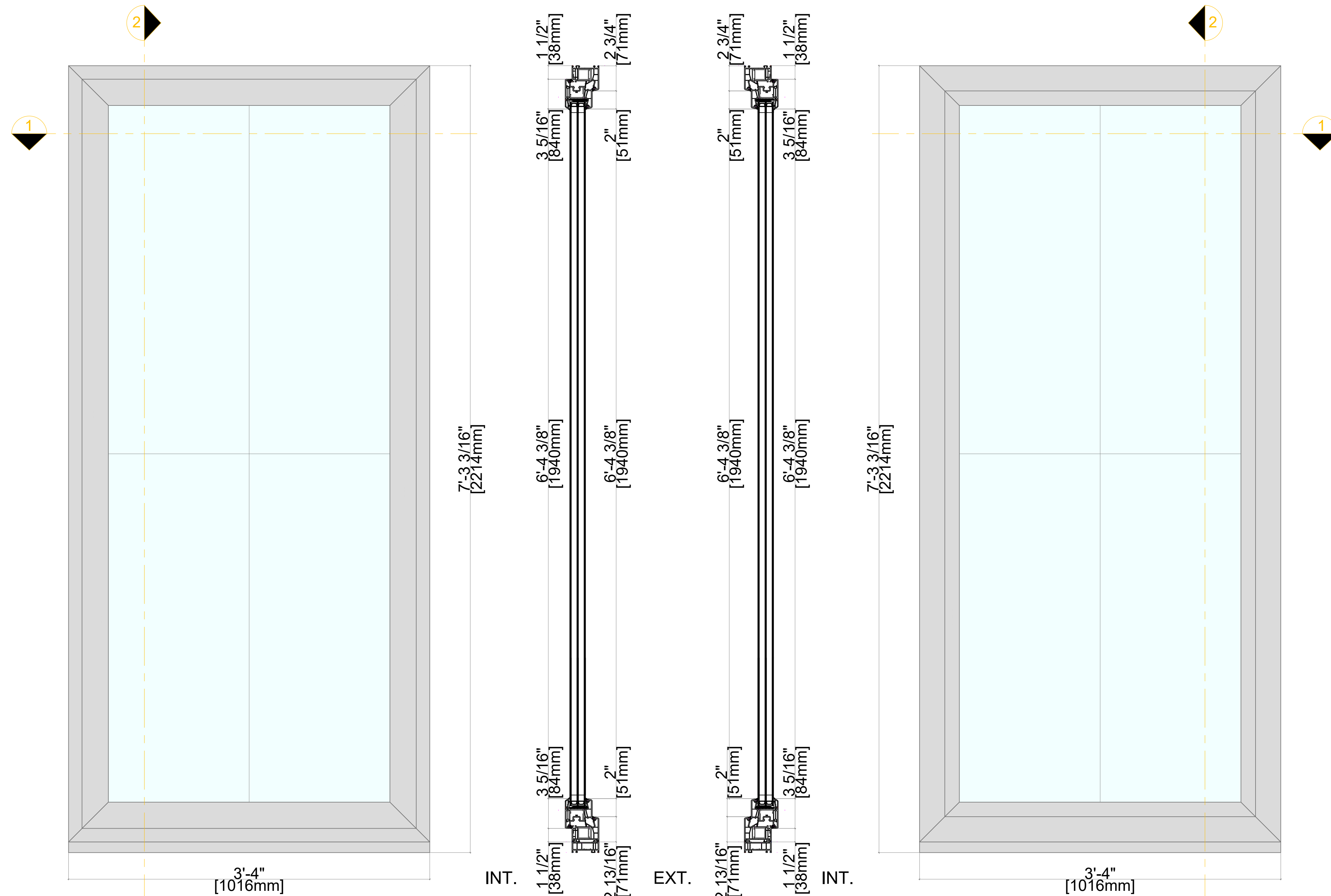
FIXED IN FRAME
 FRAME: 101350 FRAME 71mm
 SUB SILL: 114054 SUB SILL 30mm

Softline 76mm PVC Product Guide

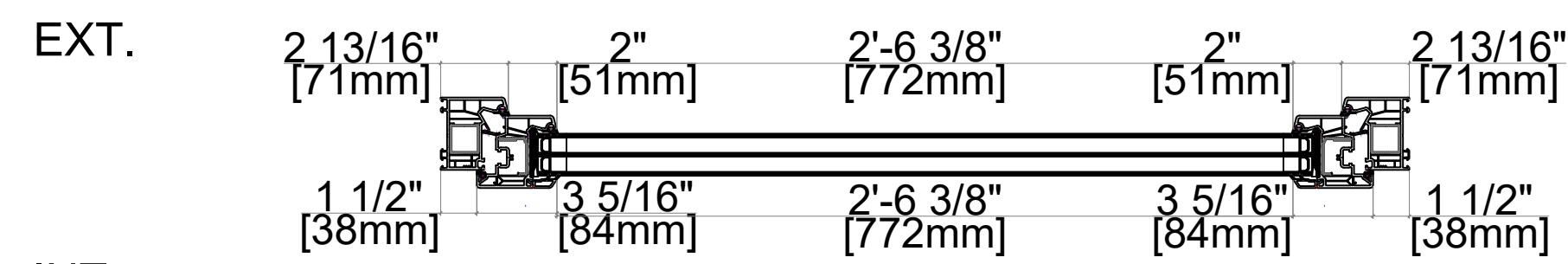
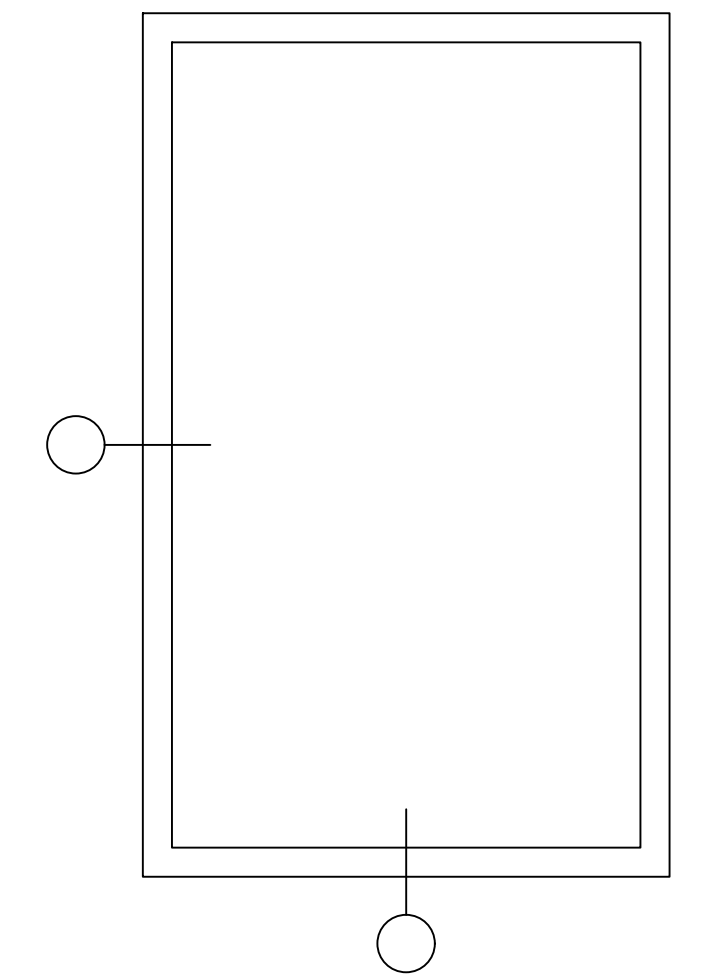
76mm Profile; Fixed in Sash

A M B E R L I N E

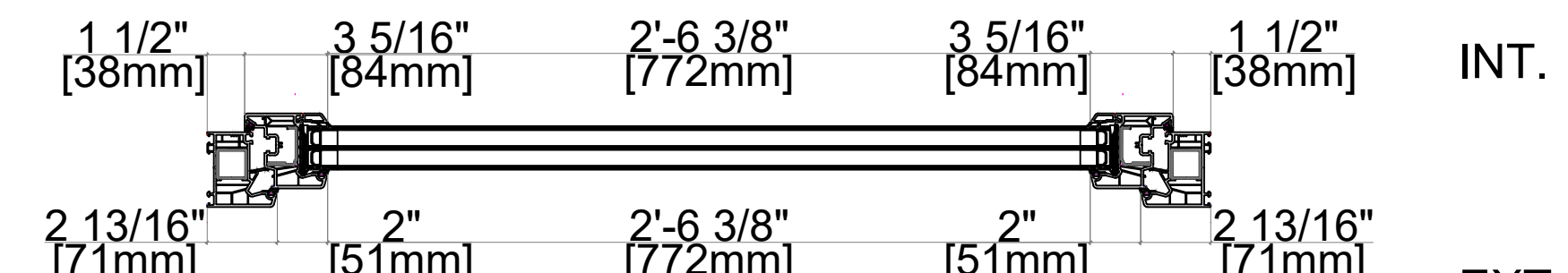
HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



INSIDE ELEVATION



OUTSIDE ELEVATION

FIXED IN SASH
 FRAME: 101350 FRAME 71mm
 SASH: 103381 SASH 84mm
 SUB SILL: 114053 SUB SILL 30mm

Note: Available in Double & Triple Glazed

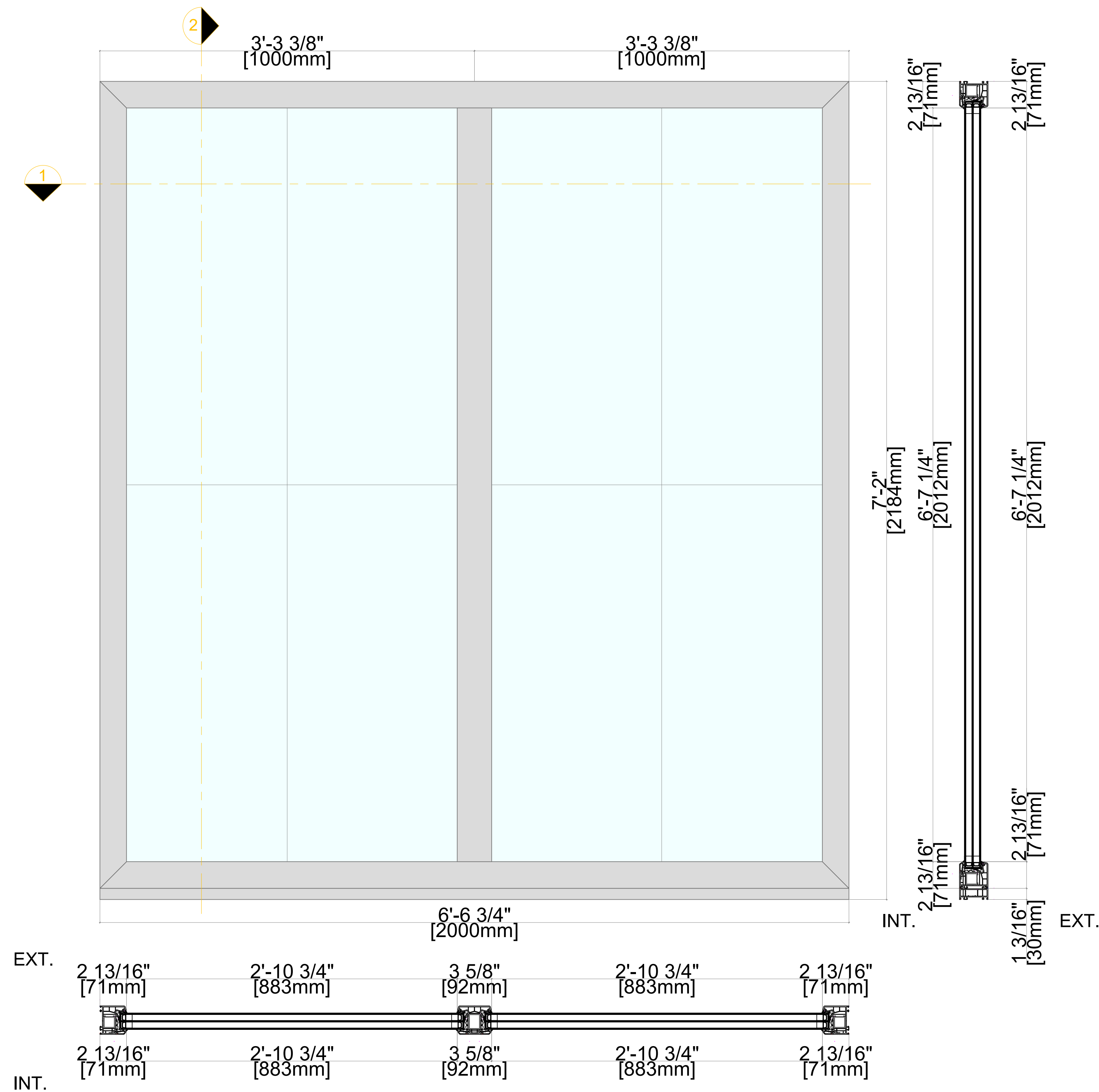
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

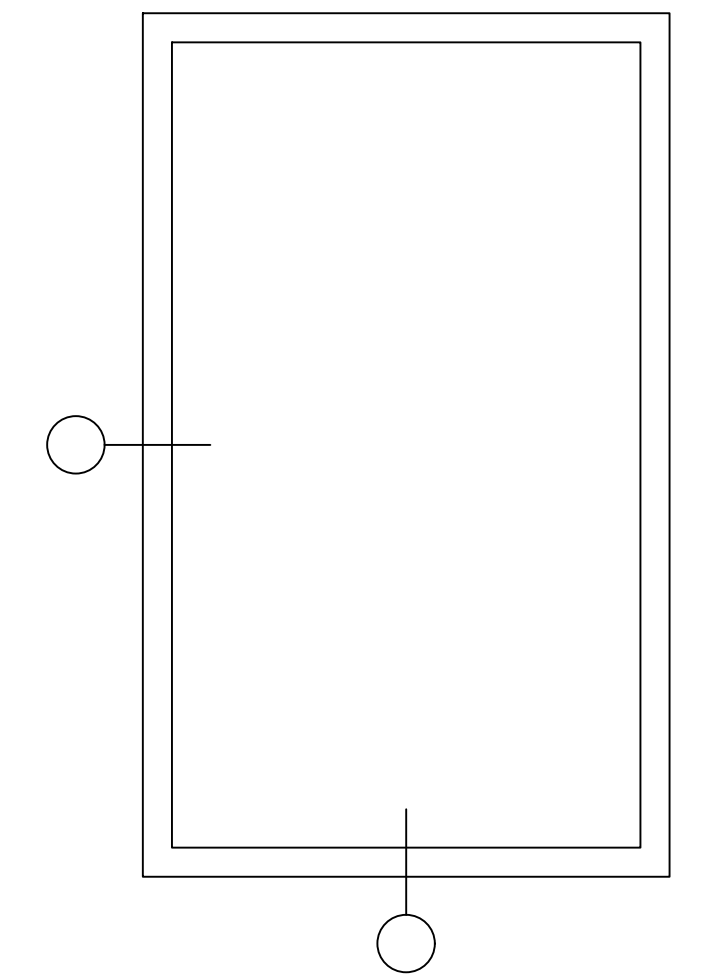
76mm Profile; Fixed in Frame Side by Side

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed

Note: 30mm Sub Sill is Standard but Not Required

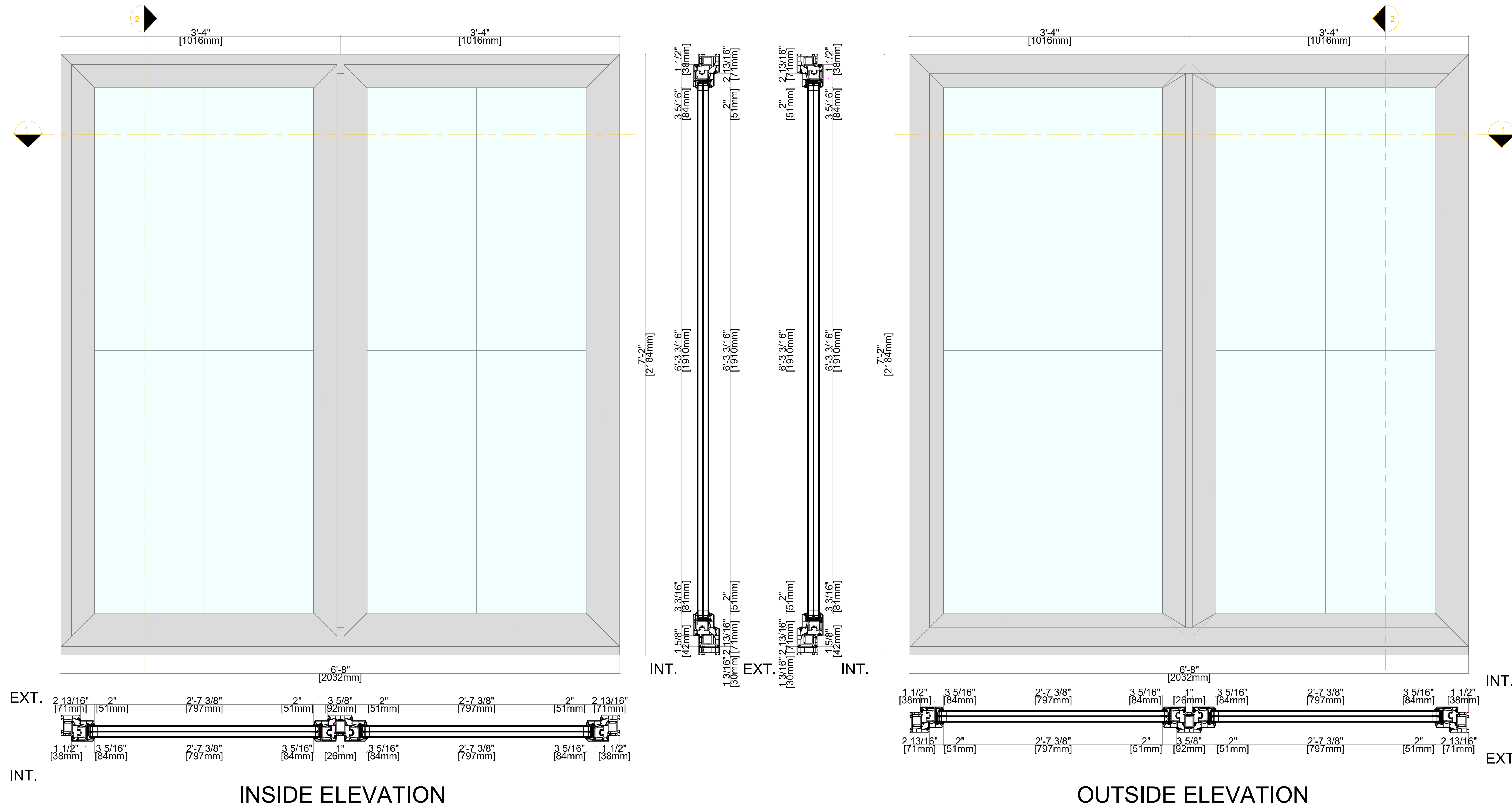
FIXED IN FRAME SIDE BY SIDE
 FRAME: 101350 FRAME 71mm
 MULLION: 102350 MULLION 92mm
 SUB SILL: 114054 SUB SILL 30mm

Softline 76mm PVC Product Guide

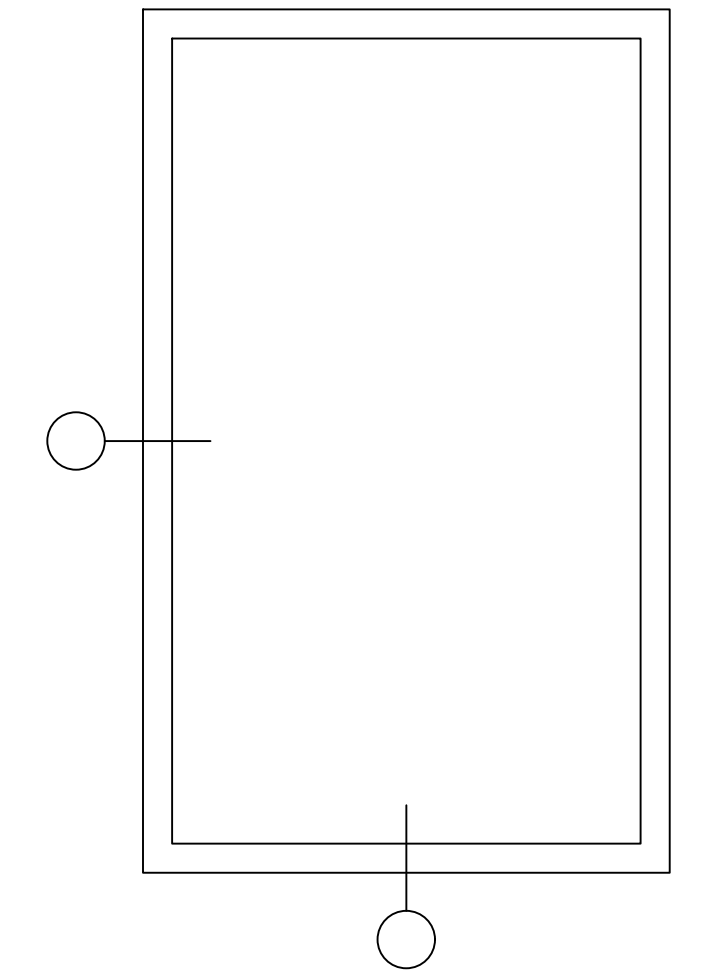
76mm Profile; Fixed in Sash Side by Side

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed

Note: 30mm Sub Sill is Standard but Not Required

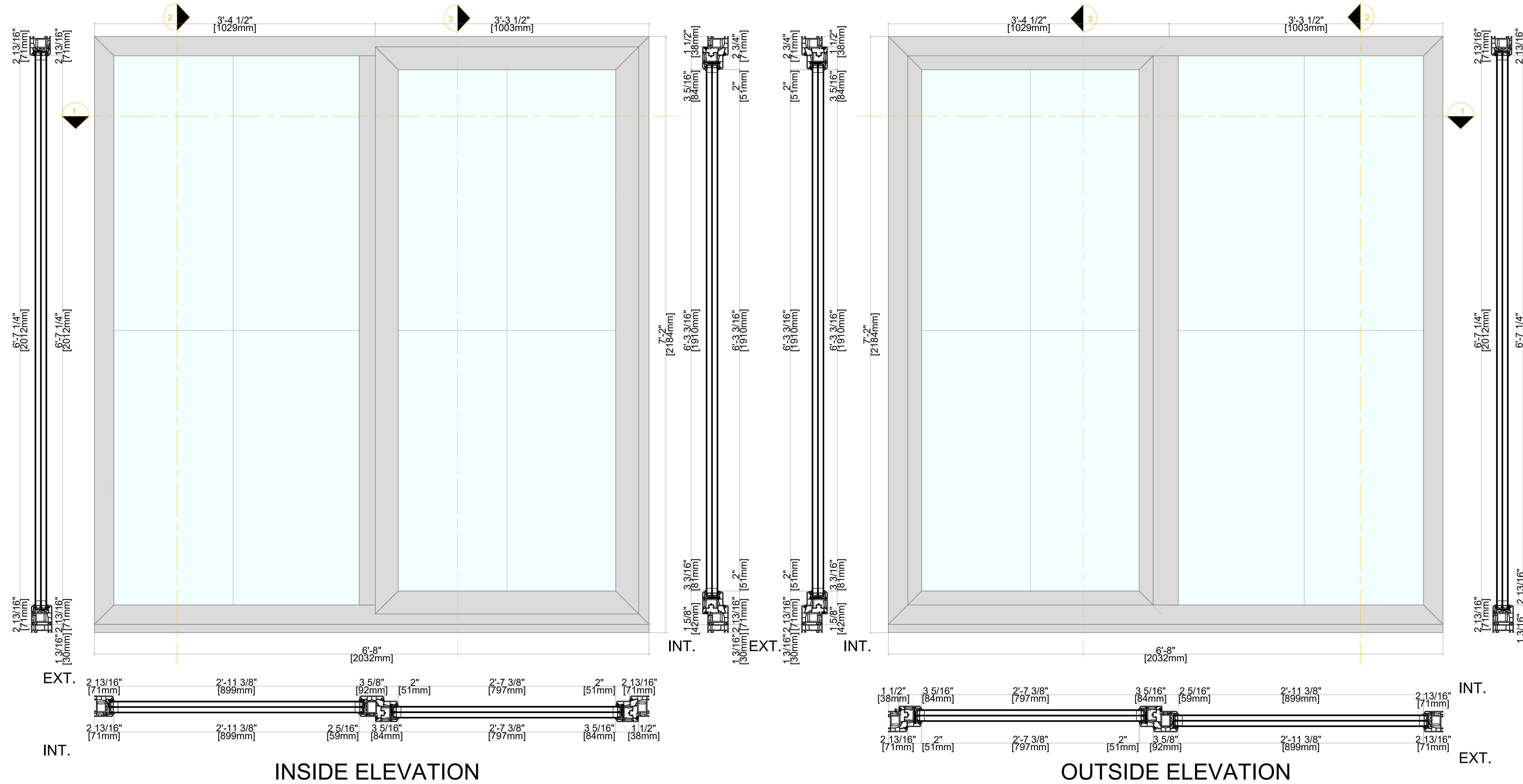
FIXED IN SASH SIDE BY SIDE
 FRAME: 101350 FRAME 71mm
 SASH: 103381 SASH 84mm
 SUB SILL: 114053 SUB SILL 30mm
 MULLION: 102350 MULLION 92mm

Softline 76mm PVC Product Guide

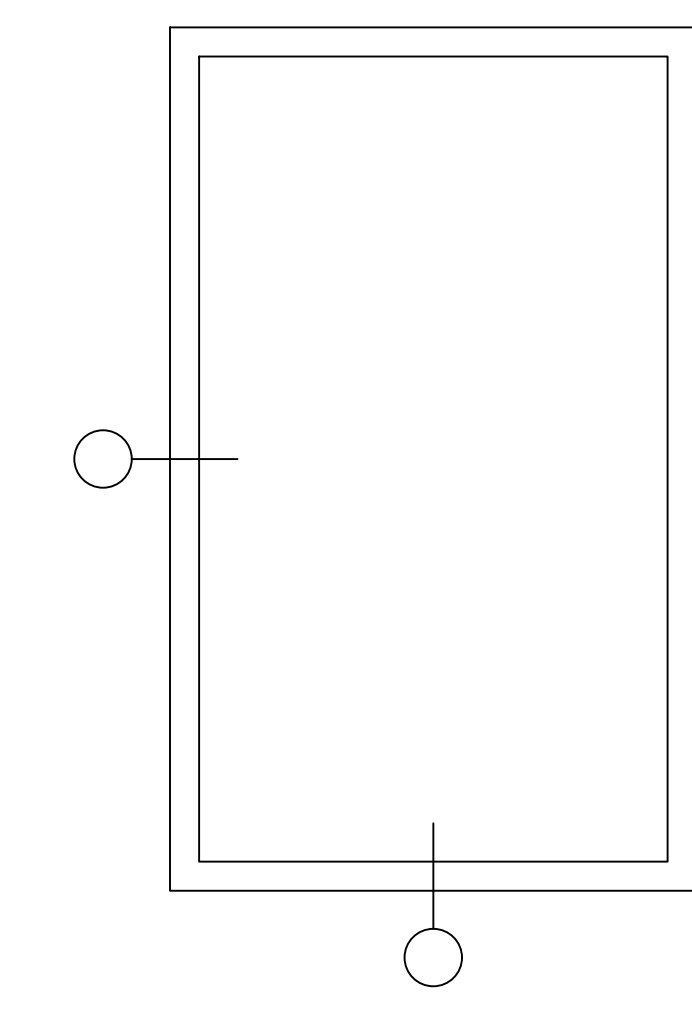
76mm Profile; Fixed in Frame & Fixed in Sash

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



FIXED IN FRAME & FIXED IN SASH
 FRAME: 101350 FRAME 71mm
 SASH: 103381 SASH 84mm
 SUB SILL: 114053 SUB SILL 30mm
 MULLION: 102350 MULLION 92mm

Note: Available in Double & Triple Glazed

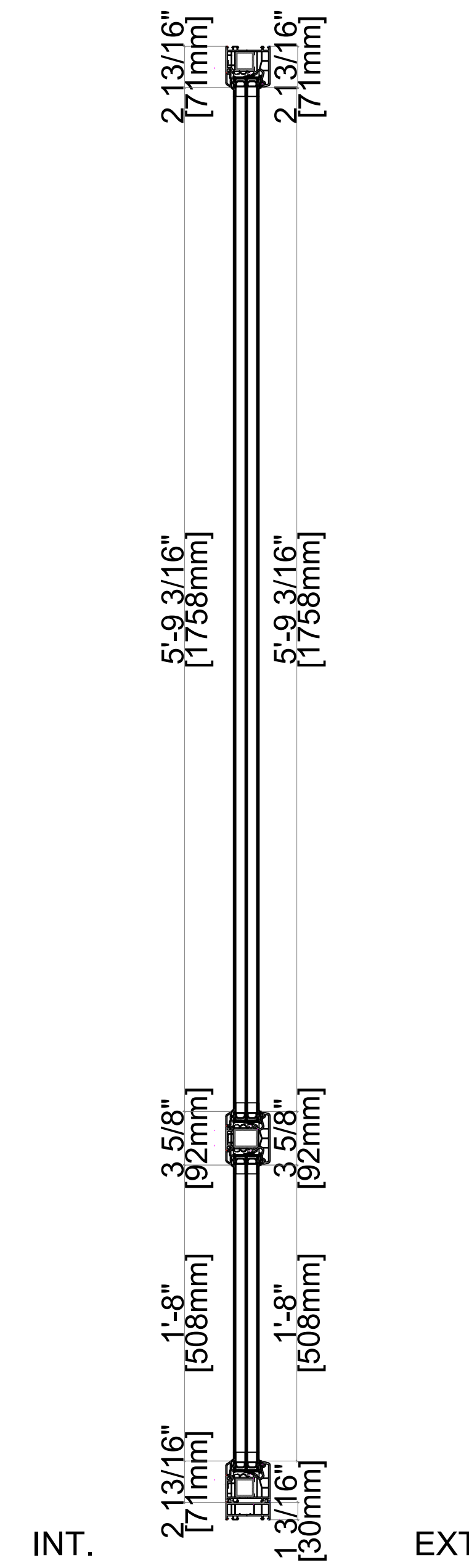
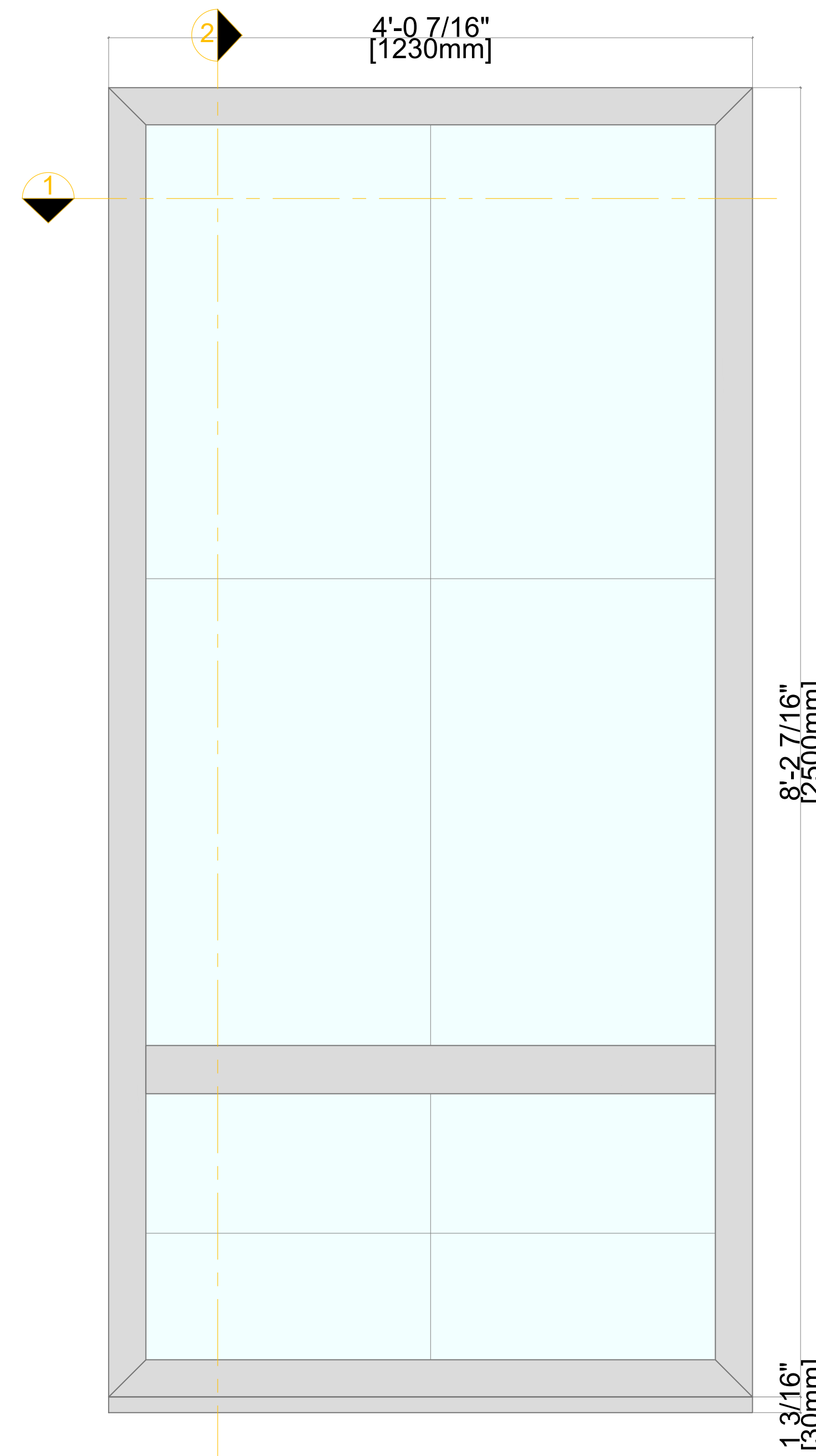
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

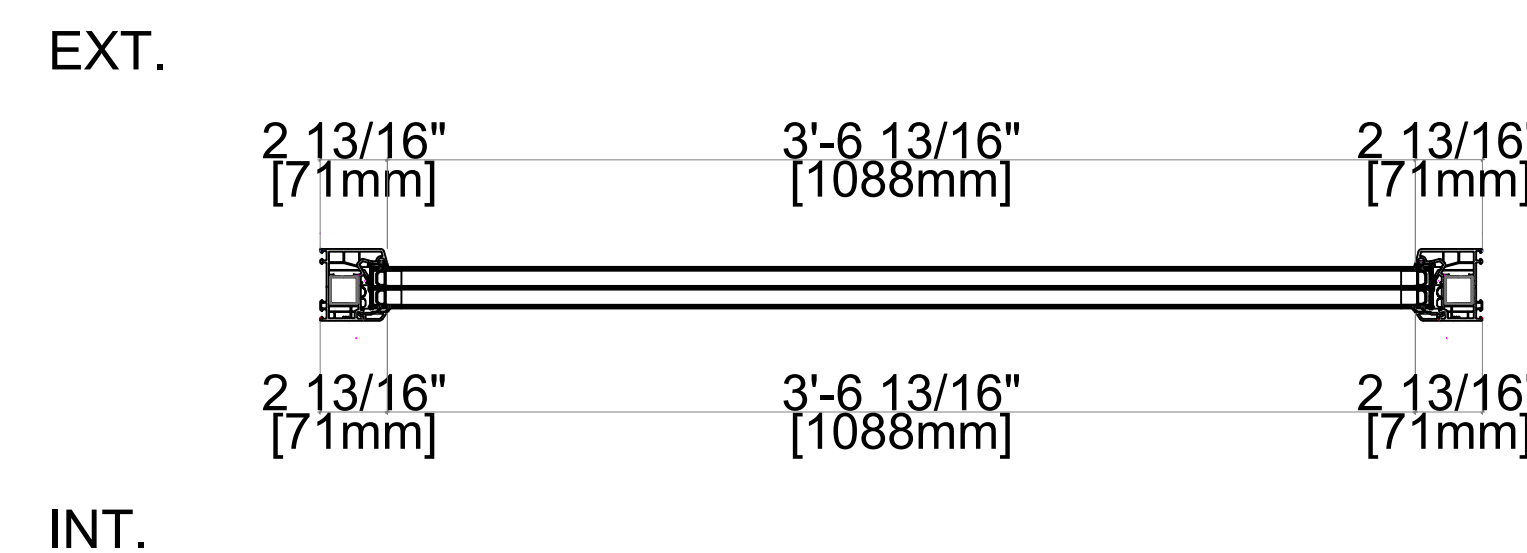
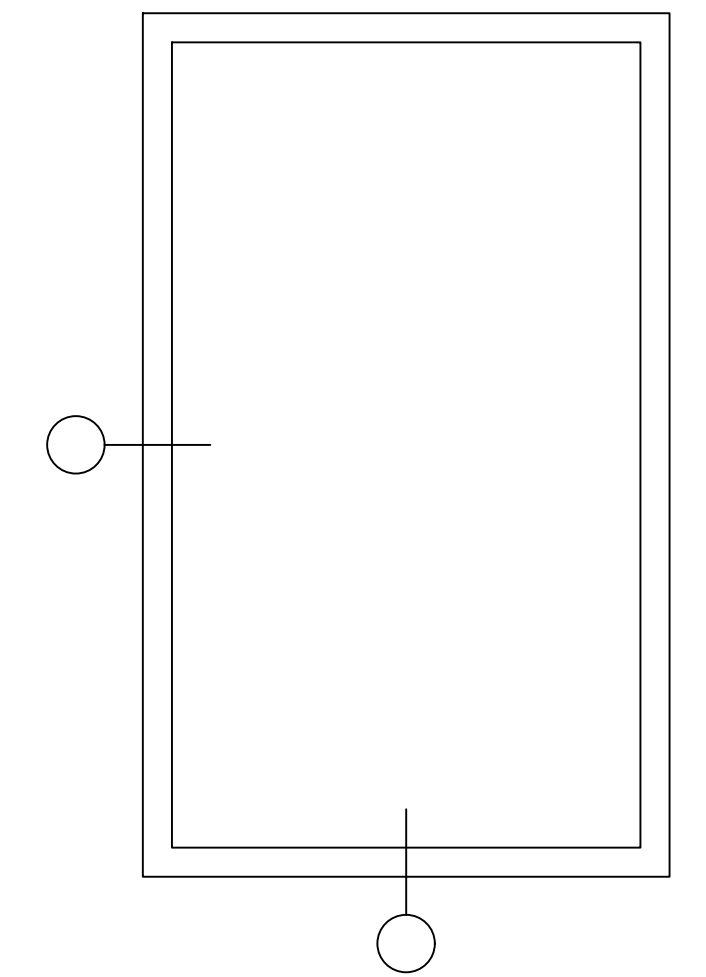
76mm Profile; Fixed Over Fixed In Frame

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



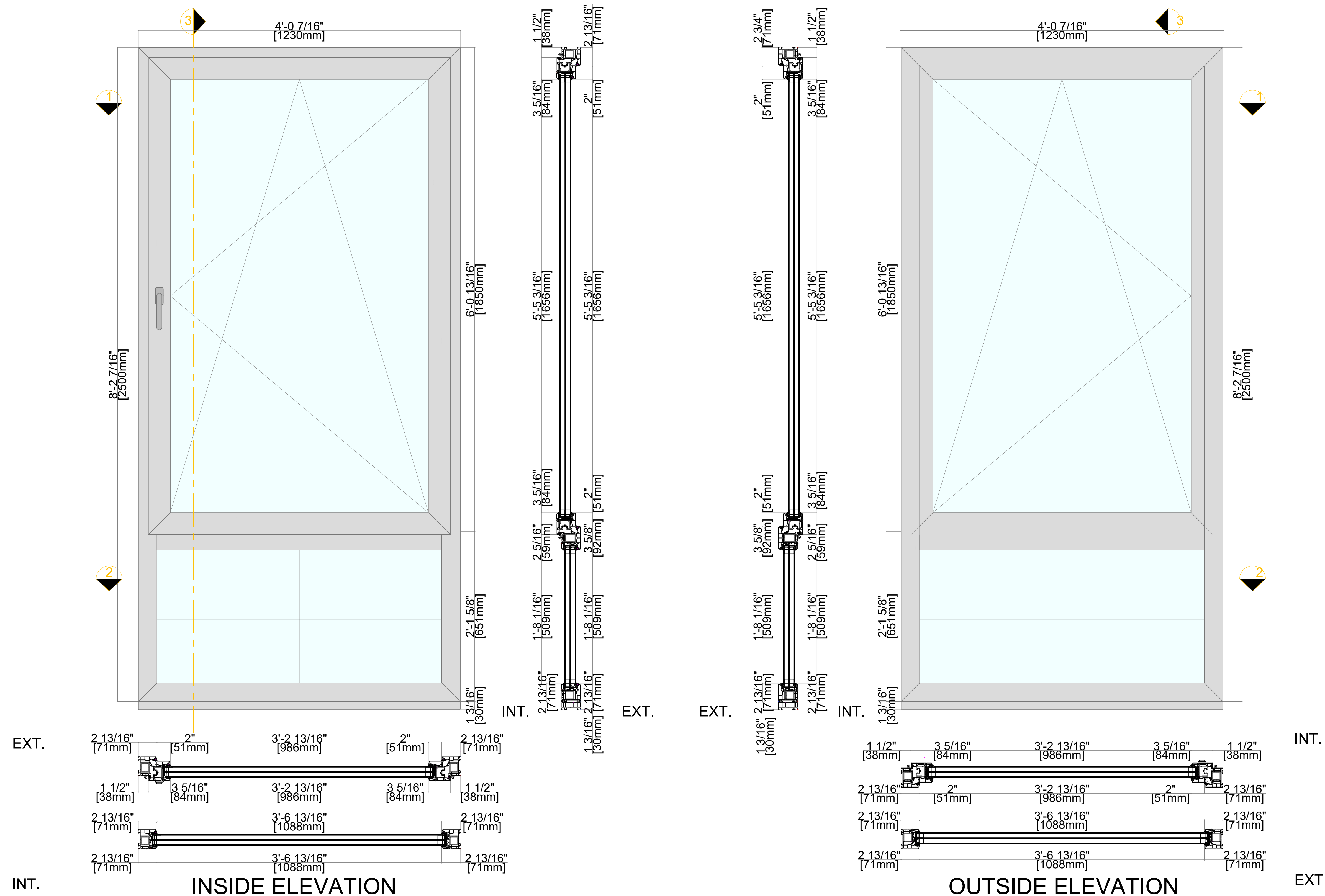
FIXED OVER FIXED IN FRAME
 FRAME: 101350 FRAME 71mm
 MULLION: 102350 MULLION 92mm
 SUB SILL: 114054 SUB SILL 30mm

Note: Available in Double & Triple Glazed

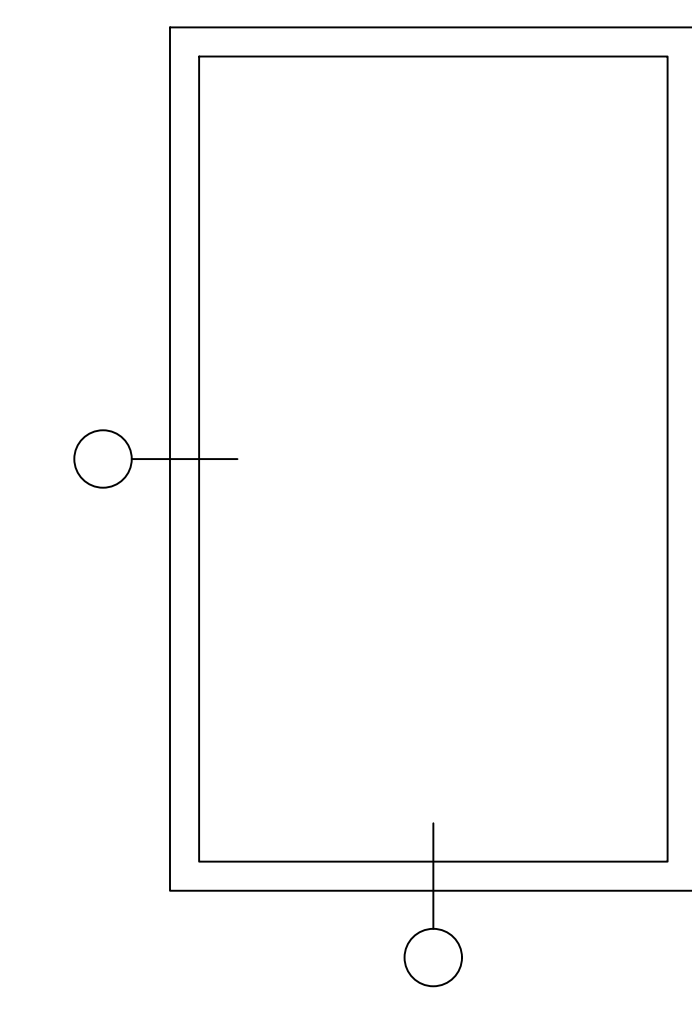
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

76mm Profile; Inswing Tilt & Turn Operable Sash Over Fixed In Frame



Elevation key:



INSWING TILT & TURN OPERABLE SASH OVER FIXED IN FRAME
FRAME: 101350 FRAME 71mm
SASH: 103381 SASH 84mm
SUB SILL: 114053 SUB SILL 30mm

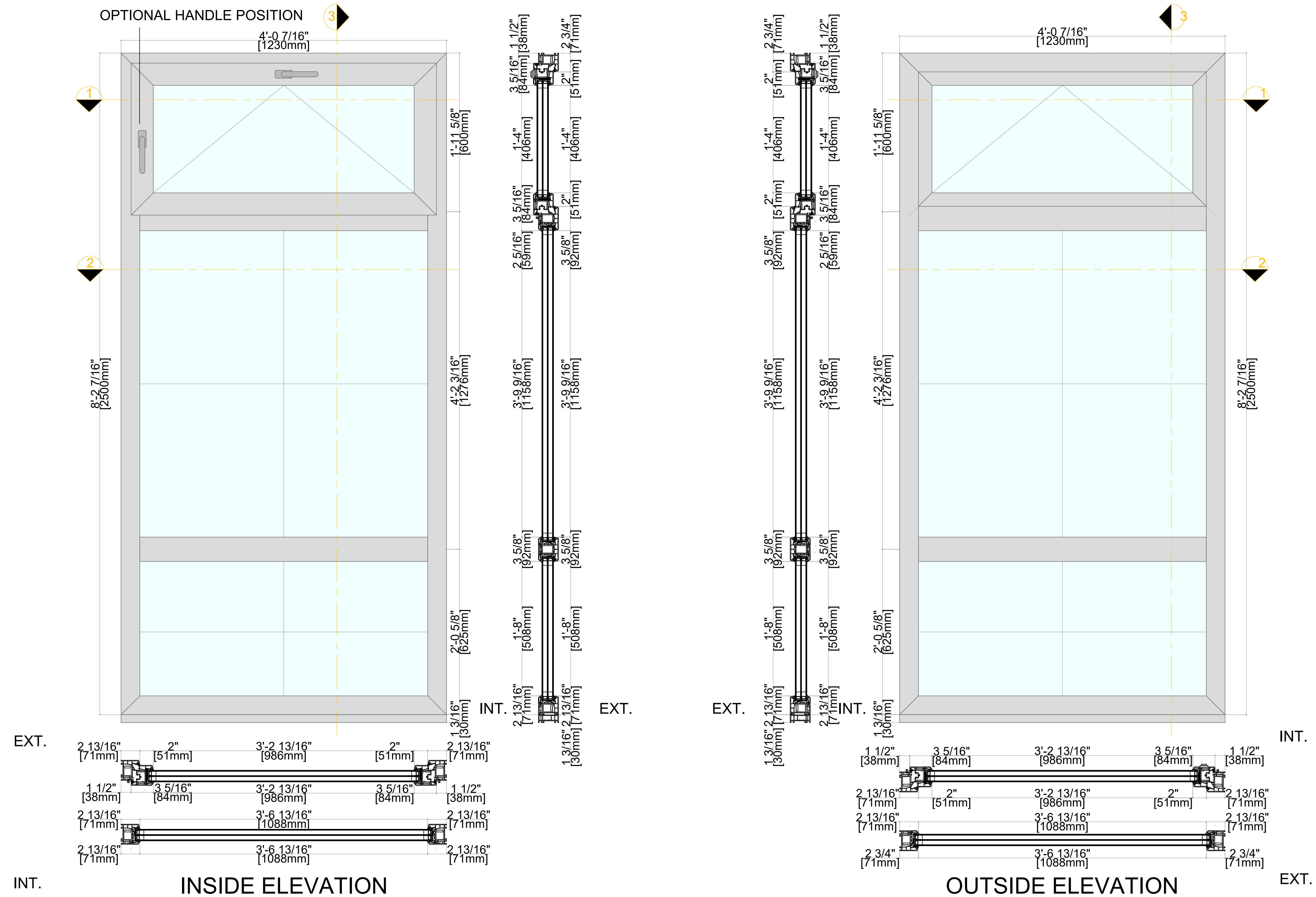
Note: Available in Double & Triple Glazed
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

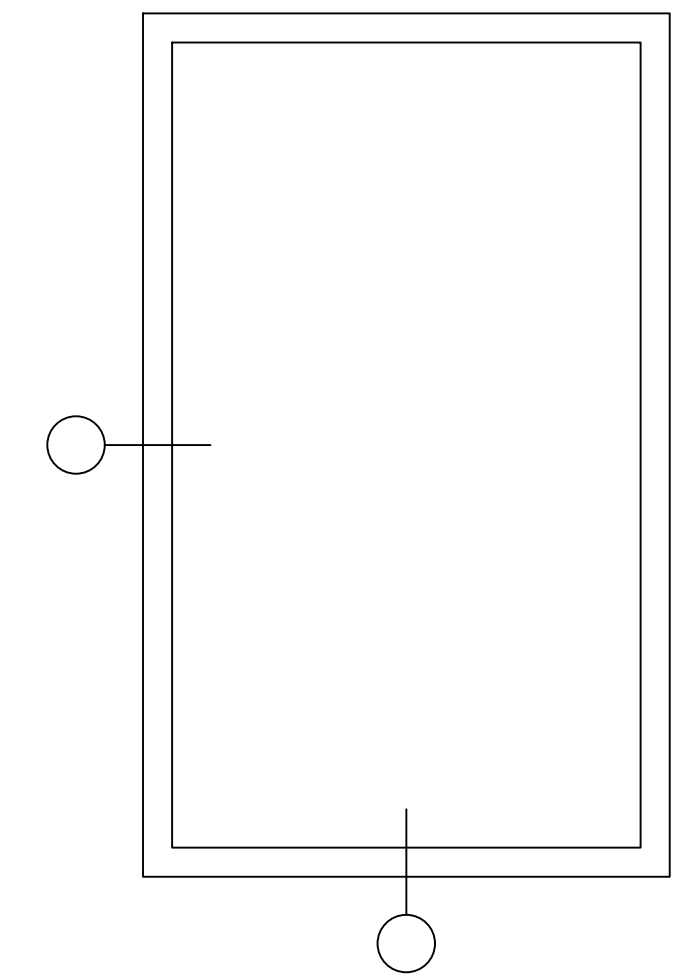
76mm Profile; Inswing Tilt Operable Sash Over Fixed In Frame Over Fixed Over Fixed In Frame

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed

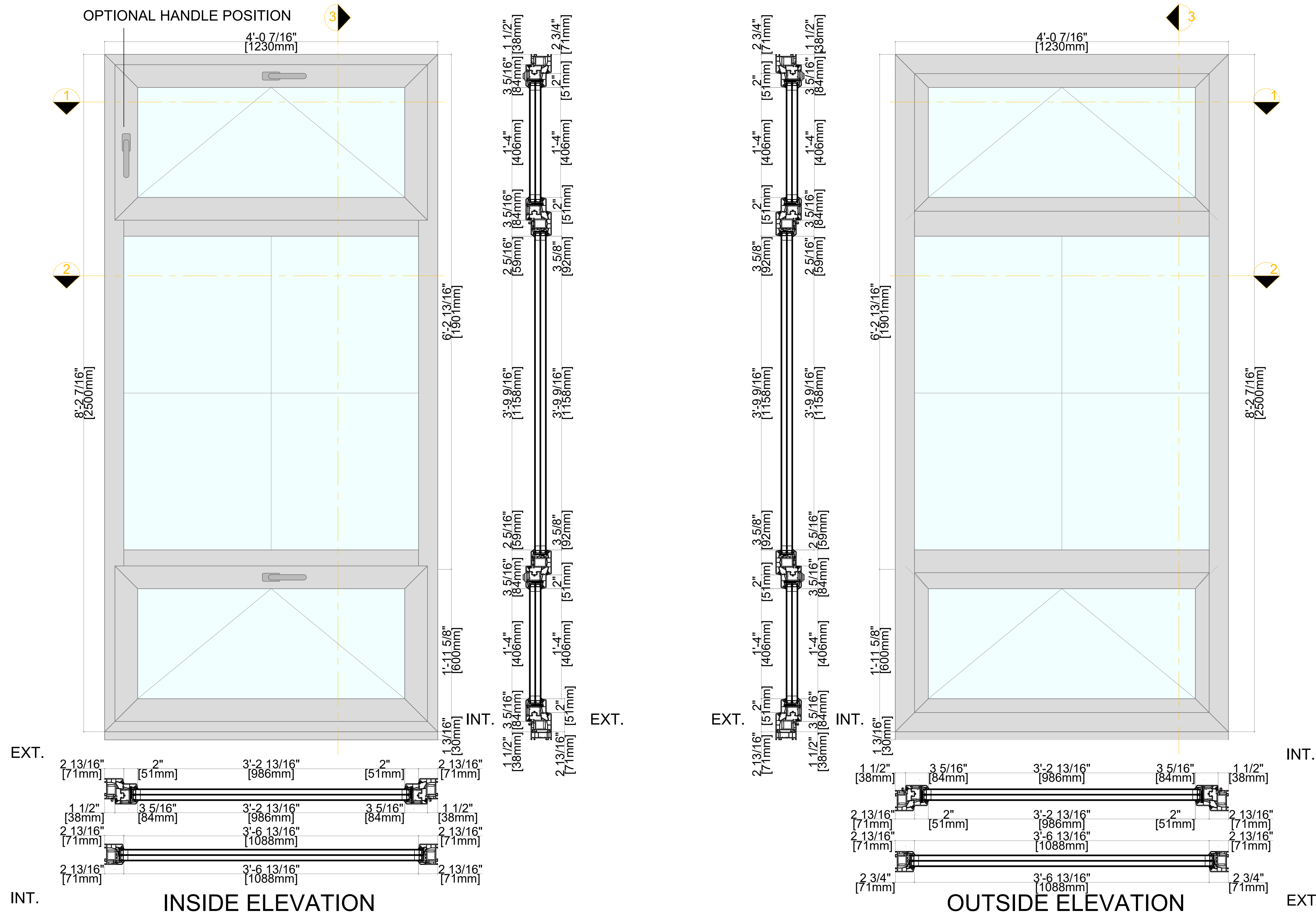
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

76mm Profile; Inswing Tilt Operable Sash Over Fixed in Frame Over Tilt Operable Sash

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



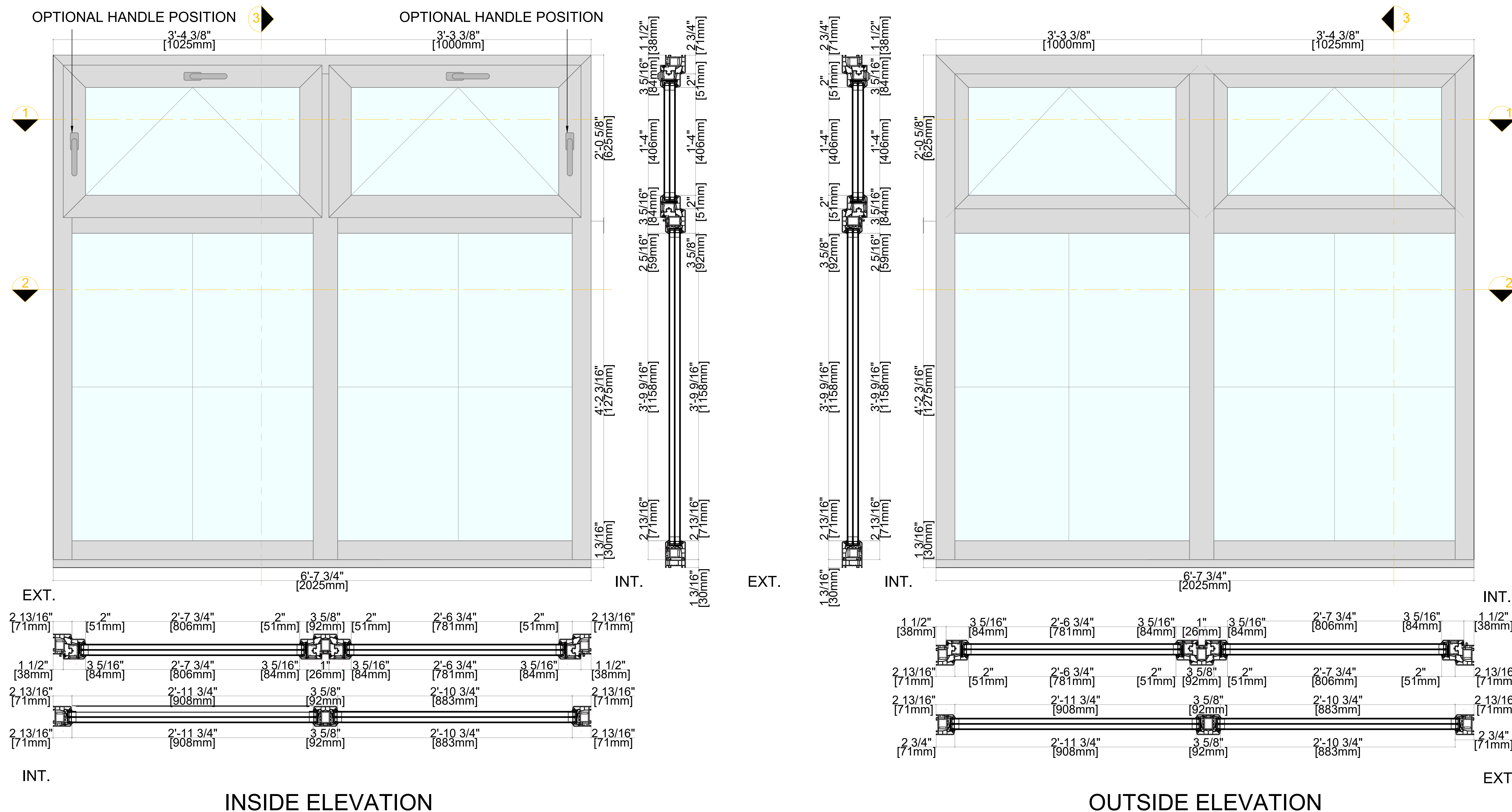
INSWING TILT OPERABLE SASH OVER FIXED IN FRAME OVER
 TILT OPERABLE SASH
 FRAME: 101350 FRAME 71mm
 SASH: 103381 SASH 84mm
 SUB SILL: 114053 SUB SILL 30mm

Note: Available in Double & Triple Glazed

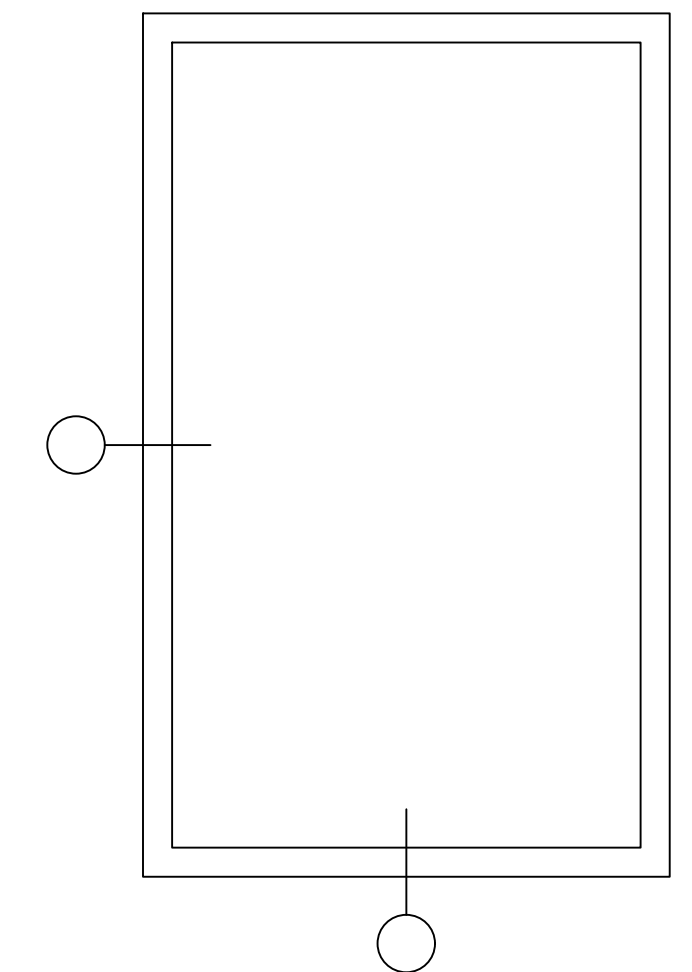
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

76mm Profile; Inswing Double Tilt Operable Sash Over Fixed In Frame Double



Elevation key:



Note: Available in Double & Triple Glazed

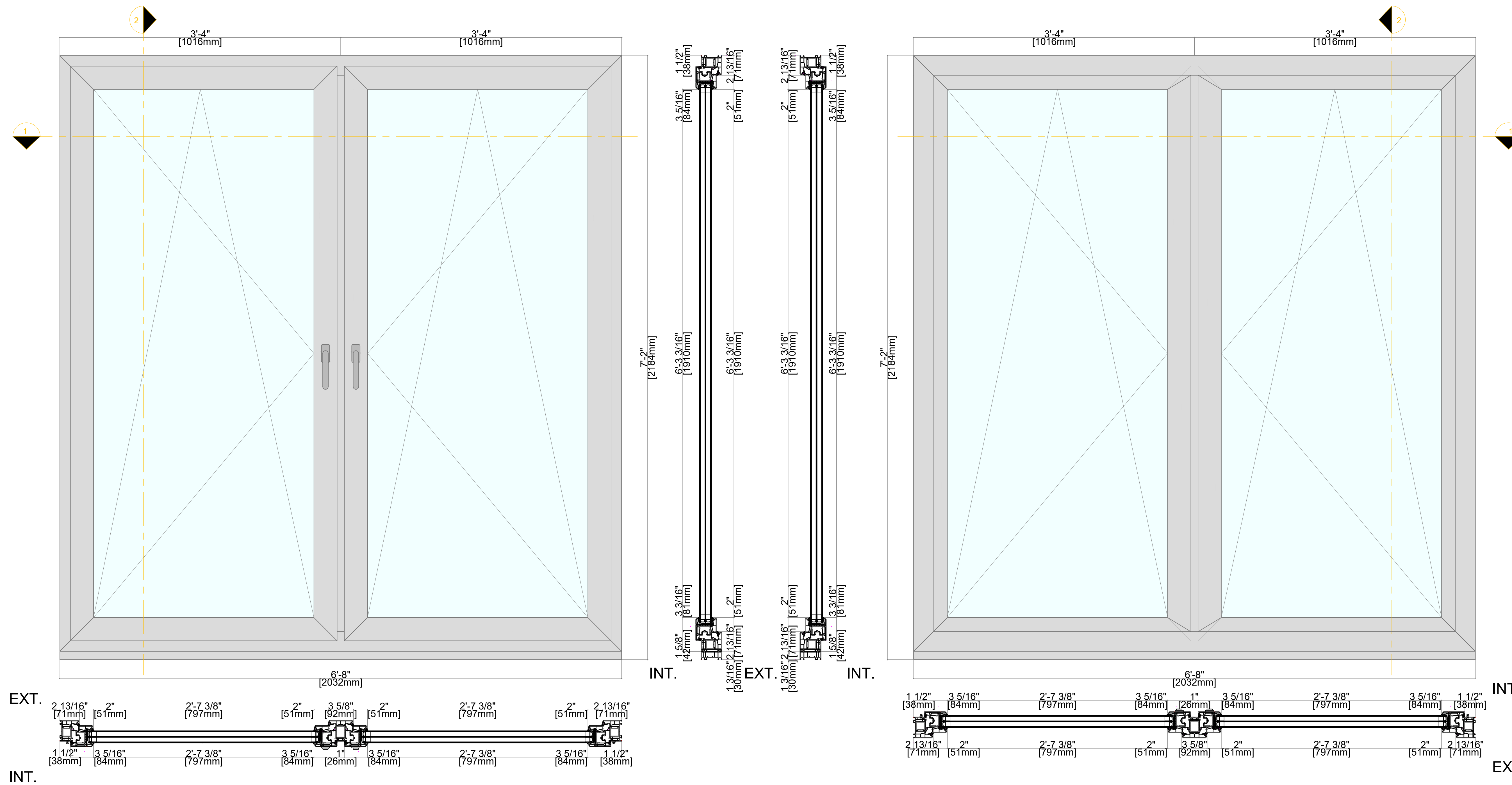
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

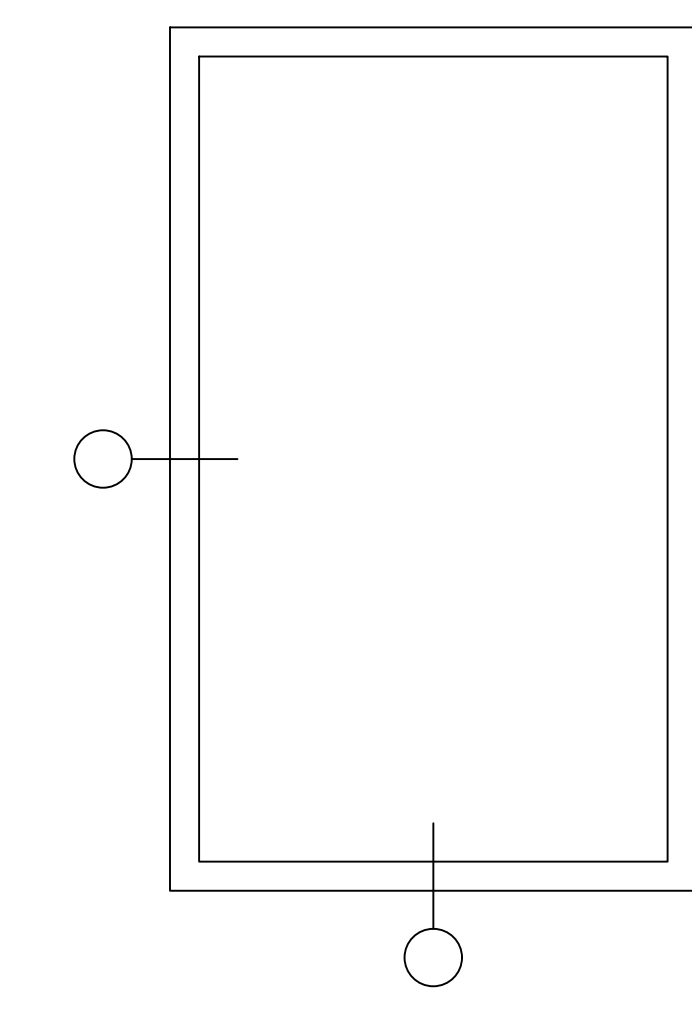
76mm Profile; Inswing Double Tilt & Turn Operable Sash

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



INSIDE ELEVATION

OUTSIDE ELEVATION

INSWING DOUBLE TILT & TURN OPERABLE SASH

FRAME: 101350 FRAME 71mm

SASH: 103381 SASH 84mm

SUB SILL: 114053 SUB SILL 30mm

MULLION: 102350 MULLION 92mm

Note: Available in Double & Triple Glazed

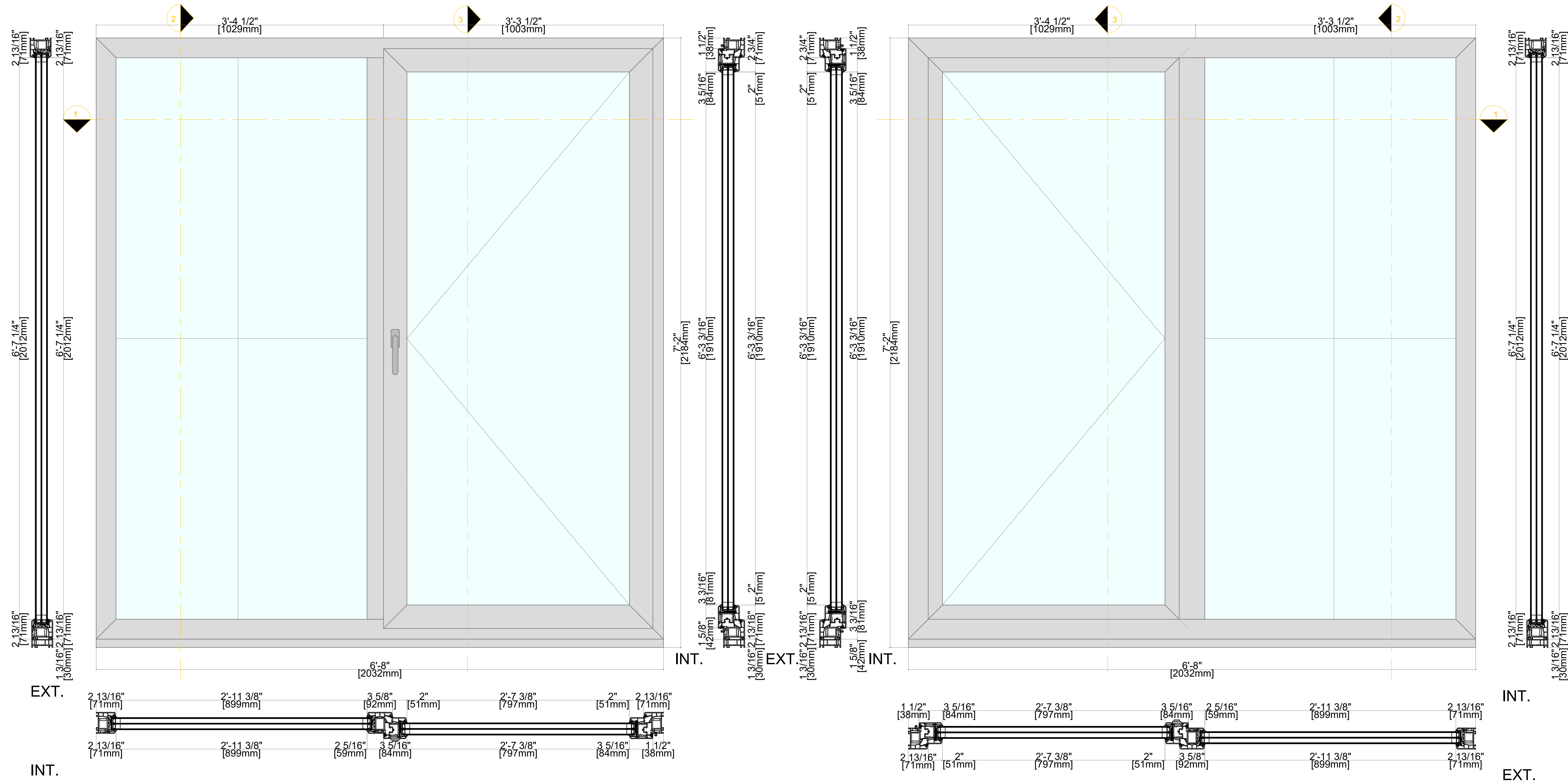
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

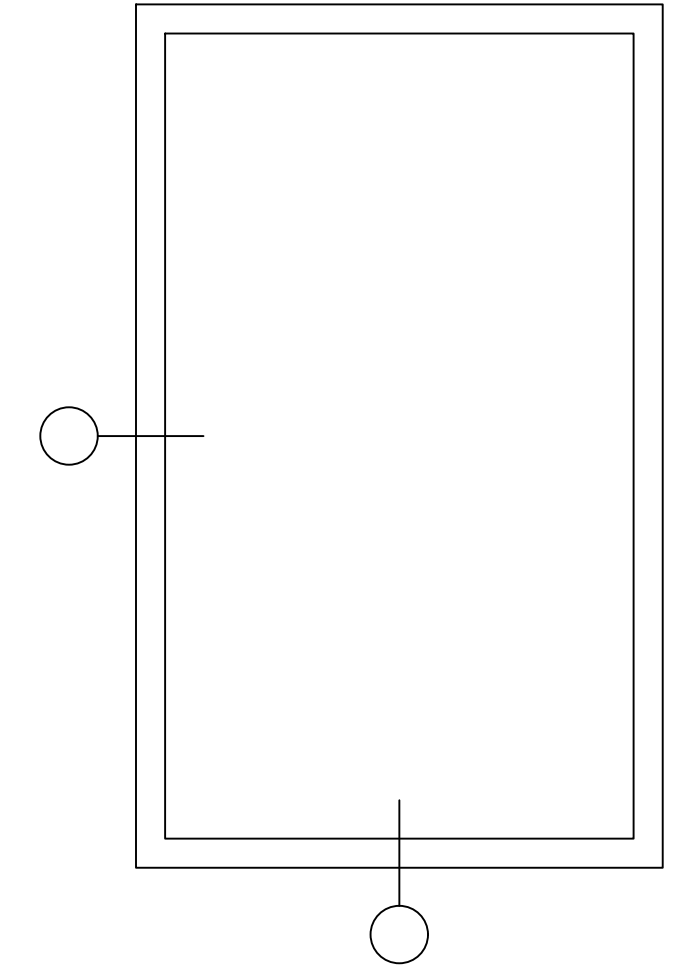
76mm Profile; Inswing Operable Swing Sash & Fixed In Frame

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



INSIDE ELEVATION

OUTSIDE ELEVATION

INSWING OPERABLE SWING SASH & FIXED IN FRAME

- FRAME: 101350 FRAME 71mm
- SASH: 103381 SASH 84mm
- SUB SILL: 114053 SUB SILL 30mm
- MULLION: 102350 MULLION 92mm

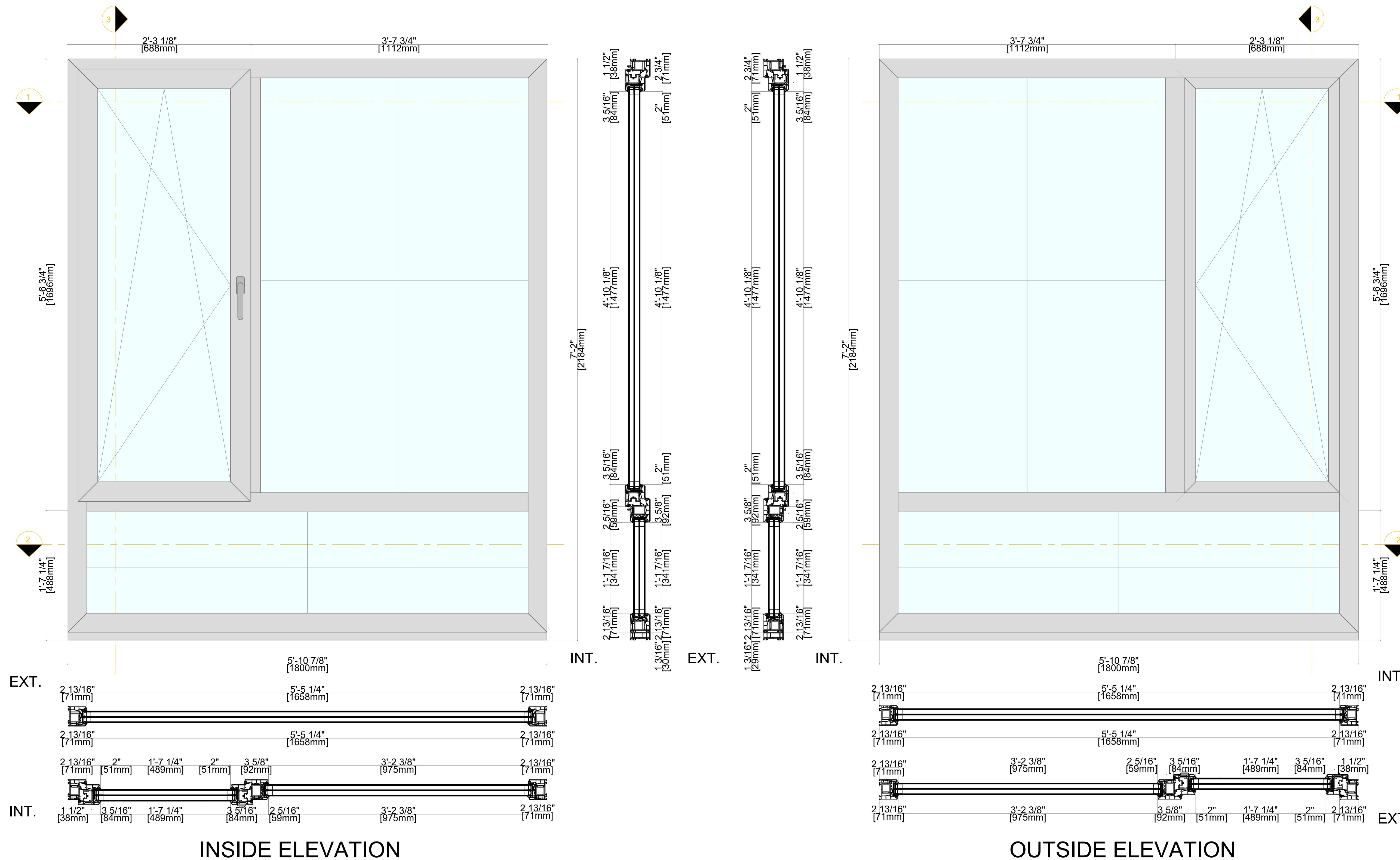
Note: Available in Double & Triple Glazed
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

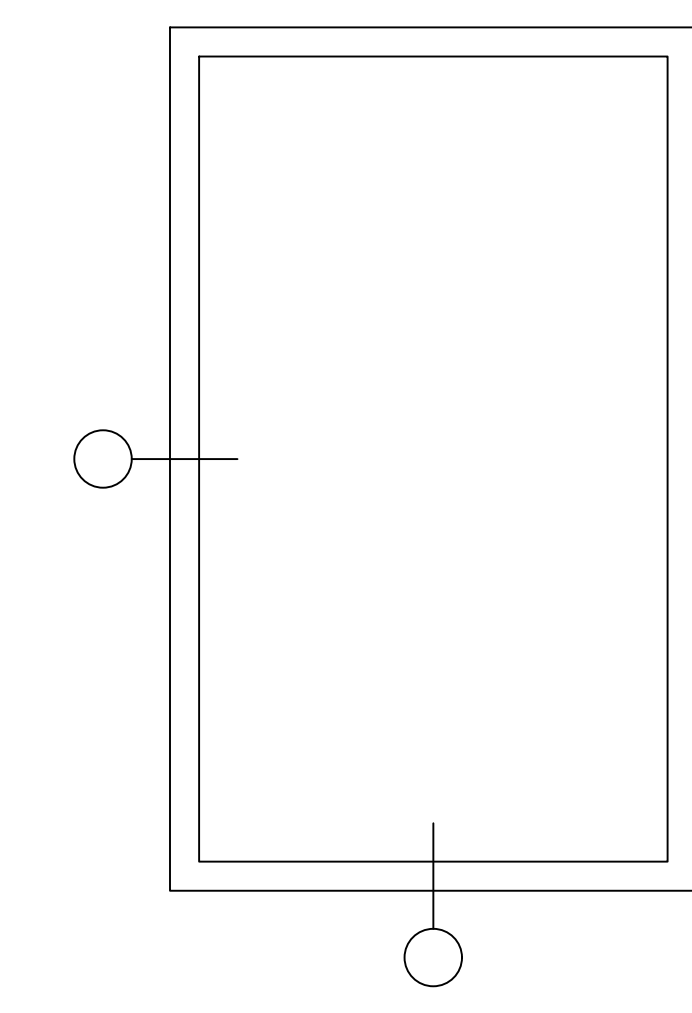
76mm Profile; Two Part Window With Inswing Tilt & Turn Operable Sash Beside Fixed In Sash With Spandrel

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



**TWO PART WINDOW WITH INSWING TILT & TURN OPERABLE SASH BESIDE FIXED
IN SASH WITH SPANDREL**
 FRAME: 101350 FRAME 71mm
 SASH: 103381 SASH 84mm
 SUB SILL: 114053 SUB SILL 30mm
 MULLION: 102350 MULLION 92mm

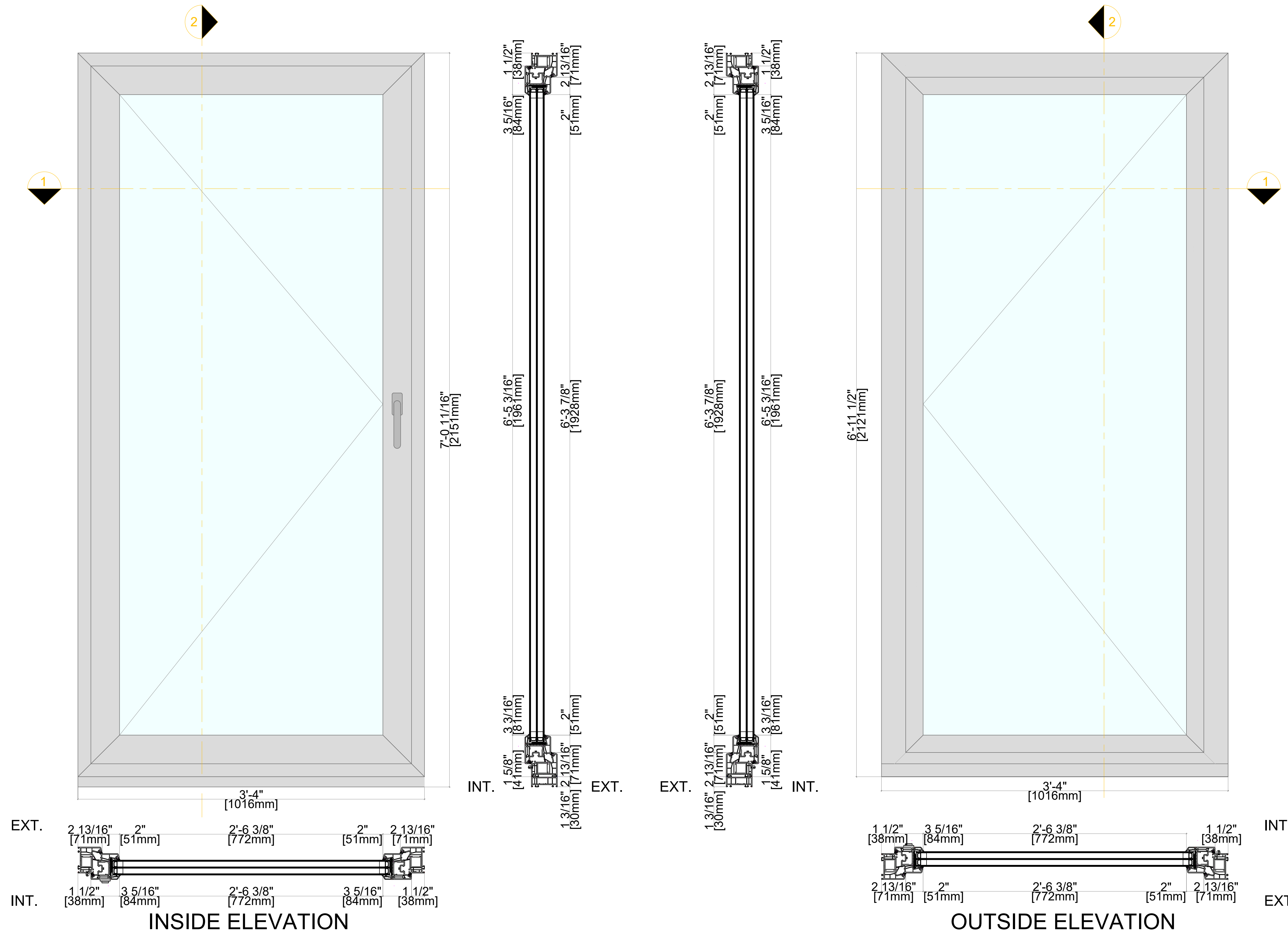
Note: Available in Double & Triple Glazed
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

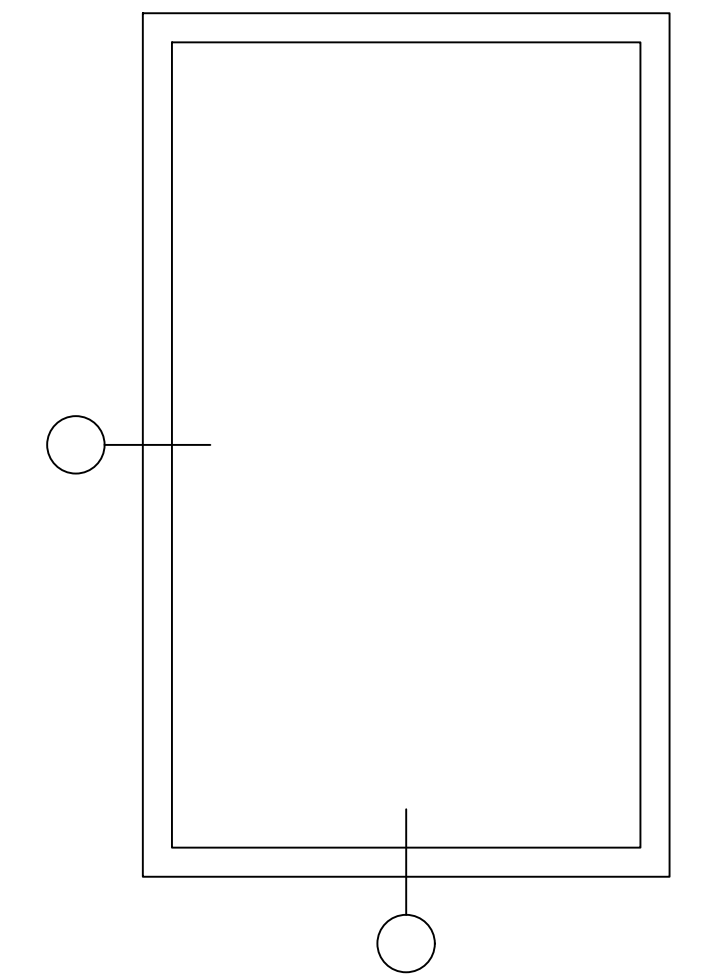
76mm Profile; Inswing Balcony Door With Single Sash

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed

Note: 30mm Sub Sill is Standard but Not Required

INSWING BALCONY DOOR WITH SINGLE SASH

FRAME: 101350 FRAME 71mm

SASH: 103381 SASH 84mm

SUB SILL: 114053 SUB SILL 30mm

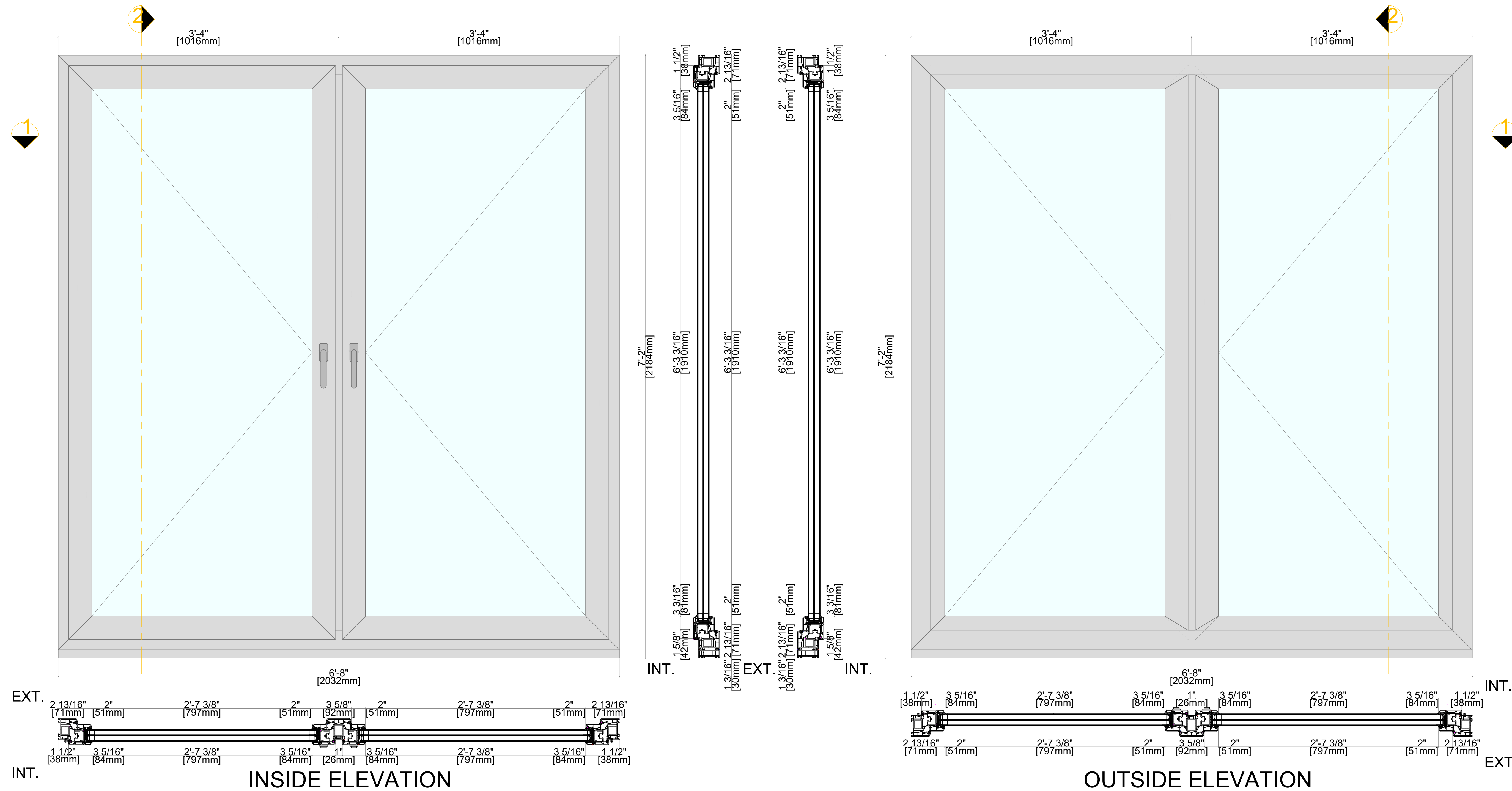
25

Softline 76mm PVC Product Guide

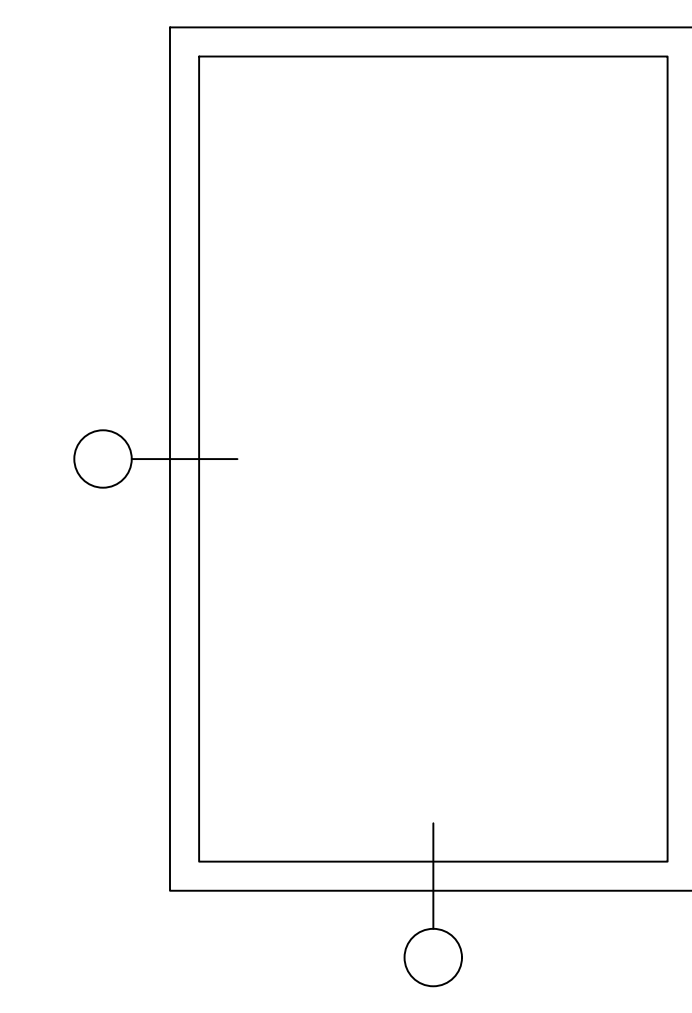
76mm Profile; Inswing Operable Swing Sash Balcony French Door With False Mullion

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



INSWING OPERABLE SWING SASH BALCONY FRENCH DOOR WITH FALSE MULLION

FRAME: 101350 FRAME 71mm
 SASH: 103381 SASH 84mm
 SUB SILL: 114053 SUB SILL 30mm
 MULLION: 102350 MULLION 92mm

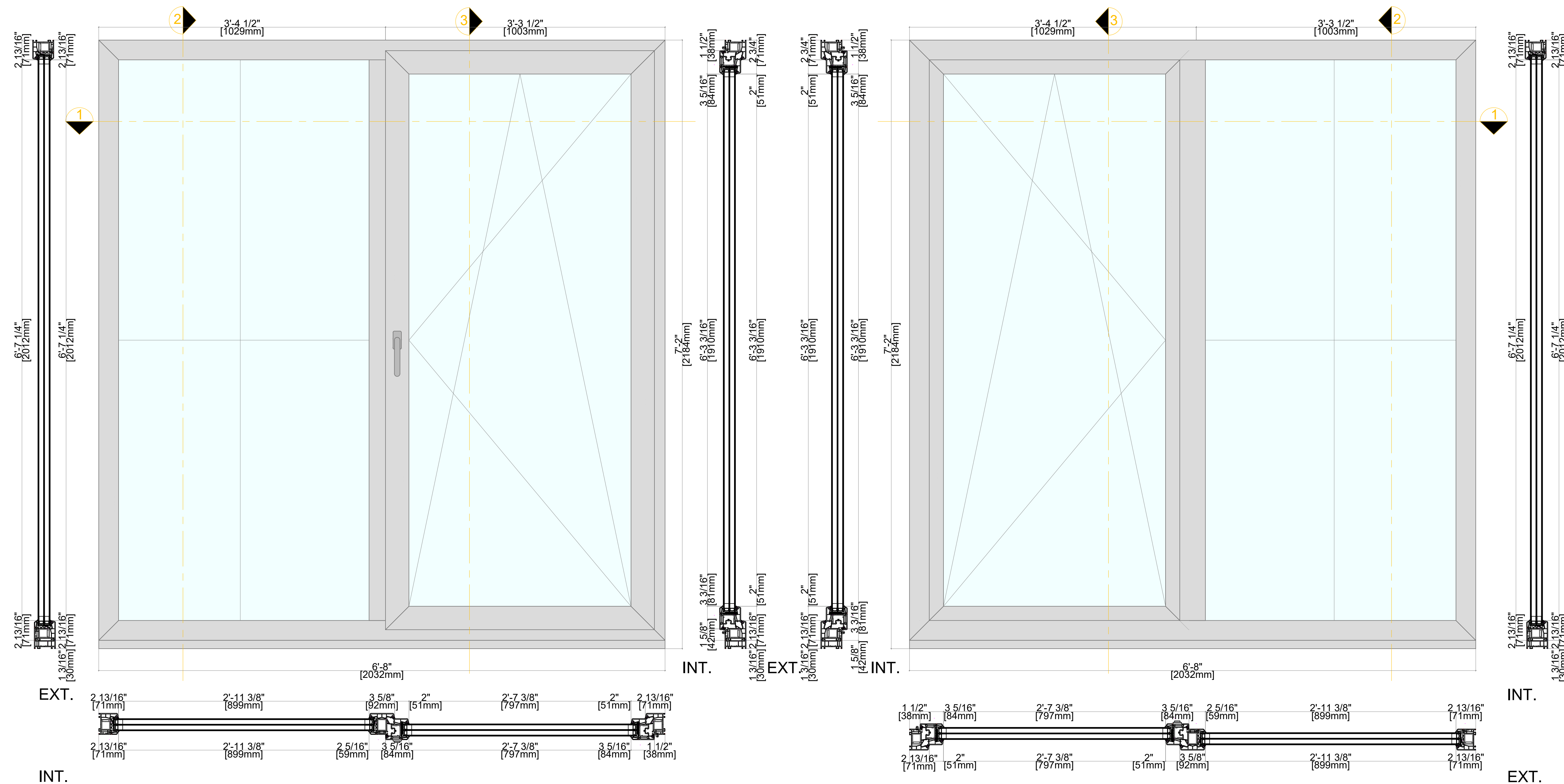
Note: Available in Double & Triple Glazed
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

76mm Profile; Inswing Operable Tilt & Turn Balcony Door With Fixed In Frame Side Light

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



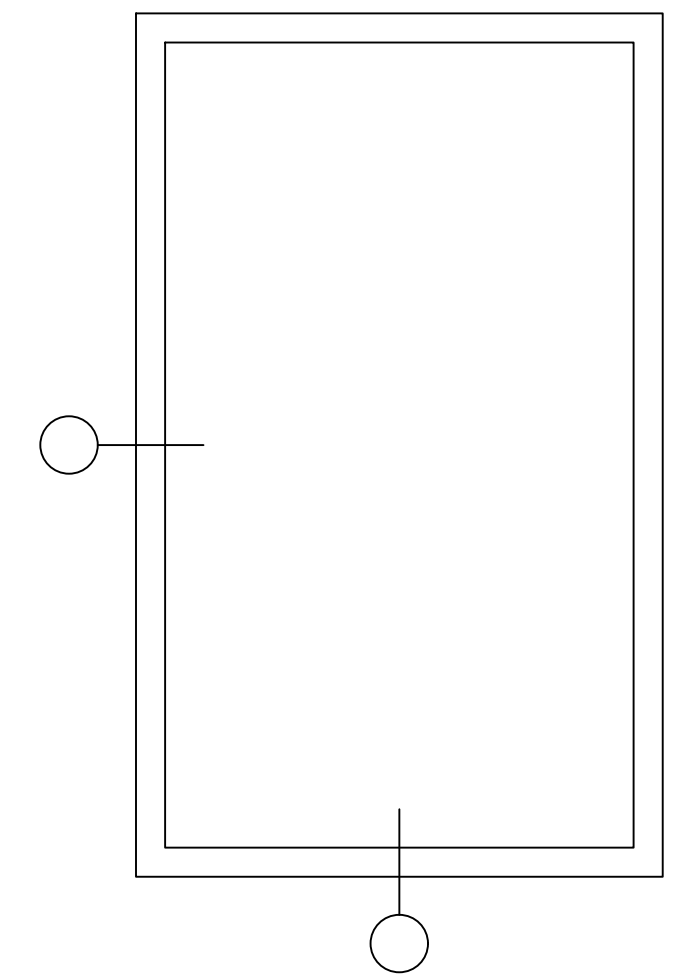
INSIDE ELEVATION

OUTSIDE ELEVATION

INSWING OPERABLE TILT & TURN BALCONY DOOR WITH FIXED IN FRAME SIDE LIGHT

FRAME: 101350 FRAME 71mm
 SASH: 103381 SASH 84mm
 SUB SILL: 114053 SUB SILL 30mm
 MULLION: 102350 MULLION 92mm

Elevation key:



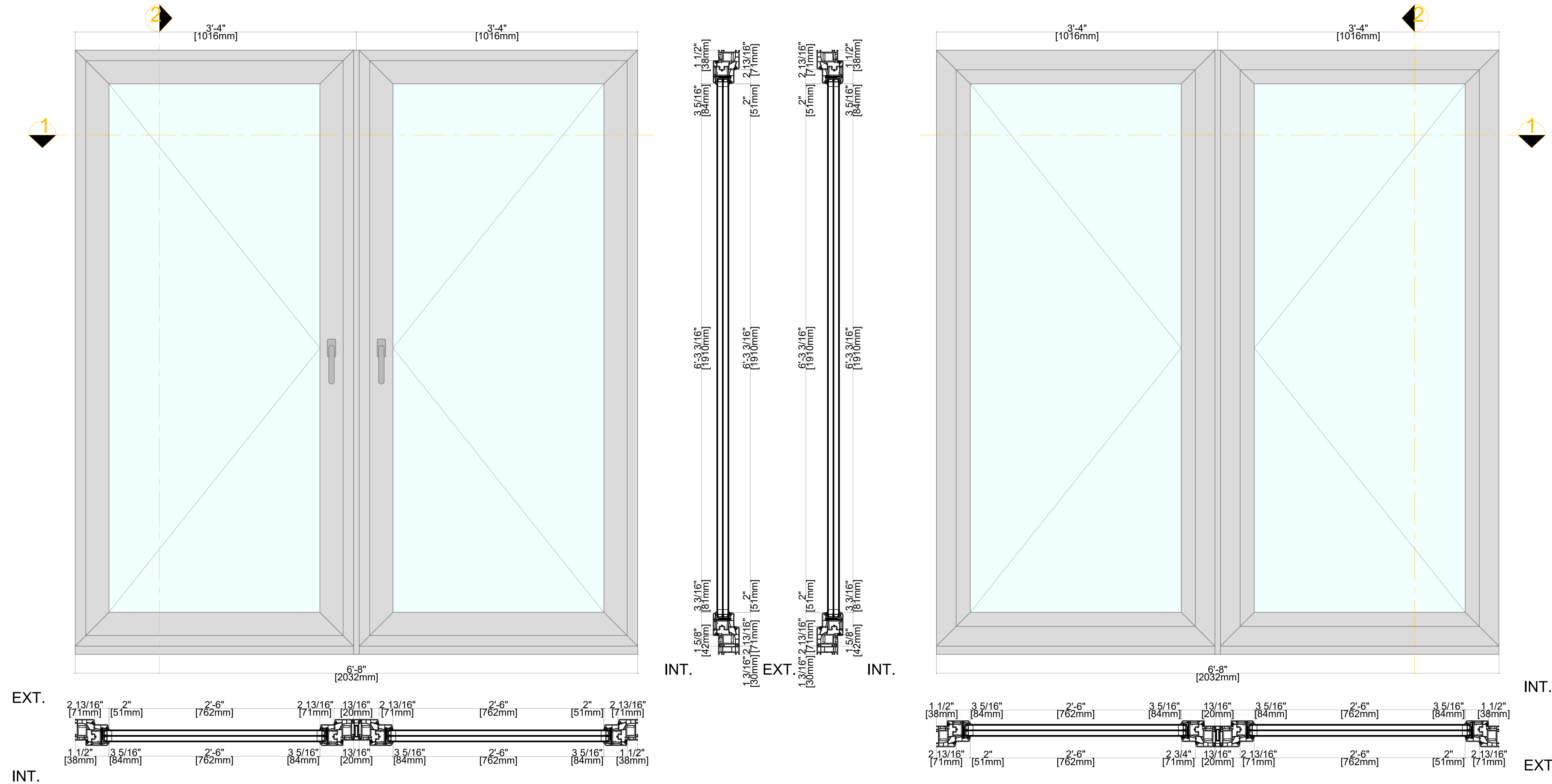
Note: Available in Double & Triple Glazed
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

76mm Profile; Inswing Operable Swing Sash Balcony French Door With Coupling Profile

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



INSIDE ELEVATION

OUTSIDE ELEVATION

INSWING OPERABLE SWING SASH BALCONY FRENCH DOOR WITH COUPLING PROFILE

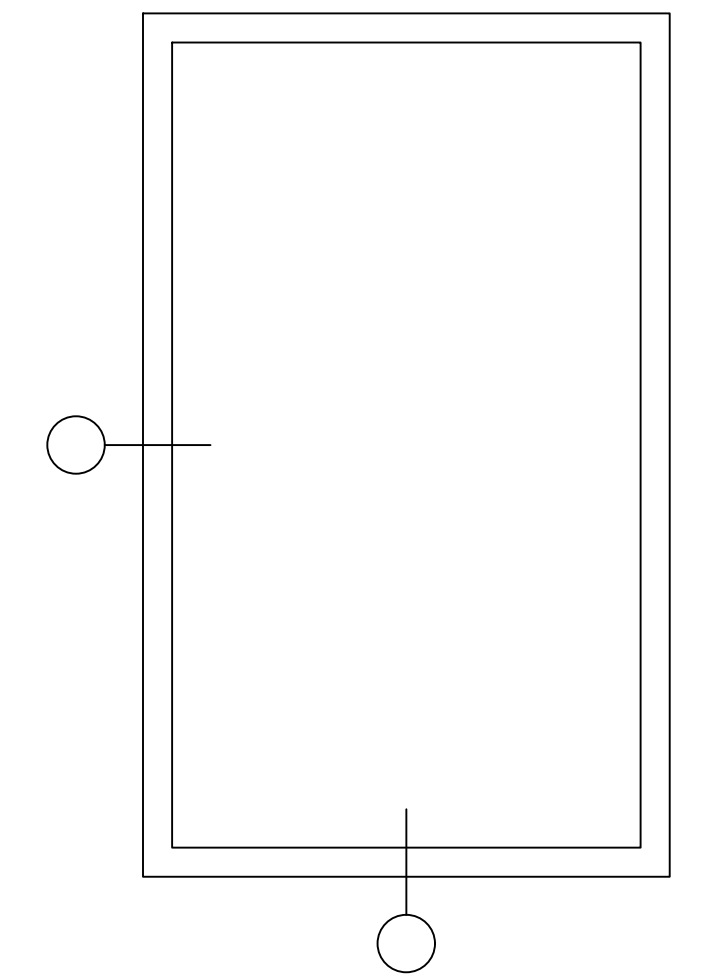
FRAME: 101350 FRAME 71mm

SASH: 103381 SASH 84mm

SUB SILL: 114053 SUB SILL 30mm

COUPLING PROFILE: 116230 COUPLING PROFILE 20mm

Elevation key:



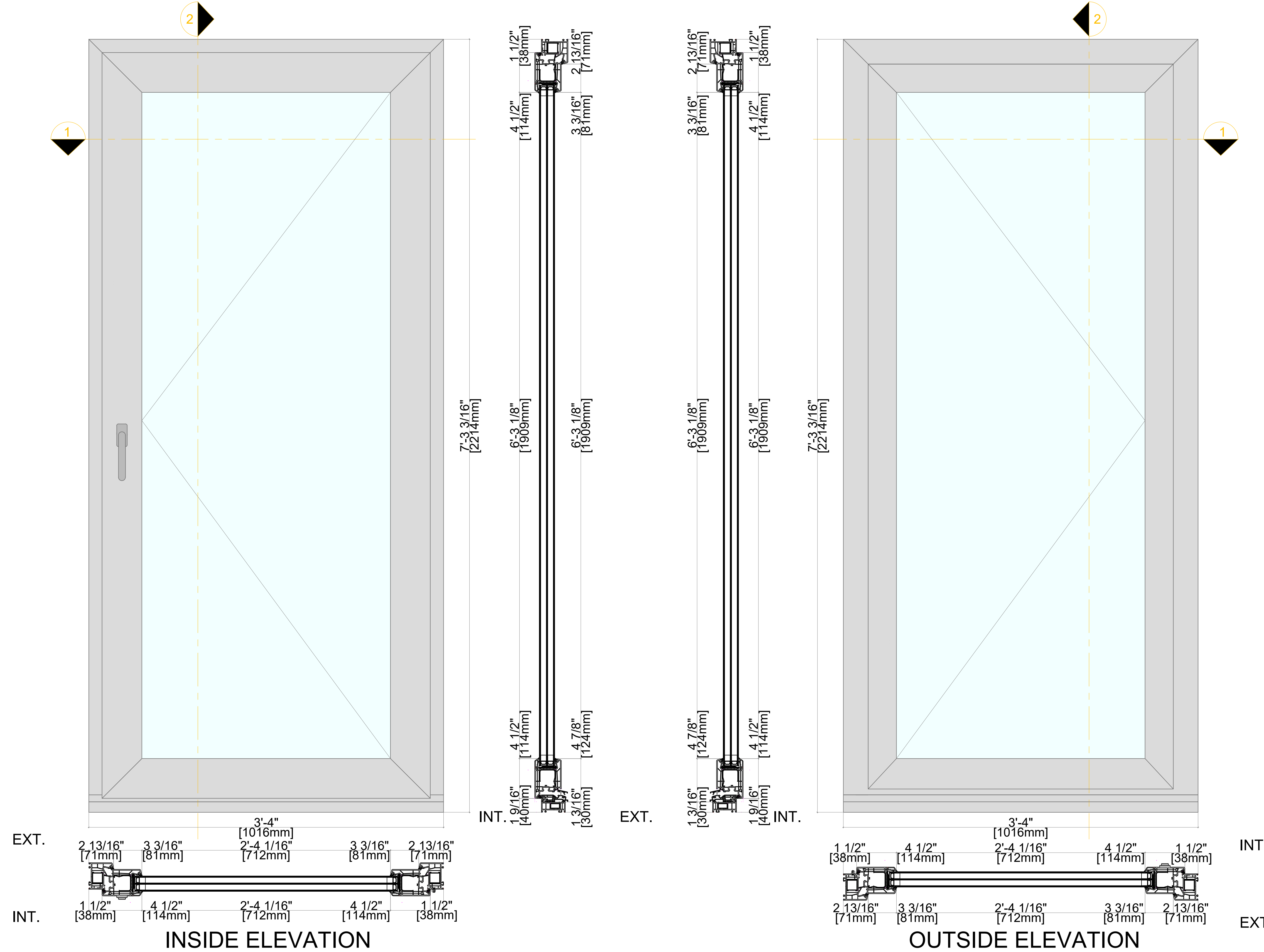
Note: Available in Double & Triple Glazed

Note: 30mm Sub Sill is Standard but Not Required

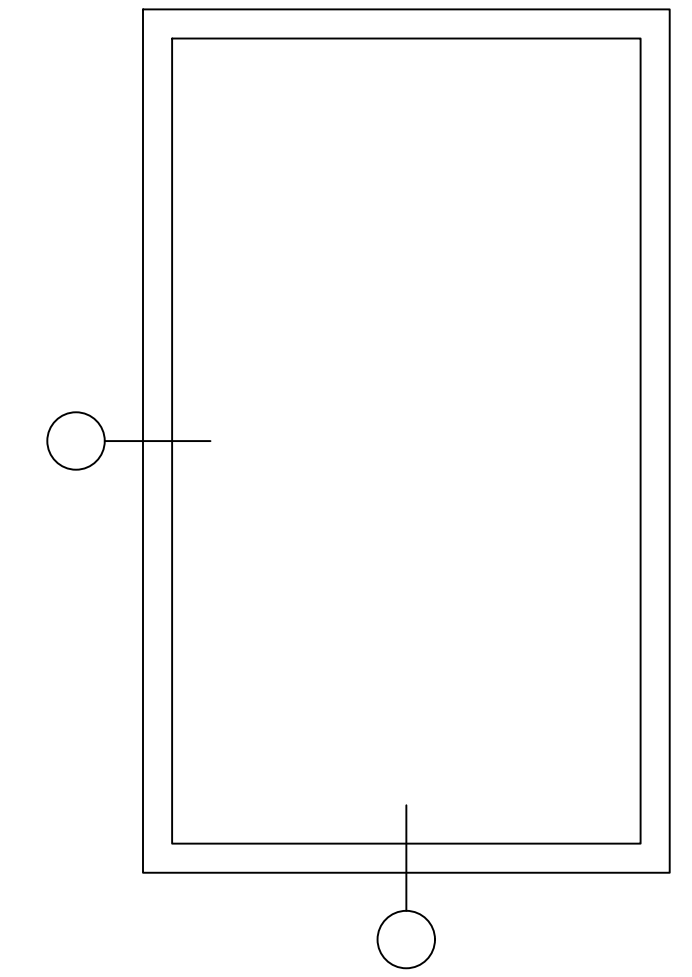
Softline 76mm PVC Product Guide

76mm Profile; Inswing Patio Door With Operable Swing Sash

AMBERLINE
HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed

Note: 30mm Sub Sill is Standard but Not Required

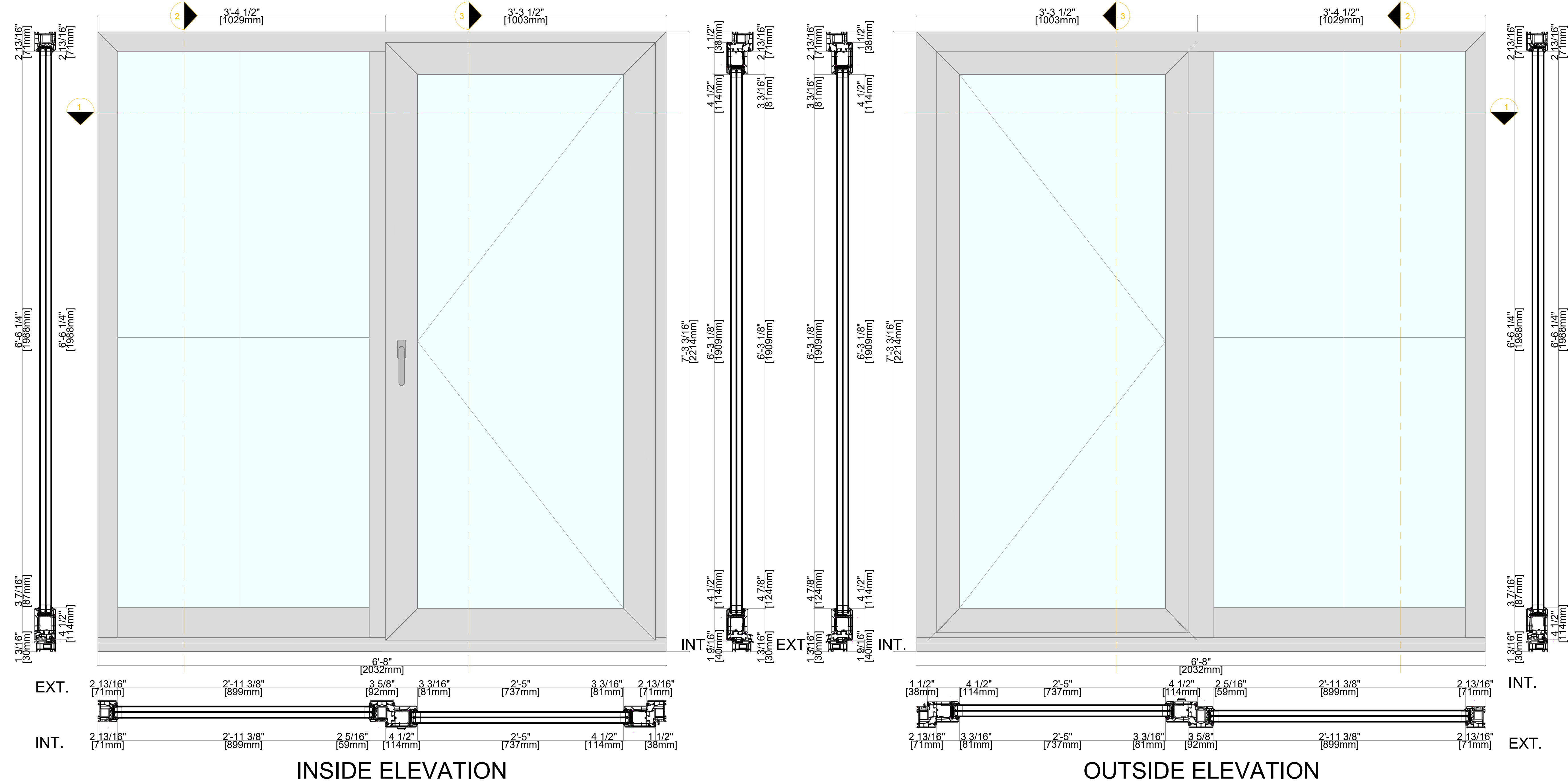
INSWING PATIO DOOR WITH OPERABLE SWING SASH
 FRAME: 101350 FRAME 71mm
 SASH: 103385 SASH 114mm
 SUB SILL: 114053 SUB SILL 30mm

Softline 76mm PVC Product Guide

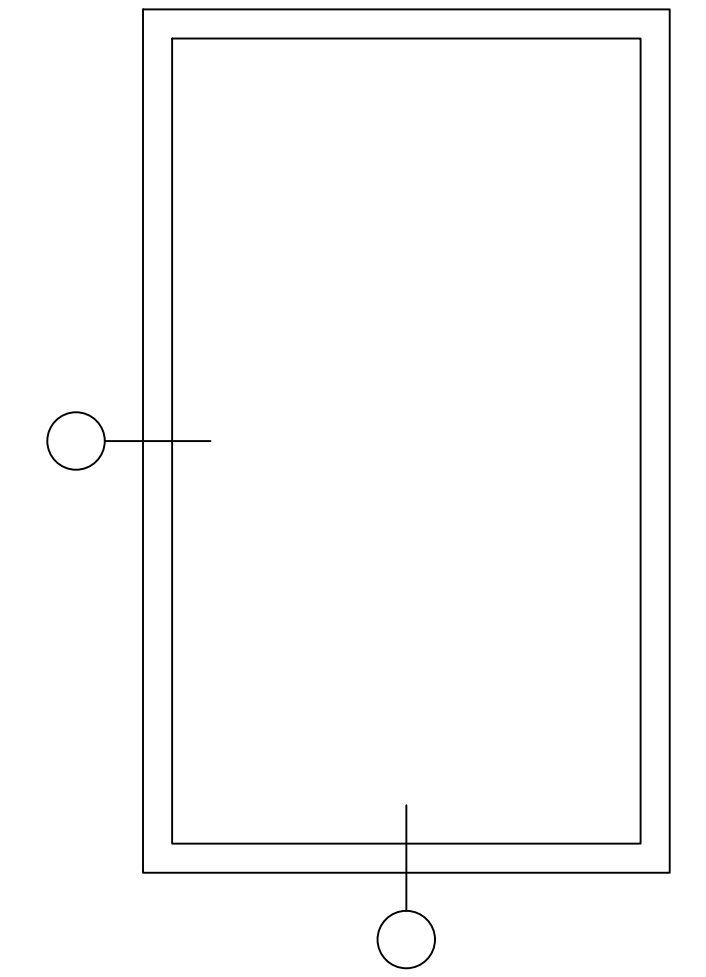
76mm Profile; Inswing Operable Swing Sash Patio Door With Fixed In Frame Side Light

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed

Note: 30mm Sub Sill is Standard but Not Required

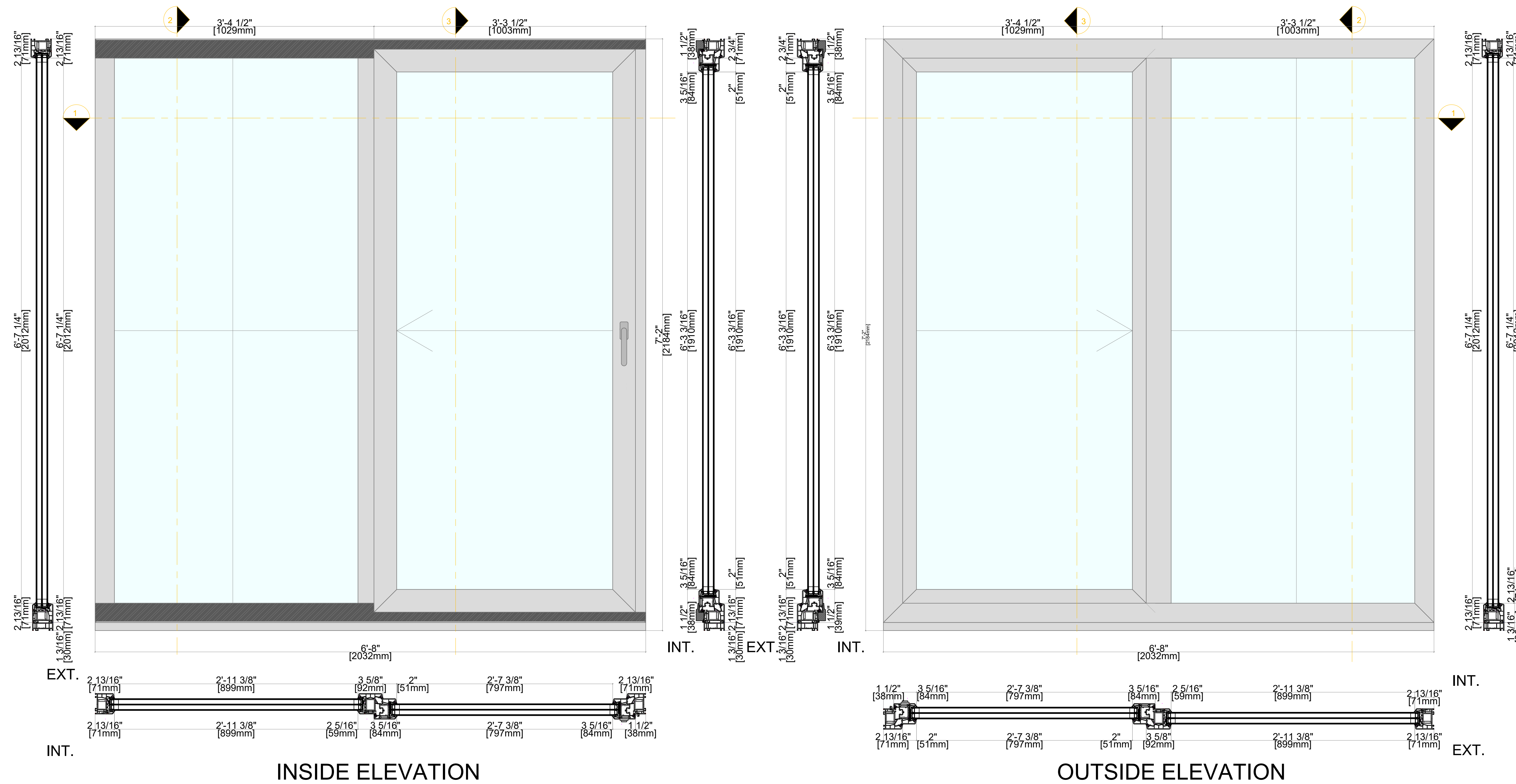
30

Softline 76mm PVC Product Guide

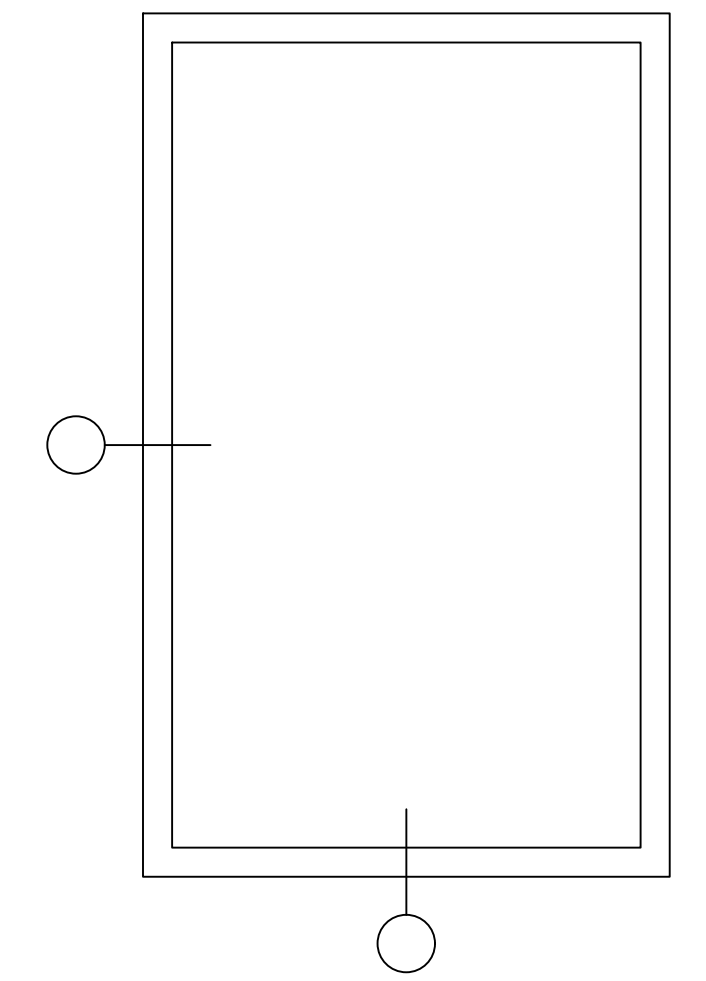
76mm Profile, Operable Sliding Window With Fixed In Frame Side Light

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



OPERABLE SLIDING WINDOW WITH FIXED IN FRAME SIDE LIGHT

FRAME: 101350 FRAME 71mm

SASH: 103381 SASH 84mm

SUB SILL: 114053 SUB SILL 30mm

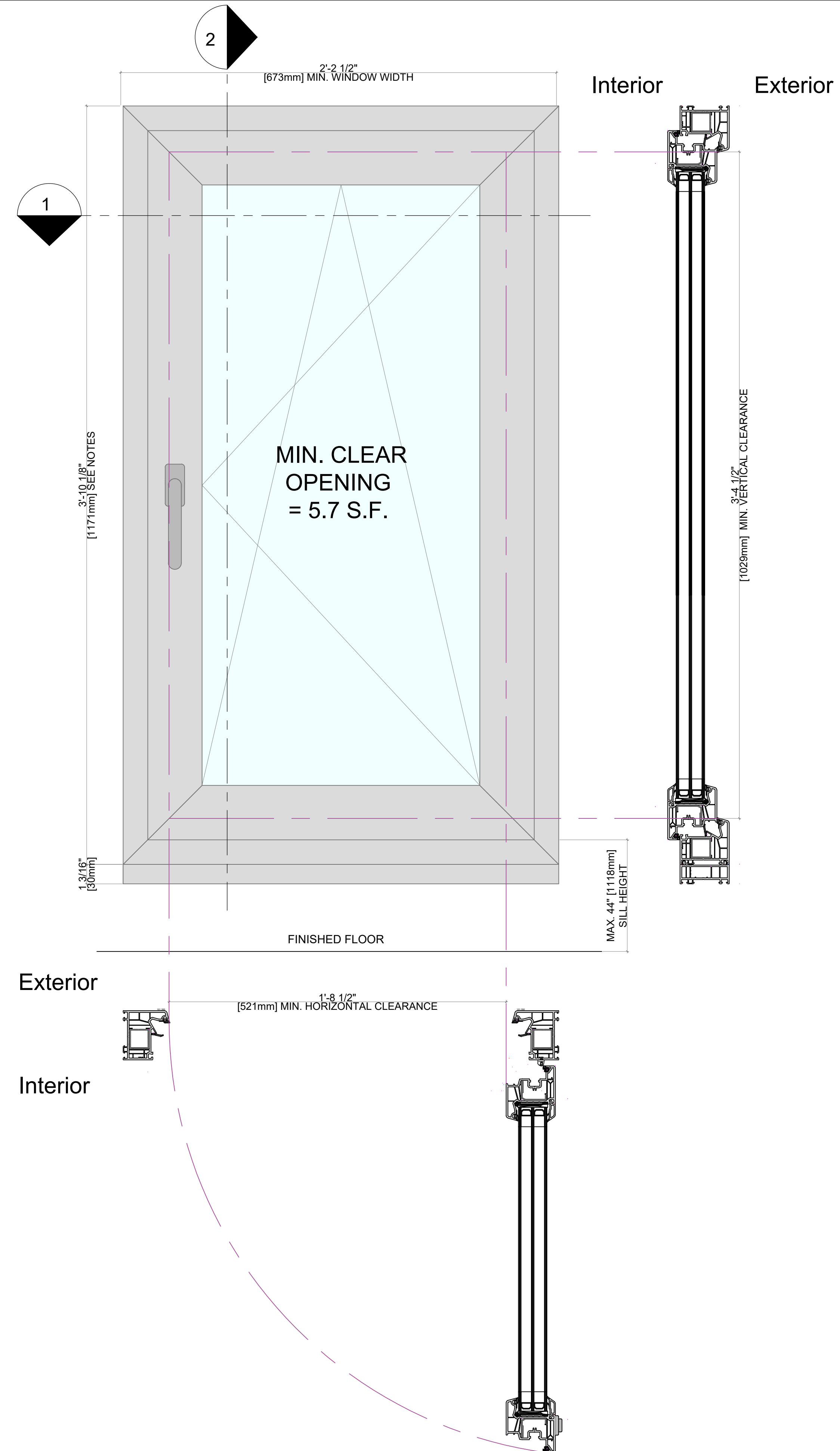
MULLION: 102350 MULLION 92mm

Note: Available in Double & Triple Glazed

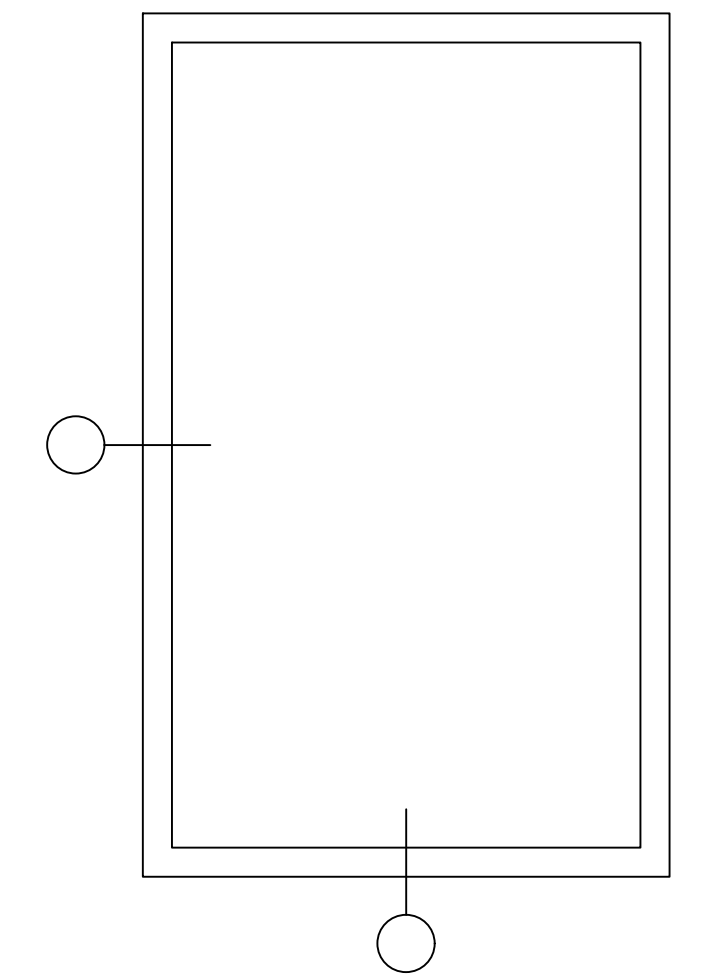
Note: 30mm Sub Sill is Standard but Not Required

Softline 76mm PVC Product Guide

Operable Clearance Area



Elevation key:

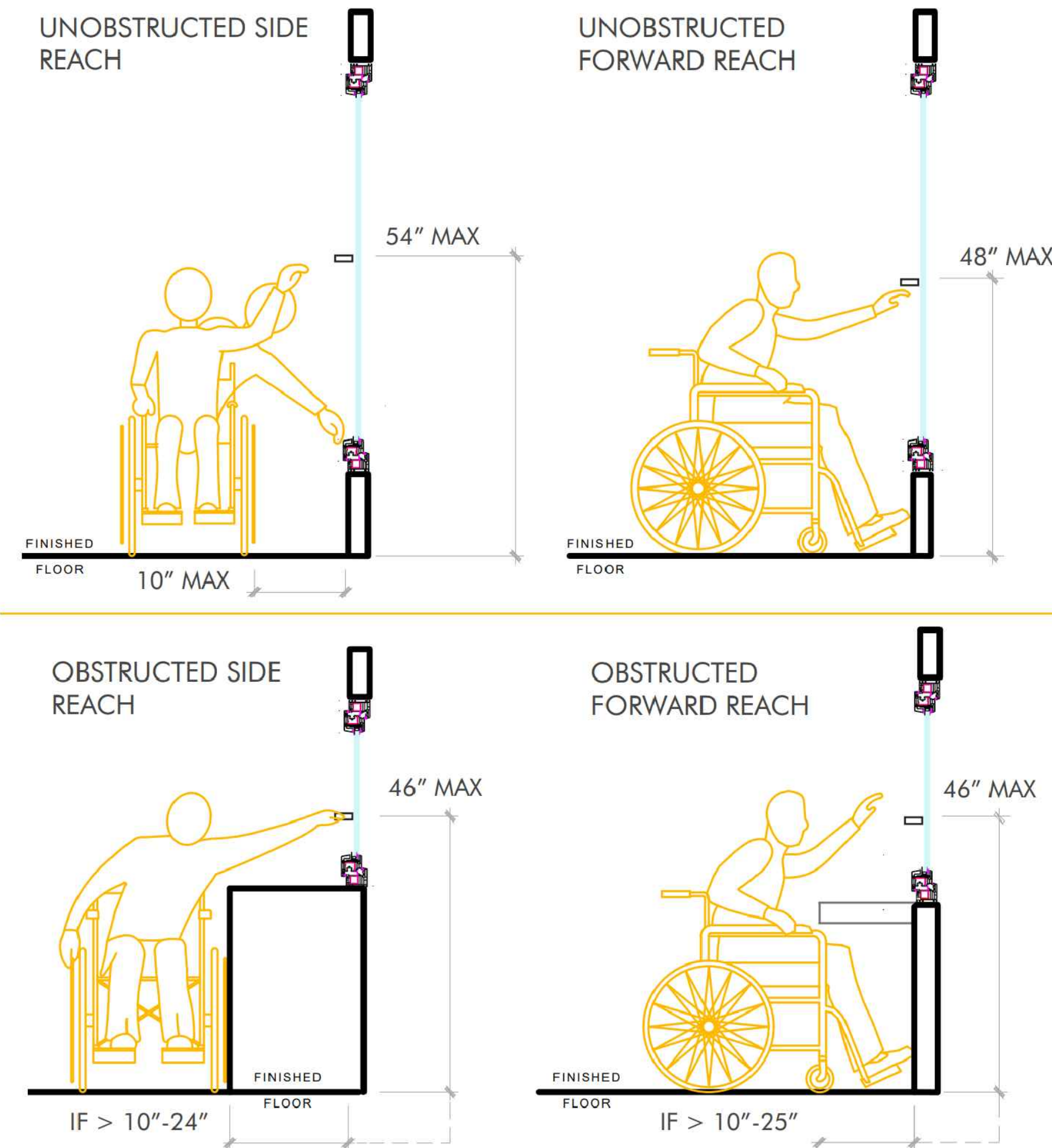
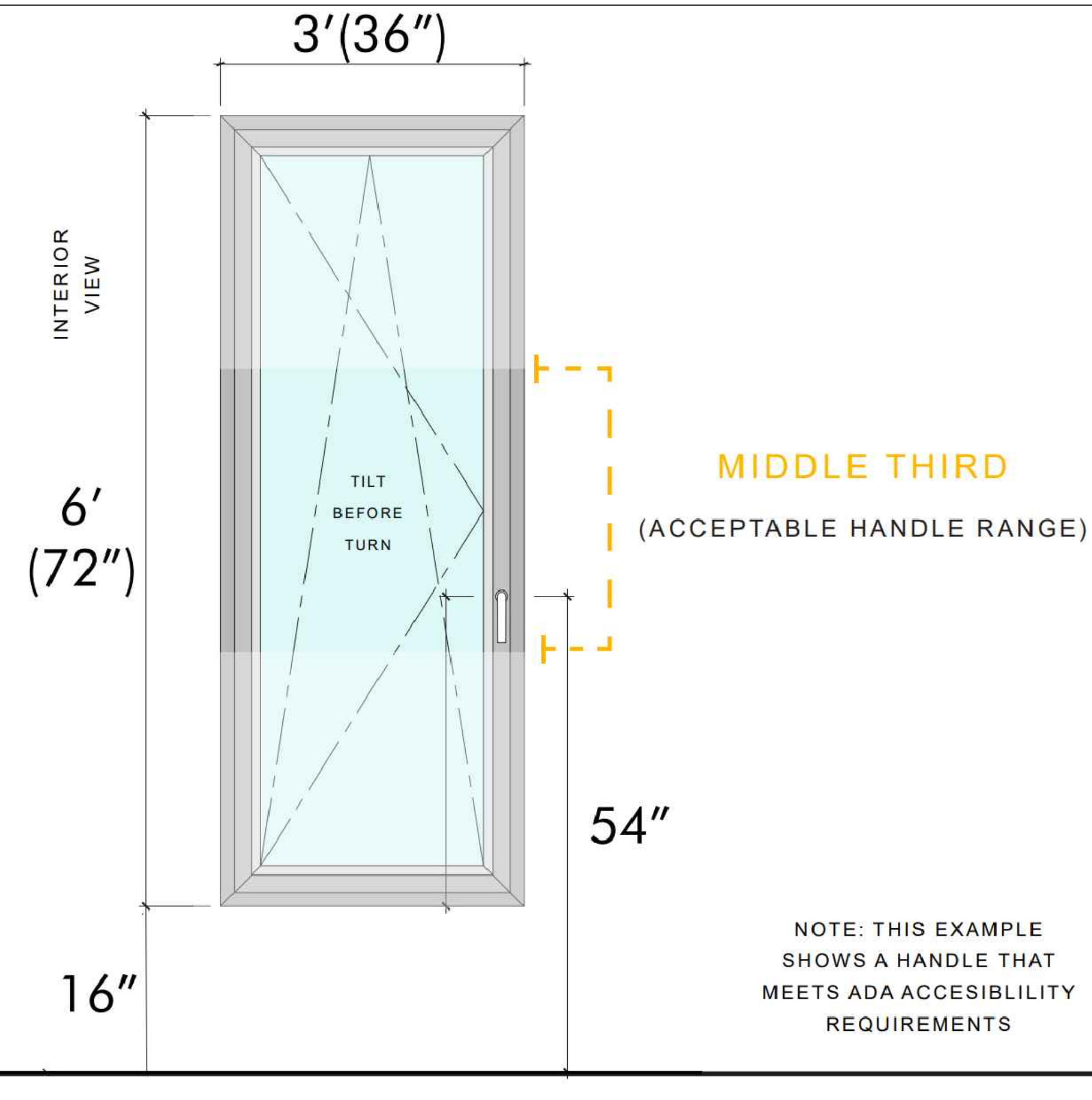


Note: Min. 5.7 S.F. If Servicing Floor Above The Grade Floor.

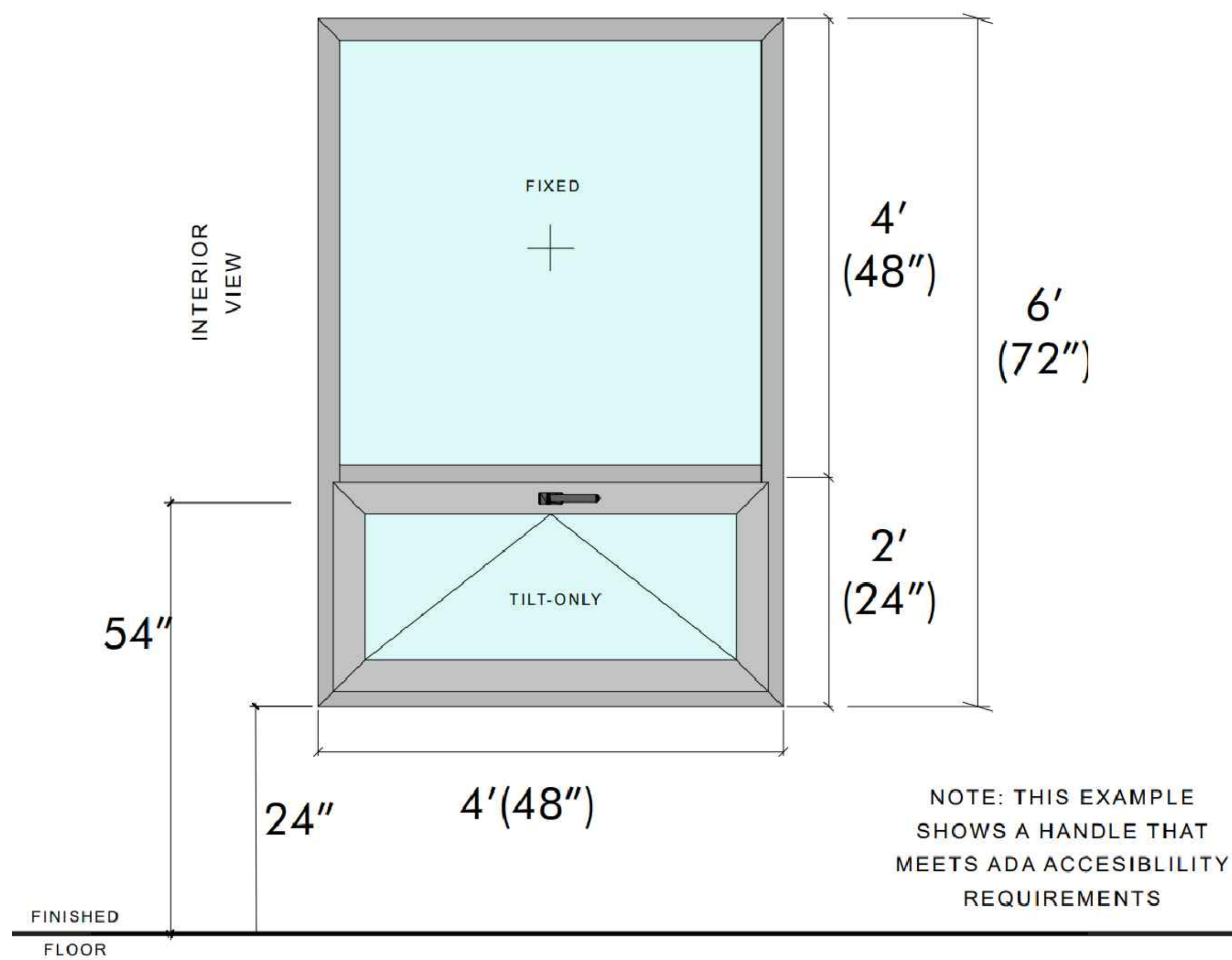
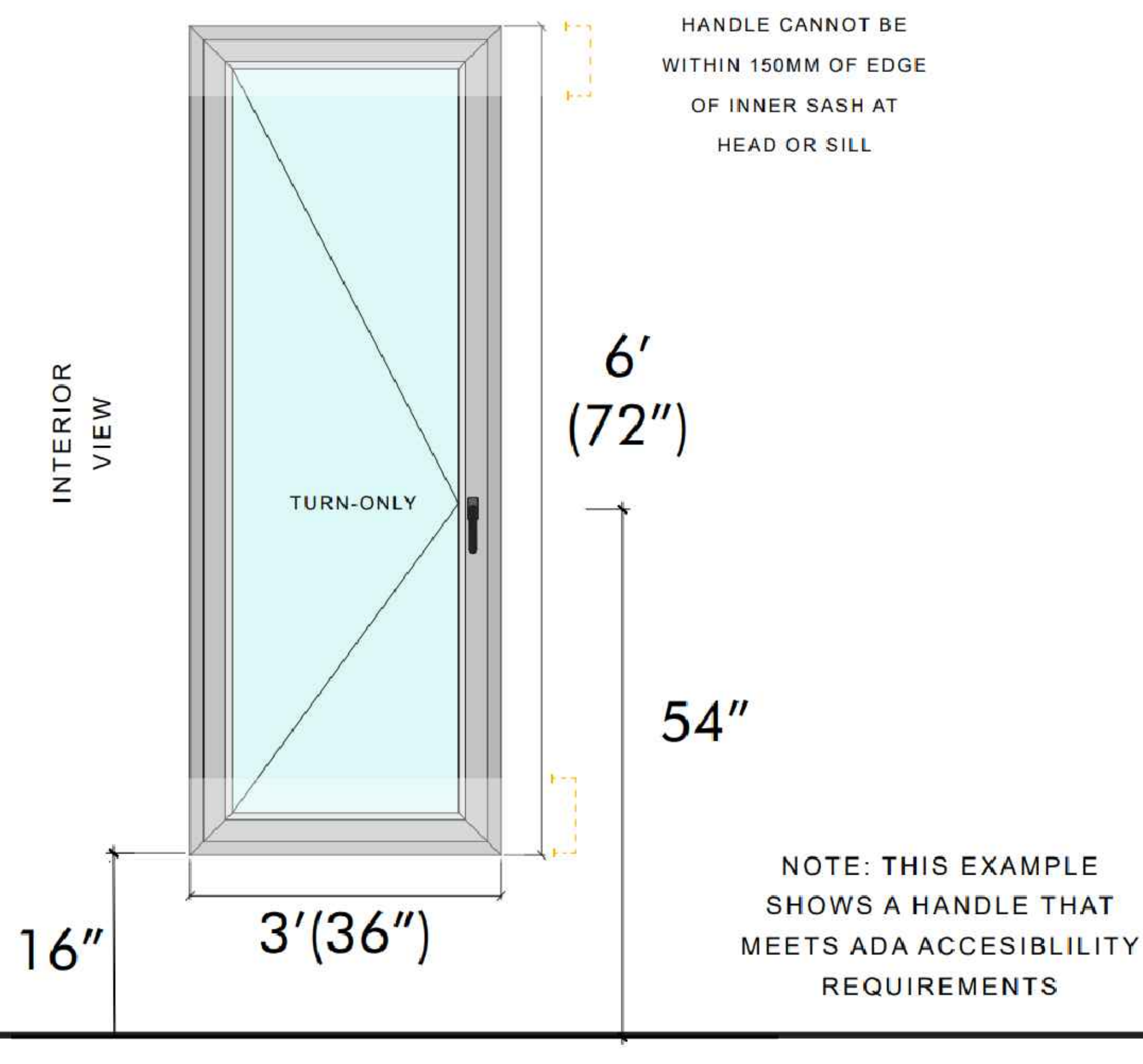
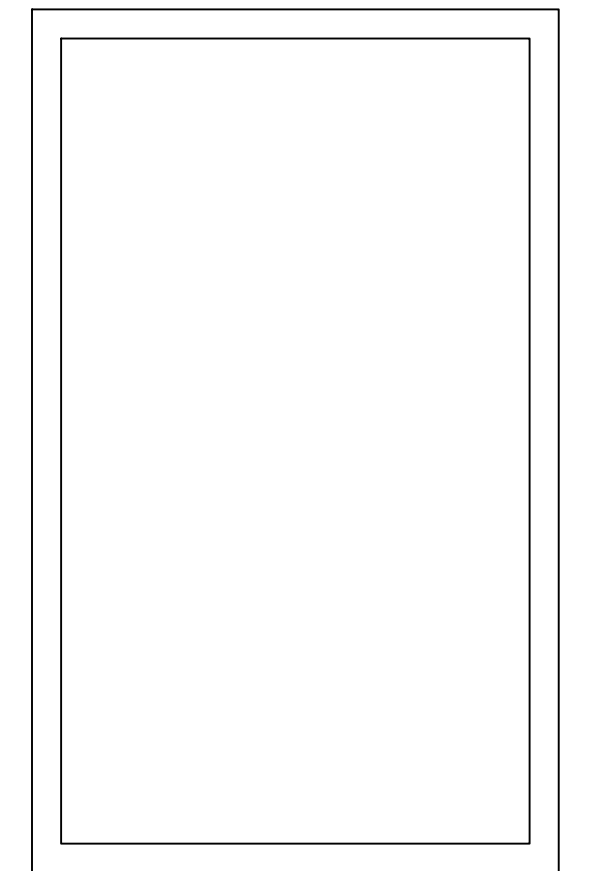
Note: Min. 5 S.F. If Servicing The Grade Floor Or Those Below.

Softline 76mm PVC Product Guide

Window Handle Guidelines



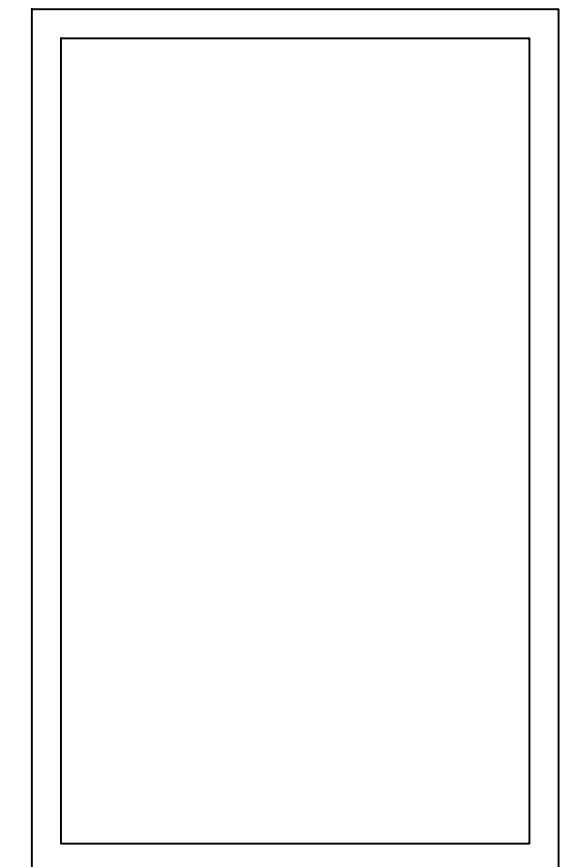
Elevation key:



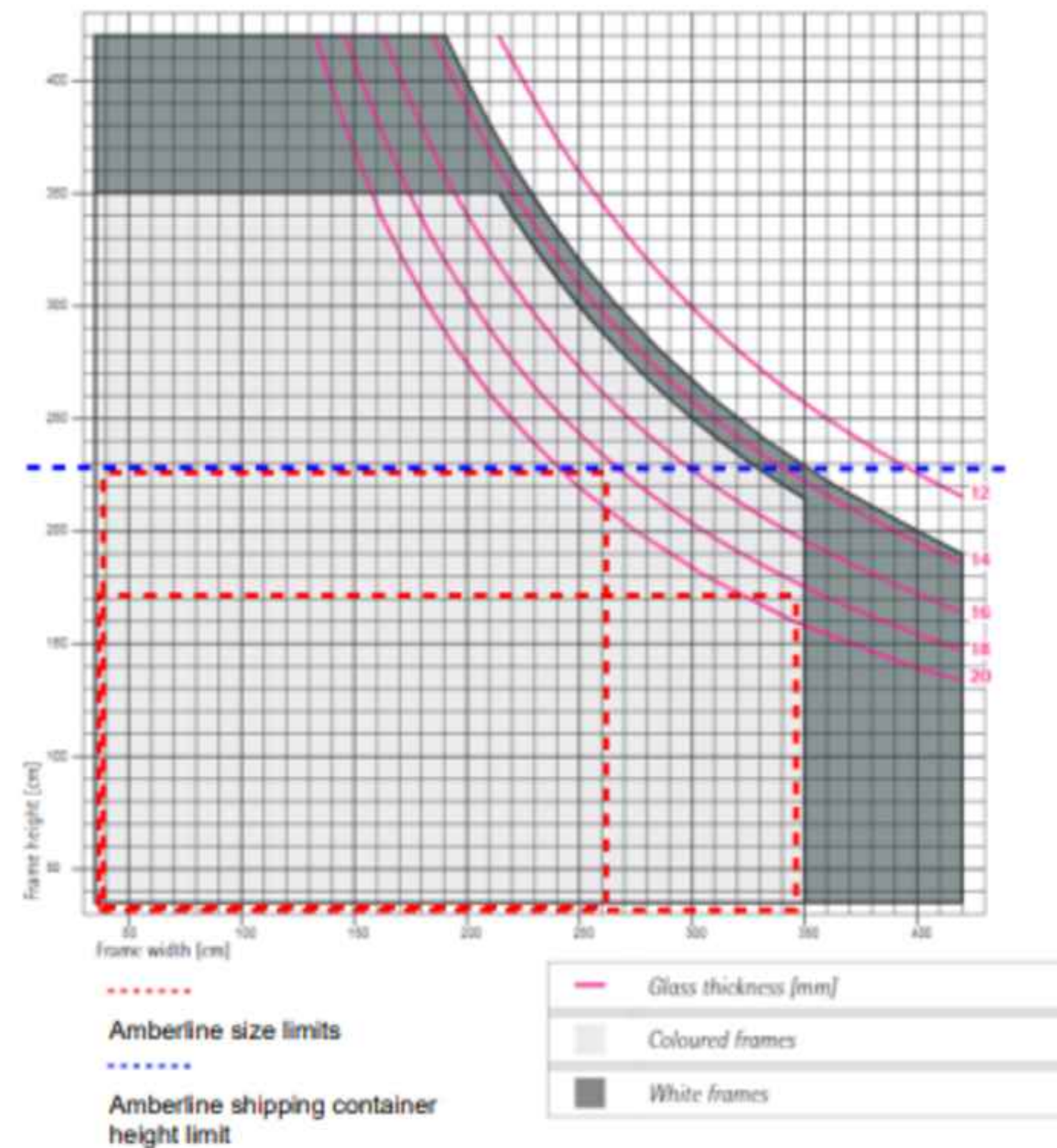
Softline 76mm PVC Product Guide

Window Size Limits

Elevation key:



PVC windows and doors *Minimum/Maximum information.*



Fixed/picture window maximum sizes (Chart is in cm, divide by 2.54 to get inches.)

-Maximum standard sizing for fixed glass units is defined most commonly by the shipping container restrictions.

Sizing guide:

-Max height for standard shipping is 92" (233 CM)

-Max length, see the graph to the left

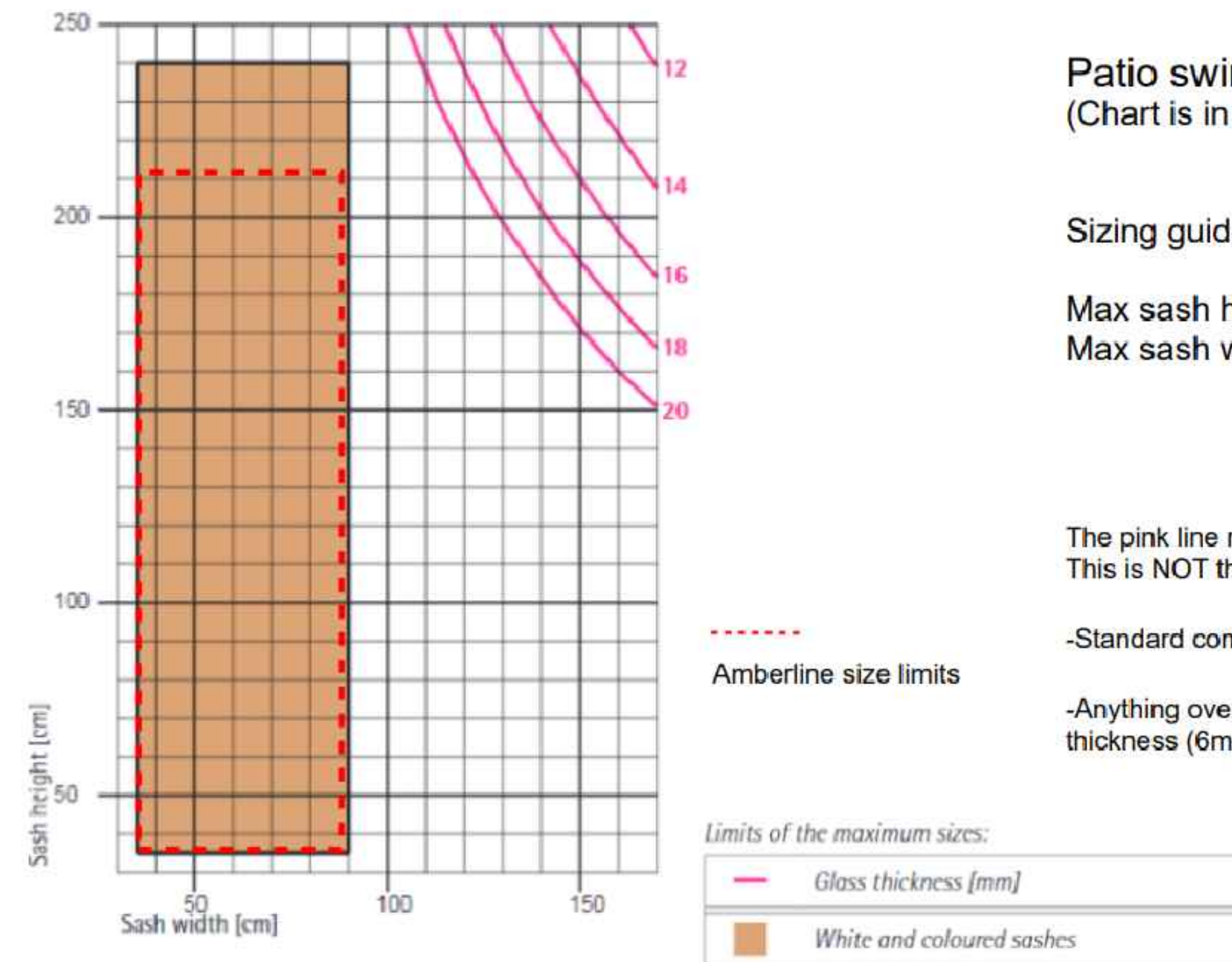
-Minimum size Frame size can not be less than 12", height or width (operable windows are because of hardware restrictions)

The pink line represents the total glass combined thickness in an IGU. This is NOT the total IGU thickness

-Standard combined thickness is 12mm (4mmX3).

-Anything over 7' height or width (84"/213cm) commonly will be sized up to 18mm thickness (6mmx3)

PVC windows and doors *Minimum/Maximum information.*



Patio swing door window maximum sizes (Chart is in cm, divide by 2.54 to get inches.)

Sizing guide: sash size

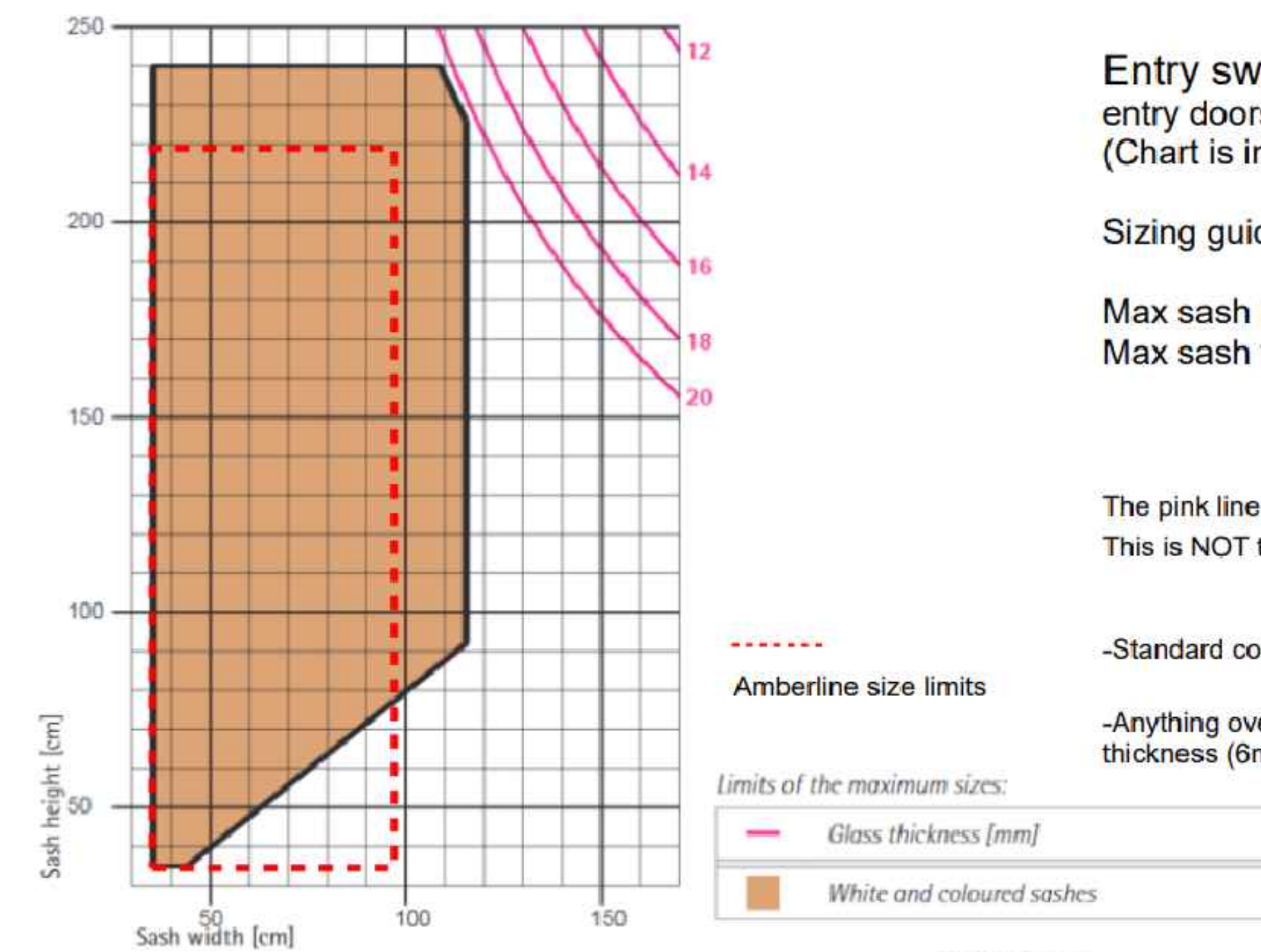
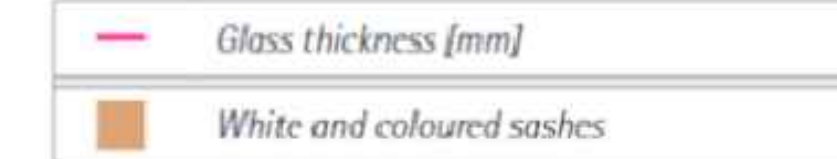
Max sash height: 84" (213cm) frame size 87"
Max sash width: 35" (90cm) frame size 38"

The pink line represents the total glass combined thickness in an IGU. This is NOT the total IGU thickness

-Standard combined thickness is 12mm (4mmX3).

-Anything over 7' (84"/213cm) commonly will be sized up to 18mm thickness (6mmx3)

Limits of the maximum sizes:



Entry swing door window maximum sizes- PVC entry doors, residential applications ONLY (Chart is in cm, divide by 2.54 to get inches.)

Sizing guide: Sash size

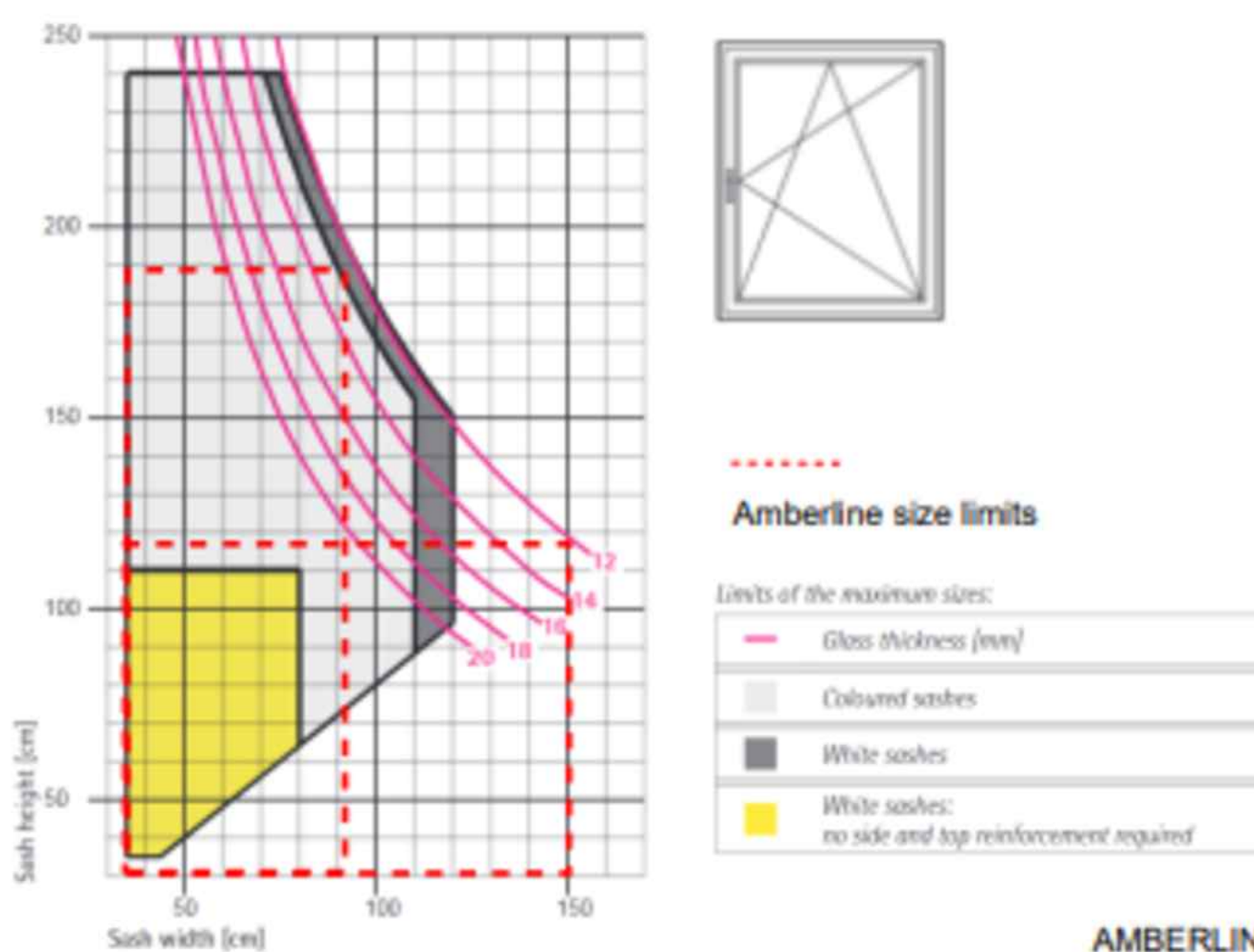
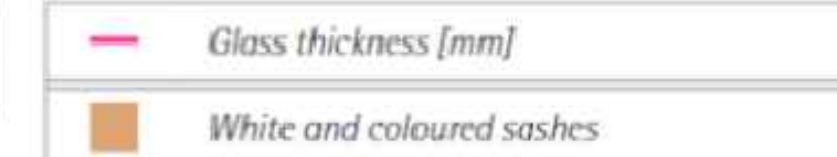
Max sash height: 86" (220cm) frame size 89"
Max sash width: 38" (96cm) frame size 41"

The pink line represents the total glass combined thickness in an IGU. This is NOT the total IGU thickness

-Standard combined thickness is 12mm (4mmX3).

-Anything over 7' (84"/213cm) commonly will be sized up to 18mm thickness (6mmx3)

Limits of the maximum sizes:



Operable Tilt turn windows and balcony doors:

(Chart is in cm, divide by 2.54 to get inches.)

Size guide:

Max height: 74" (190cm) @ 36" (90cm)
Max width: 60" (150cm) @ 47" (120cm)

Min Height/width: 20" (50cm) Frame size

-There are infinite possible combinations that can be sized off of the graph to the left.

-Our windows are heavy by nature and large operable sash sizes might not be appropriate for all end users.

The pink line represents the total glass combined thickness in an IGU. This is NOT the total IGU thickness

-Standard combined thickness is 12mm (4mmX3).

AMBERLINE
Manufacturer of High Performance uPVC and Aluminum Windows and Doors

Softline 76mm PVC Product Guide

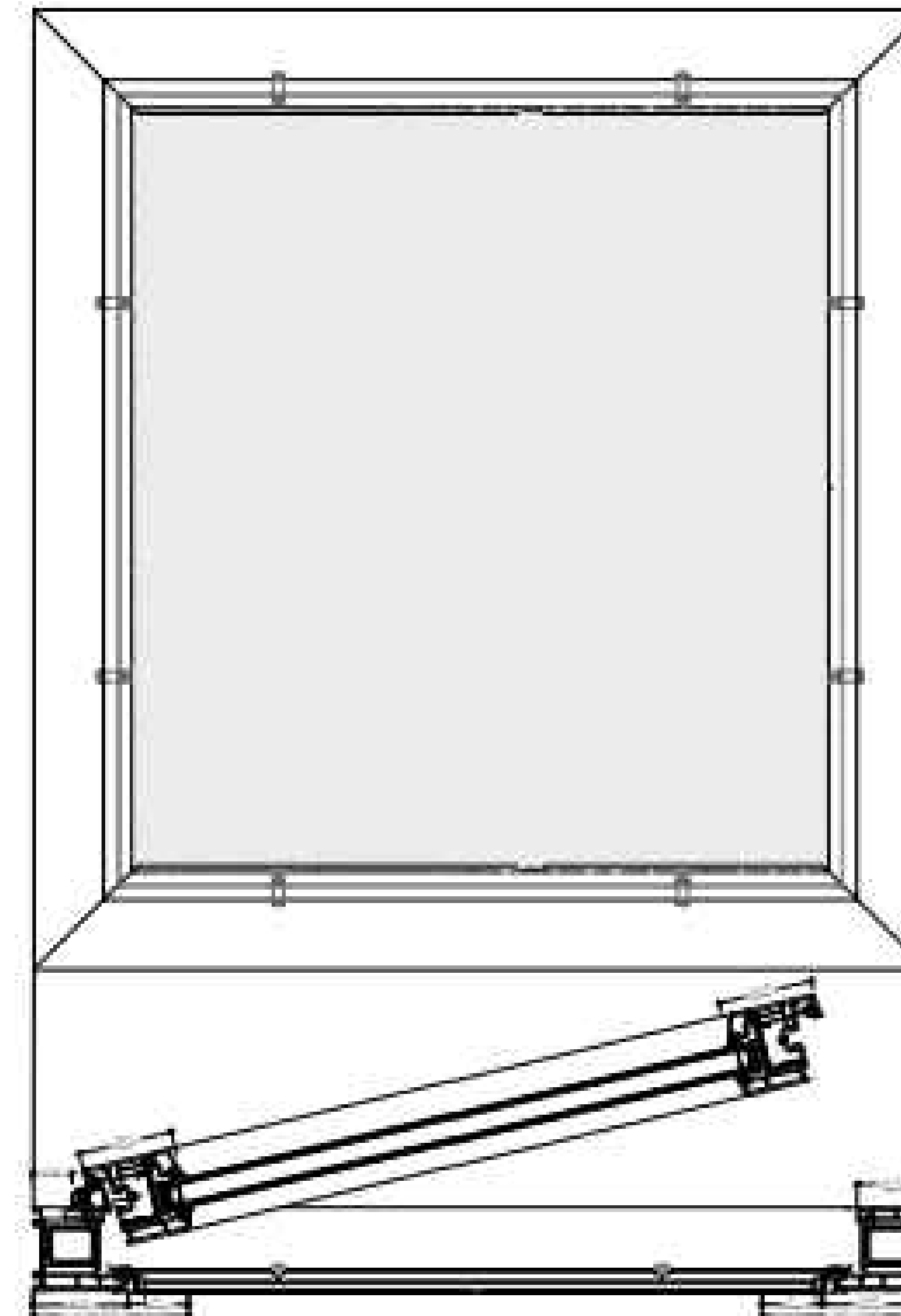
Window Screens



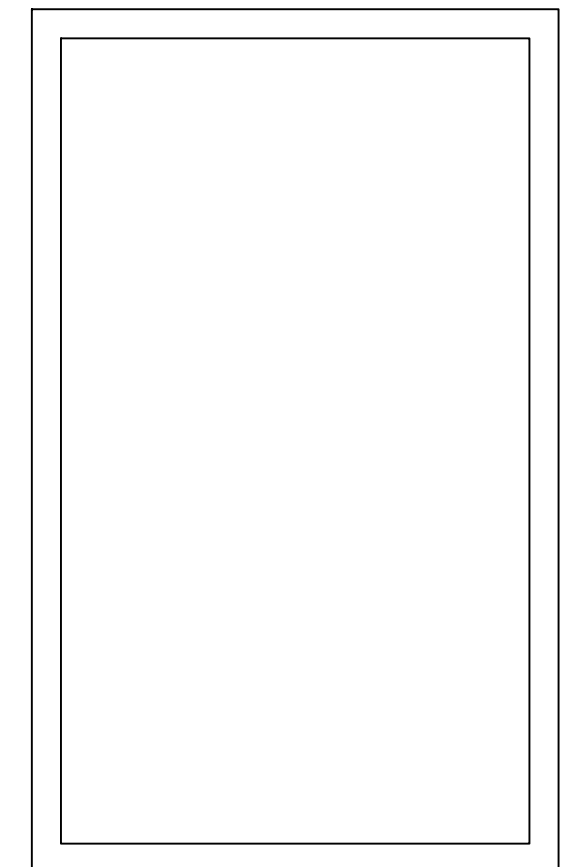
STANDARD: VISIBLE CORNER
GREY OR BLACK FIBERGLASS MESH



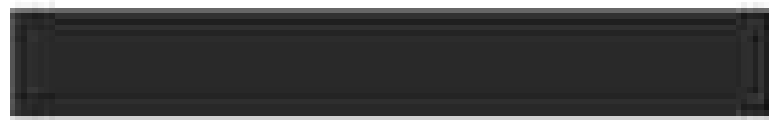

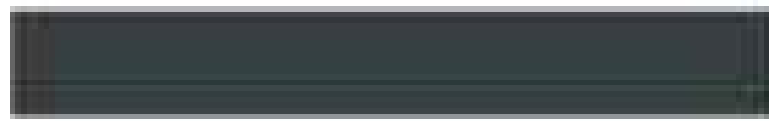
UPGRADE: CONCEALED CORNER
GREY OR BLACK FIBERGLASS MESH

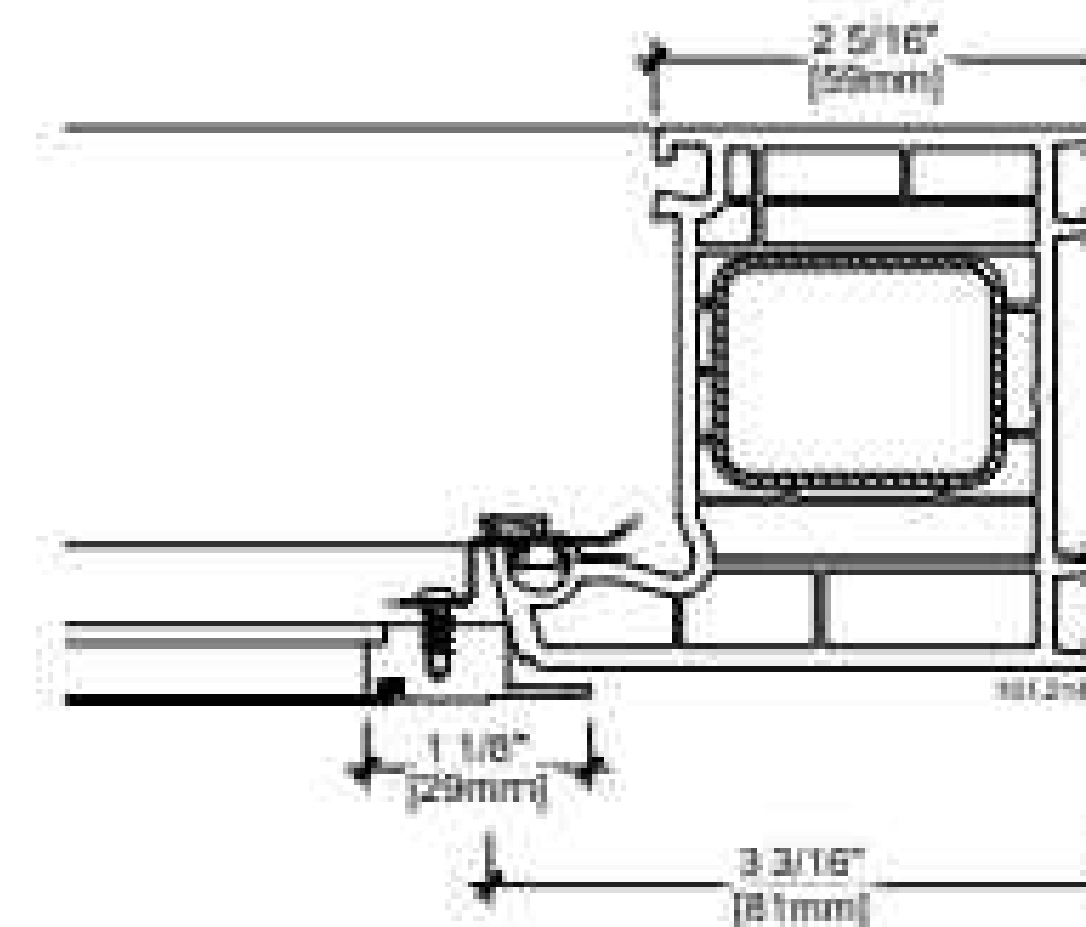


Elevation key:



STANDARD SCREEN COLORS

RAL 9016		TRAFFIC WHITE
RAL 8017		CHOCOLATE BROWN
RAL 9006		WHITE ALUMINUM
RAL 7016		ANTHRACITE
RAL 7012		BASALT GREY



COLOR UPGRADES

- FRAME PAINTED IN DIFFERENT RAL COLOR
- FRAME COVERED IN WOOD FOIL