## Windows | Softline 76mm PVC | Typical Installation Details AMBERLINE Contonto

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### **INTRODUCTION:**

Our services and products are optimized for mid-size, Passive House, and high-performance commercial building projects. To utilize our windows to their fullest potential, we have included some typical installation guidelines. We support customers to use this information under the control of the project architect and in juxtaposition with regional code requirements. While we offer certain recommendations throughout this guide, it is the sole responsibility of the architect to provide or approve installation details for the contractor to use in construction.

### **PROPER INSTALLATION, CARE, MAINTENANCE & CLEANING:**

From Our Warranty: Windows and Doors installed by the purchaser must be installed following the manufacturer's guidelines and prior to the start of installation there is a required Amberline LLC installation training/review with the installer/subcontractor. Purchaser must also obtain an inspection and certification issued by Amberline LLC, prior to closing walls, to ensure the product is installed correctly. It is important that the purchaser follow all routine care, maintenance, and cleaning instructions for the Amberline Windows and Doors. Failure to comply with all the above proper installation, care, maintenance, and cleaning may limit your coverage under the warranty. (Please see Full Warranty in the Downloads section of our website).

### **INSTALLATION GUIDE:**

This package is to be used as a guide to assist architects in the detailing of window or door installation. It includes a series of different installation scenarios and takes into consideration construction type, unit position in wall, insulation type, undersill type, and cladding. These details are not project-specific and should only be used as a design reference. Some other considerations that are highlighted in this package are as follows:

- unit in the wall or floor

Accessory Drawings

IID

### **NOTES & CONTACT INFO:**

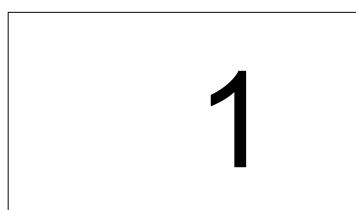
These drawings are only examples of commonly used details that can be used for planning purposes only. These drawings are to be used only with Amberline products and they represent best practices for window and door installations. For most projects using Amberline, we will provide project-specific drawings in collaboration with the project design team.

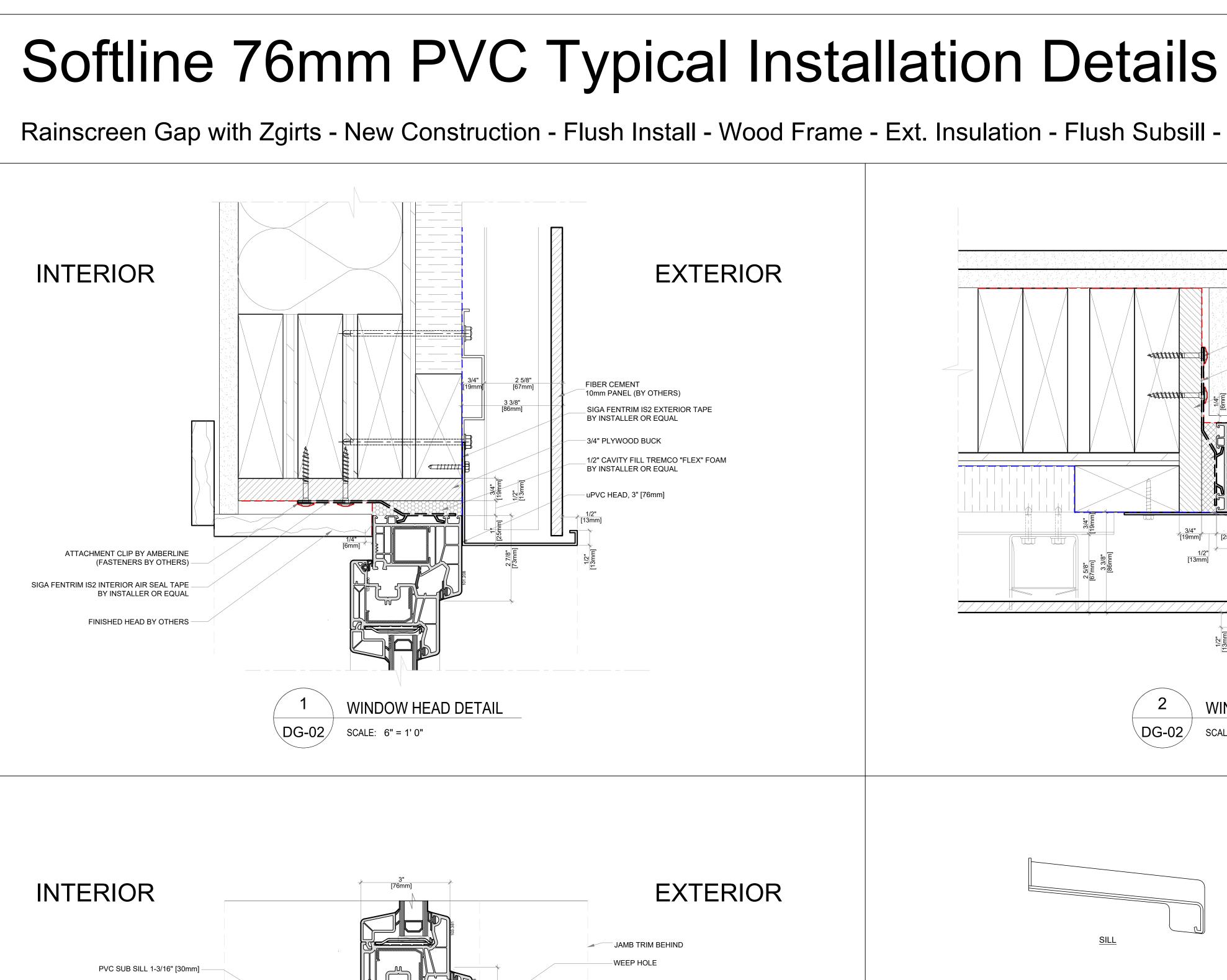
Two-dimensional drawings are only representations of three-dimensional installations so certain aspects of these drawings are incorporated to provide clarity. Please contact us regarding any questions or for technical assistance | James@amberlinewindows.us

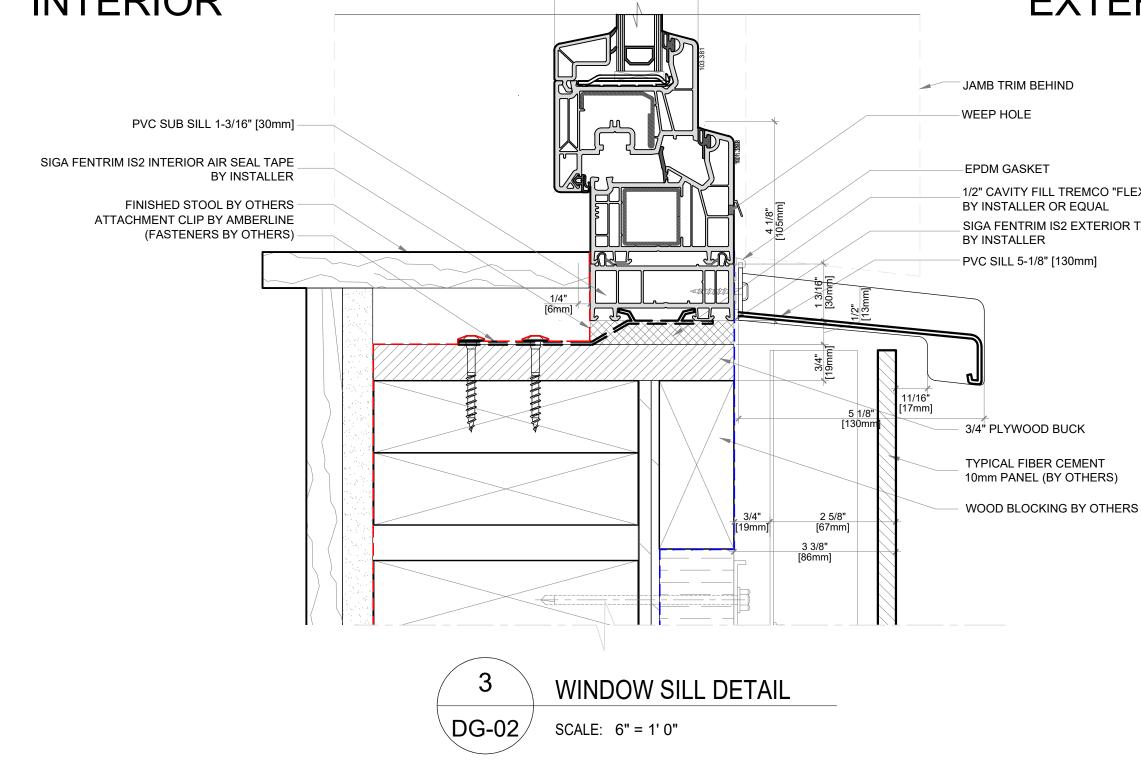
HIGH PERFORMANCE WINDOWS AND DOORS

• Drainage Plane: How the unit is working with the WRB (water-resistive barrier) • Rough Openings: Proper sizing of the rough openings along with appropriate shim cavity • Taping: Interior and Exterior taping recommendations as it pertains to the position of the

• Shimming and Anchoring: correct placement of anchor straps and plastic shims • Exterior Sills: appropriate placement of optional exterior sills to allow drainage from weepholes within window frames







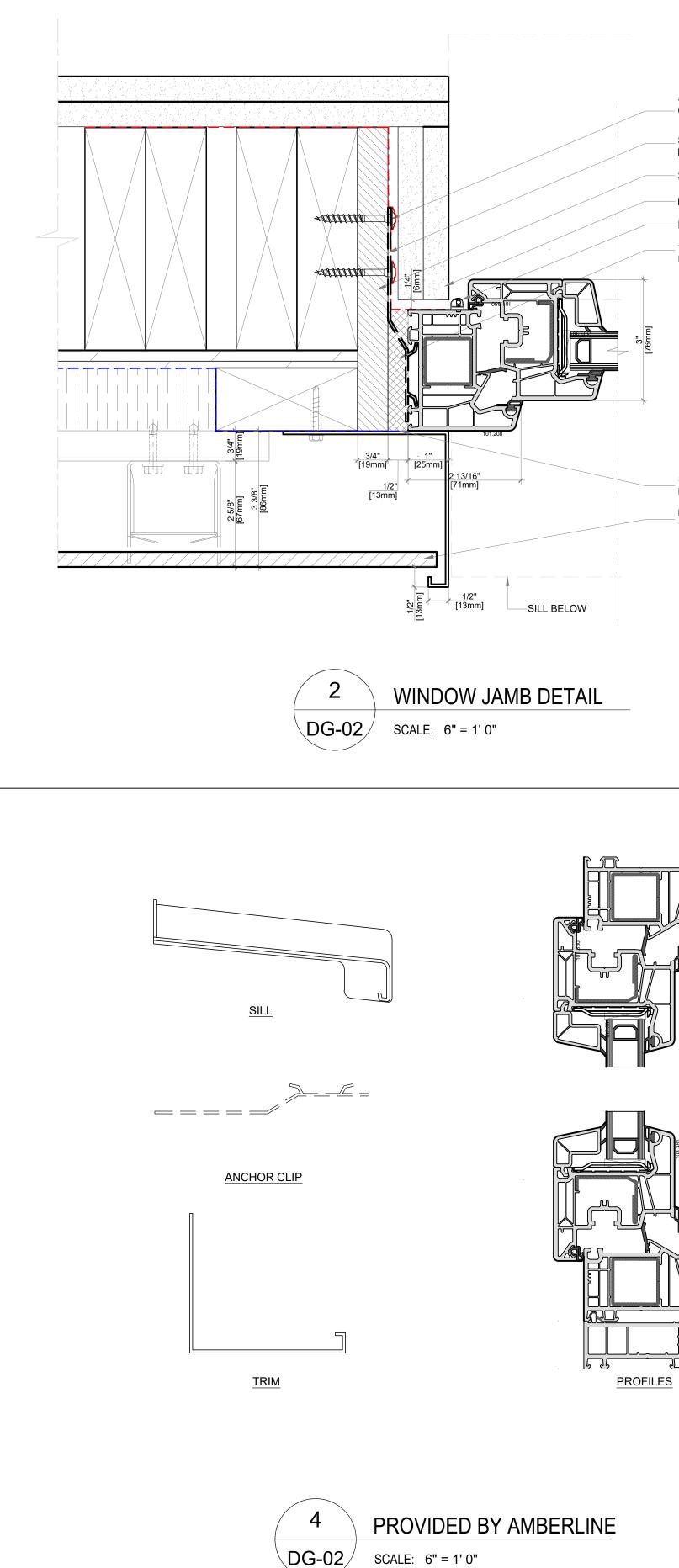
Rainscreen Gap with Zgirts - New Construction - Flush Install - Wood Frame - Ext. Insulation - Flush Subsill - ALU Ext. Sill

## EXTERIOR

EXTERIOR

1/2" CAVITY FILL TREMCO "FLEX" FOAM BY INSTALLER OR EQUAL SIGA FENTRIM IS2 EXTERIOR TAPE

TYPICAL FIBER CEMENT 10mm PANEL (BY OTHERS)



## A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS

## INTERIOR

ATTACHMENT CLIP BY AMBERLINE (FASTENERS BY OTHERS)

SIGA FENTRIM IS2 INTERIOR AIR SEAL TAPE BY INSTALLER OR EQUAL

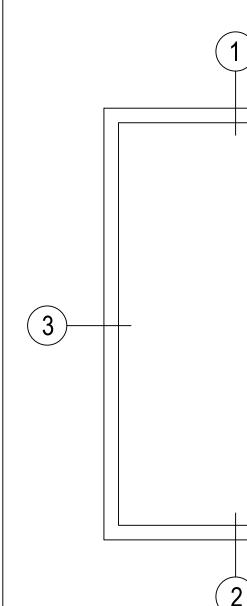
3/4" PLYWOOD BUCK

FINISHED JAMB BY OTHERS

HINGE \_ 1/2" CAVITY FILL TREMCO "FLEX" FOAM BY INSTALLER OR EQUAL

SIGA FENTRIM IS2 EXTERIOR AIR SEAL TAPE BY INSTALLER OR EQUAL FIBER CEMENT 10mm PANEL (BY OTHERS)





Elevation key:

Cladding: Rainscreen Gap with Zgirts

**Install Type:** New Construction

Position in Wall: Flush

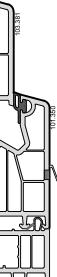
Wall Type: Wood Frame

Insulation: Exterior Insulation

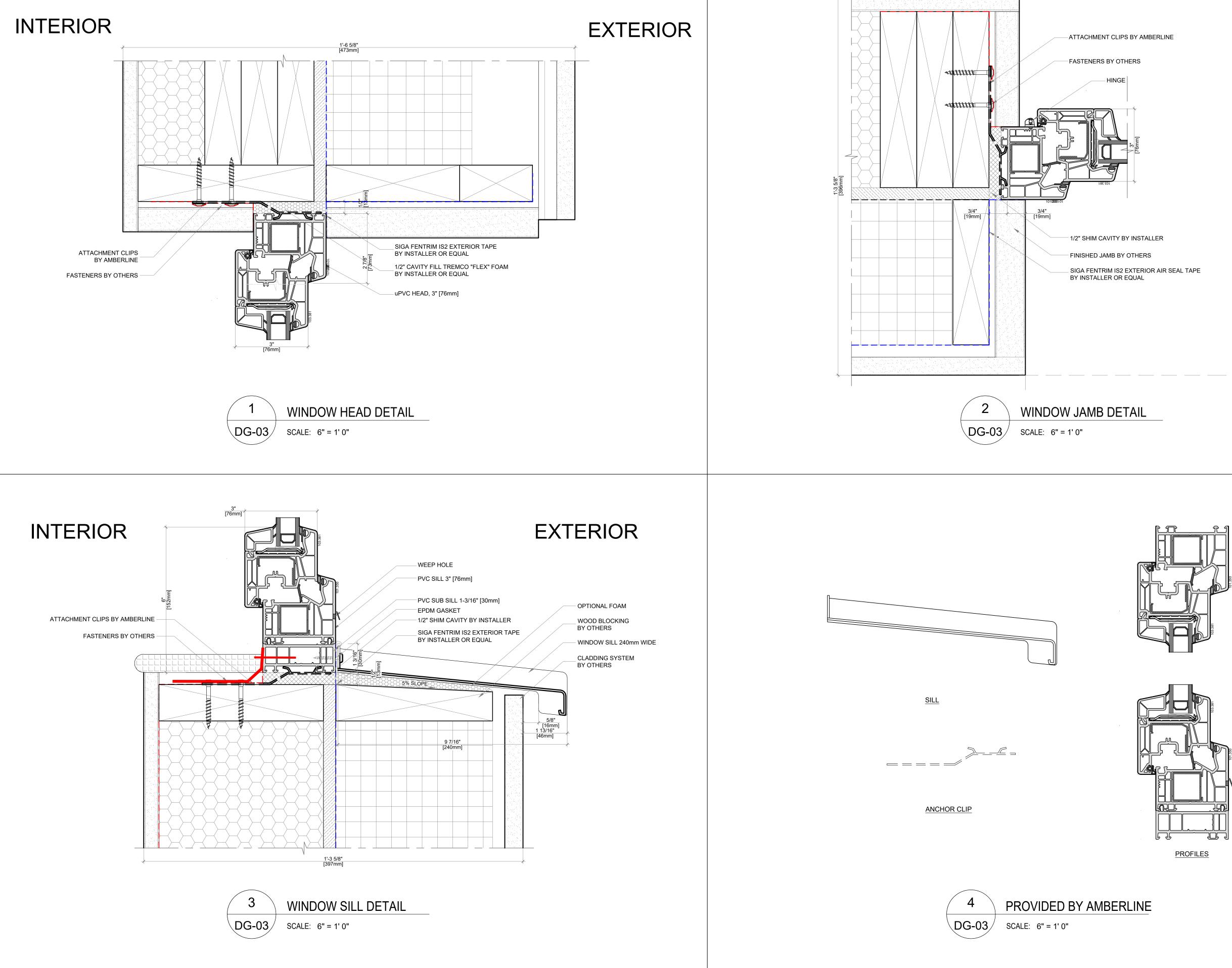
Subsill: Flush Subsill

Exterior Sill: ALU Ext. Sill





Deep Ext. Wall - New Construction - Flush Install - Wood Frame - Ext. Insulation - Flush Subsill - ALU Ext. Sill



## A M B E R L I N E

### HIGH PERFORMANCE WINDOWS AND DOORS

## INTERIOR

EXTERIOR

3

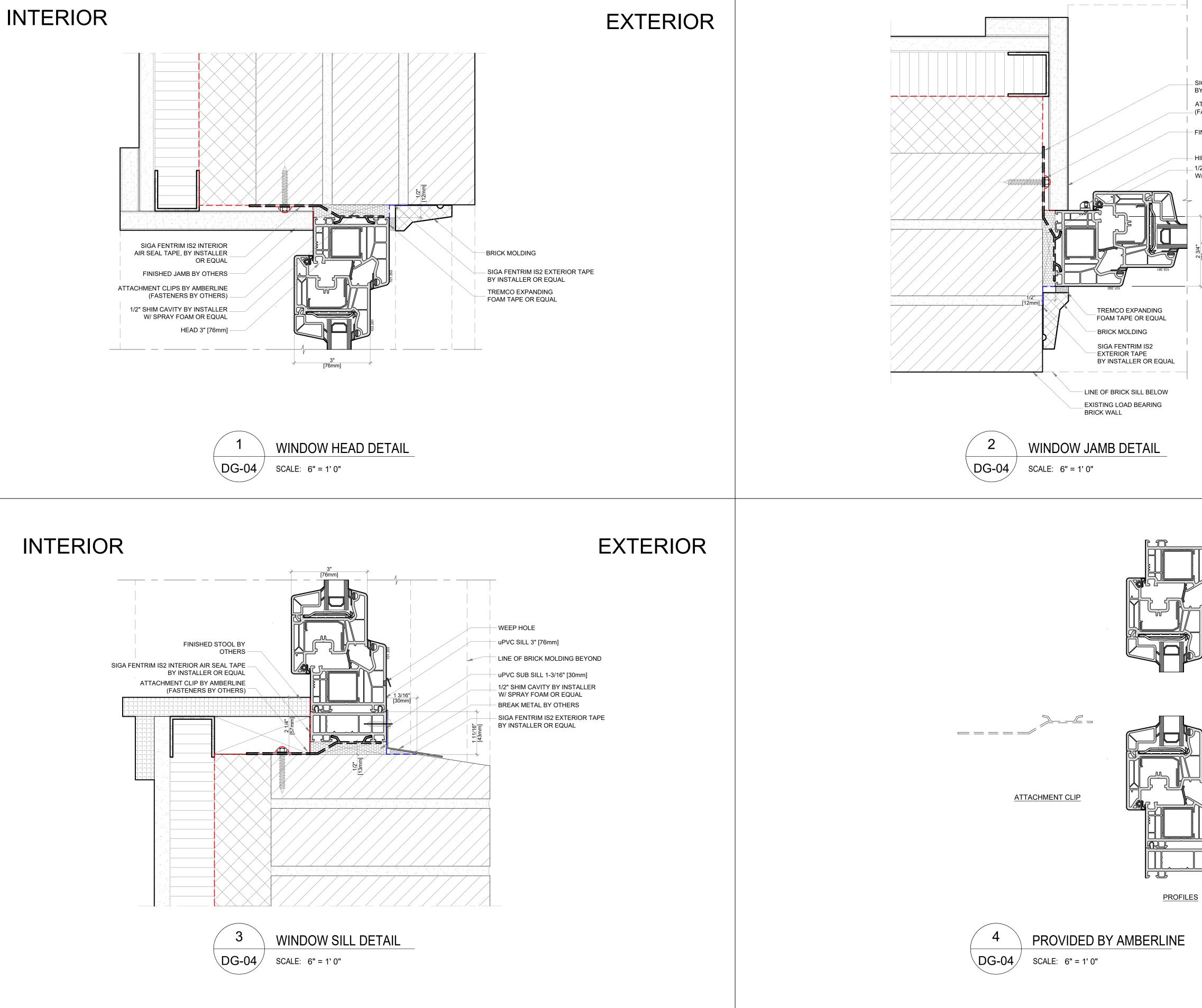
Elevation key:

Cladding: Deep Ext. Wall Install Type: New Construction Position in Wall: Flush Wall Type: Wood Frame Insulation: Exterior Insulation Subsill: Flush Subsill Exterior Sill: ALU Ext. Sill





Brick Wall - Renovation - Projected Install - Brick Wall - Int. Insulation - Flush Subsill - Break Metal



## A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS

3

## INTERIOR

SIGA FENTRIM IS2 INTERIOR AIR SEAL TAPE BY INSTALLER OR EQUAL ATTACHMENT CLIPS BY AMBERLINE (FASTENERS BY OTHERS)

FINISHED JAMB BY OTHERS

\_ 1/2" SHIM CAVITY BY INSTALLER W/ SPRAY FOAM OR EQUAL

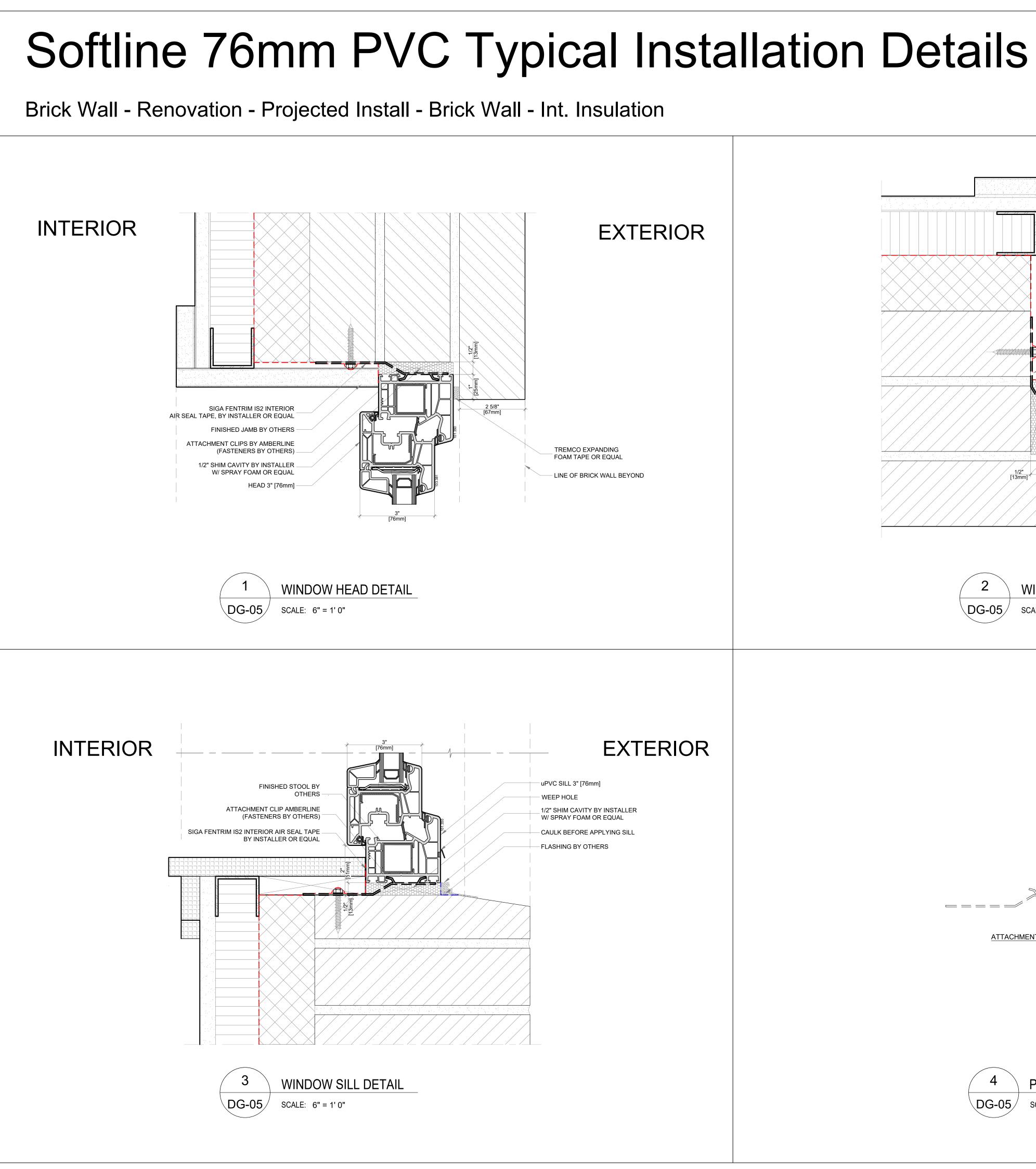


Elevation key:

Cladding: Brick Wall Install Type: Renovation Position in Wall: Projected Wall Type: Brick Wall Insulation: Int. Insulation Subsill: Flush Subsill Exterior Sill: Break Metal







EXTERIOR

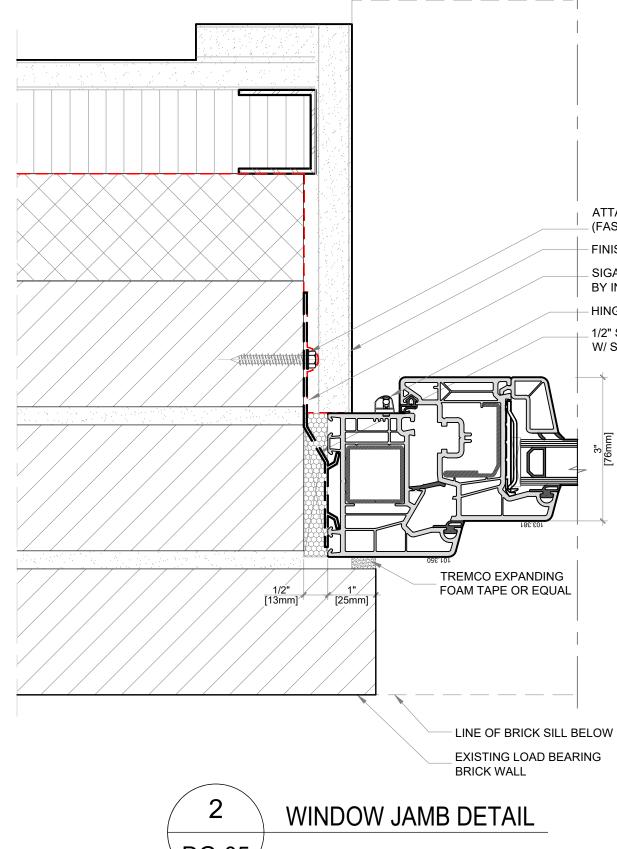
TREMCO EXPANDING FOAM TAPE OR EQUAL

- LINE OF BRICK WALL BEYOND



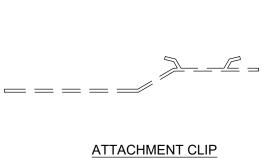
uPVC SILL 3" [76mm] WEEP HOLE 1/2" SHIM CAVITY BY INSTALLER W/ SPRAY FOAM OR EQUAL

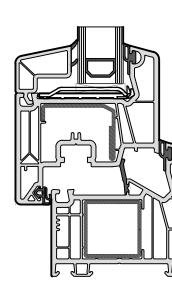
CAULK BEFORE APPLYING SILL - FLASHING BY OTHERS



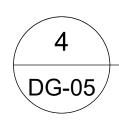


DG-05 SCALE: 6" = 1' 0"





PROFILES



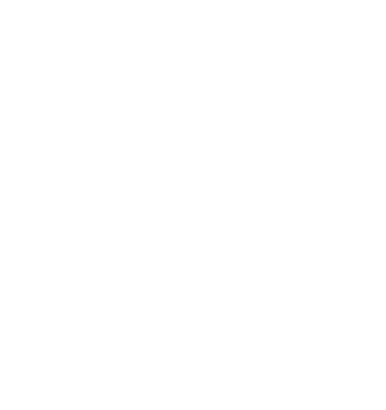
PROVIDED BY AMBERLINE DG-05 SCALE: 6" = 1' 0"

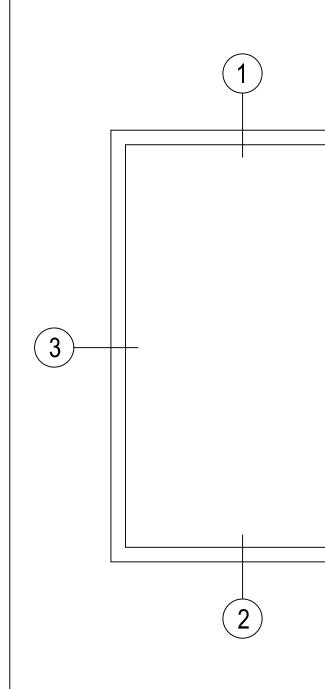
## A M B E R L I N E

### HIGH PERFORMANCE WINDOWS AND DOORS

## INTERIOR

- ATTACHMENT CLIPS BY AMBERLINE (FASTENERS BY OTHERS) FINISHED JAMB BY OTHERS SIGA FENTRIM IS2 INTERIOR AIR SEAL TAPE BY INSTALLER OR EQUAL
- 1/2" SHIM CAVITY BY INSTALLER W/ SPRAY FOAM OR EQUAL





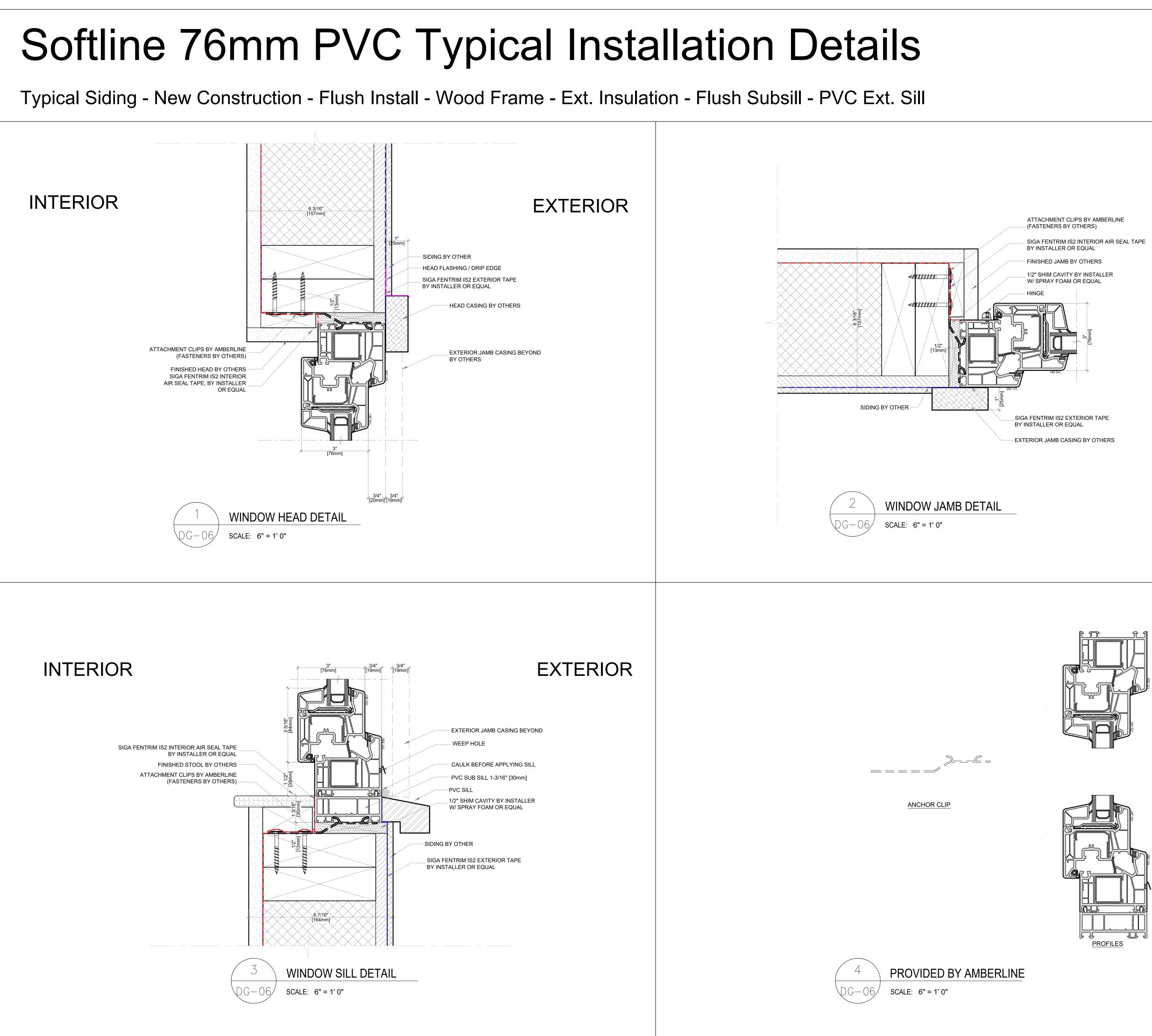
Elevation key:

EXTERIOR

Cladding: Brick Wall Install Type: Renovation Position in Wall: Projected Wall Type: Brick Wall Insulation: Int. Insulation

Subsill: No Subsill

Exterior Sill: No Ext. Sill



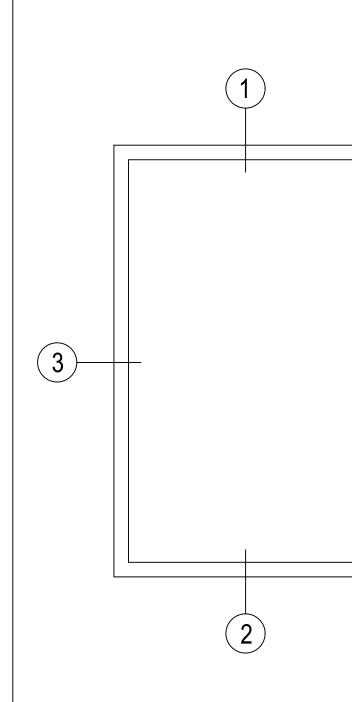
## HIGH PERFORMANCE WINDOWS AND DOORS

INTERIOR



**Note:** Available in Double & Triple Glazed





Elevation key:

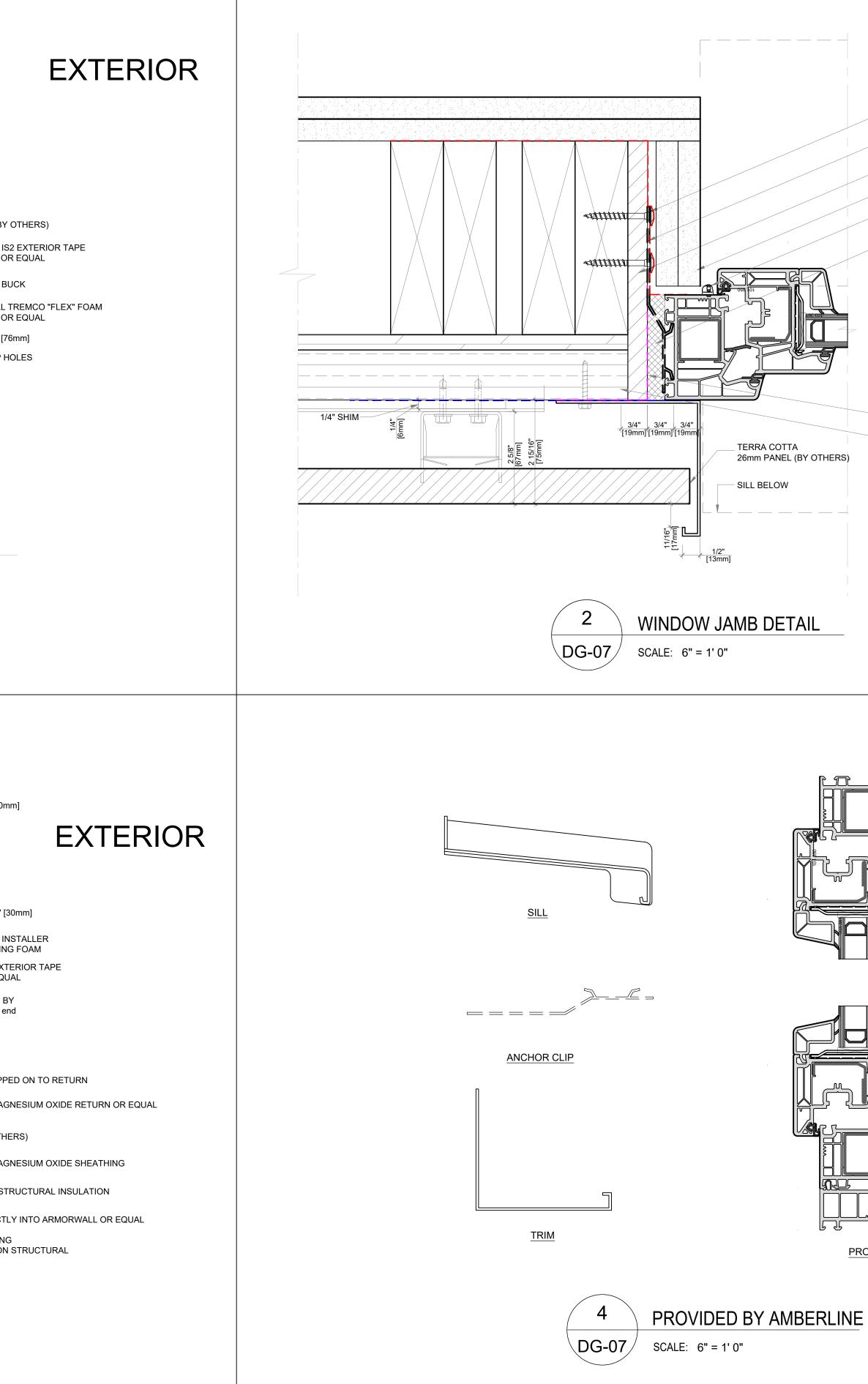
Cladding: Typical Siding Install Type: New Construction Position in Wall: Flush Wall Type: Wood Frame Insulation: Ext. Insulation Subsill: Flush Subsill Exterior Sill: PVC Ext. Sill

### Softline 76mm PVC Typical Installation Details Rainscreen Gap with Terra Cotta - New Construction - Flush Install - Wood Frame - Structural Insulation - Flush Subsill - ALU Ext. Sill INTERIOR EXTERIOR TERRA COTTA 111110 26mm PANEL (BY OTHERS) SIGA FENTRIM IS2 EXTERIOR TAPE BY INSTALLER OR EQUAL 111110 3/4" PLYWOOD BUCK 1/2" CAVITY FILL TREMCO "FLEX" FOAM BY INSTALLER OR EQUAL uPVC HEAD, 3" [76mm] DRILLED WEEP HOLES ATTACHMENT CLIP BY AMBERLINE 1/4" SHIN (FASTENERS BY OTHERS) SIGA FENTRIM IS2 INTERIOR AIR SEAL TAPE BY INSTALLER OR EQUAL FINISHED HEAD BY OTHERS WINDOW HEAD DETAIL DG-07 SCALE: 6" = 1' 0" PVC FRAME 2-3/4" [70mm] INTERIOR EXTERIOR WEEP HOLE JAMB TRIM BEHIND EPDM GASKET SIGA FENTRIM IS2 INTERIOR AIR SEAL TAPE SILL PVC SUB SILL 1-3/16" [30mm] BY INSTALLER OR EQUAL 1/2" SHIM CAVITY BY INSTALLER FINISHED STOOL BY OTHERS WITH LOW-EXPANDING FOAM ATTACHMENT CLIP BY AMBERLINE SIGA FENTRIM IS2 EXTERIOR TAPE (FASTENERS BY OTHERS) BY INSTALLER OR EQUAL OPTIONAL RIGID FOAM BLOCK - ALU EXTERIOR SILL BY TO INCREASE INSTALL THERMAL ALURON (w/ optional end \_\_\_\_ VALUE dams) ANCHOR CLIP TAPE FLASHING LAPPED ON TO RETURN 1 1/16" [27mm] 1/2" ARMORWALL MAGNESIUM OXIDE RETURN OR EQUAL TERRA COTTA 26mm PANEL (BY OTHERS) 1/2" ARMORWALL MAGNESIUM OXIDE SHEATHING - VARIATION 1-1/2" ARMORWALL STRUCTURAL INSULATION 2 5/81 [67mm 1-1/2" SCREW DIRECTLY INTO ARMORWALL OR EQUAL TRIM PLYWOOD SHEATHING OPTIONAL BASED ON STRUCTURAL REQUIREMENTS)

WINDOW SILL DETAIL

\DG-07/ SCALE: 6" = 1' 0"

3



## A M B E R L I N E

## HIGH PERFORMANCE WINDOWS AND DOORS

INTERIOR

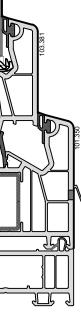
- ATTACHMENT CLIP BY AMBERLINE (FASTENERS BY OTHERS)
- SIGA FENTRIM IS2 INTERIOR AIR SEAL TAPE BY INSTALLER OR EQUAL
- 1/2" ARMORWALL RETURN
- FINISHED JAMB BY OTHERS
- 1/2" CAVITY FILL TREMCO "FLEX" FOAM BY INSTALLER OR EQUAL

TAPE FLASHING LAPPED ON TO RETURN

1-1/2" ARMORWALL MAGNESIUM OXIDE SHEATHING

## EXTERIOR





PROFILES

Elevation key:

(3)

Cladding: Rainscreen Gap with Terra Cotta

**Install Type:** New Construction

Position in Wall: Flush

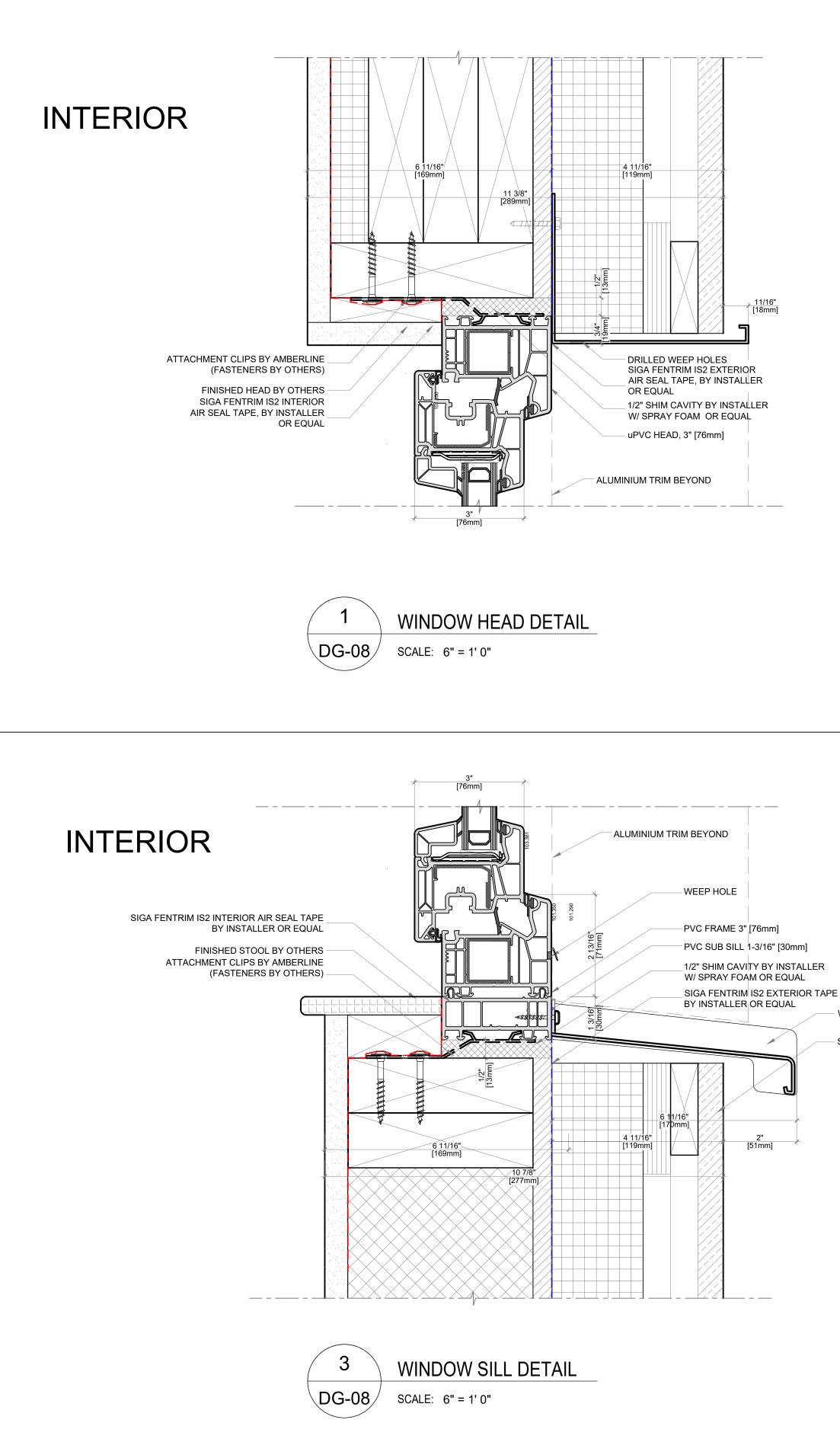
Wall Type: Wood Frame

**Insulation:** Structural Insulation

Subsill: Flush Subsill

Exterior Sill: ALU Ext. Sill

Rainscreen with Brick Veneer - New Construction - Flush Install - Wood Frame - Ext. Insulation - Flush Subsill - ALU Ext. Sill

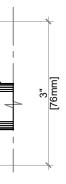


ATTACHMENT CLIPS BY AMBERLINE (FASTENERS BY OTHERS) SIGA FENTRIM IS2 INTERIOR AIR SEAL TAPE BY INSTALLER OR EQUAL EXTERIOR FINISHED JAMB BY OTHERS 1/2" SHIM CAVITY BY INSTALLER W/ SPRAY FOAM OR EQUAL 1/2" [13mm] SIGA FENTRIM IS2 EXTERIOR TAPE BY INSTALLER OR EQUAL JAMB TRIM - SIDING, BY OTHERS WINDOW JAMB DETAIL **∖DG-08**∕ SCALE: 6" = 1' 0" EXTERIOR SILL WINDOW SILL 170mm WIDE - SIDING, BY OTHERS <u>\_\_\_\_</u>\_\_ = = = = =ANCHOR CLIP TRIM PROFILES PROVIDED BY AMBERLINE

DG-08 SCALE: 6" = 1' 0"

## A M B E R L I N E

### HIGH PERFORMANCE WINDOWS AND DOORS



INTERIOR

EXTERIOR

Elevation key:

3

**Cladding:** Rainscreen with Brick Veneer

Install Type: New Construction

Position in Wall: Flush

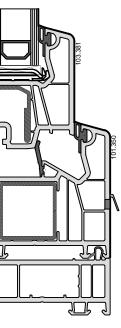
Wall Type: Wood Frame

Insulation: Ext. Insulation

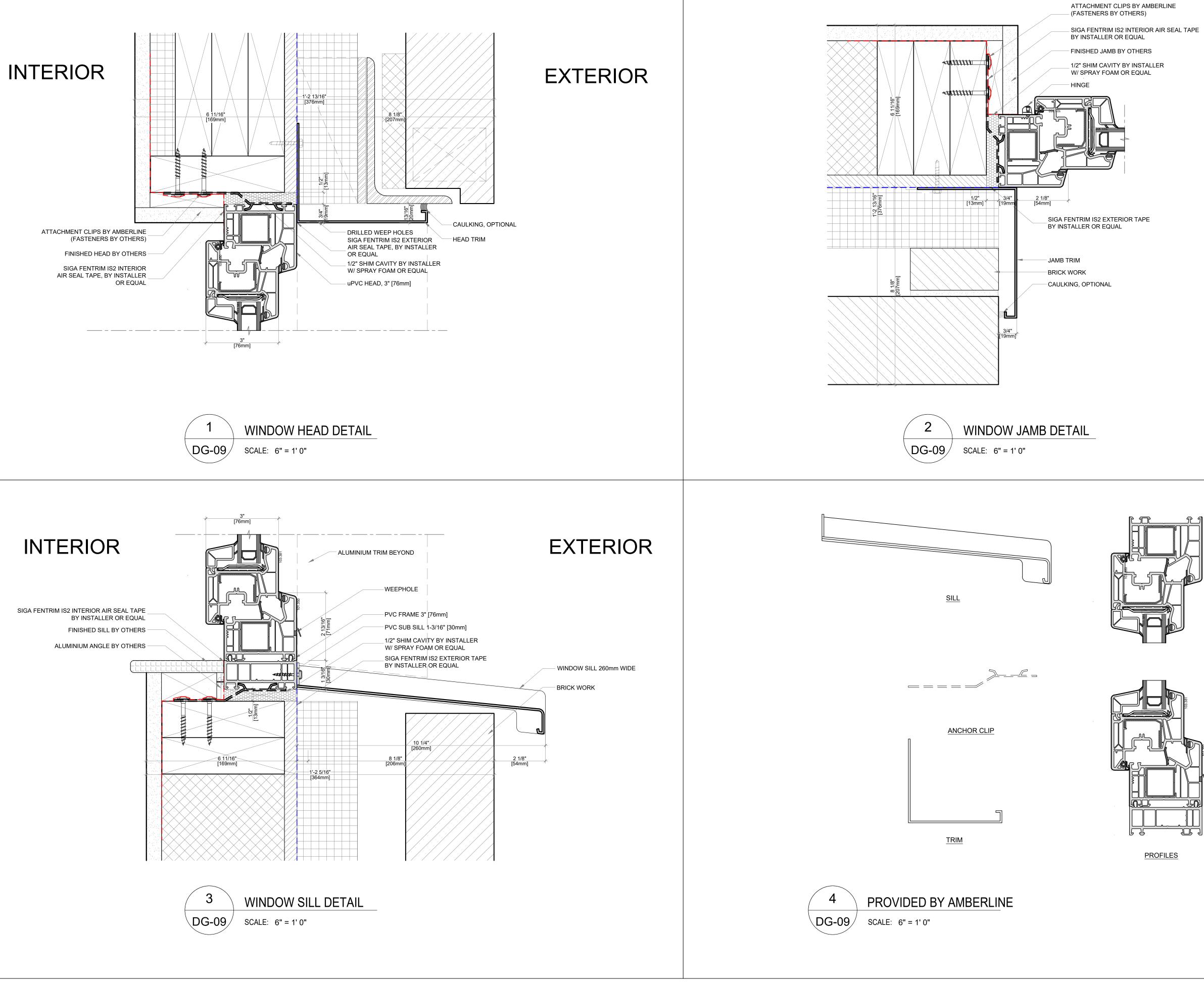
Subsill: Flush Subsill

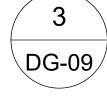
Exterior Sill: ALU Ext. Sill





Rainscreen Gap with Furring Strips - New Construction - Flush Install - Wood Frame - Exterior Insulation - Flush Subsill - ALU Ext. Sill





## A M B E R L I N E

## HIGH PERFORMANCE WINDOWS AND DOORS

Elevation key:

INTERIOR

(3)

## EXTERIOR

Cladding: Rainscreen Gap with Furring Strips

Install Type: New Construction

Position in Wall: Flush

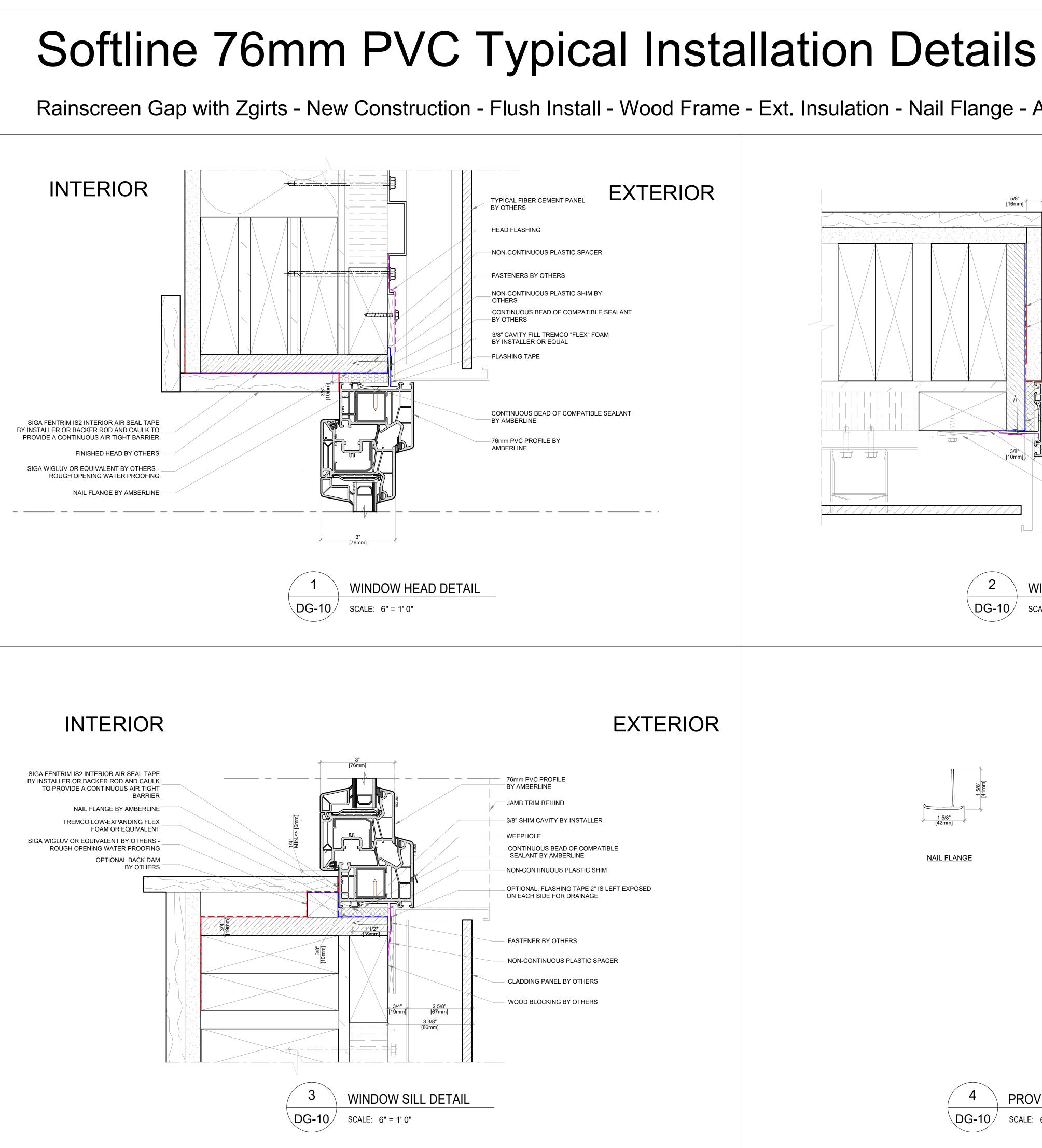
Wall Type: Wood Frame

Insulation: Exterior

Subsill: Flush

Exterior Sill: ALU Ext. Sill





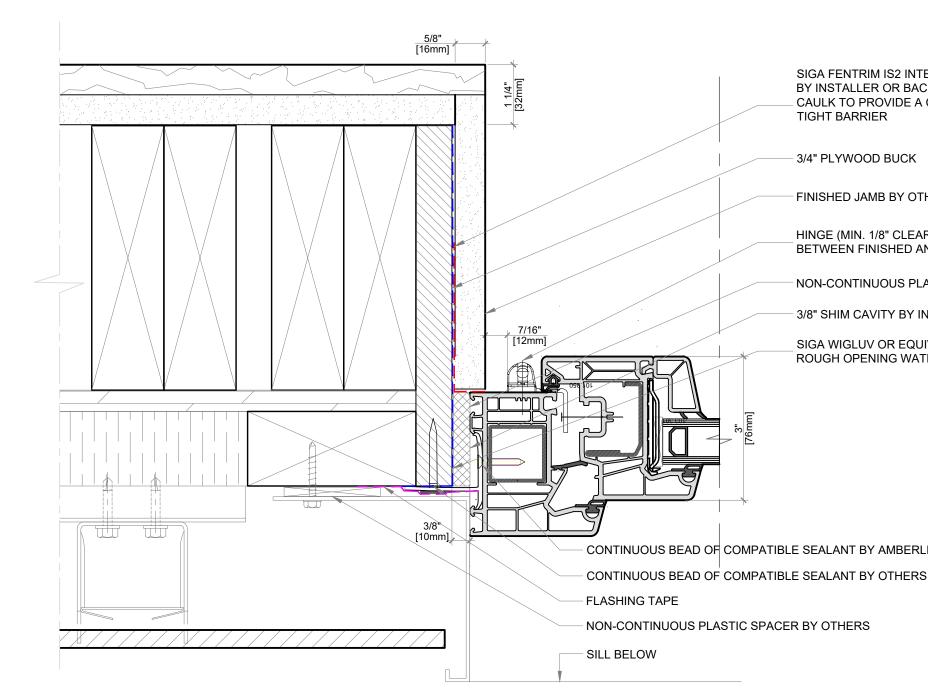
Rainscreen Gap with Zgirts - New Construction - Flush Install - Wood Frame - Ext. Insulation - Nail Flange - ALU Ext. Sill

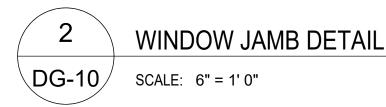
## EXTERIOR

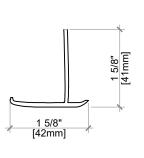
EXTERIOR

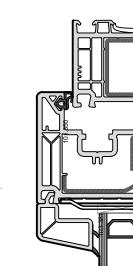
OPTIONAL: FLASHING TAPE 2" IS LEFT EXPOSED

NON-CONTINUOUS PLASTIC SPACER



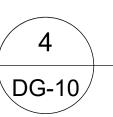






NAIL FLANGE

Bead of Sealant by Amberline at Factory



PROVIDED BY AMBERLINE





## A M B E R L I N E

### HIGH PERFORMANCE WINDOWS AND DOORS

## INTERIOR

SIGA FENTRIM IS2 INTERIOR AIR SEAL TAPE BY INSTALLER OR BACKER ROD AND	
- CAULK TO PROVIDE A CONTINUOUS AIR TIGHT BARRIER	

- 3/4" PLYWOOD BUCK

FINISHED JAMB BY OTHERS

HINGE (MIN. 1/8" CLEARANCE BETWEEN FINISHED AND HINGE

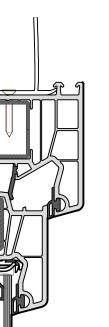
NON-CONTINUOUS PLASTIC SHIM BY OTHERS

3/8" SHIM CAVITY BY INSTALLER

SIGA WIGLUV OR EQUIVALENT BY OTHERS -ROUGH OPENING WATER PROOFING

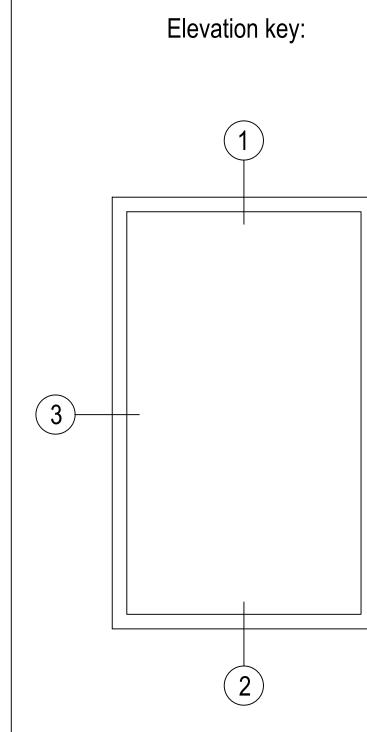
CONTINUOUS BEAD OF COMPATIBLE SEALANT BY AMBERLINE

EXTERIOR





PROFILES



Cladding: Rainscreen Gap with Zgirts

**Install Type:** New Construction

Position in Wall: Flush

Wall Type: Wood Frame

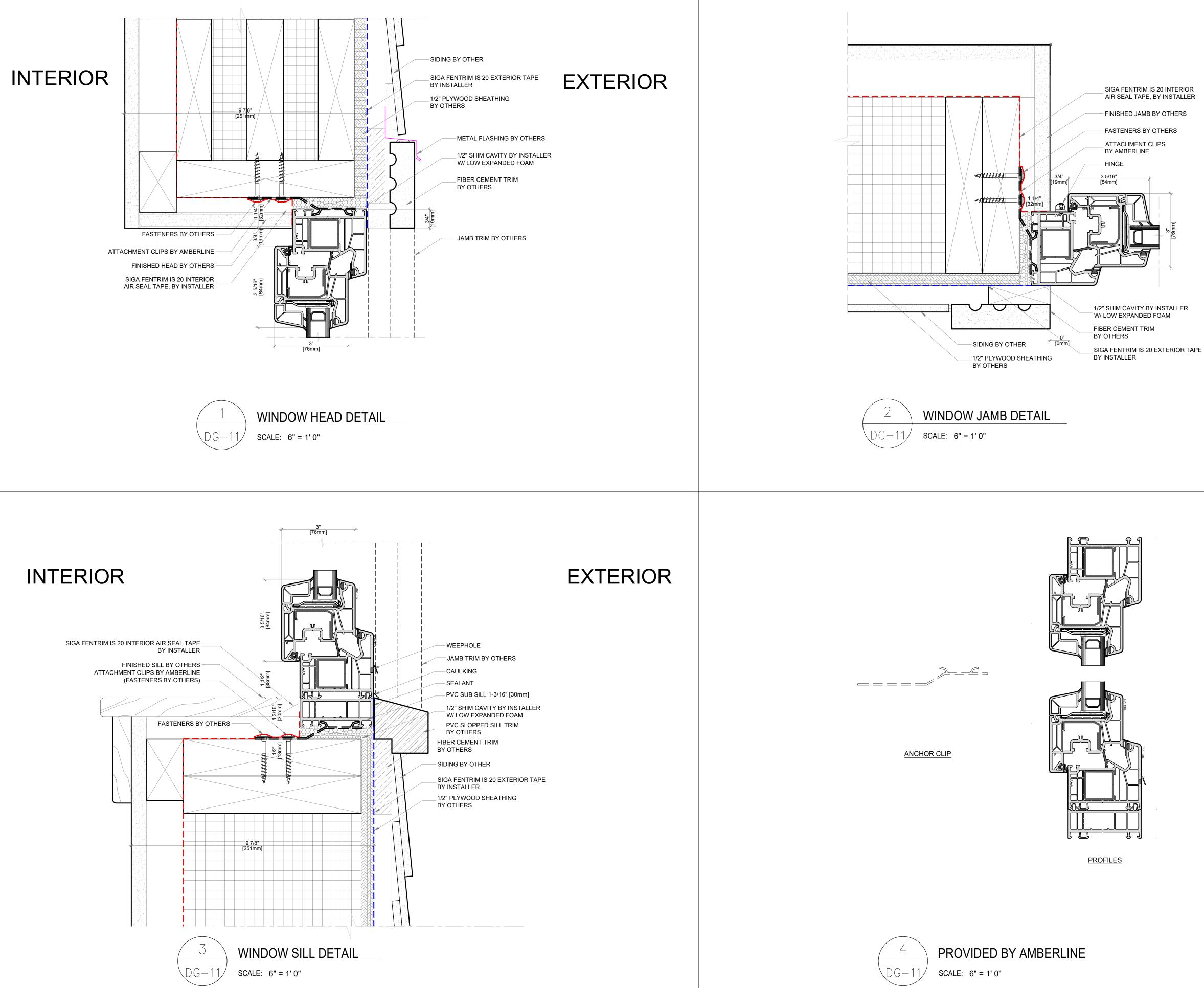
Insulation: Ext. Insulation

Subsill: Nailing Flange

Exterior Sill: ALU Ext. Sill

Notes: No subsill in the case of nail flange installation

Rainscreen Gap with Lap Siding - New Construction - Flush Install - Wood Frame - Int. Insulation - Flush Subsill - PVC Ext. Sill



## AMBERLINE

## HIGH PERFORMANCE WINDOWS AND DOORS

INTERIOR

## EXTERIOR

3 (2)

Elevation key:

Cladding: Rainscreen Gap with Lap Siding

**Install Type:** New Construction

Position in Wall: Flush

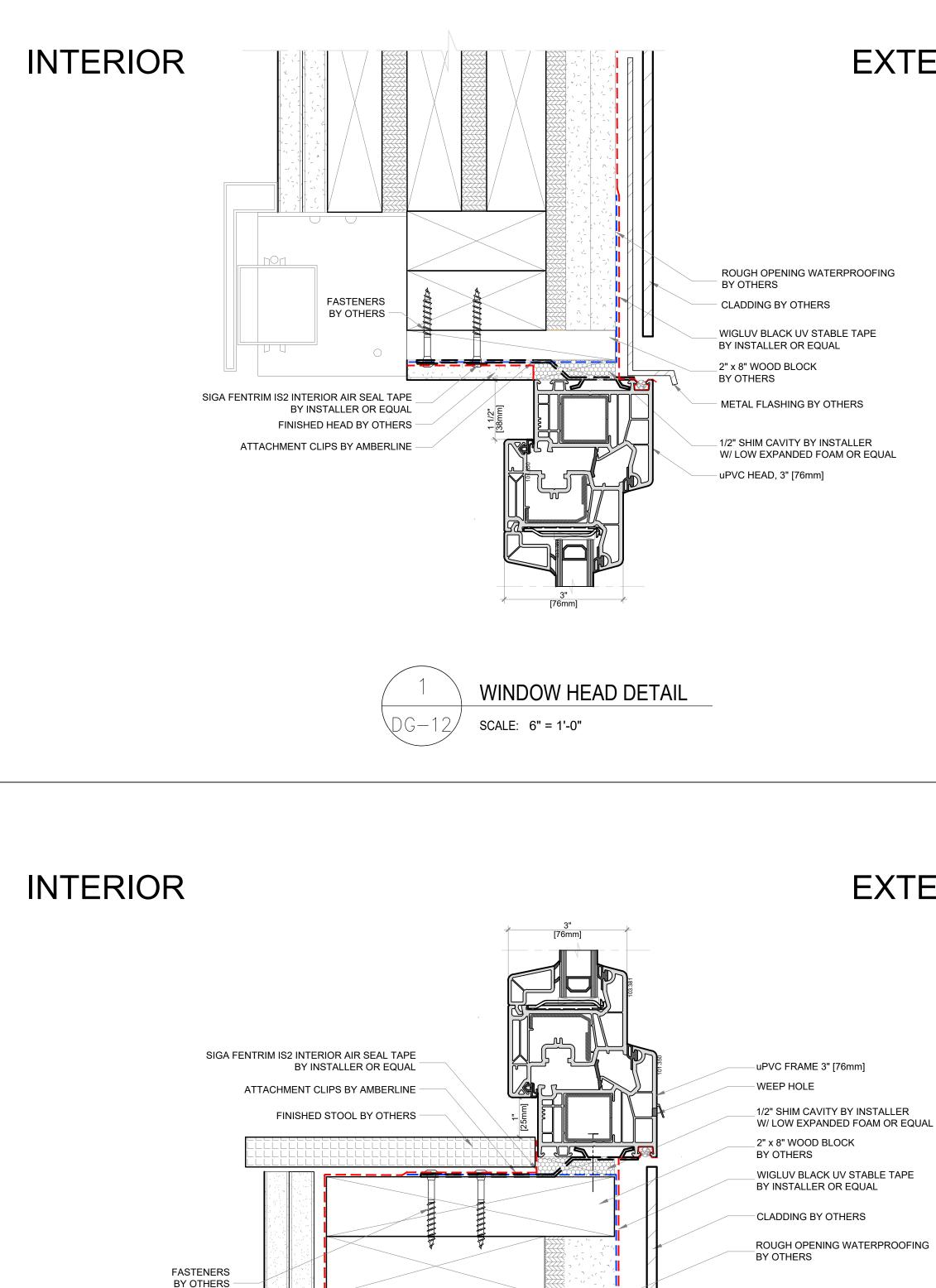
Wall Type: Wood Frame

Insulation: Int. Insulation

Subsill: Flush Sill

Exterior Sill: PVC Ext. Sill

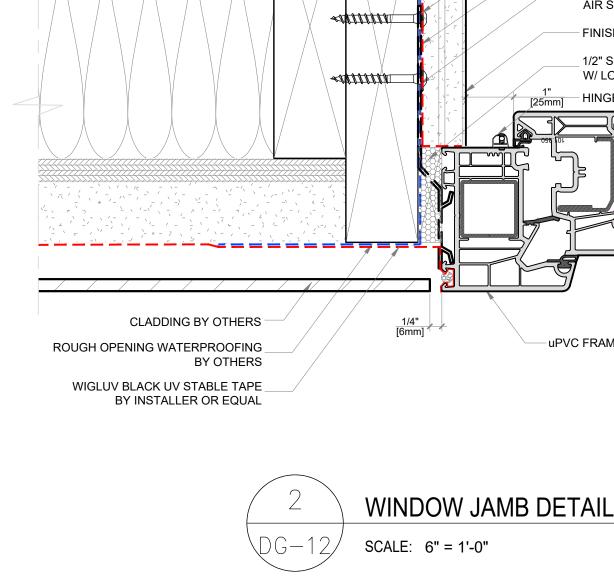
Rainscreen Gap - New Construction - Projected Install - Wood Frame - Ext. Insulation



WINDOW SILL DETAIL SCALE: 6" = 1'-0"

## EXTERIOR

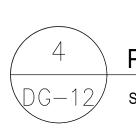
## EXTERIOR



ANCHOR CLIP







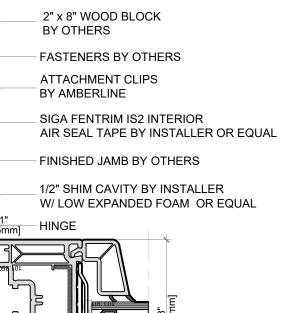
PROVIDED BY AMBERLINE SCALE: 6" = 1'-0"

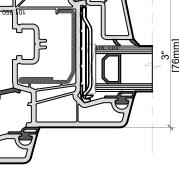
## A M B E R L I N E

### HIGH PERFORMANCE WINDOWS AND DOORS

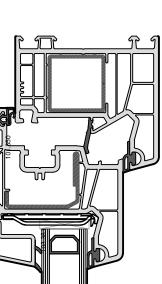
## INTERIOR

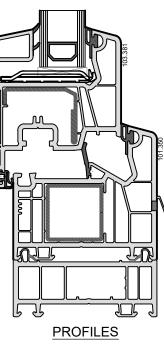
EXTERIOR



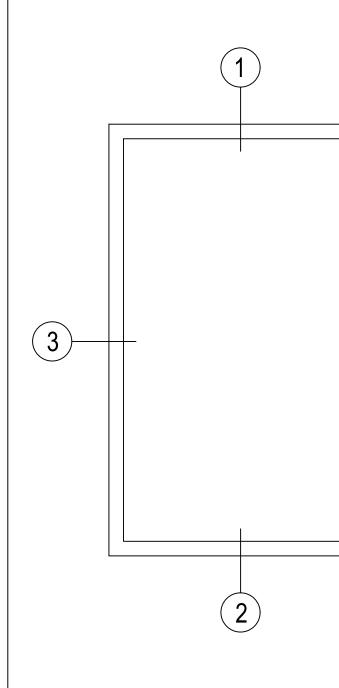


uPVC FRAME 3" [76mm]



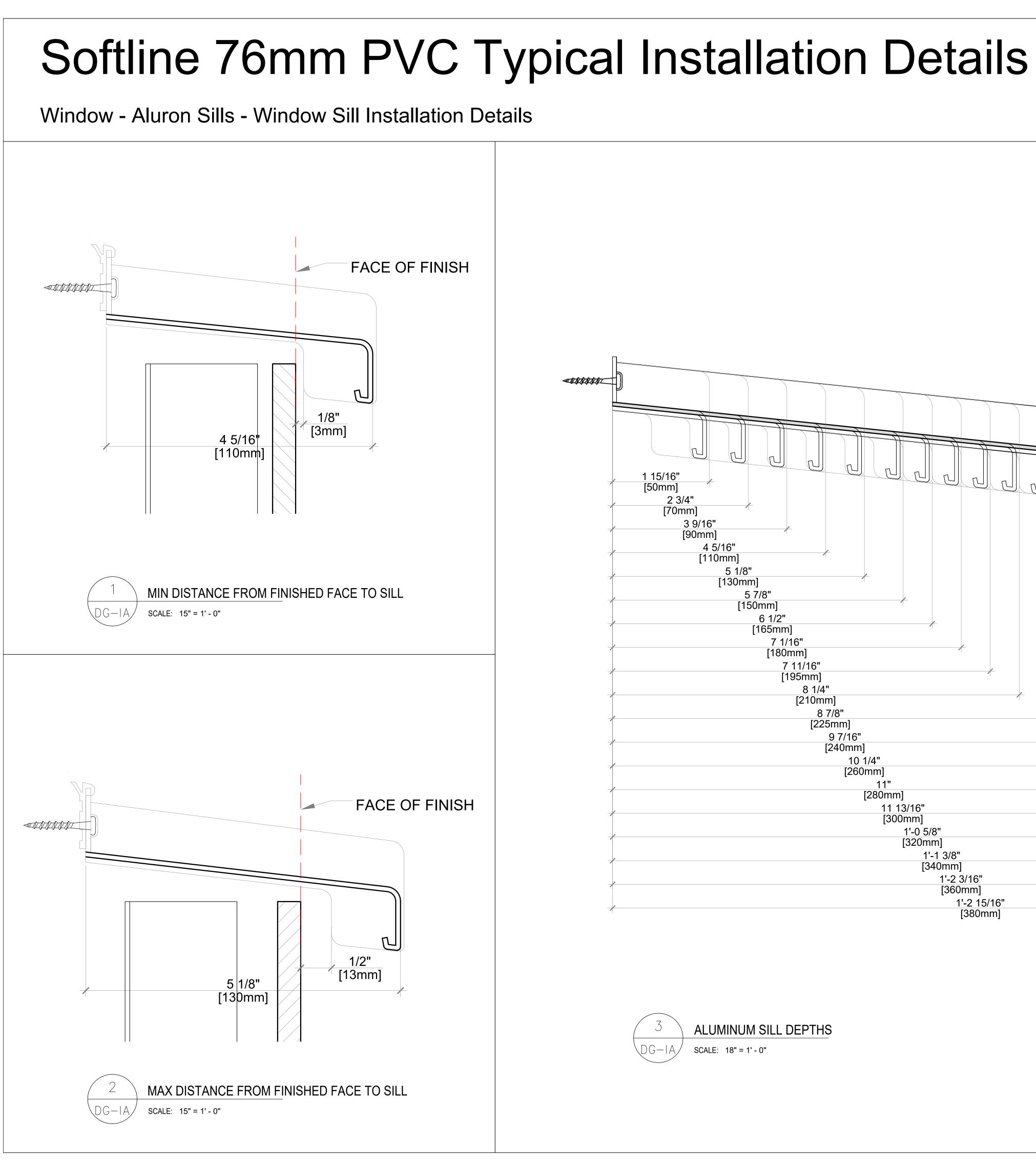


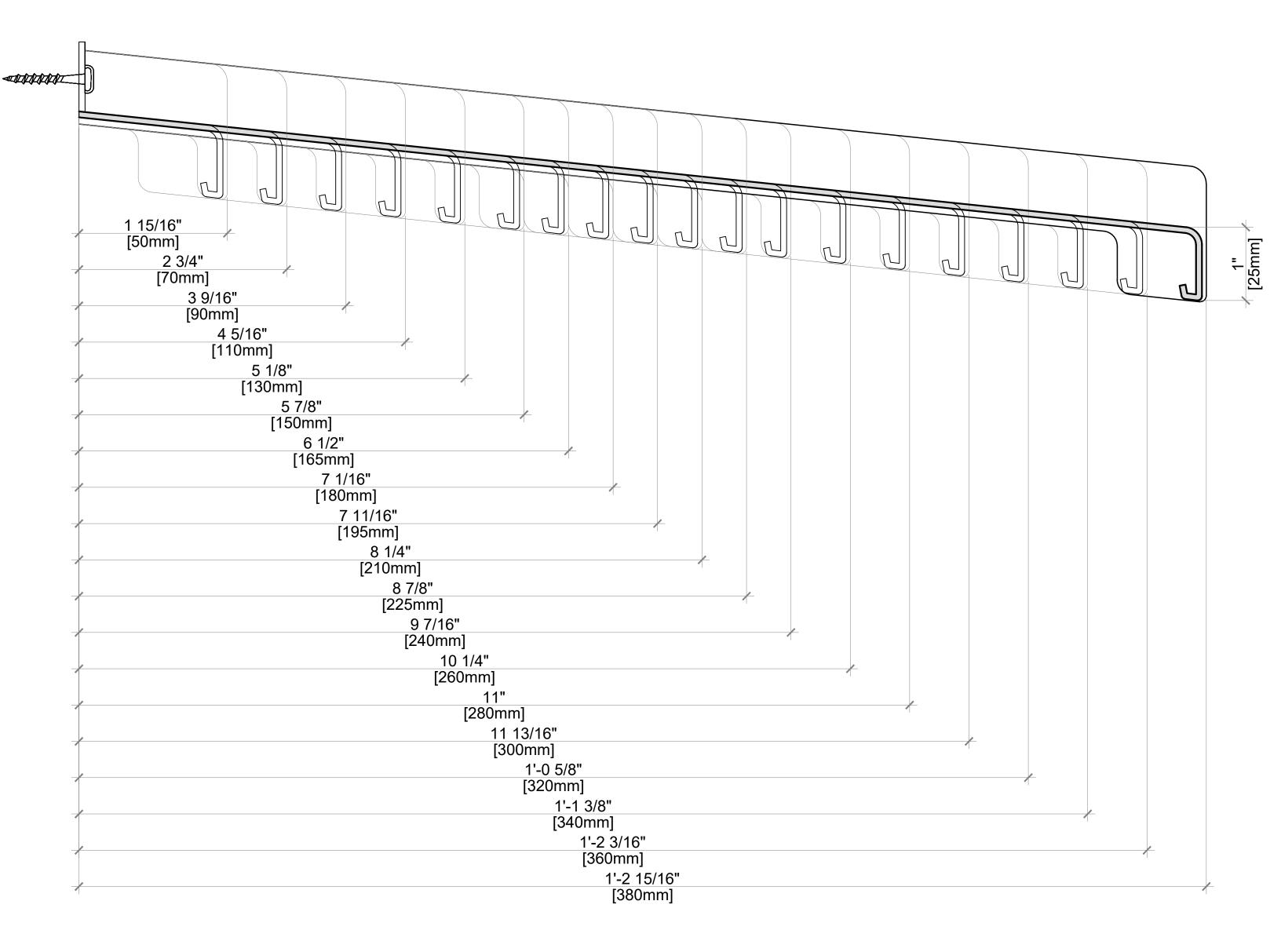
Elevation key:

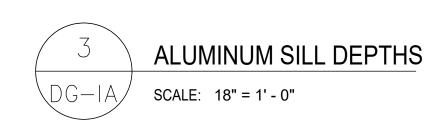


Cladding: Rainscreen Gap Install Type: New Construction Position in Wall: Projected Wall Type: Wood Frame Insulation: Ext. Insulation Subsill: No Subsill Exterior Sill: No Ext. Sill

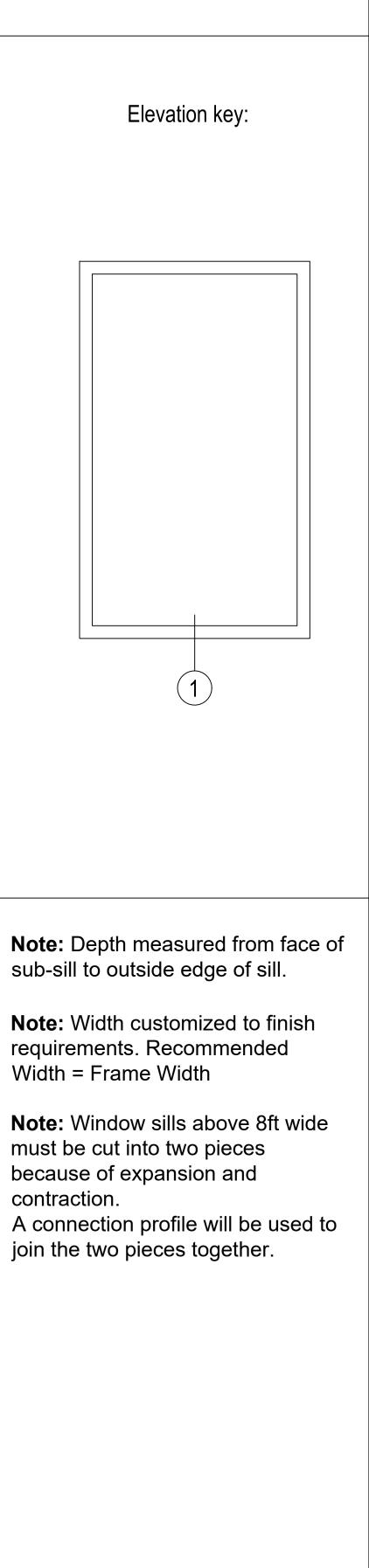
**Notes:** Available in double & triple glazed



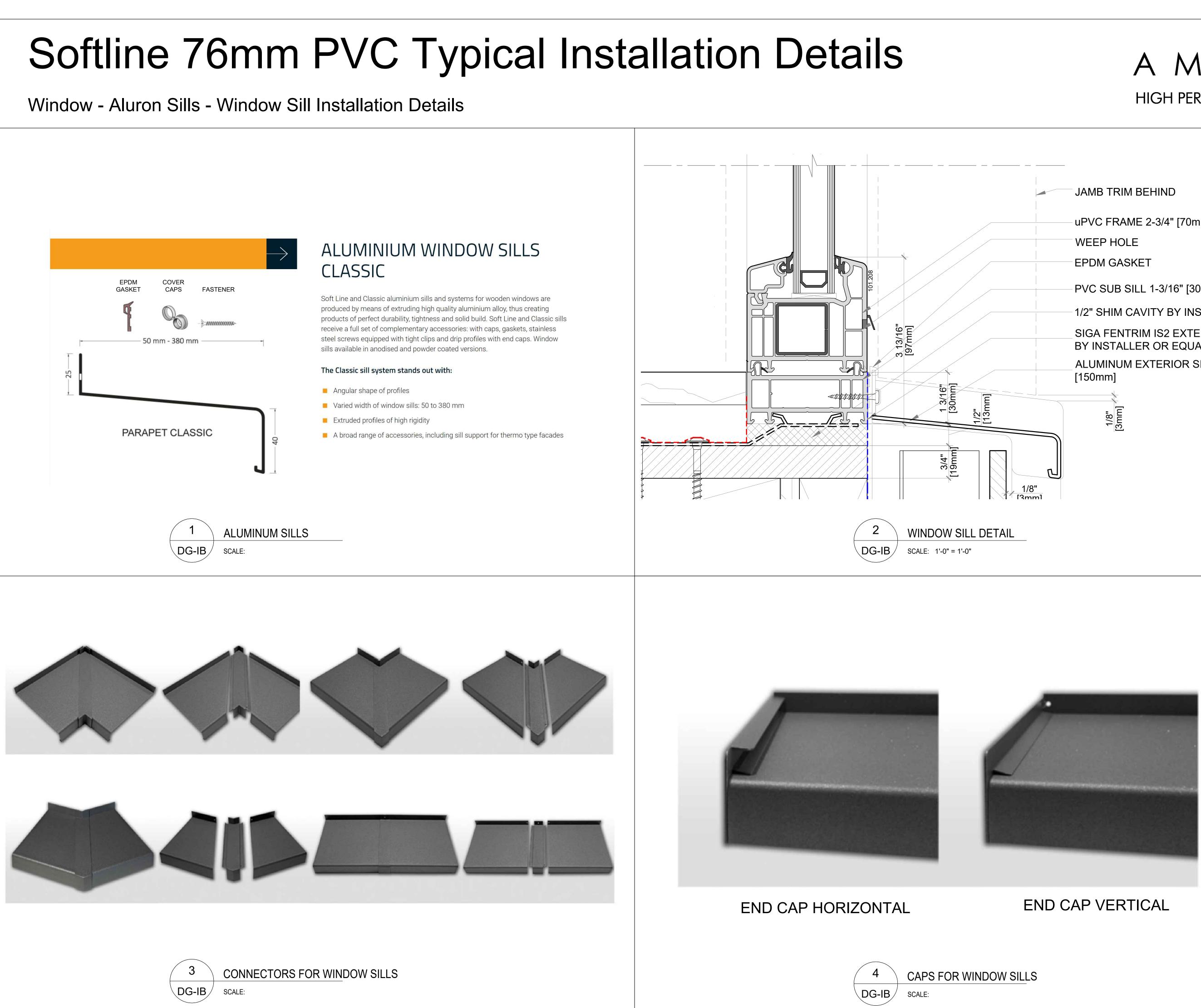




## HIGH PERFORMANCE WINDOWS AND DOORS







### HIGH PERFORMANCE WINDOWS AND DOORS

- uPVC FRAME 2-3/4" [70mm]

- PVC SUB SILL 1-3/16" [30mm]
- 1/2" SHIM CAVITY BY INSTALLER
- SIGA FENTRIM IS2 EXTERIOR TAPE BY INSTALLER OR EQUAL **ALUMINUM EXTERIOR SILL 5-7/8"**

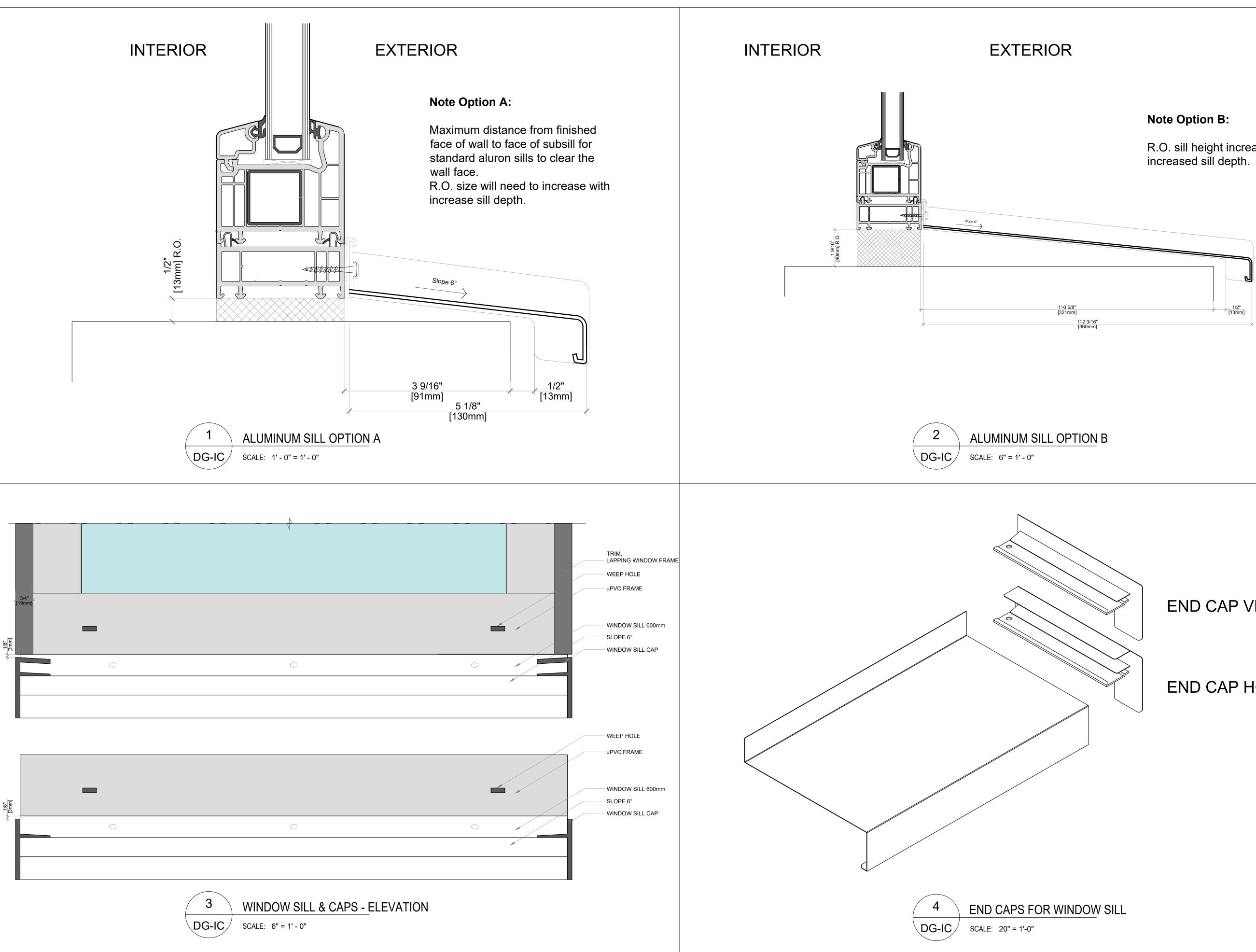
**Note:** Window sills above 8ft wide must be cut into two pieces because of expansion and contraction.

Elevation key:

A connection profile will be used to join the two pieces together.

# IB

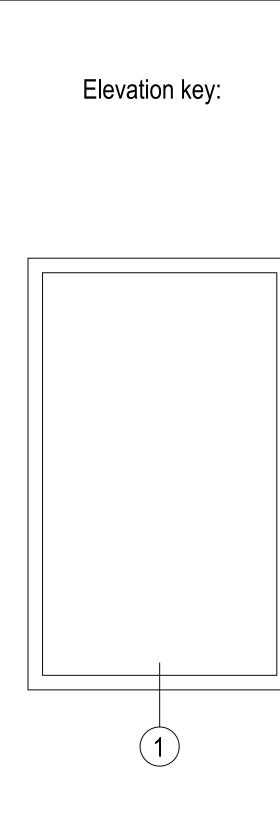
## Window - Aluron Sills - Window Sill Installation Details



## A M B E R L I N E

## HIGH PERFORMANCE WINDOWS AND DOORS

R.O. sill height increased for



### Note Option A:

Maximum distance from finished face of wall to face of subsill for standard aluron sills to clear the wall face. R.O. size will need to increase with increase sill depth.

### Note Option B:

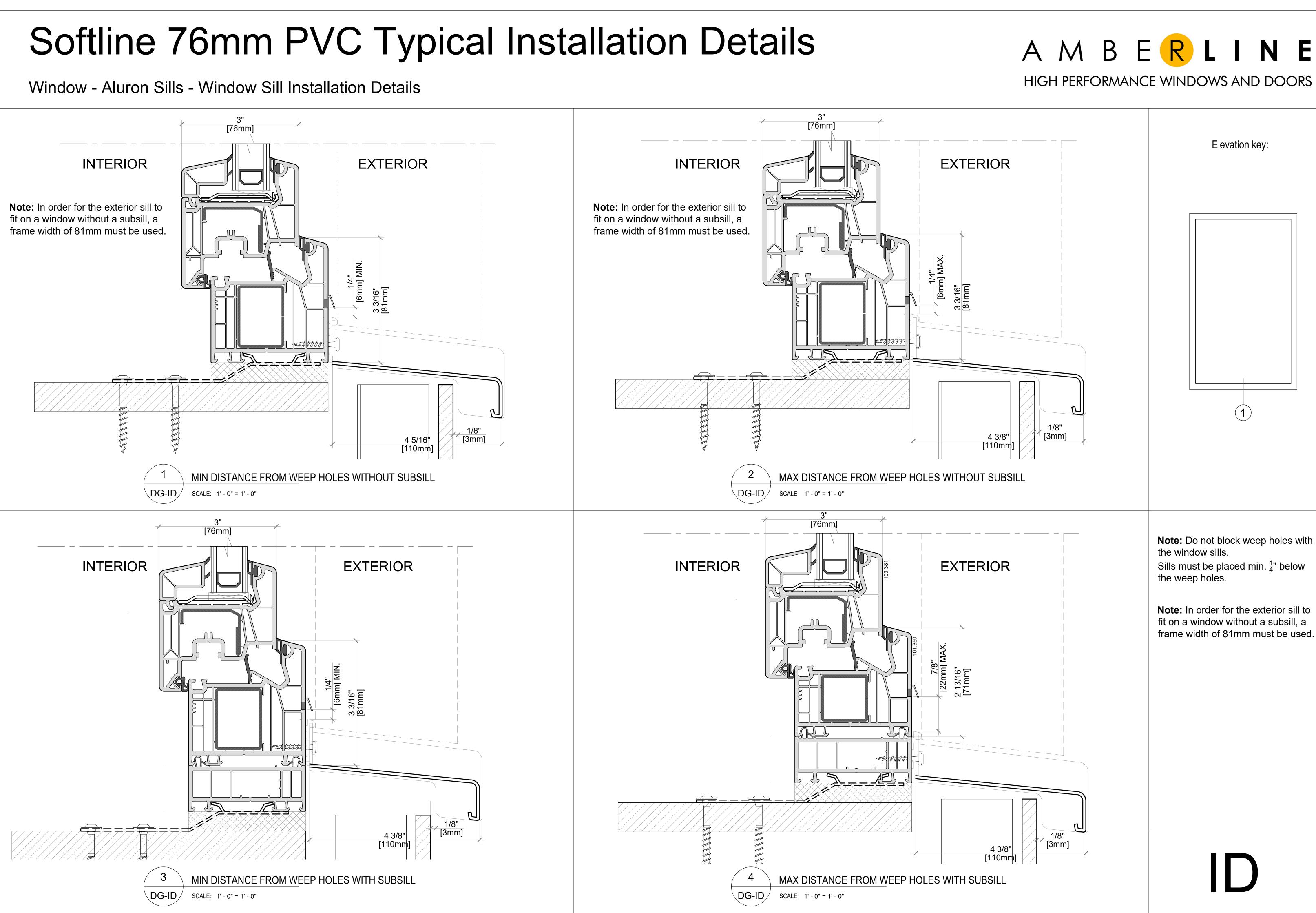
R.O. sill height increased for increased sill depth.

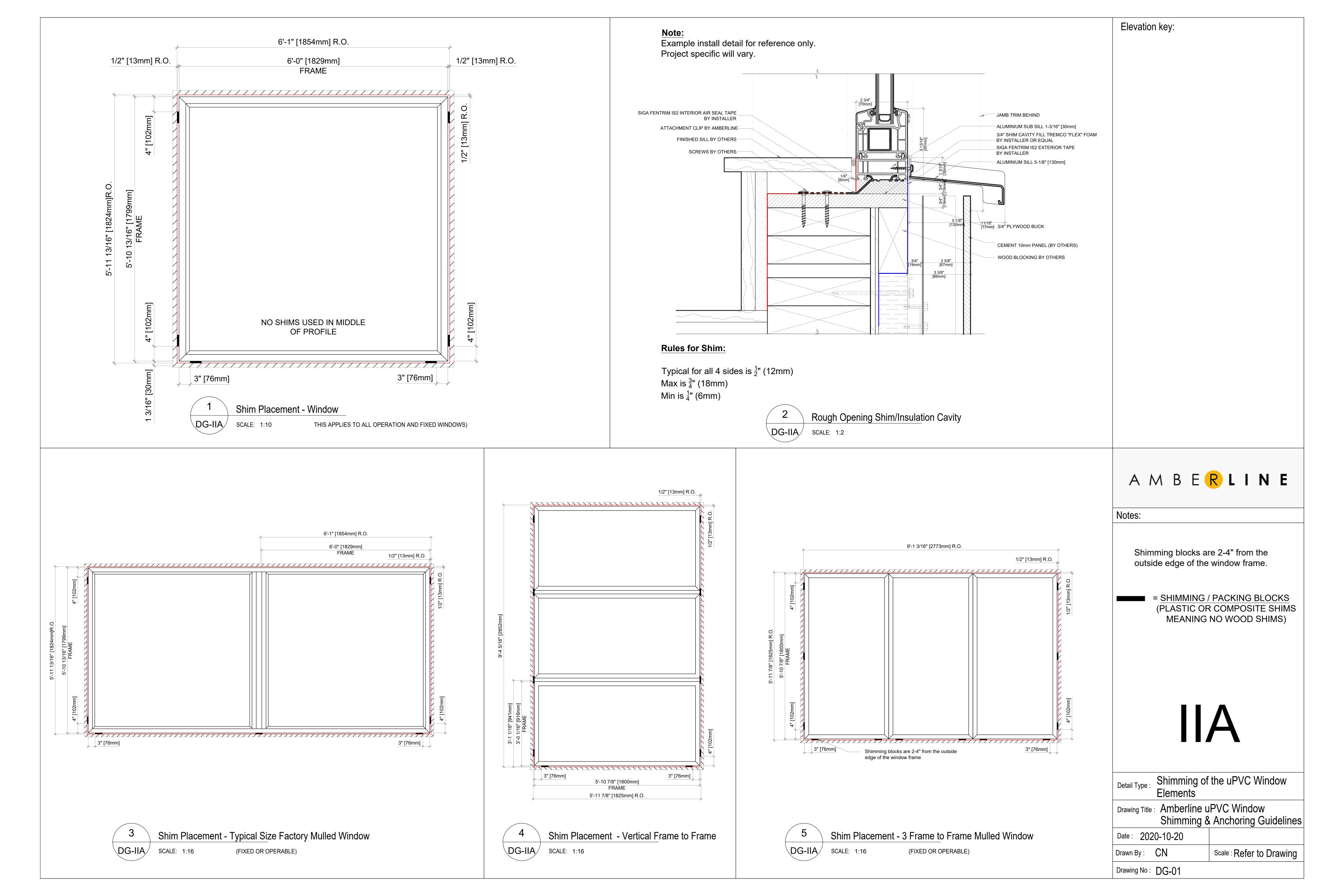
**Note:** Window sills above 8ft wide must be cut into two pieces because of expansion and contraction. A connection profile will be used to join the two pieces together.

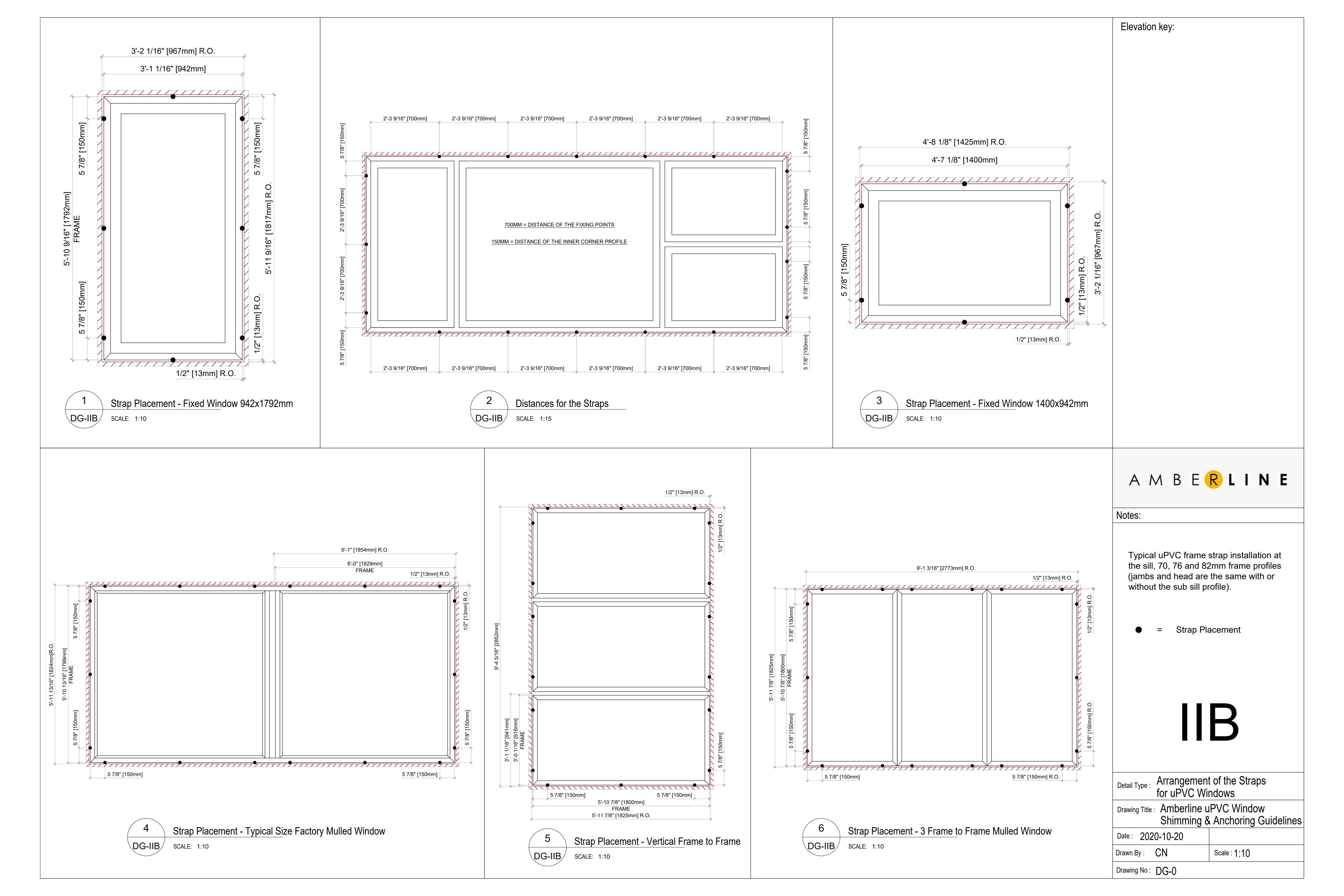


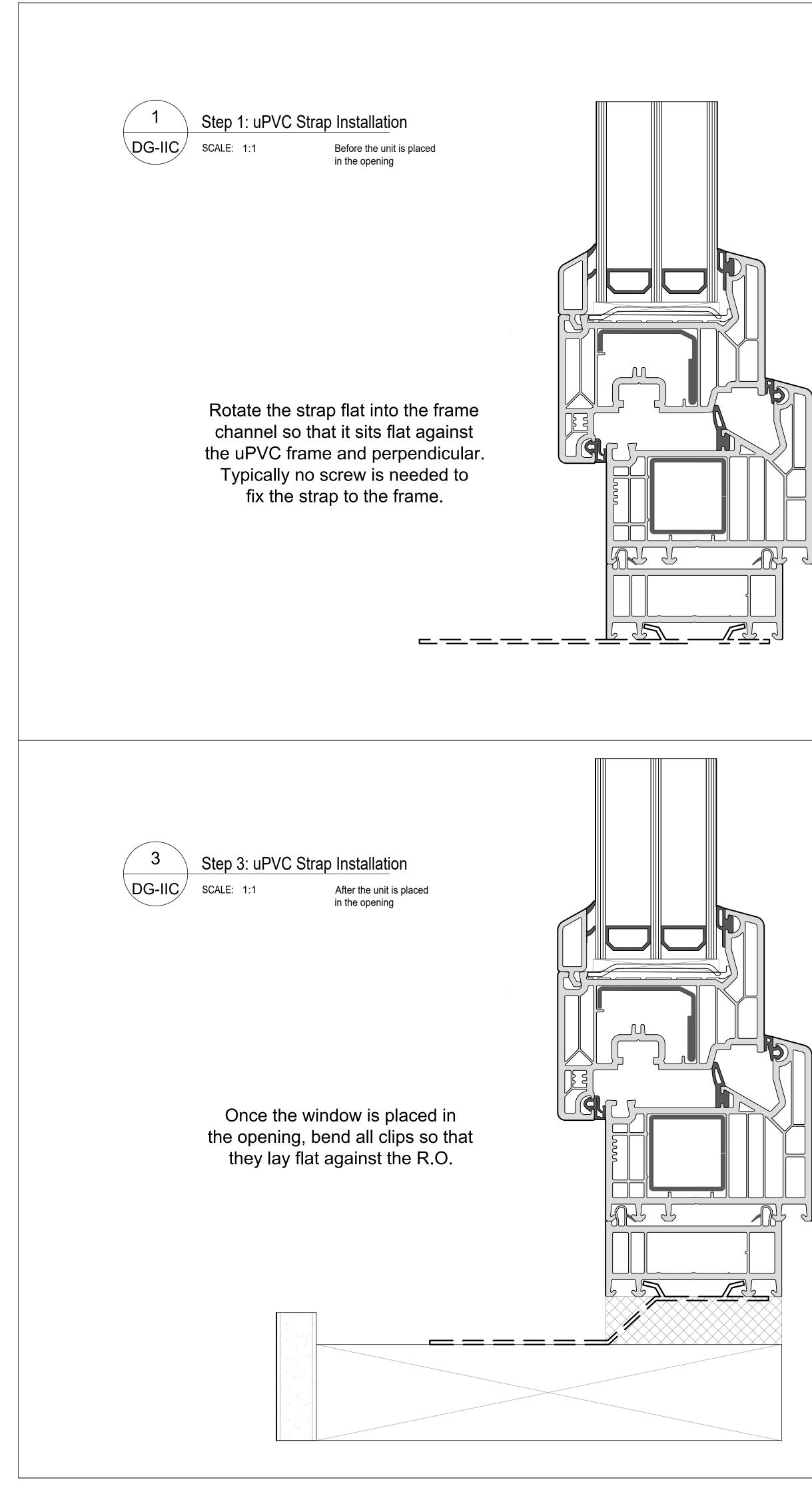
END CAP VERTICAL

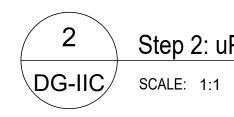
END CAP HORIZONTAL





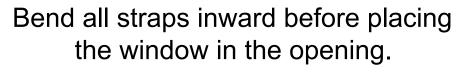


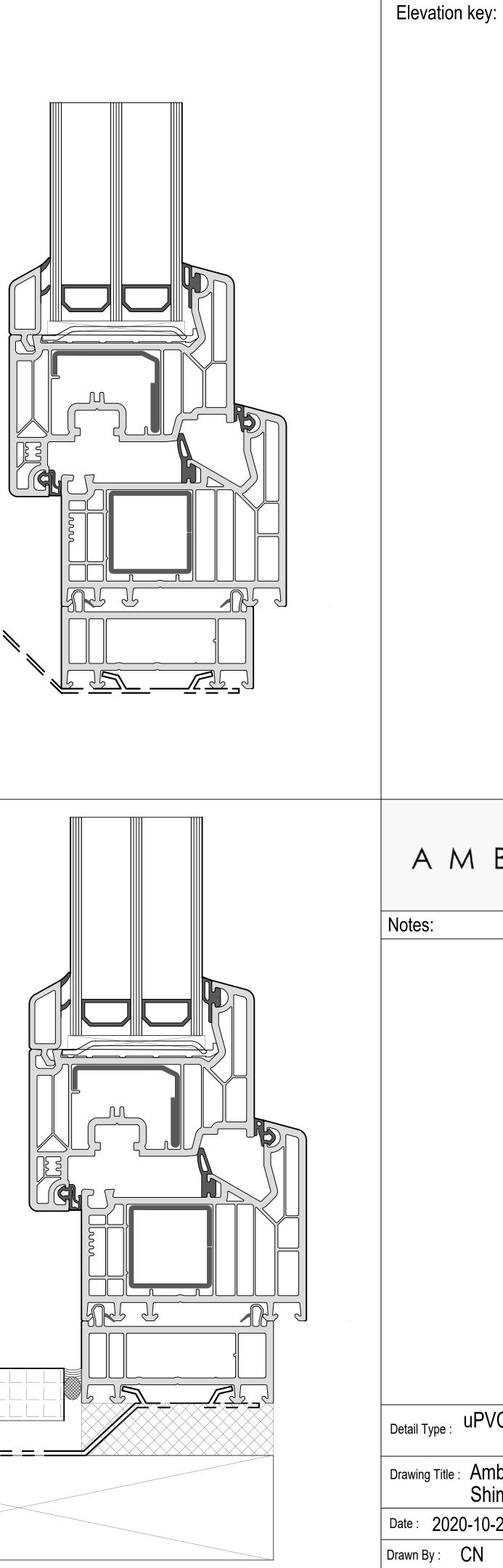


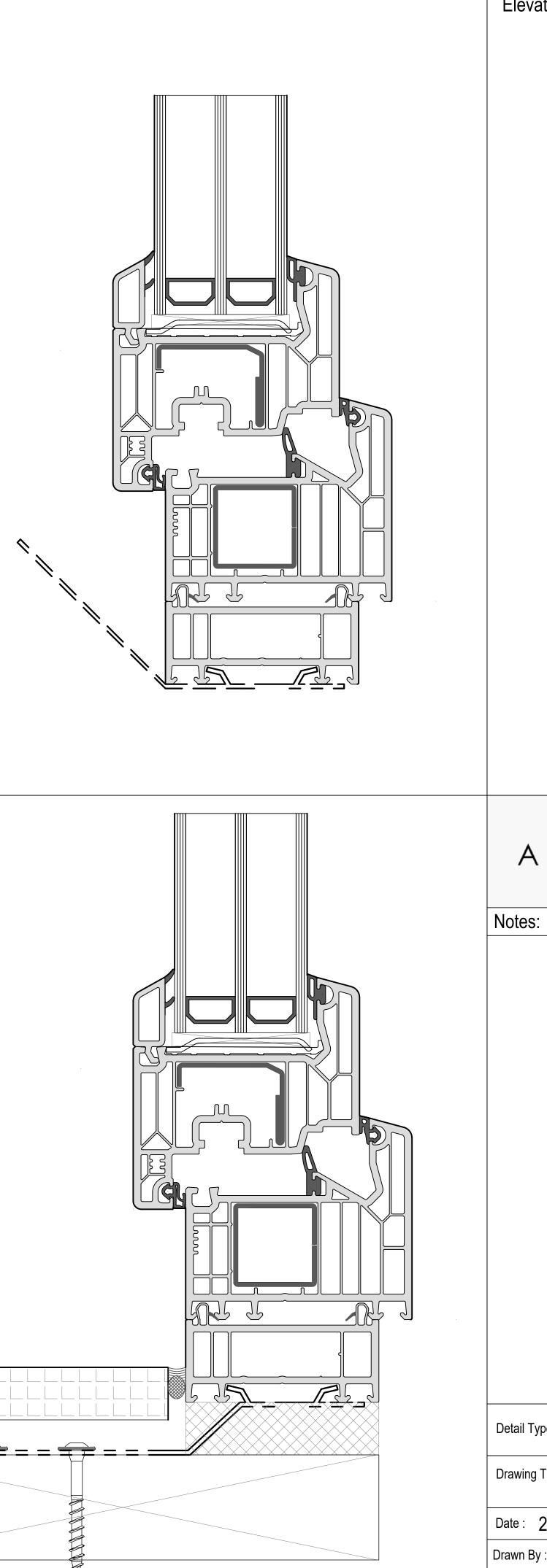


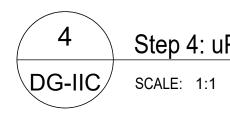
Step 2: uPVC Strap Installation

in the opening





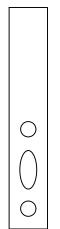


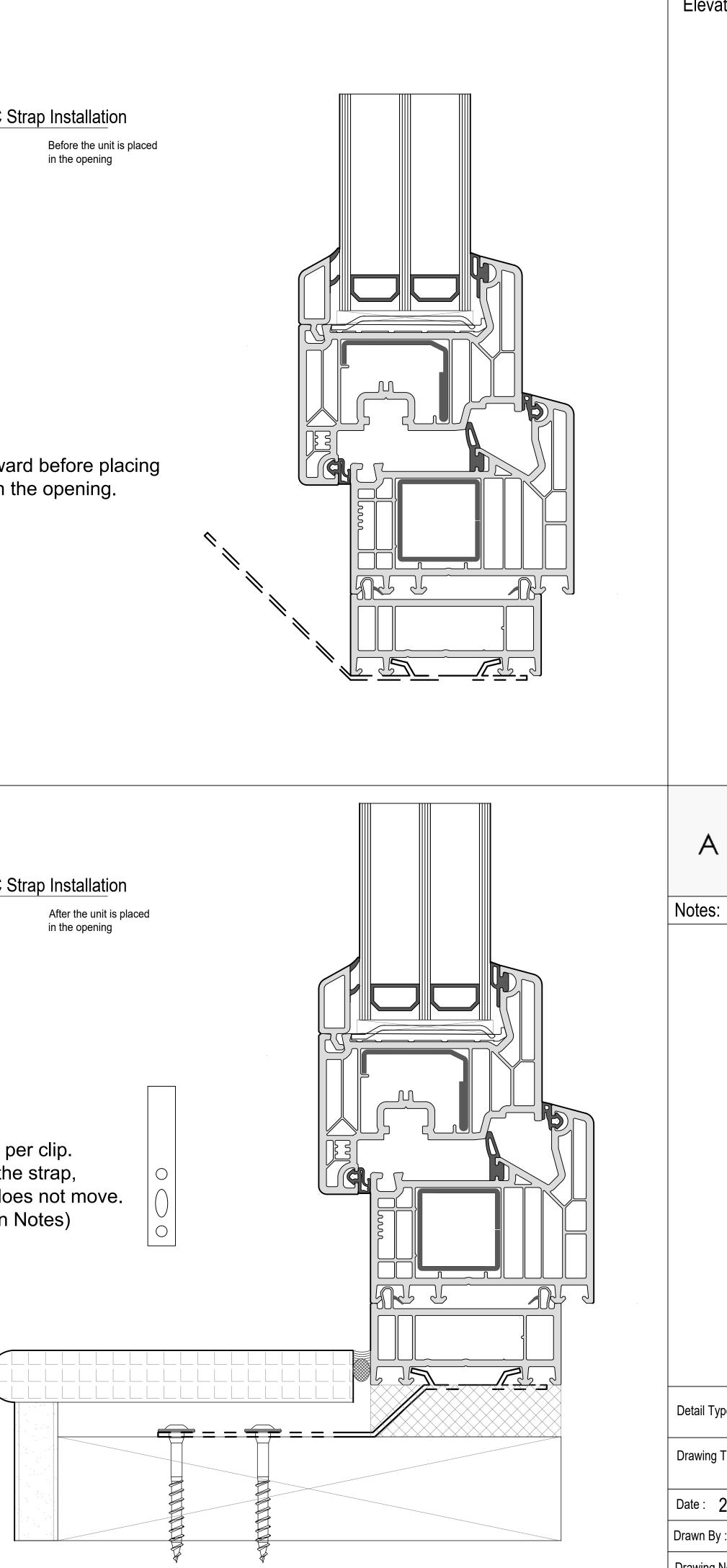


Step 4: uPVC Strap Installation

After the unit is placed

Fasten 2 screws per clip. When fastening the strap, make sure the frame does not move. (screws spec'd in Notes)





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Notes:	C w Strap Installation PVC Window
Notes: Detail Type : UPVC Windo Drawing Title : Amberline u Shimming 8	C w Strap Installation
Notes: Detail Type : UPVC Window Drawing Title : Amberline u Shimming 8 Date : 2020-10-20	C w Strap Installation PVC Window Anchoring Guidelines
Notes: Detail Type : UPVC Windo Drawing Title : Amberline u Shimming 8	C w Strap Installation PVC Window

## Shim and Strap Notes:

If any notes are NOT met, your system warranty will be voided.

## Shim Notes:

- TO KEEP THE PROFILE STRAIGHT.
- NEED TO ADD MORE STRAPS DEPENDING ON THE WIND-LOAD. SHOP DRAWING.
- FOR INSTALLATION. (SEE DIAGRAM)
- NO SHIMS ARE TO BE USED IN THE MIDDLE OF THE PROFILE.

## **Strap Notes:**

- ONLY USE THE PROVIDED AMBERLINE STRAPS ON A AMBERLINE WINDOW.
- EVENLY DISTRIBUTED STRAPS. (SEE DIAGRAM)
- (SEE DIAGRAM)
- GRK #8 1-1/2" CABINET SCREWS OR EQUIVALENT (GRK #8 1  $\frac{1}{2}$ " WOOD SCREWS).
- (SEE STEPS FOR WINDOW STRAP INSTALLATION ABOVE)

WHEN THE WINDOW IS OVER 5 FEET IN HEIGHT, ADD SHIMS AS NEEDED AT THE JAMBS

WHEN THE BUILDING IS OVER 3 STORIES, THE SHIMMING COULD CHANGE AND/OR MAY ANY ADDITIONAL INFORMATION WILL BE PROVIDED WITH THE PROJECT SPECIFIC

NO SHIMS ARE USED AT THE HEAD. SHIMS OR WEDGES CAN BE USED TEMPERATELY

ONLY 2 SHIMS ARE USED AT CORNERS ON THE SILL TO TRANSFER THE UNIT'S DEAD LOAD PATHS.

IF THE SHIM CAVITY IS LARGER THEN  $\frac{3}{4}$ , PAD ROUGH OPENING TO DECREASE THE R.O. GAP TO BELOW  $\frac{3}{4}$ .

SOME STRAPS WILL LOOK SLIGHTLY DIFFERENT BUT THEY ALL WORK THE SAME.

STRAPS ARE PLACED EVERY 700MM. IF THERE IS AN UNEQUAL DIVISION, ADD ONE MORE

WHEN THE WINDOW IS UNDER 1400MM / 55" WIDTH - ONE STRAP PLACED IN THE CENTER OF THE WINDOW.

WHEN THE WINDOW IS OVER 1400MM / 55" WIDTH - TWO STRAPS EQUALLY SPACED. (SEE DIAGRAM)

THERE MUST BE TWO SCREWS PER ANCHORING STRAP, SCREWS NEED TO BE EMBEDDED 1  $\frac{1}{2}$ " WITH

THE STRAP MUST BE BENT AND SITTING FLAT AGAINST THE BUILDING ROUGH OPENING.

