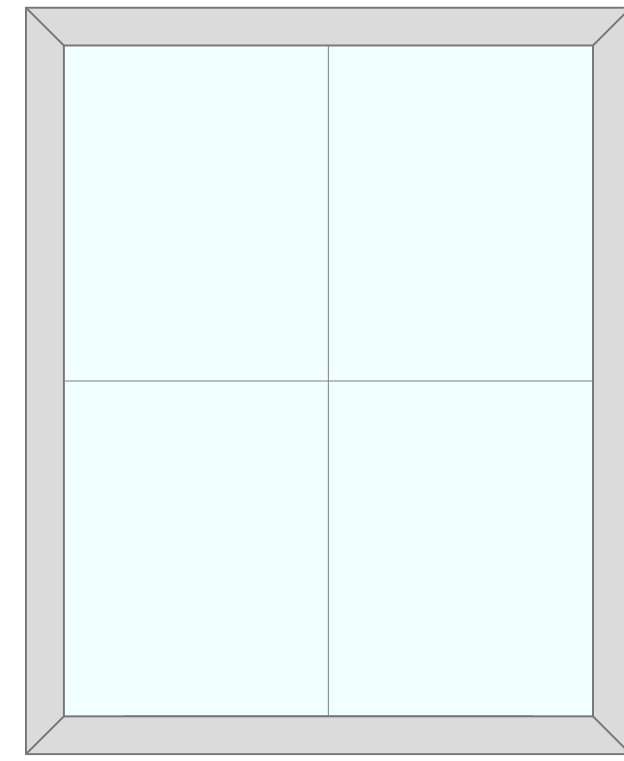
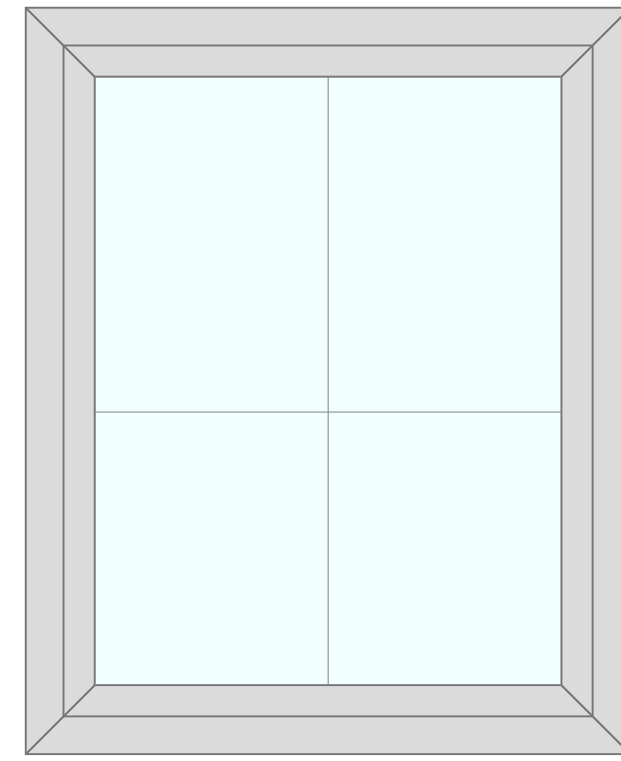


Softline 82mm PVC Product Guide

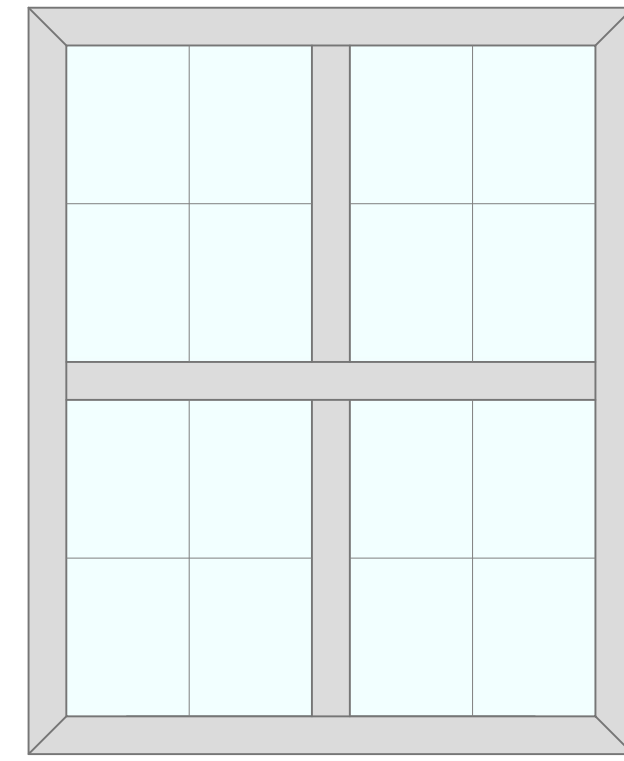
Window Options



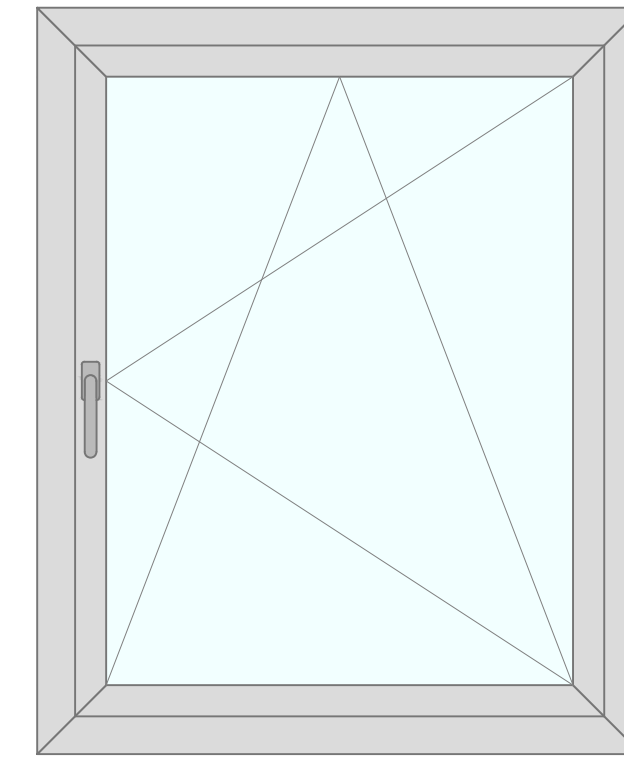
FIXED GLAZING
IN FRAME



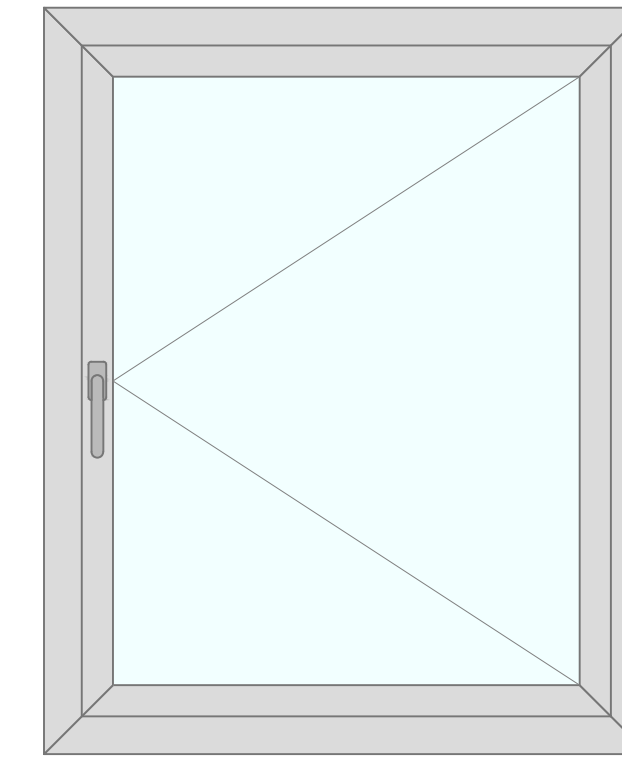
FIXED GLAZING
IN SASH



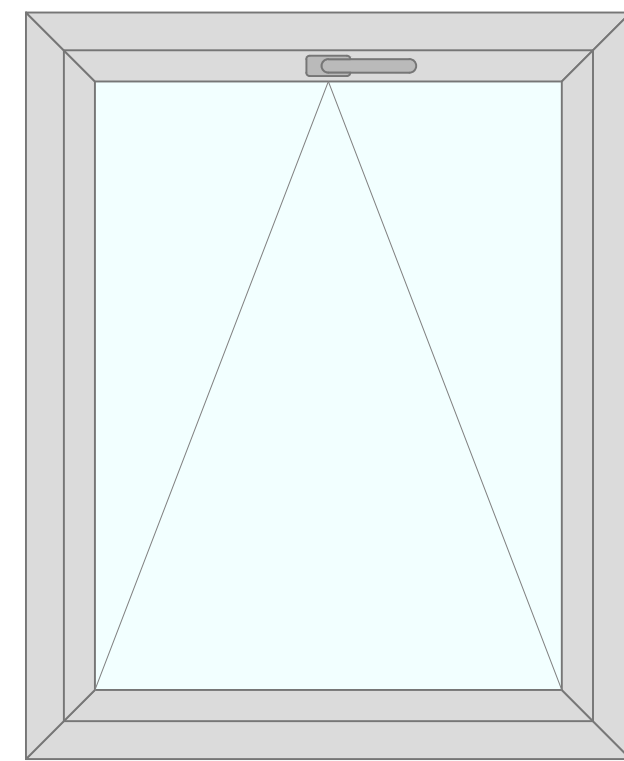
FIXED WINDOW
WITH INTEGRAL
MULLIONS



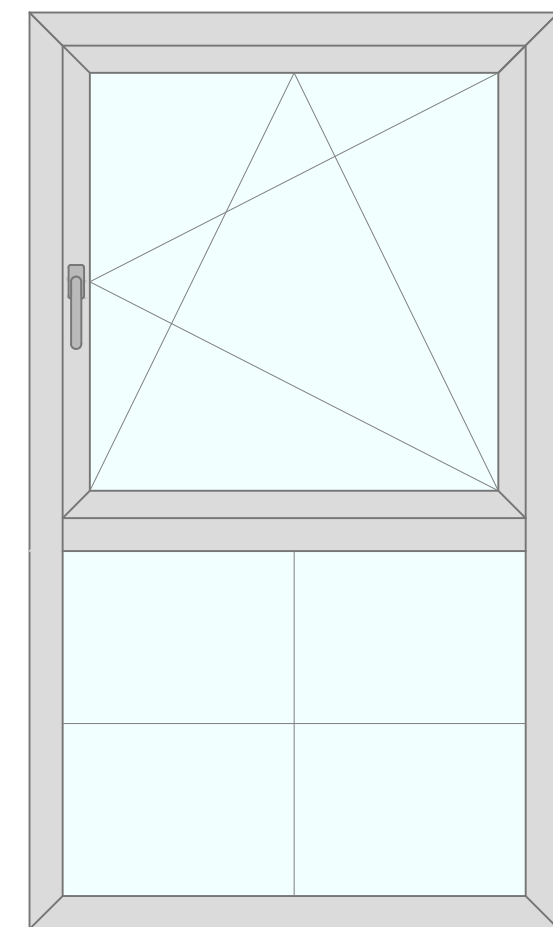
OPERABLE WINDOW
TILT & TURN



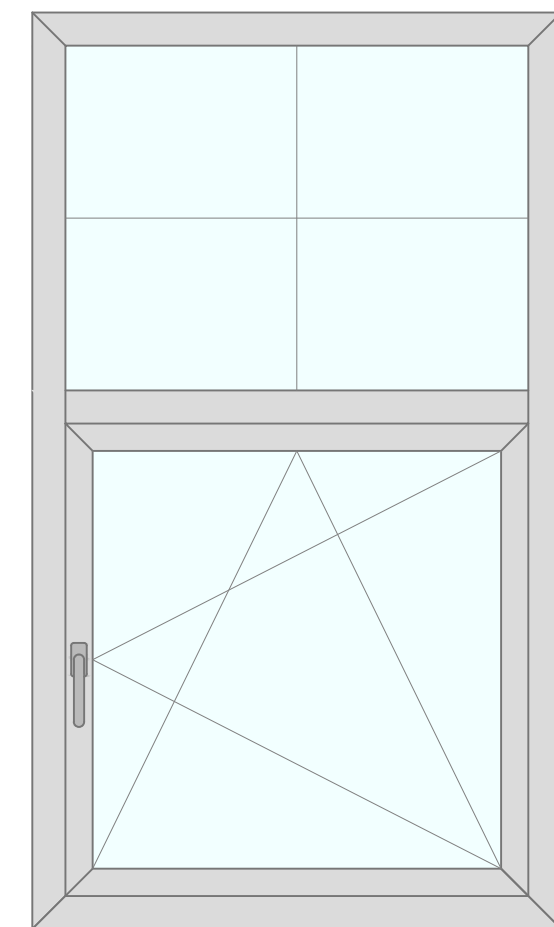
OPERABLE WINDOW
TURN ONLY



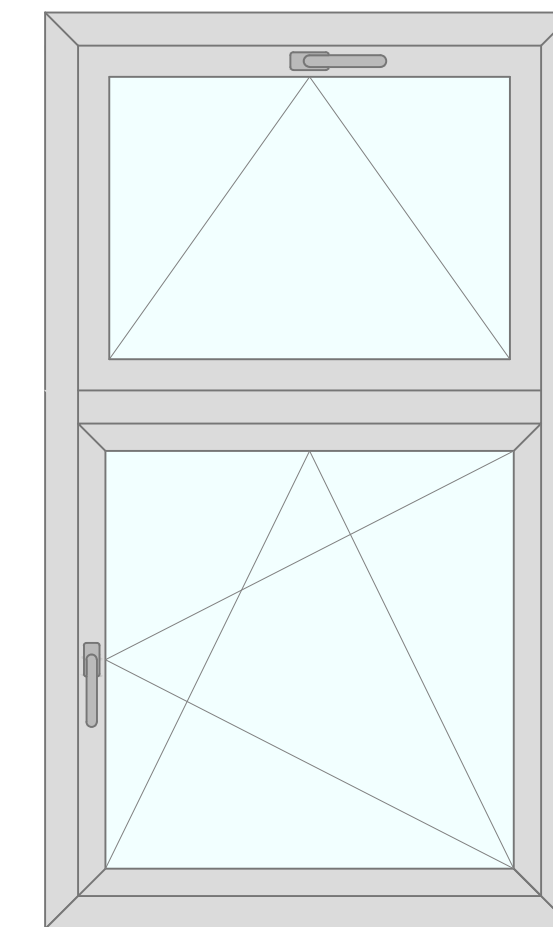
OPERABLE WINDOW
TILT ONLY



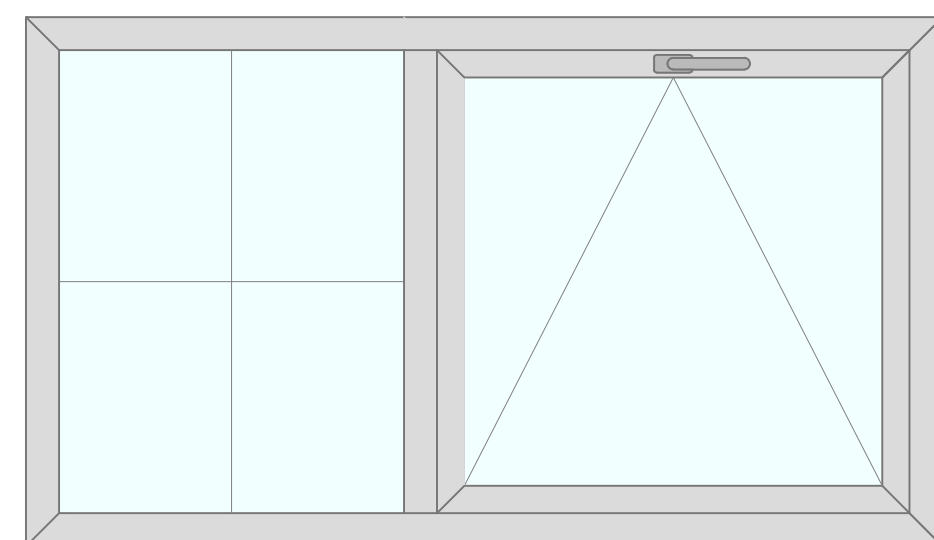
TILT & TURN WINDOW
WITH SPANDREL



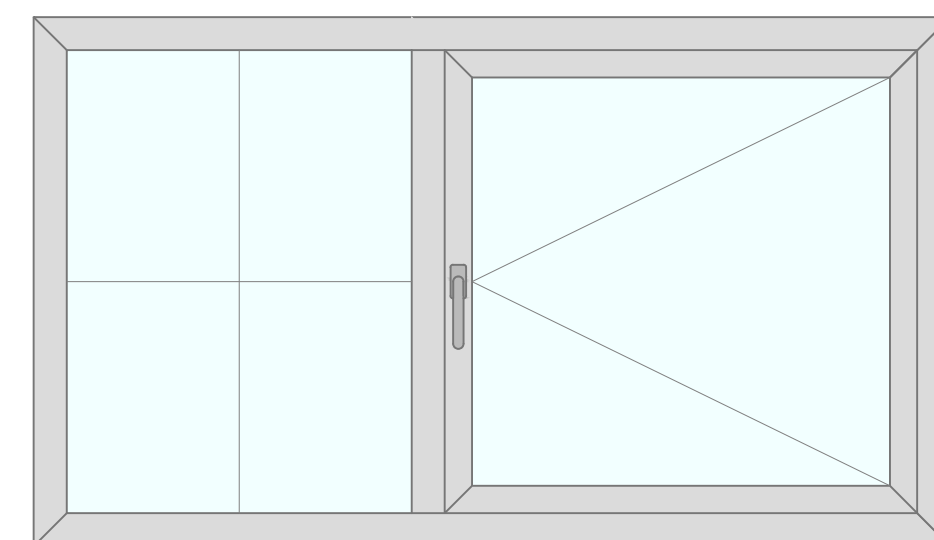
TILT & TURN WINDOW
WITH FIXED FANLIGHT



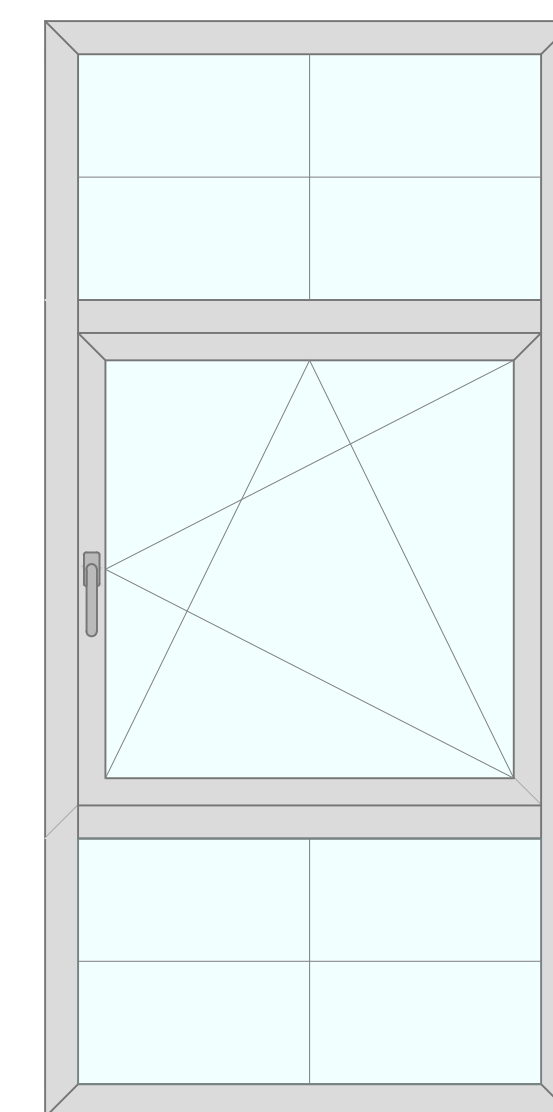
TILT & TURN WINDOW
WITH TILTING FANLIGHT



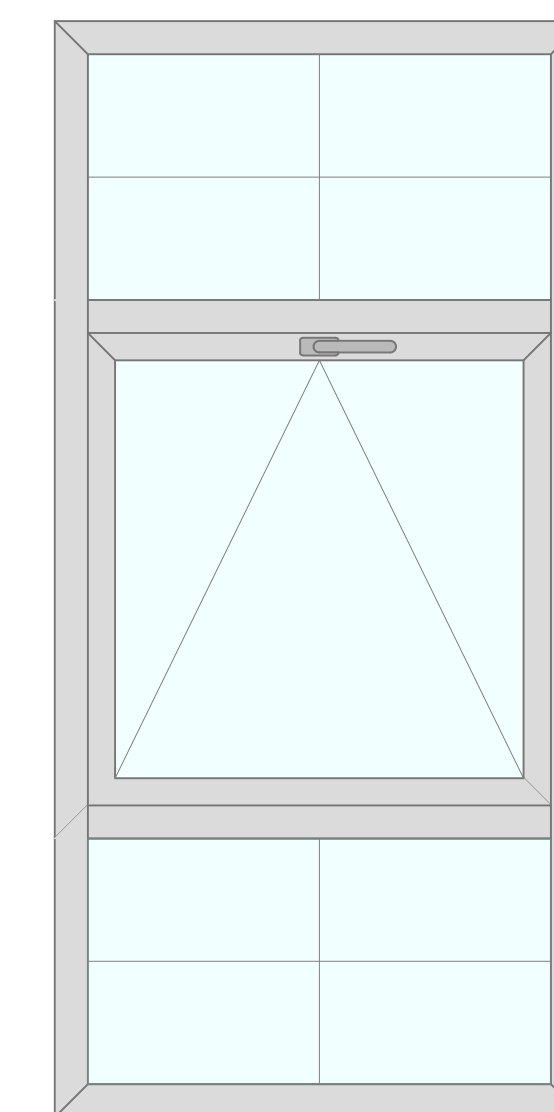
FIXED AND OPERABLE
TILT ONLY WINDOW



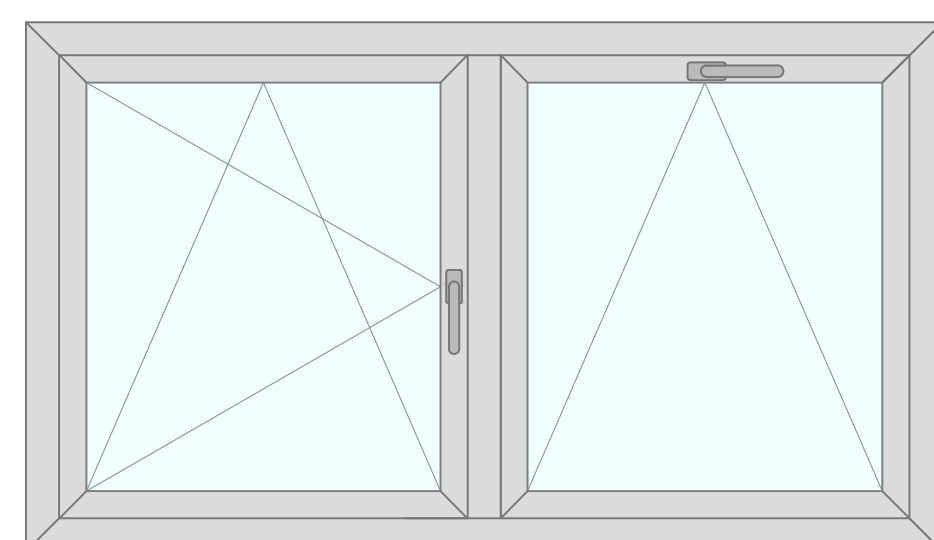
FIXED AND OPERABLE
TILT & TURN WINDOW



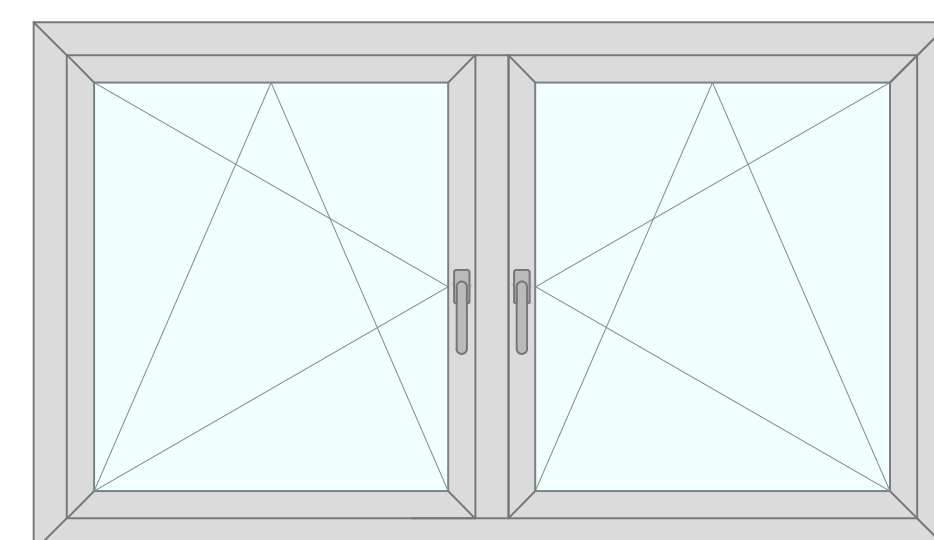
FIXED OPERABLE TILT &
TURN, AND FIXED
WINDOW



FIXED OPERABLE TILT
ONLY, AND FIXED
WINDOW

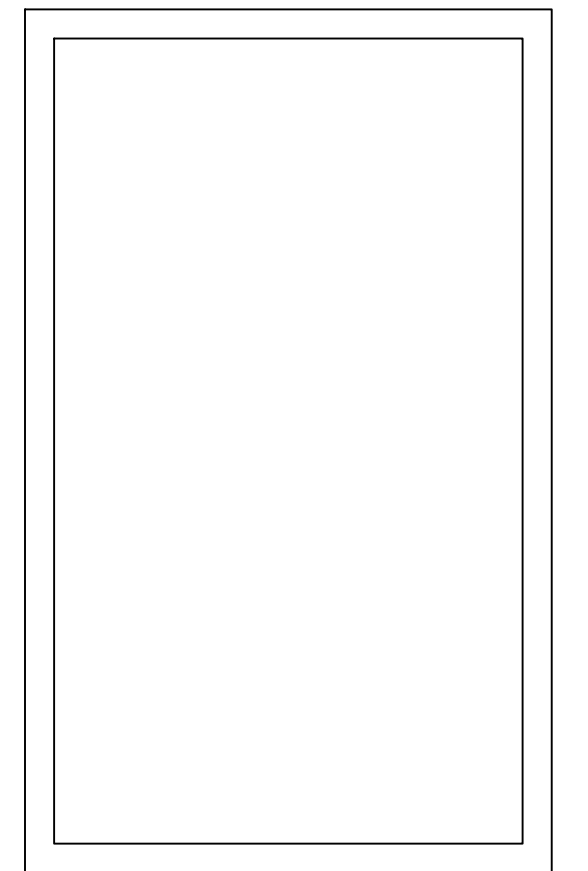


OPERABLE TILT & TURN
AND TILT ONLY WINDOW



OPERABLE TILT & TURN WINDOW
WITH INTEGRAL MULLION

Elevation key:



Note: This is only a sample of popular configurations. Many other options and combinations are possible.

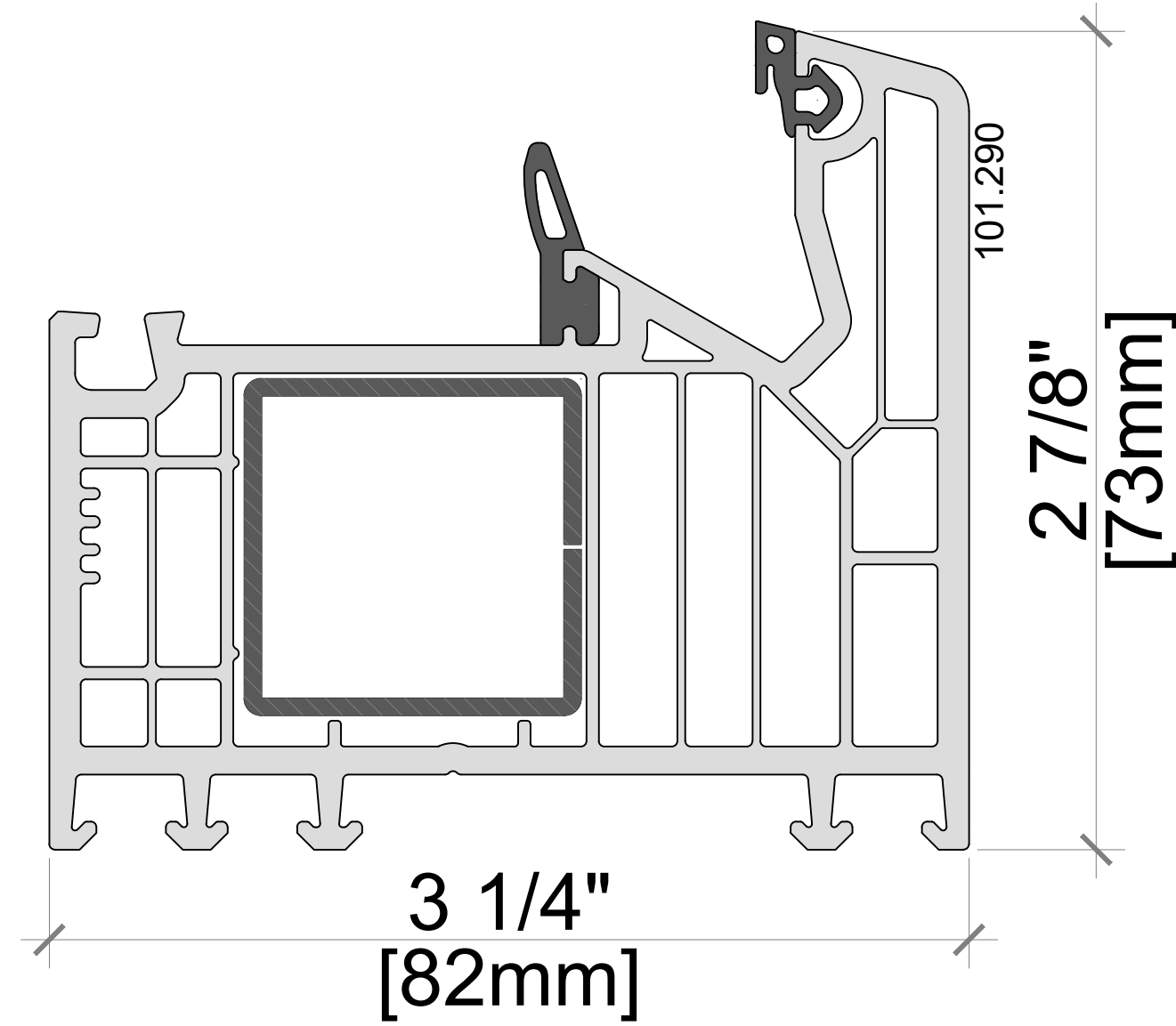
Note: Available in Double & Triple Glazed

Softline 82mm PVC Product Guide

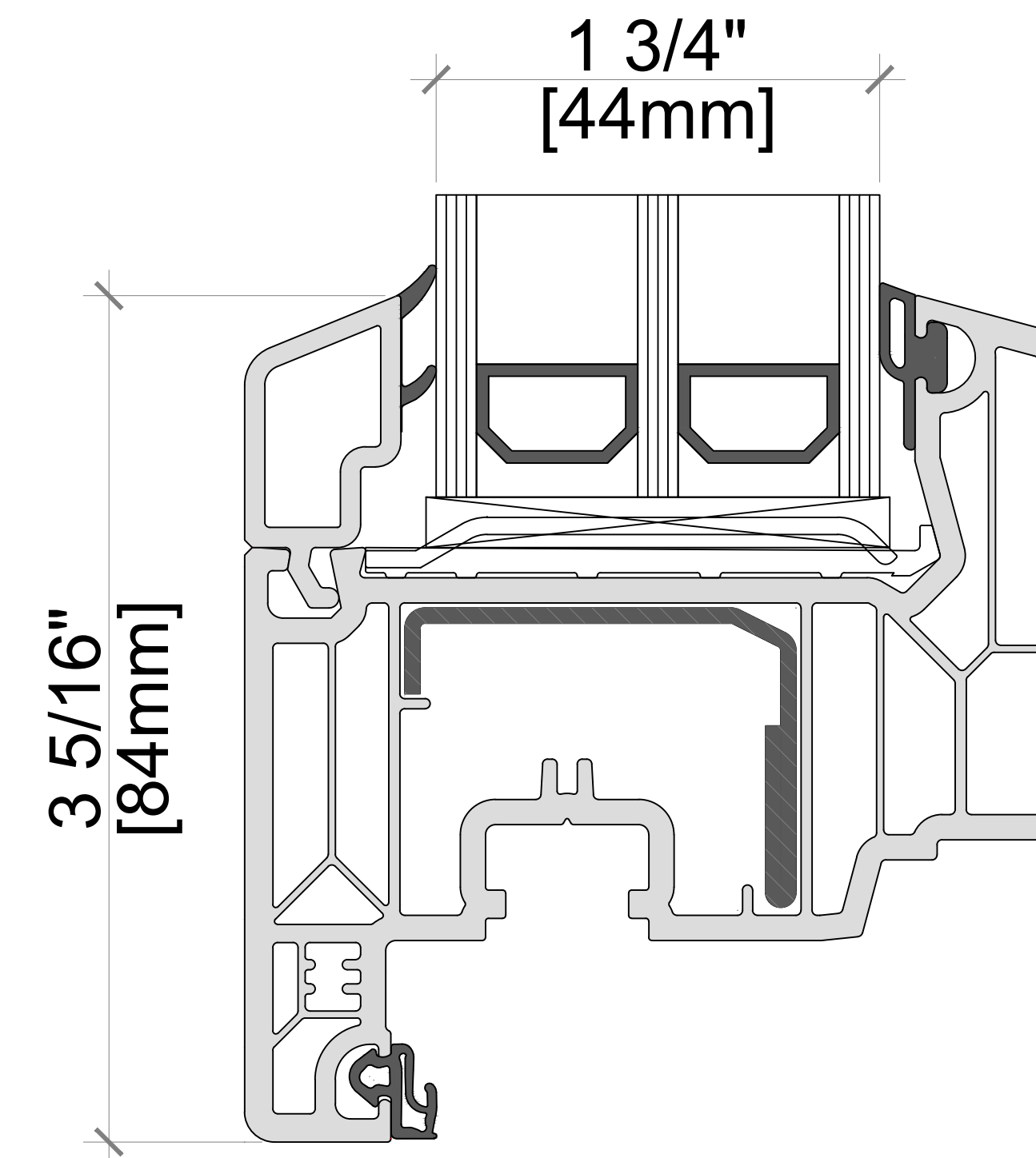
Window Profile Anatomy

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS

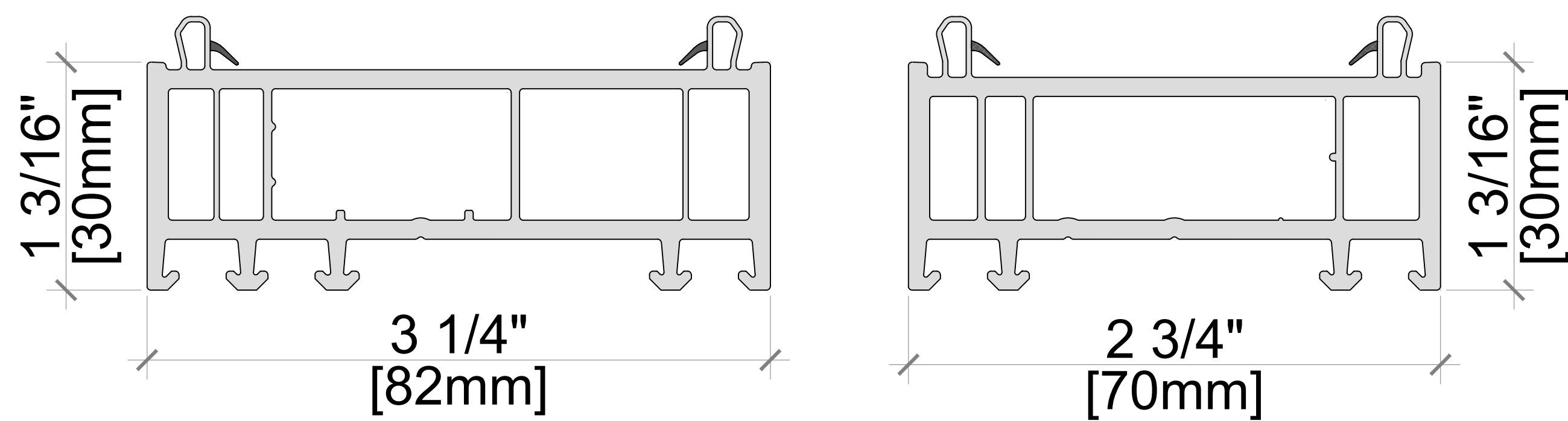
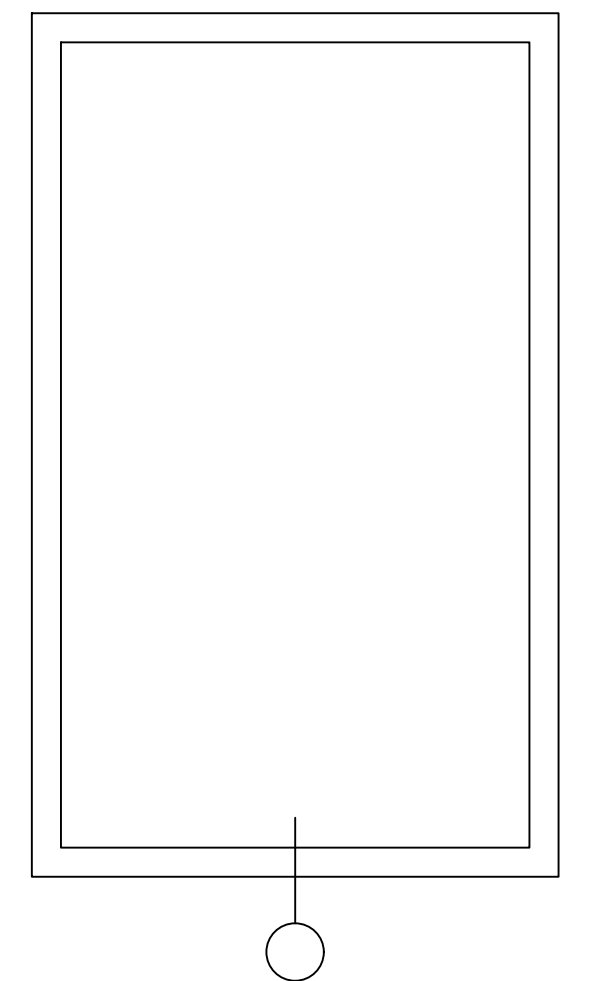


FRAME:
ACTS AS STATIONARY FRAMEWORK AND
HOLDS THE WINDOW INTO THE WALL OF
THE BUILDING



SASH:
HOLDS THE PANES OF GLASS AND
ALLOWS THE WINDOW TO OPERATE AND
HOLD OPEN WINDOWS

Elevation key:

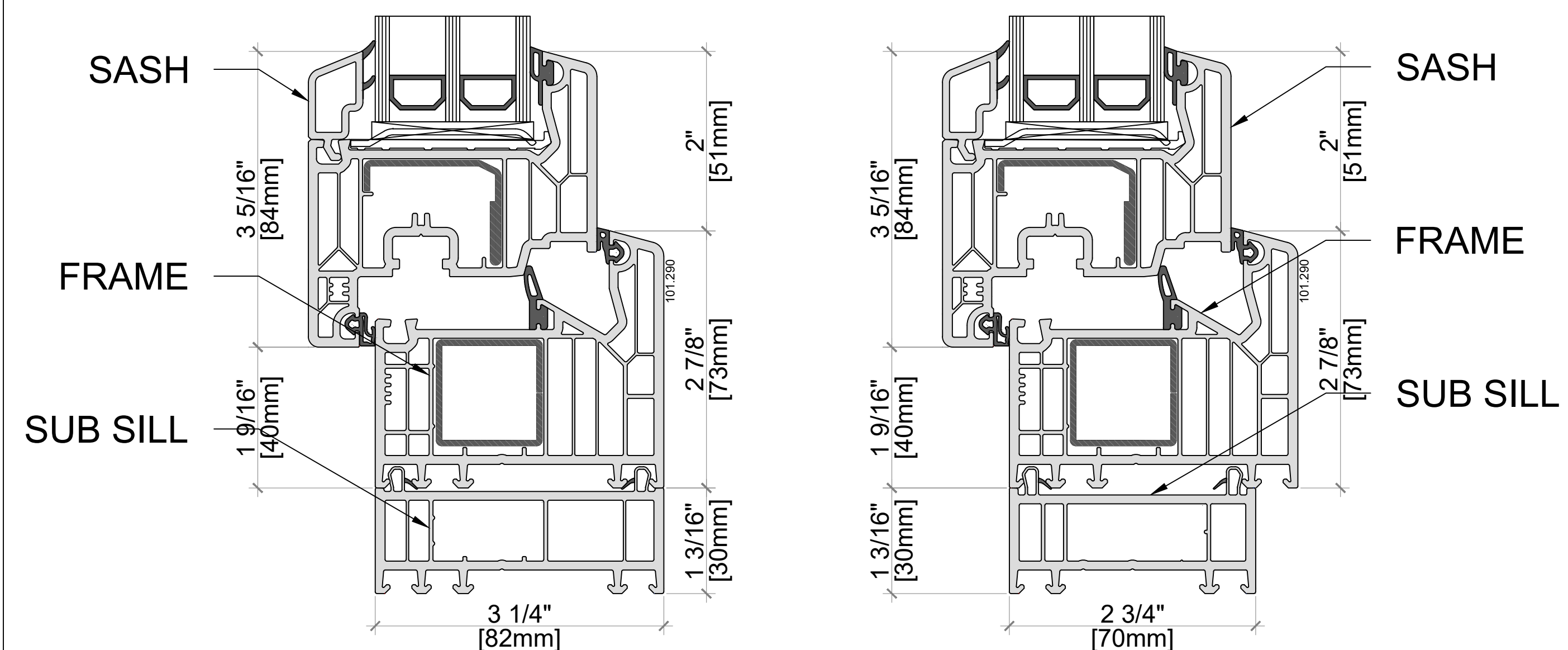


FLUSH SUB SILL

SET BACK SUB SILL

SUB SILL:
ACTS AS A FRAME EXTENSION FOR THE
BOTTOM FRAME OF THE WINDOW

Note:
Sub Sill is Only for the Bottom of the Window
and Not the Head or Jamb of the Window.



FLUSH SUB SILL

SET BACK SUB SILL

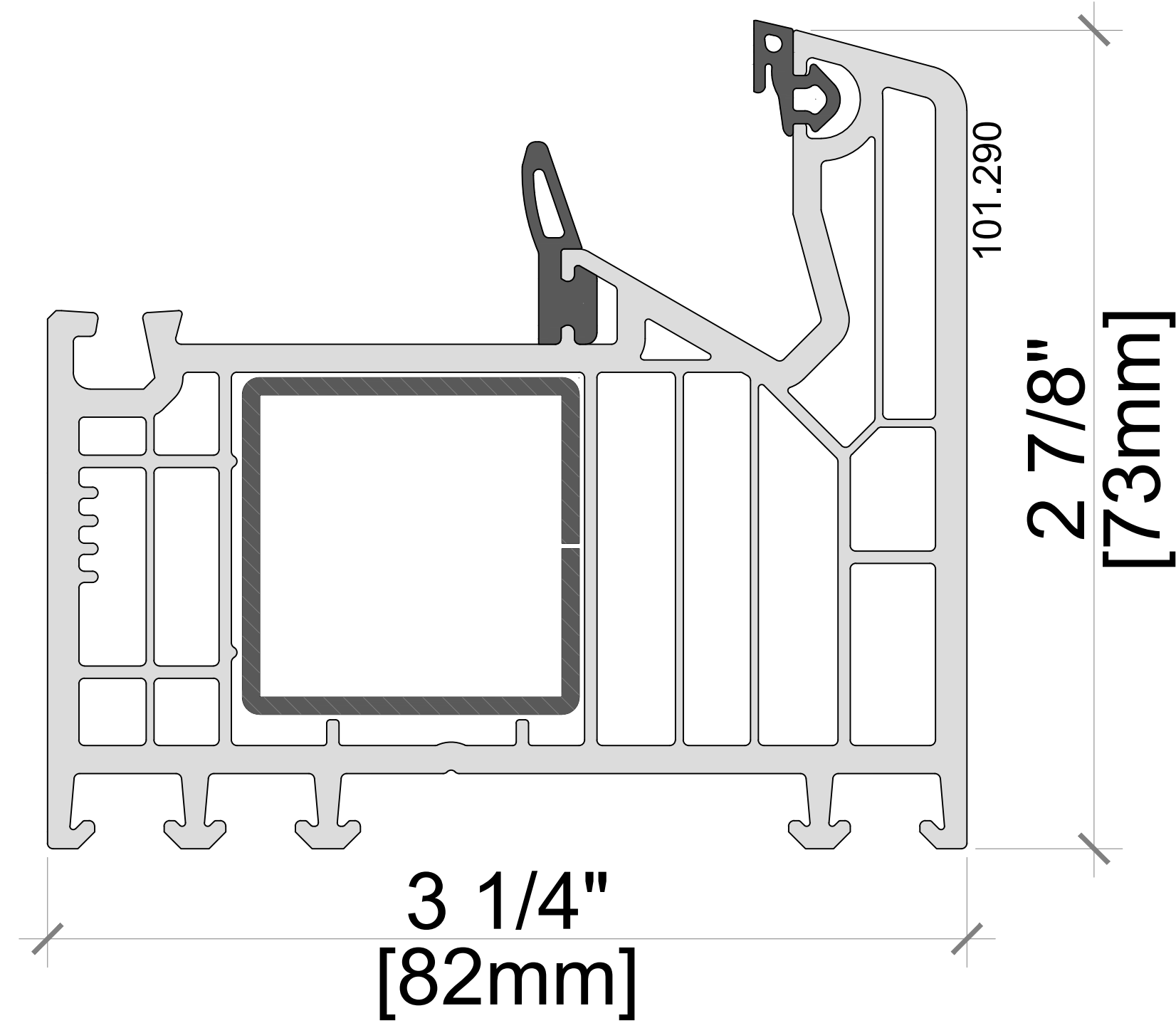
82mm PROFILE:
THE SASH AND FRAME CONNECTED TO
MAKE THE WINDOW PROFILE

Note: Sub Sill is Only for the
Bottom of the Window and
Not the Head or Jamb of the
Window

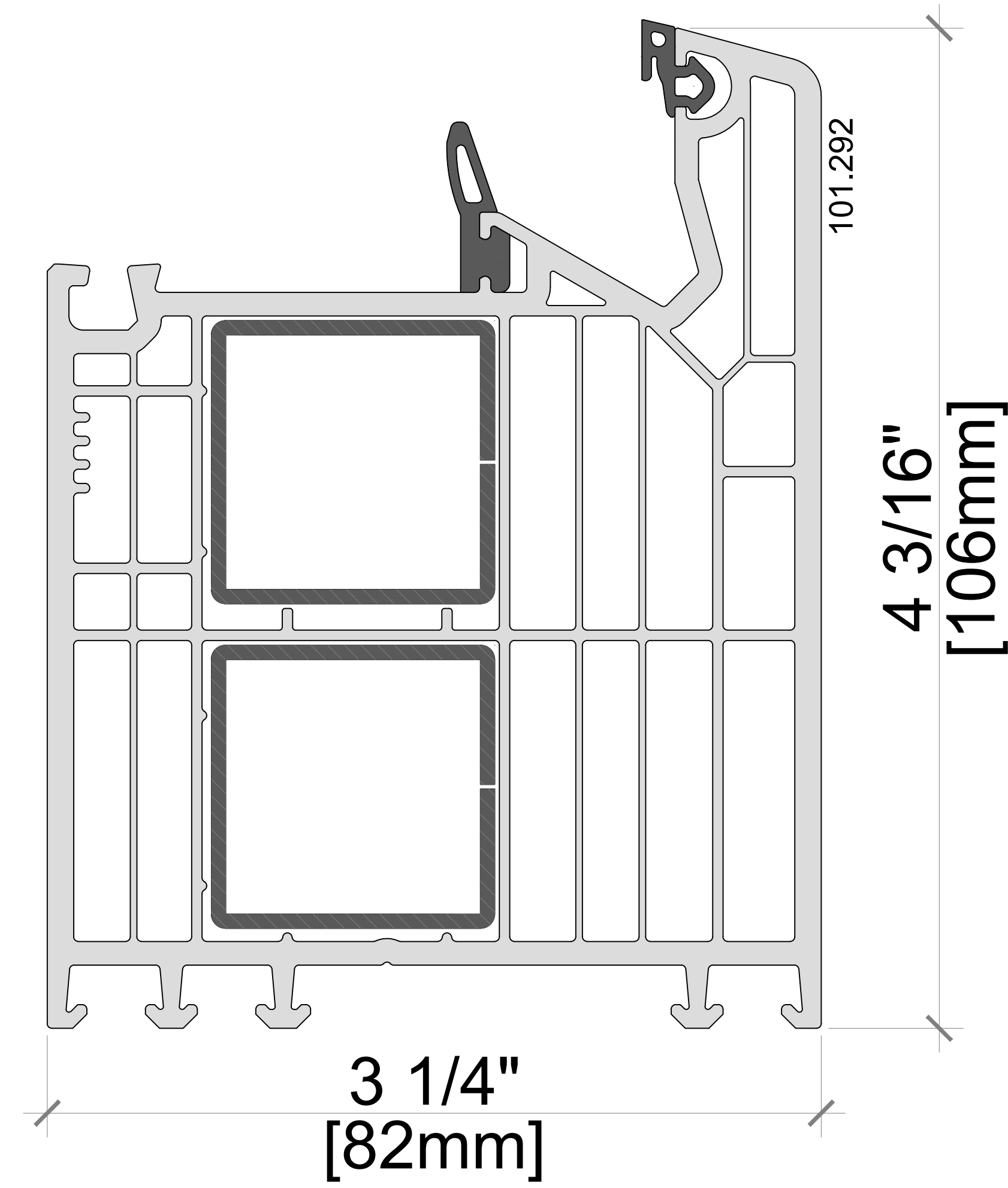
Note: Available in Double &
Triple Glazed

Softline 82mm PVC Product Guide

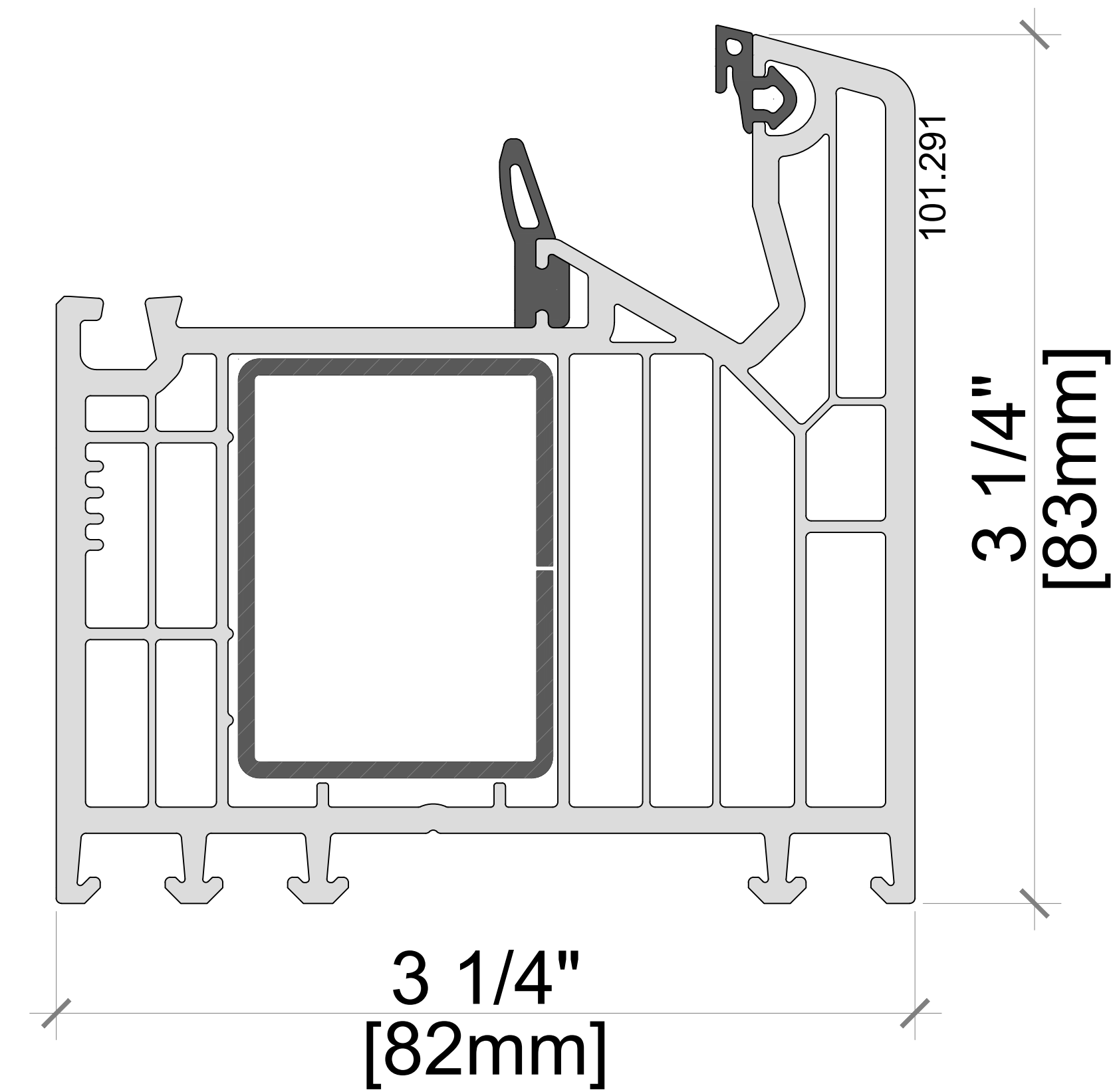
Frame Options



73mm FRAME - STANDARD OPTION:
101290 FRAME 73mm

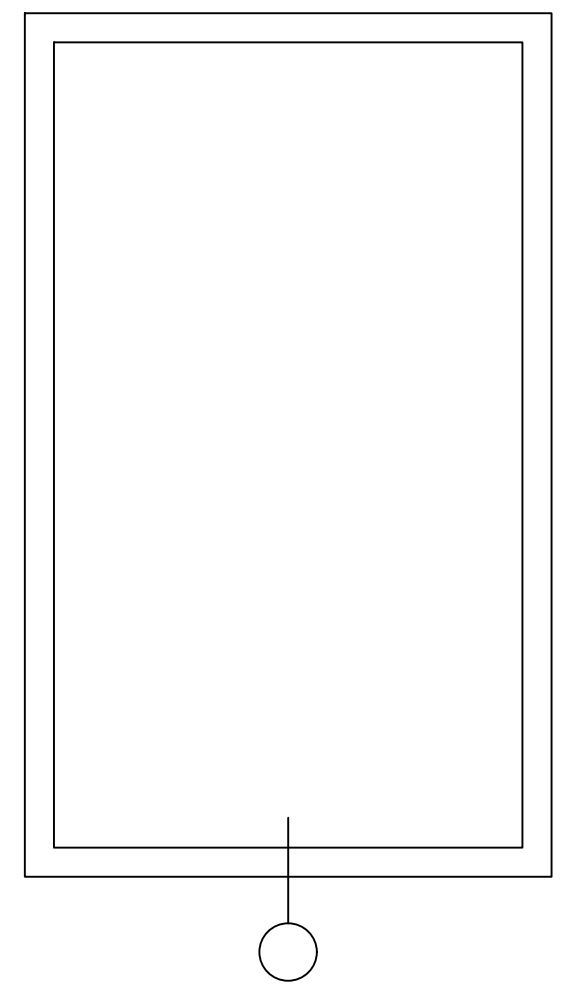


106mm FRAME - LARGE FRAME WINDOW
OR PATIO DOOR
101292 FRAME 106mm



83mm FRAME - OPTIONAL FRAME:
101291 FRAME 83mm

Elevation key:

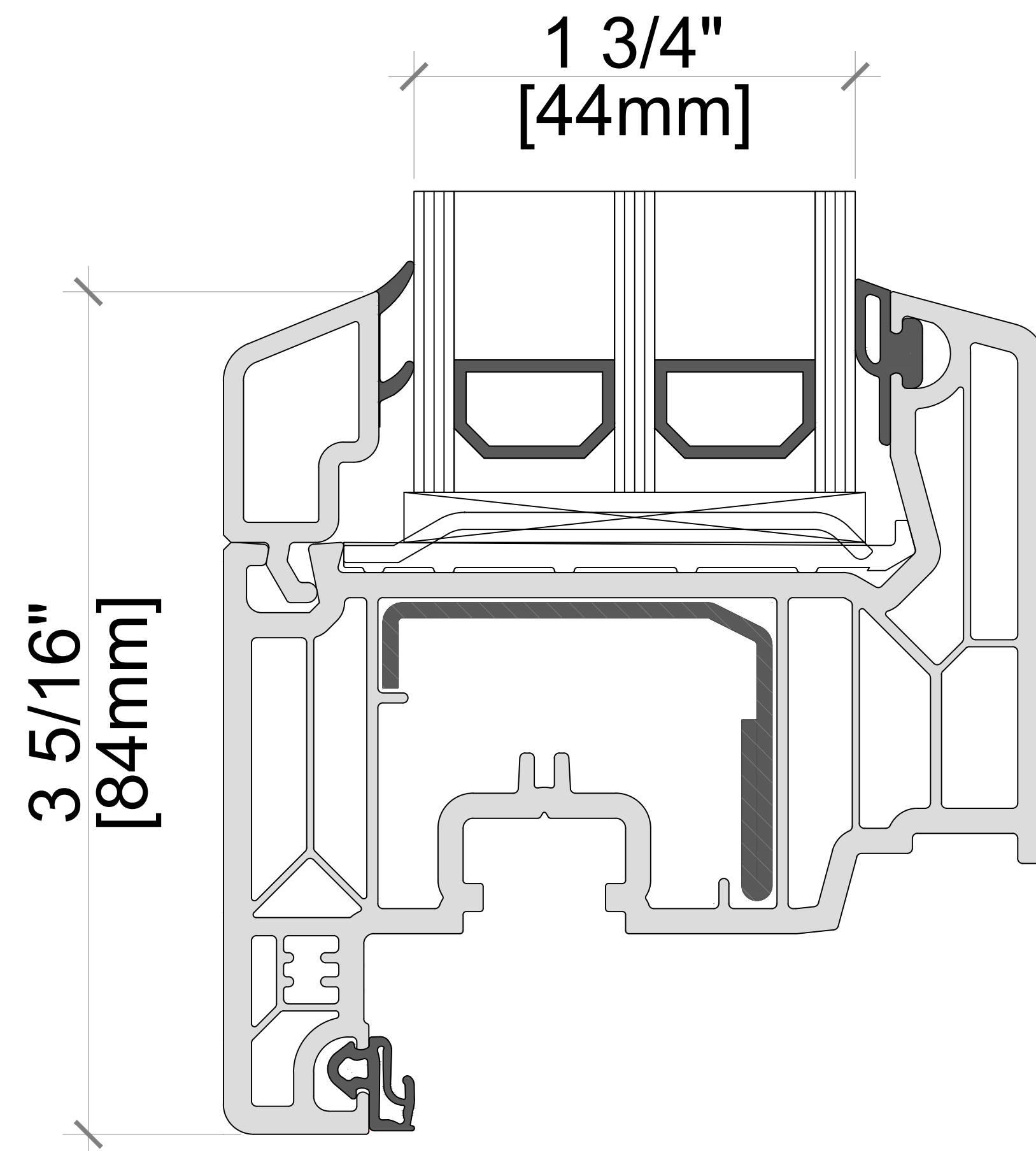


Note: Available in Double & Triple Glazed

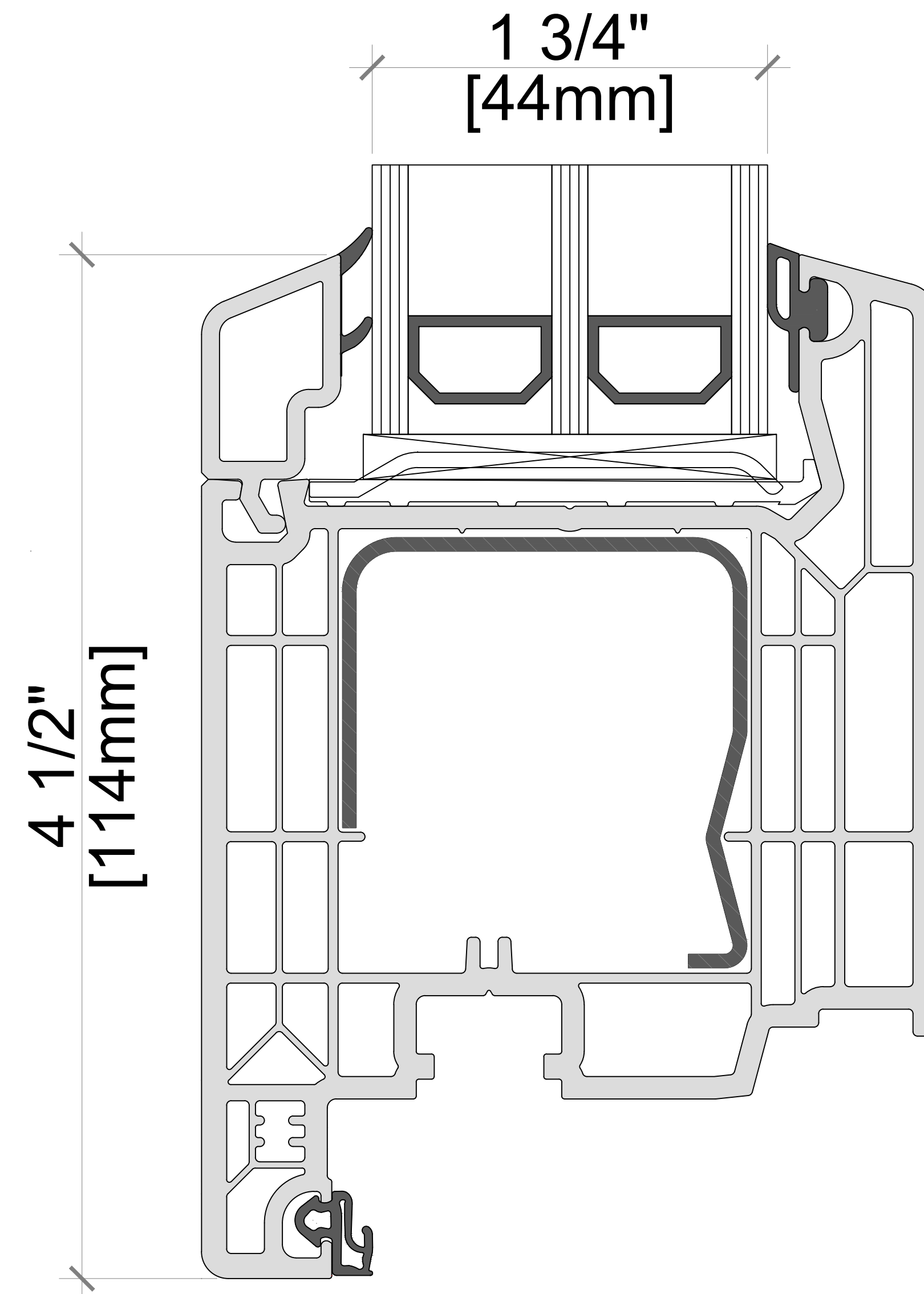
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

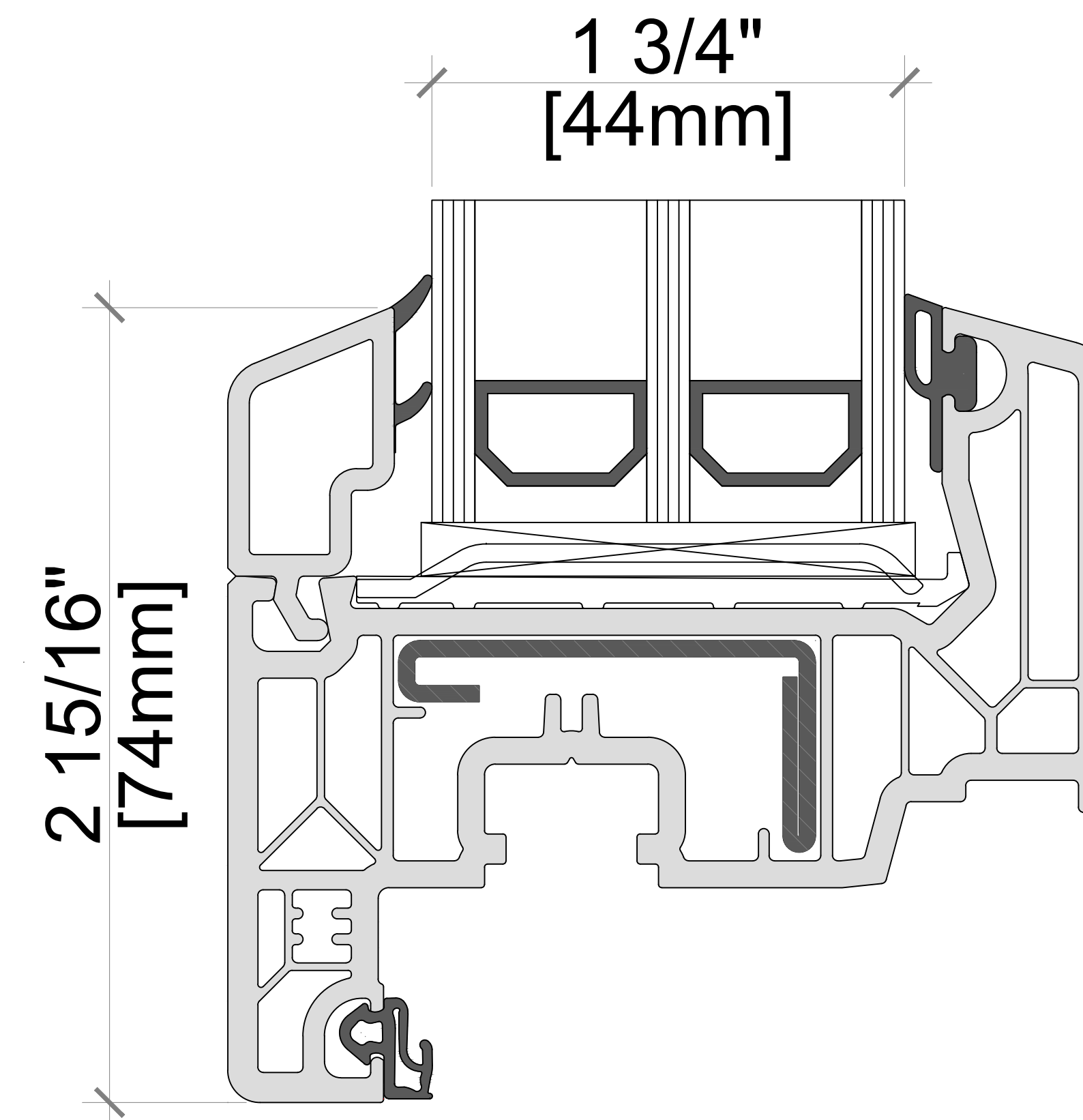
Sash Options



84mm SASH - STANDARD SASH OPTION:
103341 SASH 84mm

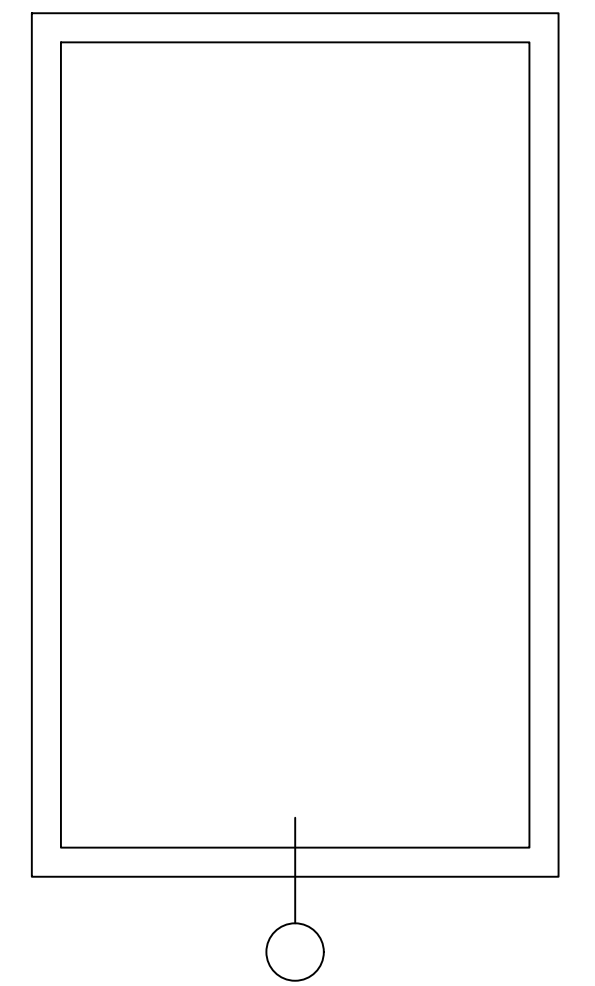


114mm SASH - LARGE SASH WINDOW OR
PATIO DOOR:
103345 SASH 114mm



74mm SASH - OPTIONAL SASH:
103340 SASH 74mm

Elevation key:



Note: Available in Double & Triple Glazed

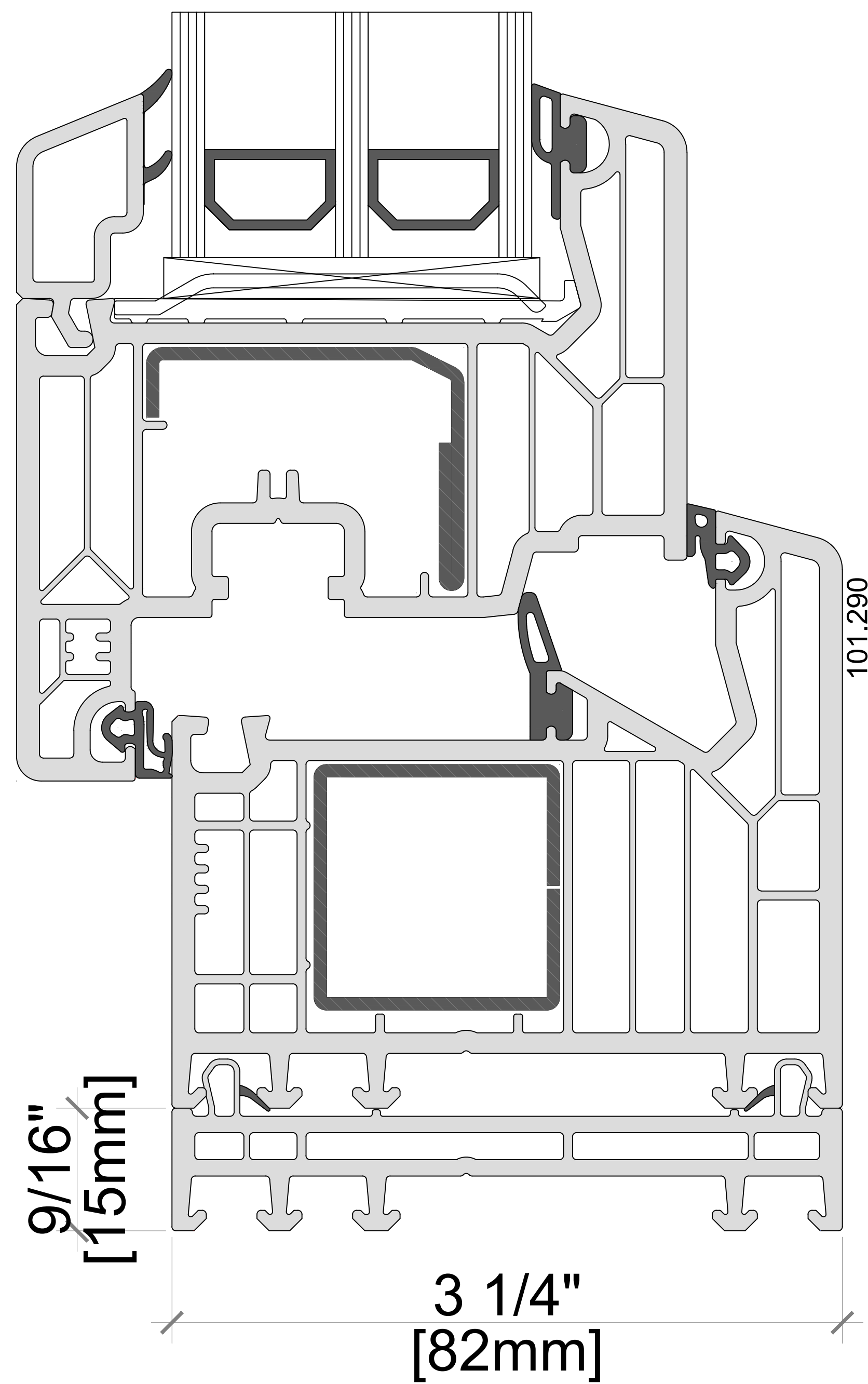
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

Sub Sill Options

A M B E R L I N E

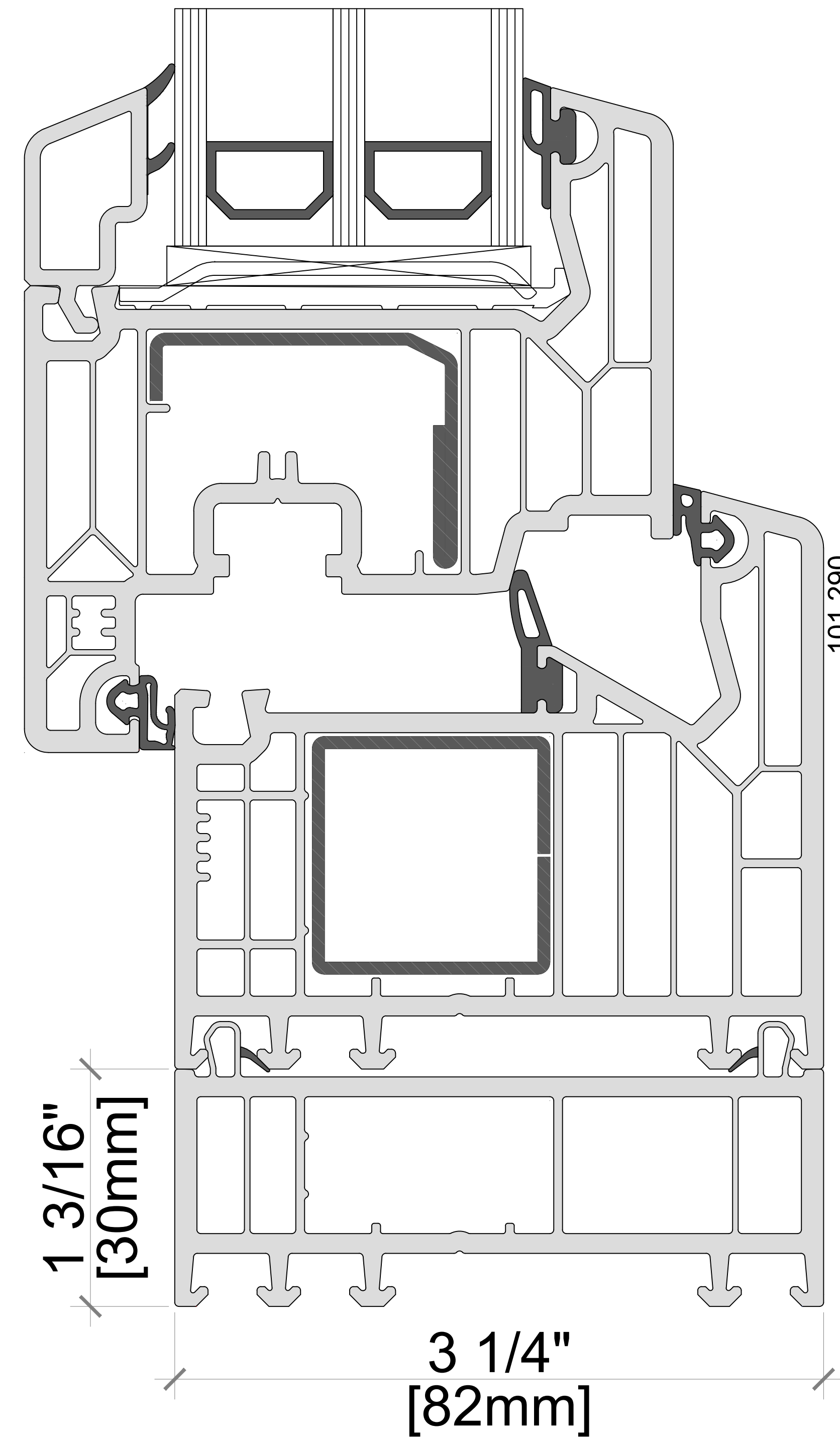
HIGH PERFORMANCE WINDOWS AND DOORS



15mm FLUSH SUB SILL:
114040 SUB SILL 15mm

Note:

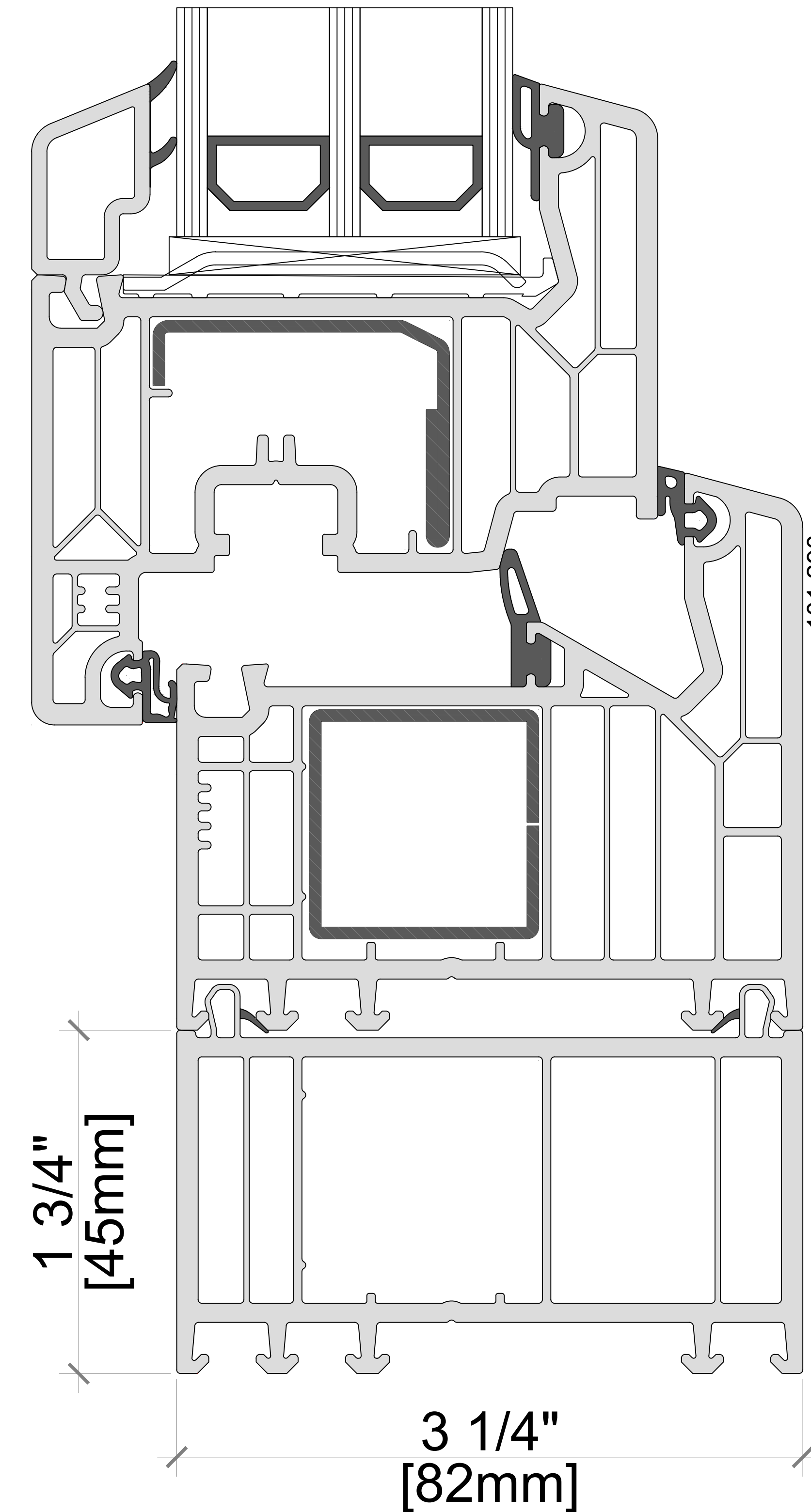
No Sub Sill is an Option Only Under Certain Conditions Where it is Not Required.



30mm FLUSH SUB SILL - STANDARD
114041 SUB SILL 30mm

Note:

No Sub Sill is an Option Only Under Certain Conditions Where it is Not Required.

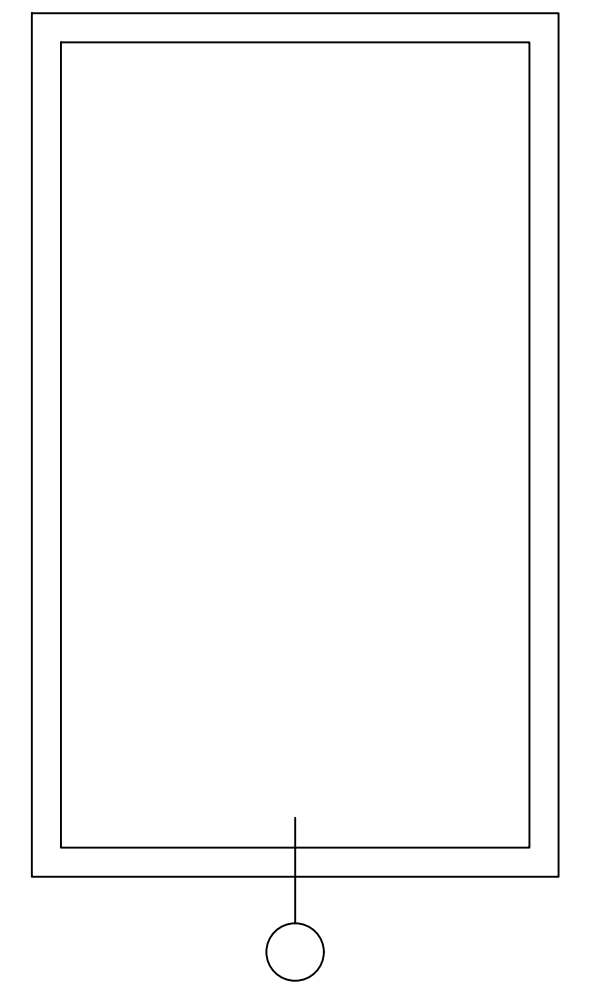


45mm FLUSH SUB SILL:
114042 SUB SILL 45mm

Note:

No Sub Sill is an Option Only Under Certain Conditions Where it is Not Required.

Elevation key:



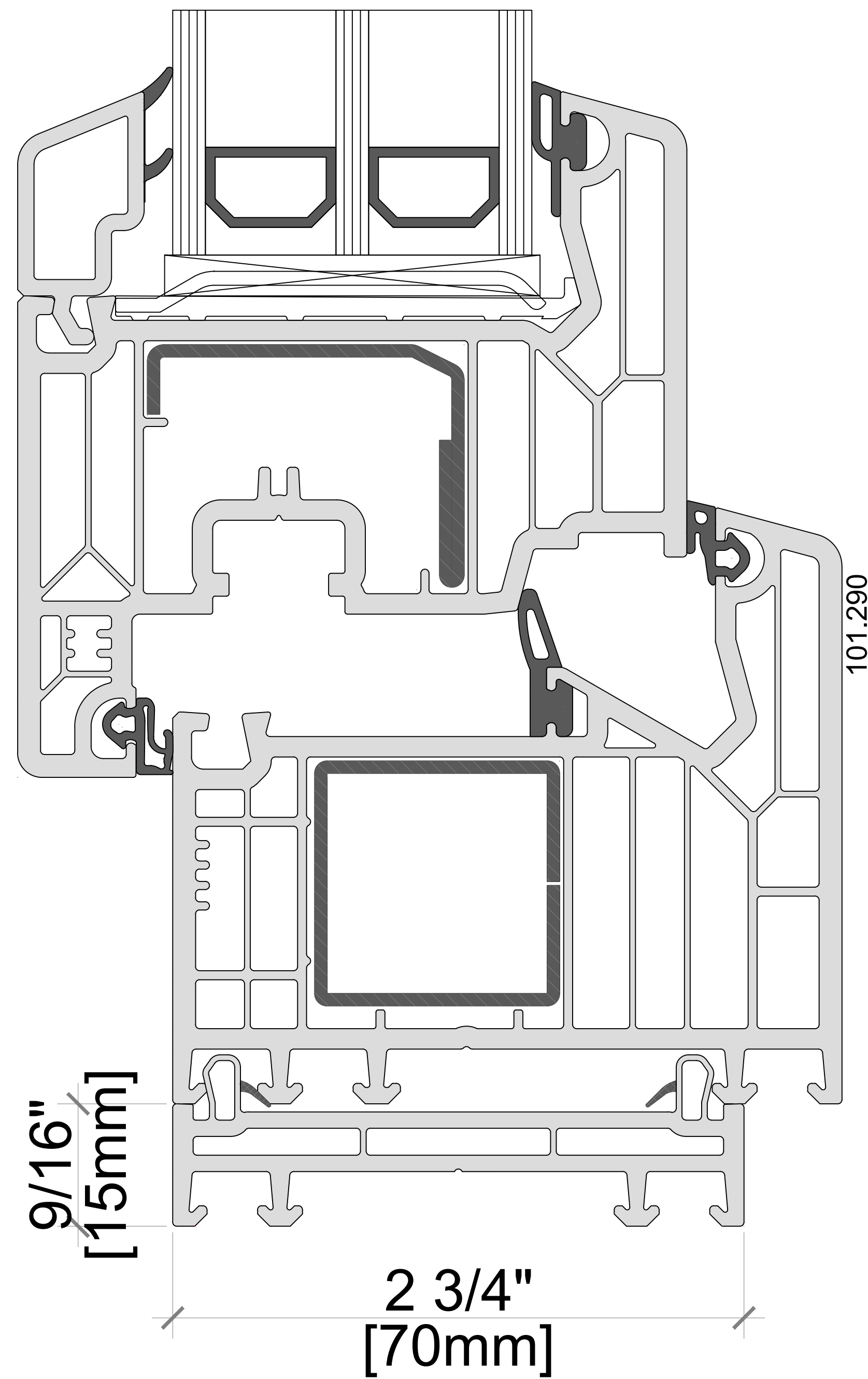
Note: Sub Sill is Standard but Not Required.
No Sub Sill is an Option Only Under Certain Conditions Where it is Not Required.

Softline 82mm PVC Product Guide

Sub Sill Options

A M B E R L I N E

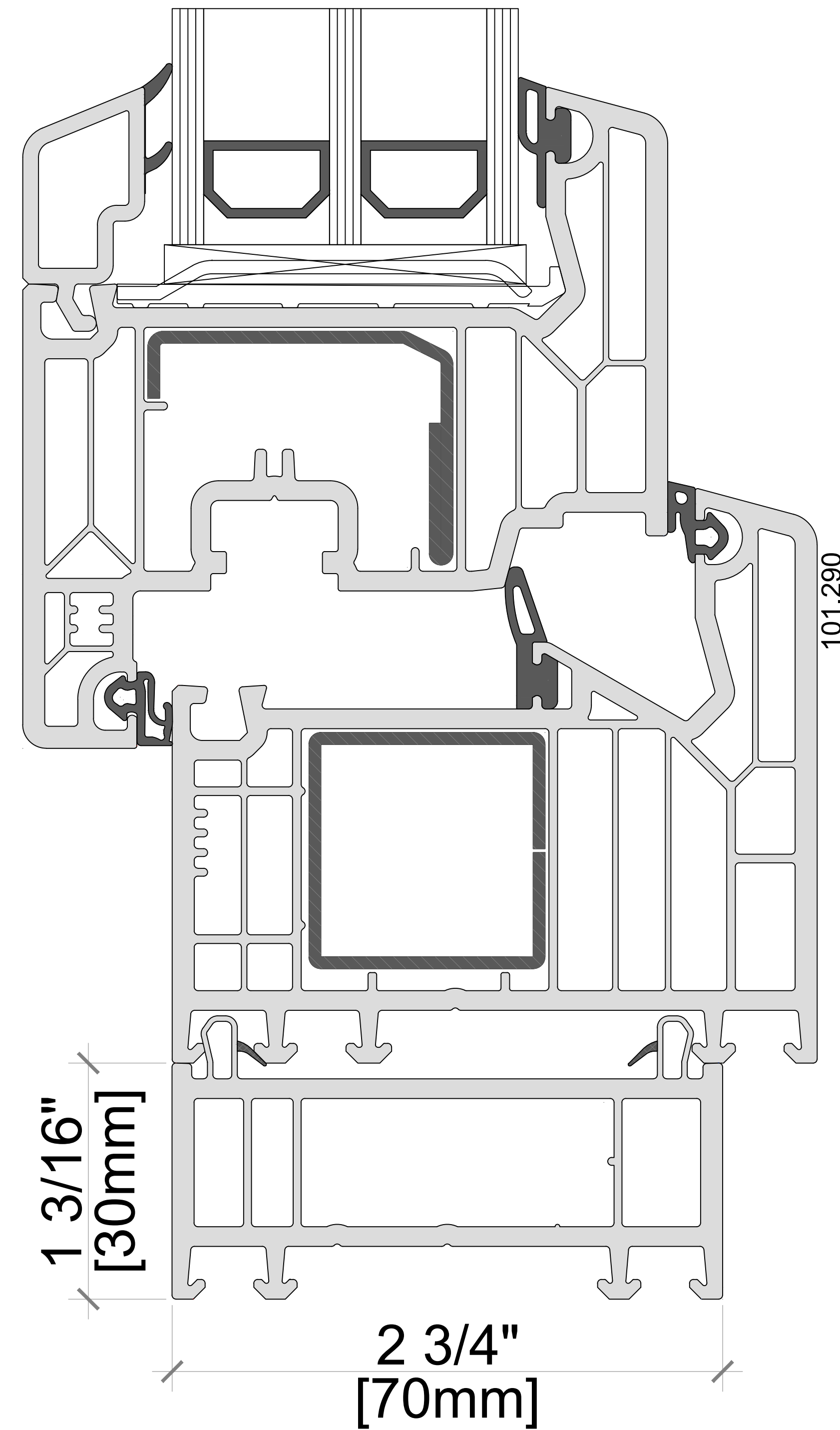
HIGH PERFORMANCE WINDOWS AND DOORS



15mm SET BACK SUB SILL:
114200 SUB SILL 15mm

Note:

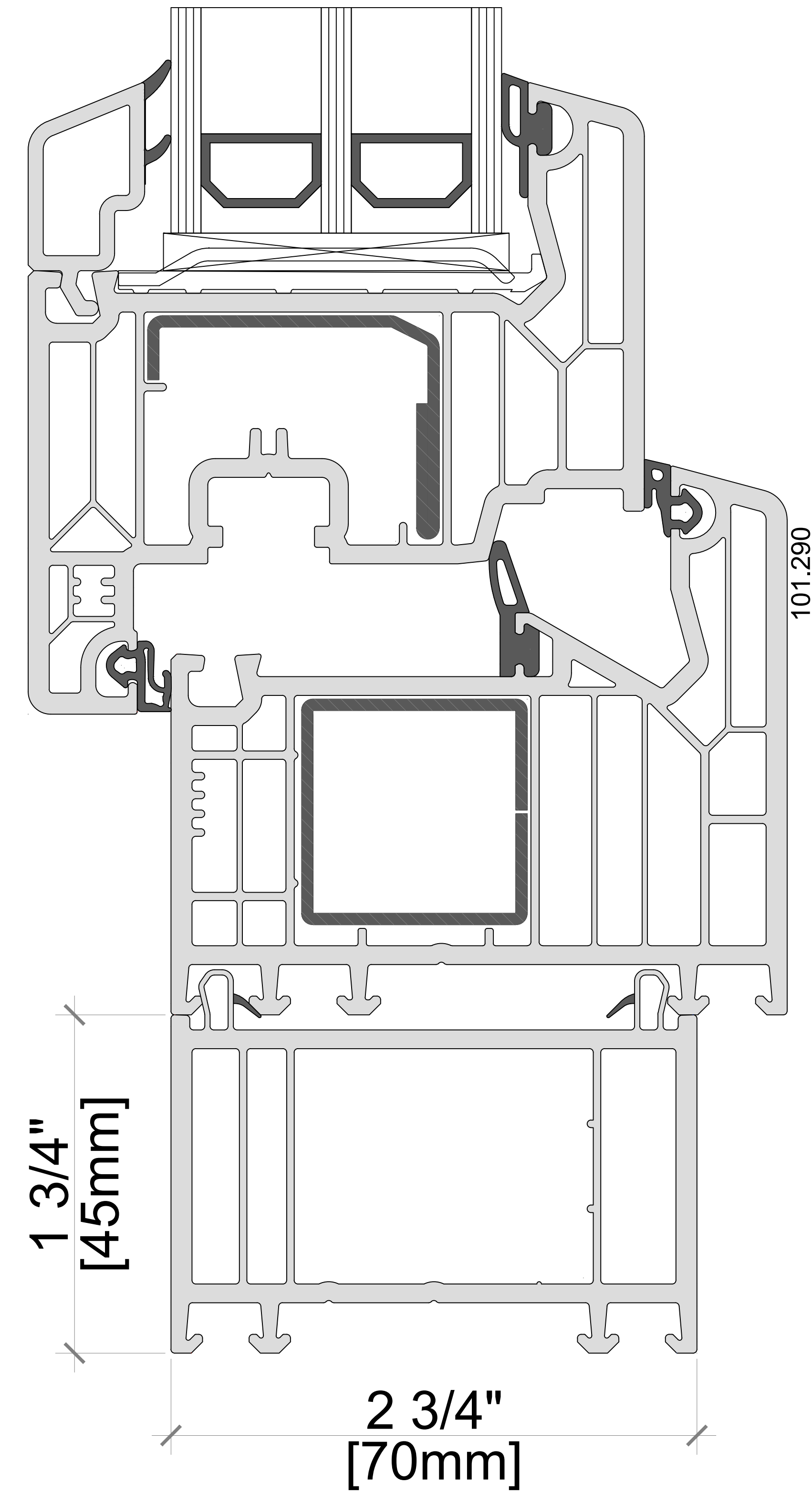
No Sub Sill is an Option Only Under Certain Conditions Where it is Not Required.



15mm SET BACK SUB SILL - STANDARD
114201 SUB SILL 30mm

Note:

No Sub Sill is an Option Only Under Certain Conditions Where it is Not Required.

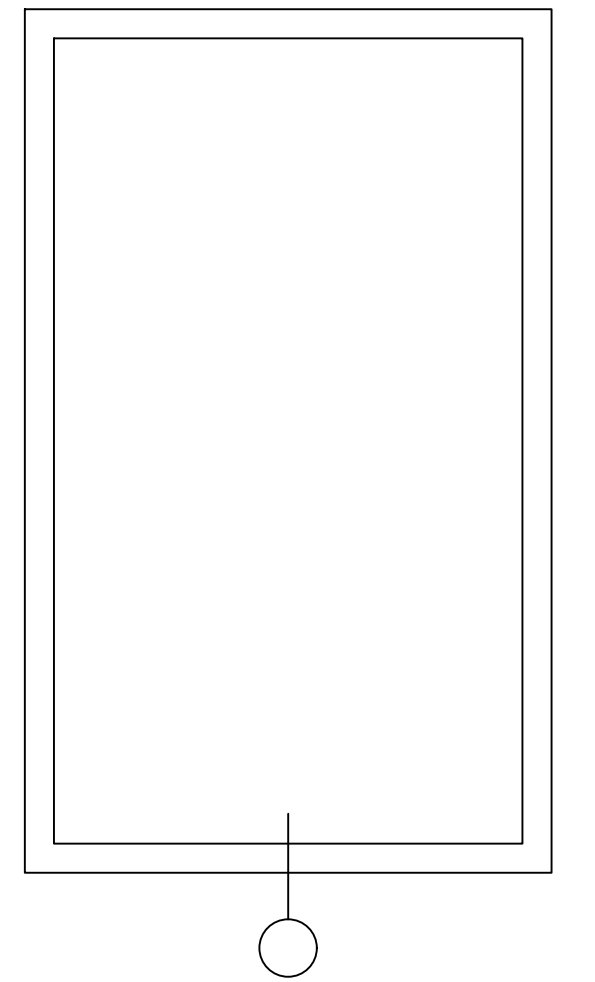


45mm SET BACK SUB SILL:
114202 SUB SILL 45mm

Note:

No Sub Sill is an Option Only Under Certain Conditions Where it is Not Required.

Elevation key:



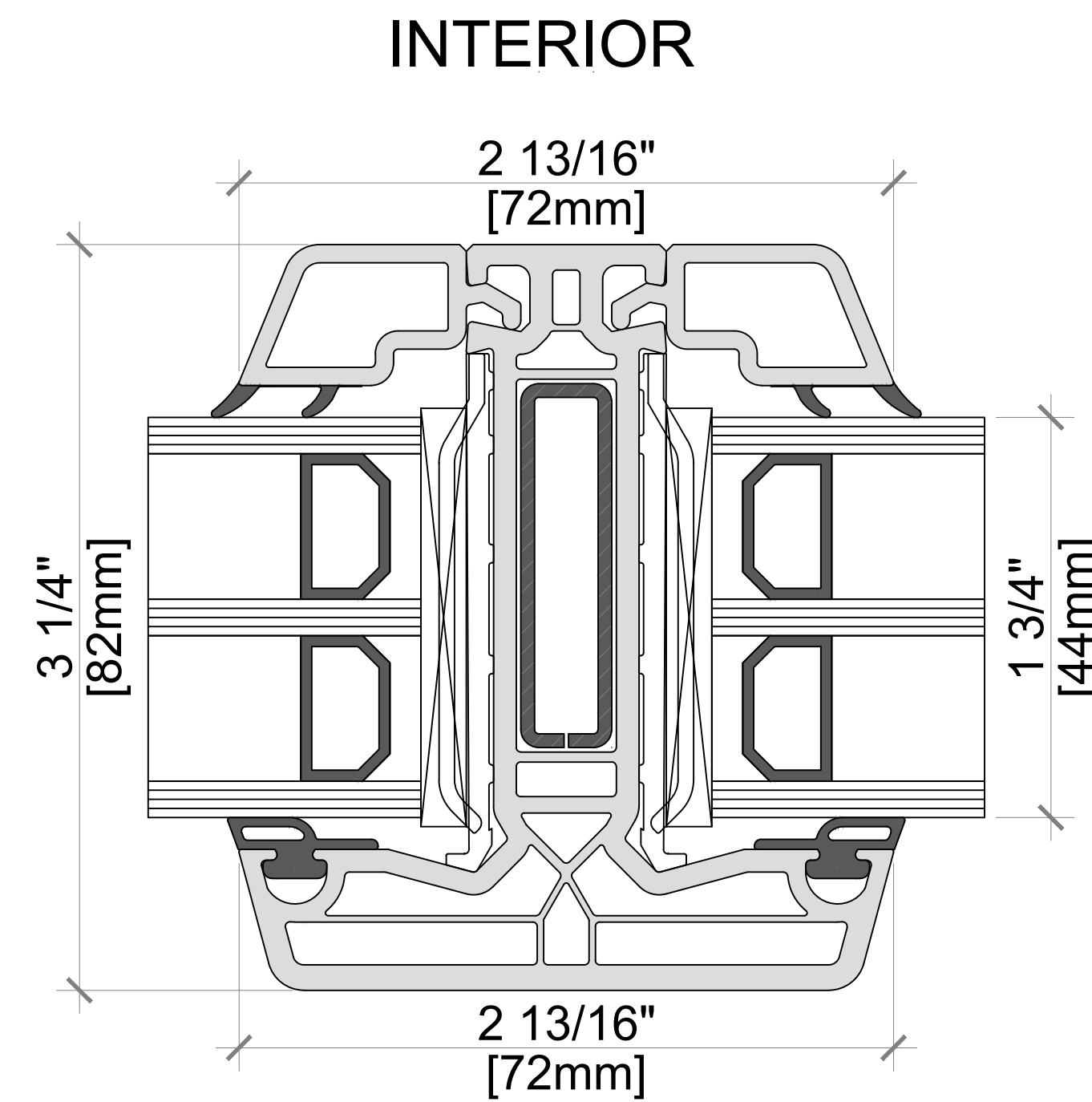
Note: Sub Sill is Standard but Not Required.
No Sub Sill is an Option Only Under Certain Conditions Where it is Not Required.

Softline 82mm PVC Product Guide

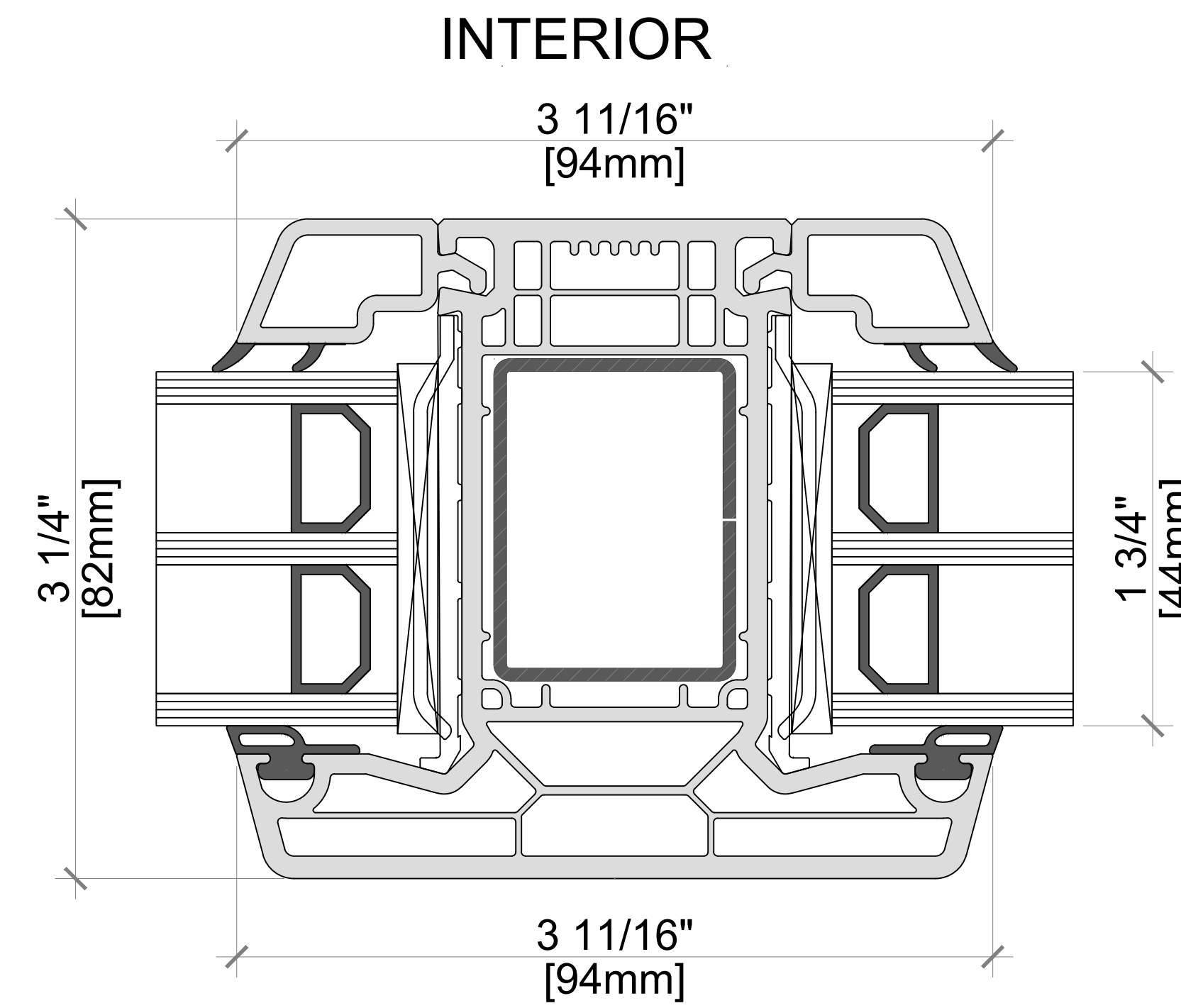
Glass Partitioning Mullions

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS

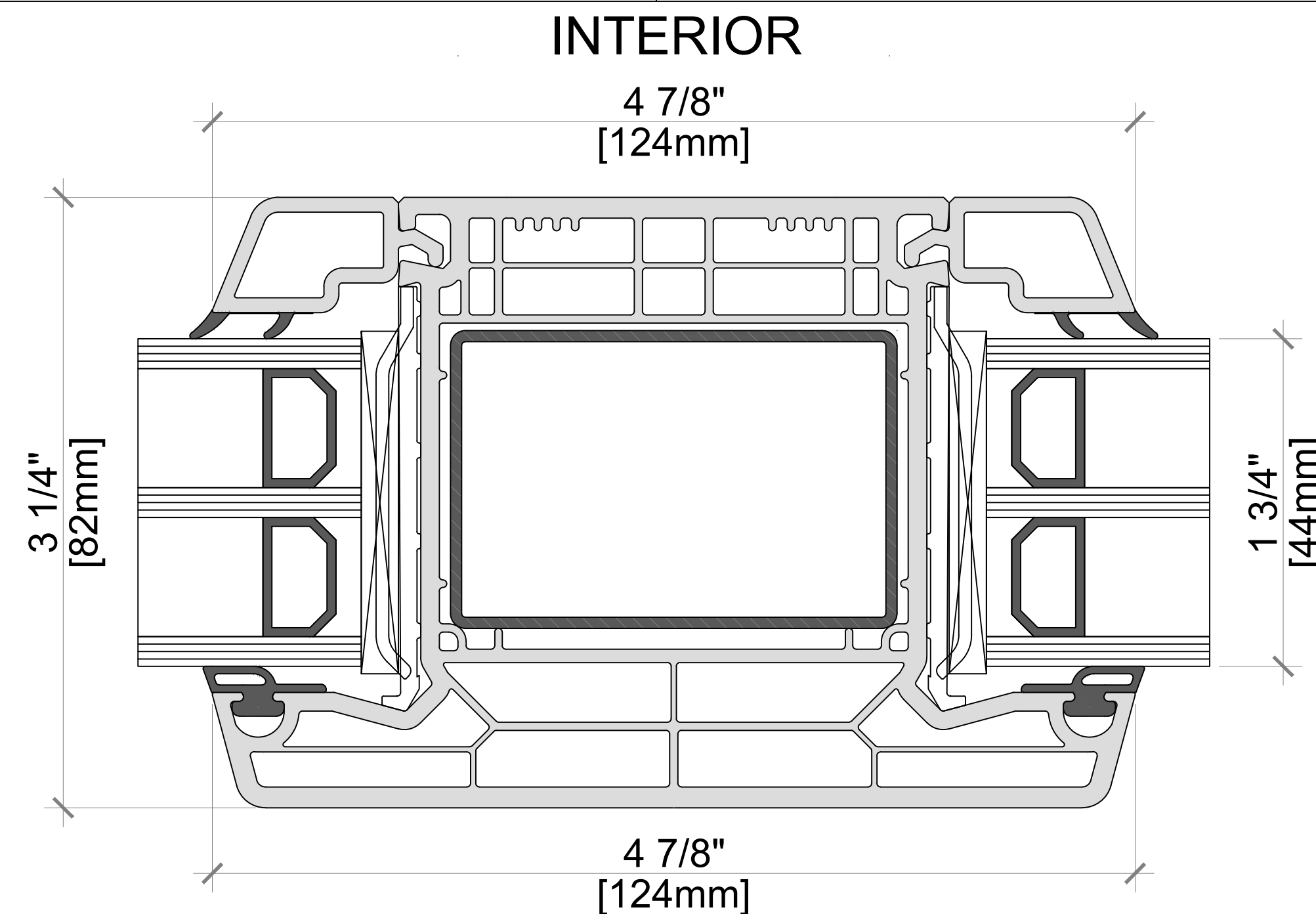
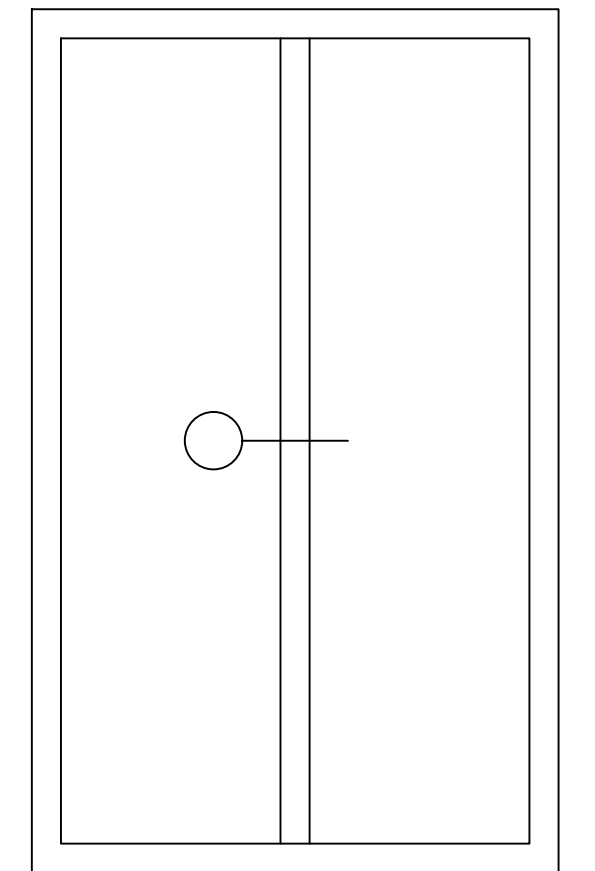


EXTERIOR
GLASS PARTITIONING MULLION - OPTIONAL
 102315 MULLION 72mm -
 TRIPLE GLAZED



EXTERIOR
GLASS PARTITIONING MULLION - STANDARD
 102312 MULLION 94mm -
 TRIPLE GLAZED

Elevation key:



EXTERIOR
GLASS PARTITIONING MULLION - OPTIONAL
 102317 MULLION 124mm -
 TRIPLE GLAZED

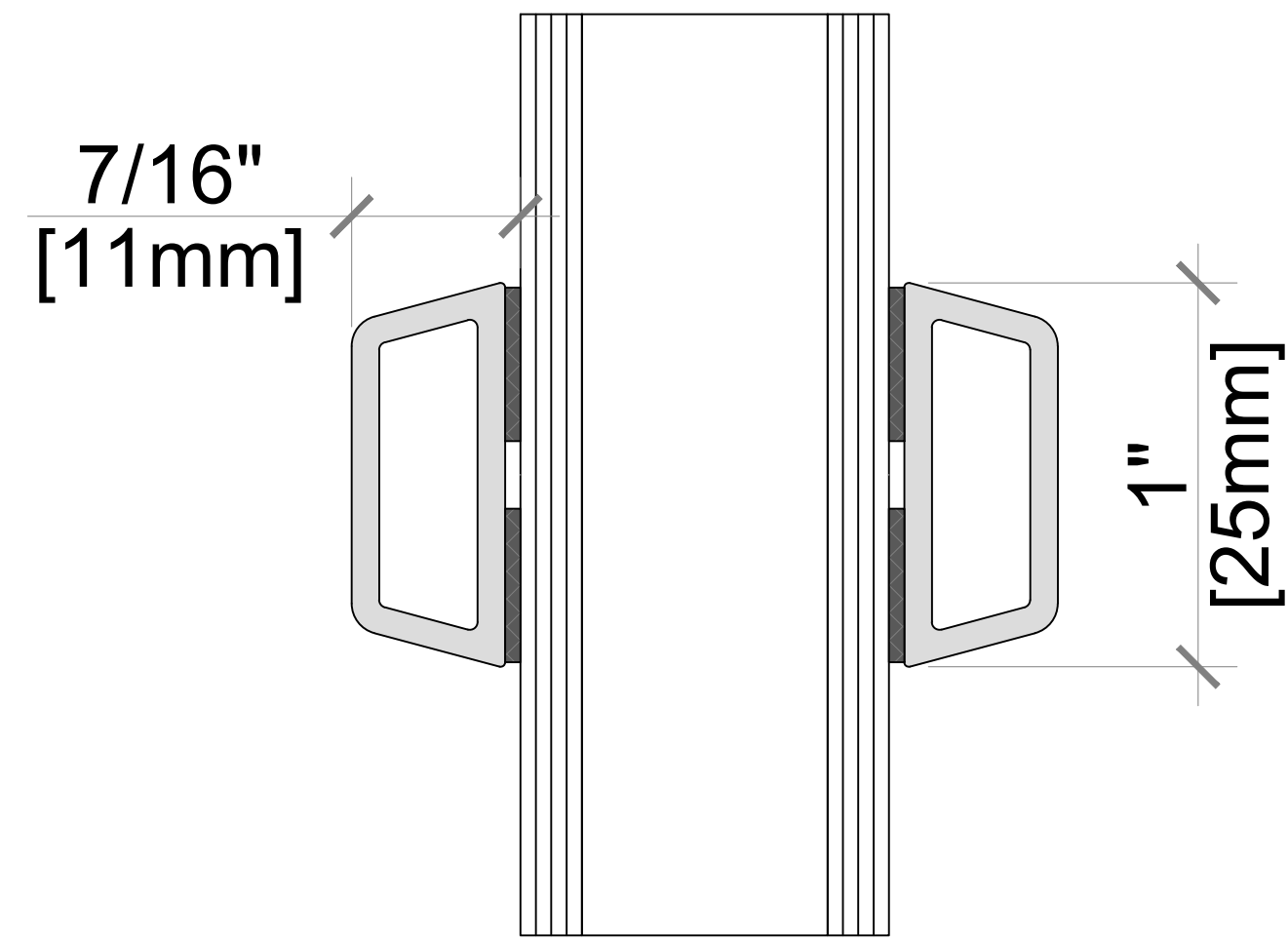
Note: Available in Double & Triple Glazed

Softline 82mm PVC Product Guide

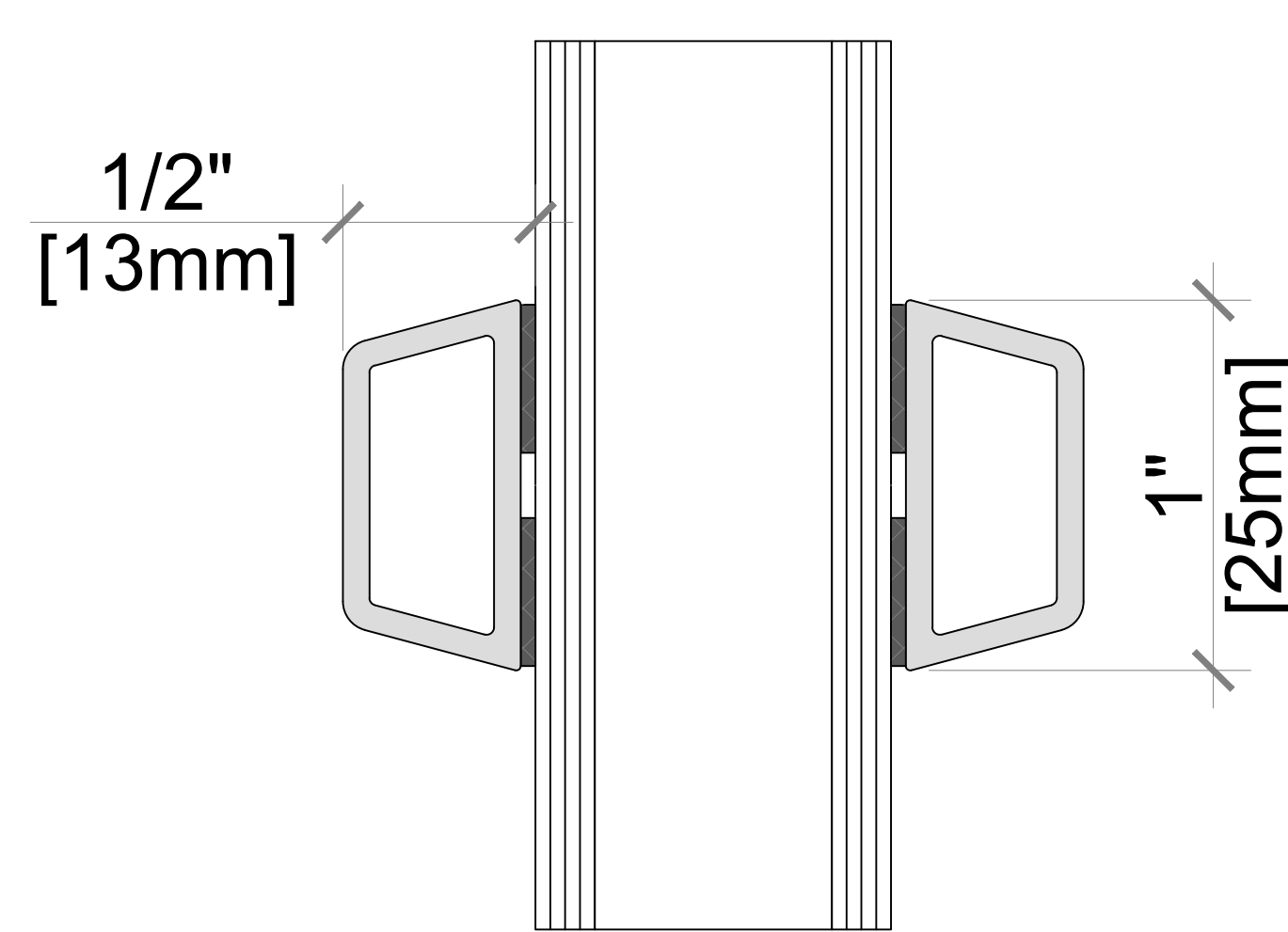
Adhesive Simulated Divided Light Muntin Bars

A M B E **R** L I N E

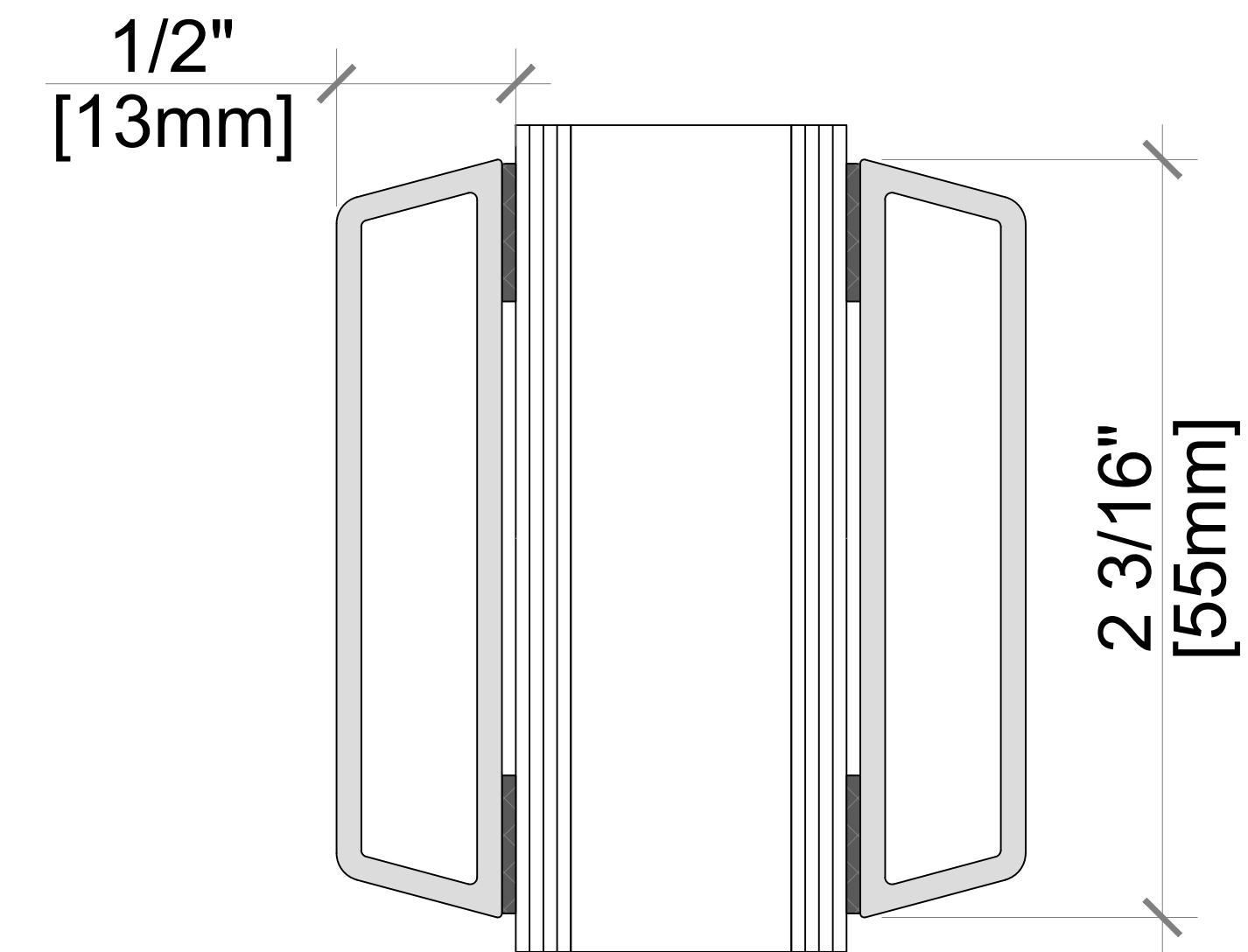
HIGH PERFORMANCE WINDOWS AND DOORS



ADHESIVE MUNTIN BAR -
109590 MULLION 25mm -
DOUBLE GLAZED

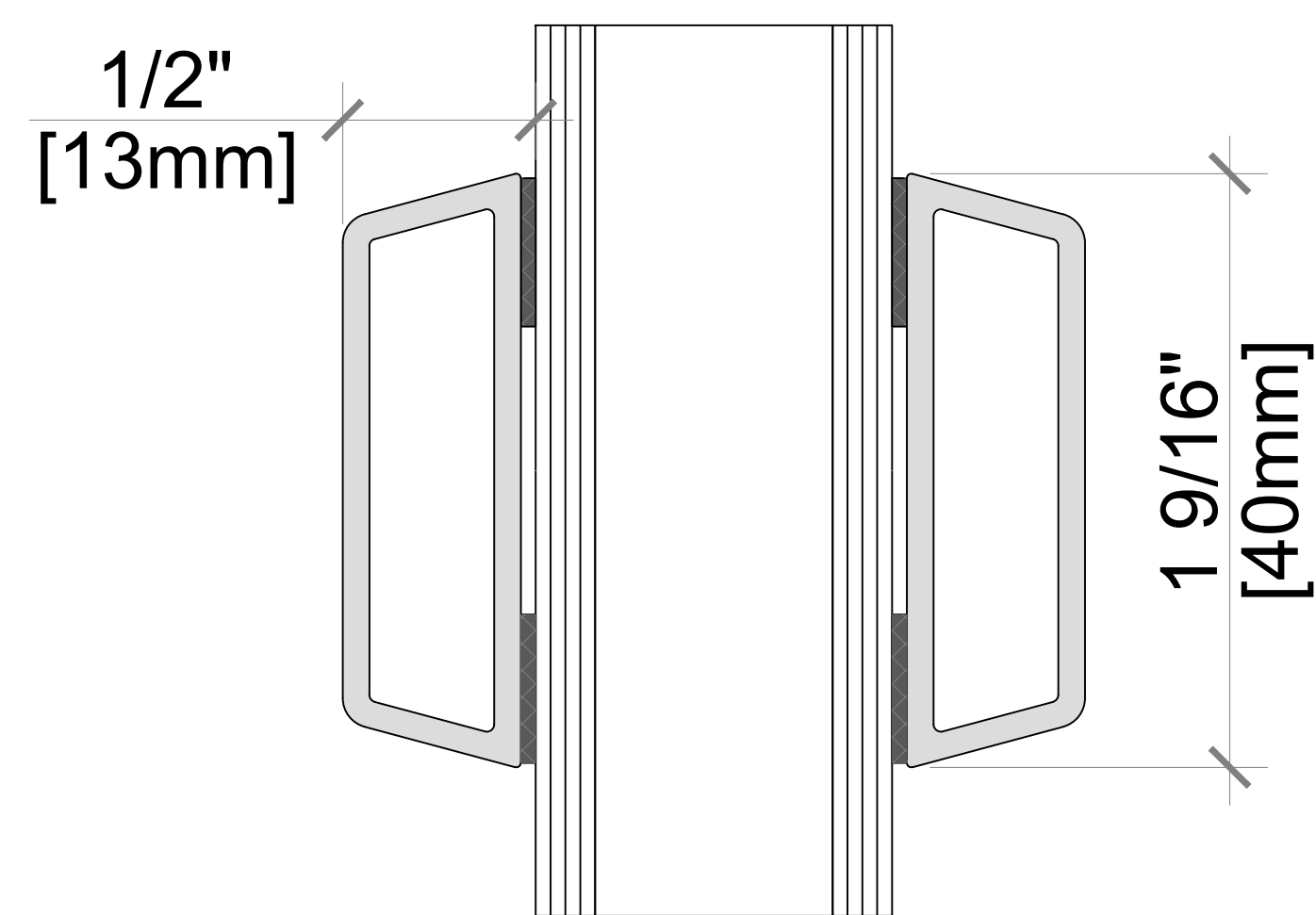
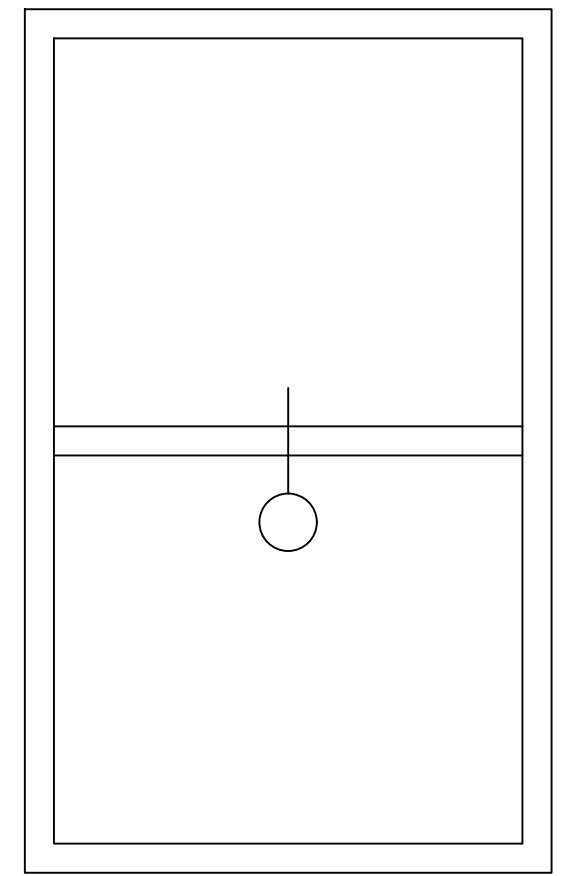


ADHESIVE MUNTIN BAR -
109587 MULLION 25mm -
DOUBLE GLAZED

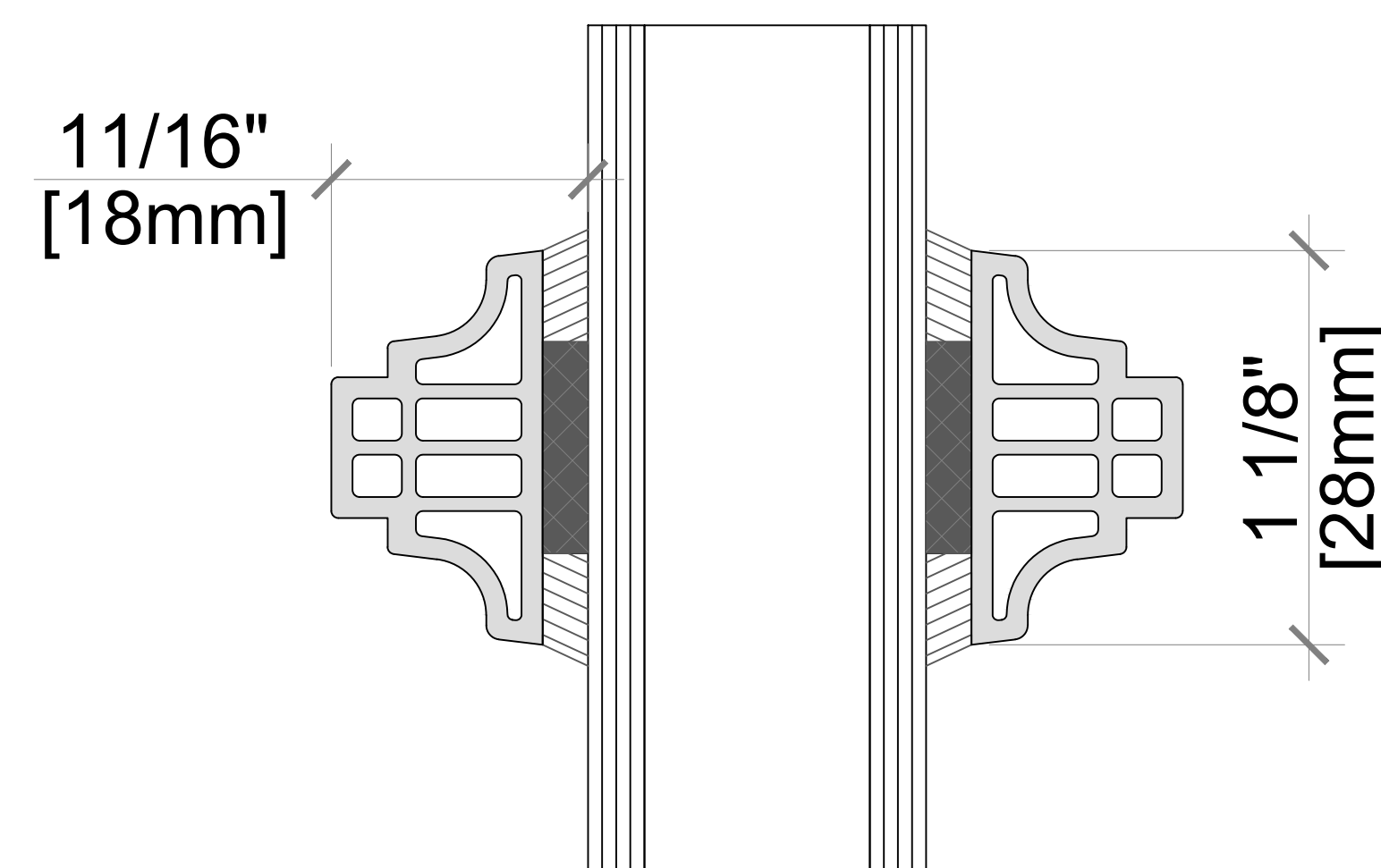


ADHESIVE MUNTIN BAR -
109589 MULLION 55mm -
DOUBLE GLAZED

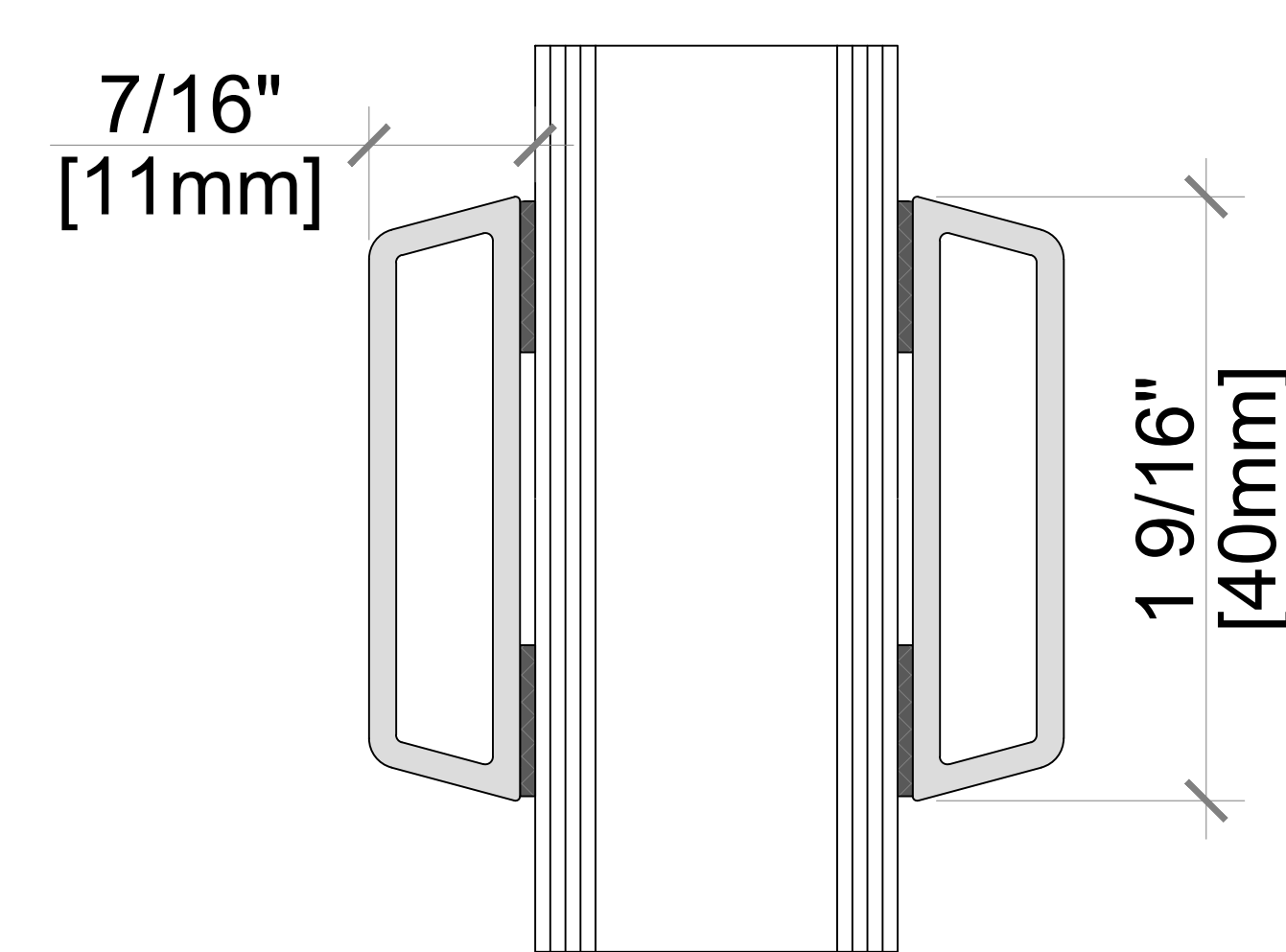
Elevation key:



ADHESIVE MUNTIN BAR -
109588 MULLION 40mm -
DOUBLE GLAZED



ADHESIVE MUNTIN BAR -
109114 MULLION 28mm -
DOUBLE GLAZED



ADHESIVE MUNTIN BAR -
109591 MULLION 40mm -
DOUBLE GLAZED

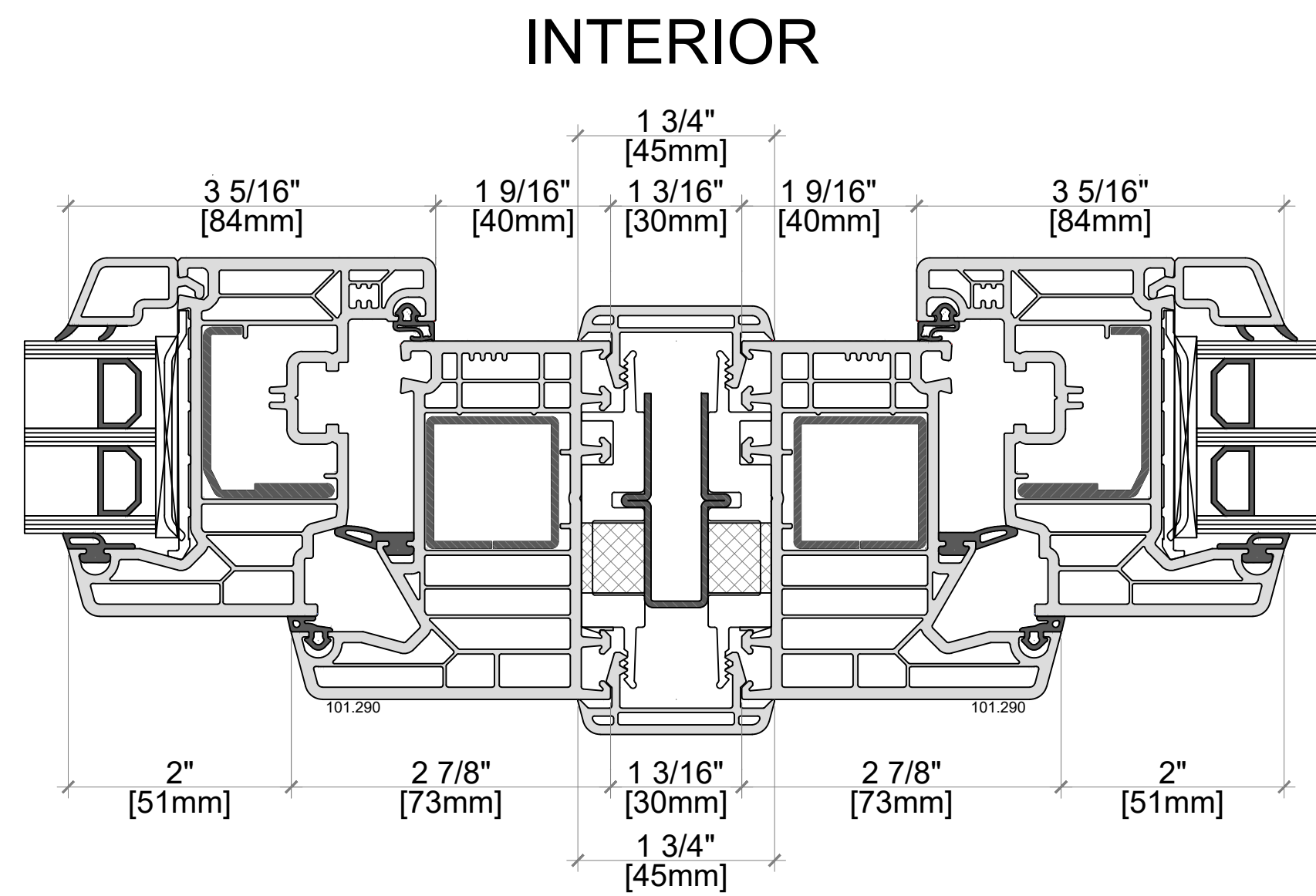
Note: Available in Double &
Triple Glazed

Softline 82mm PVC Product Guide

Coupling Profiles

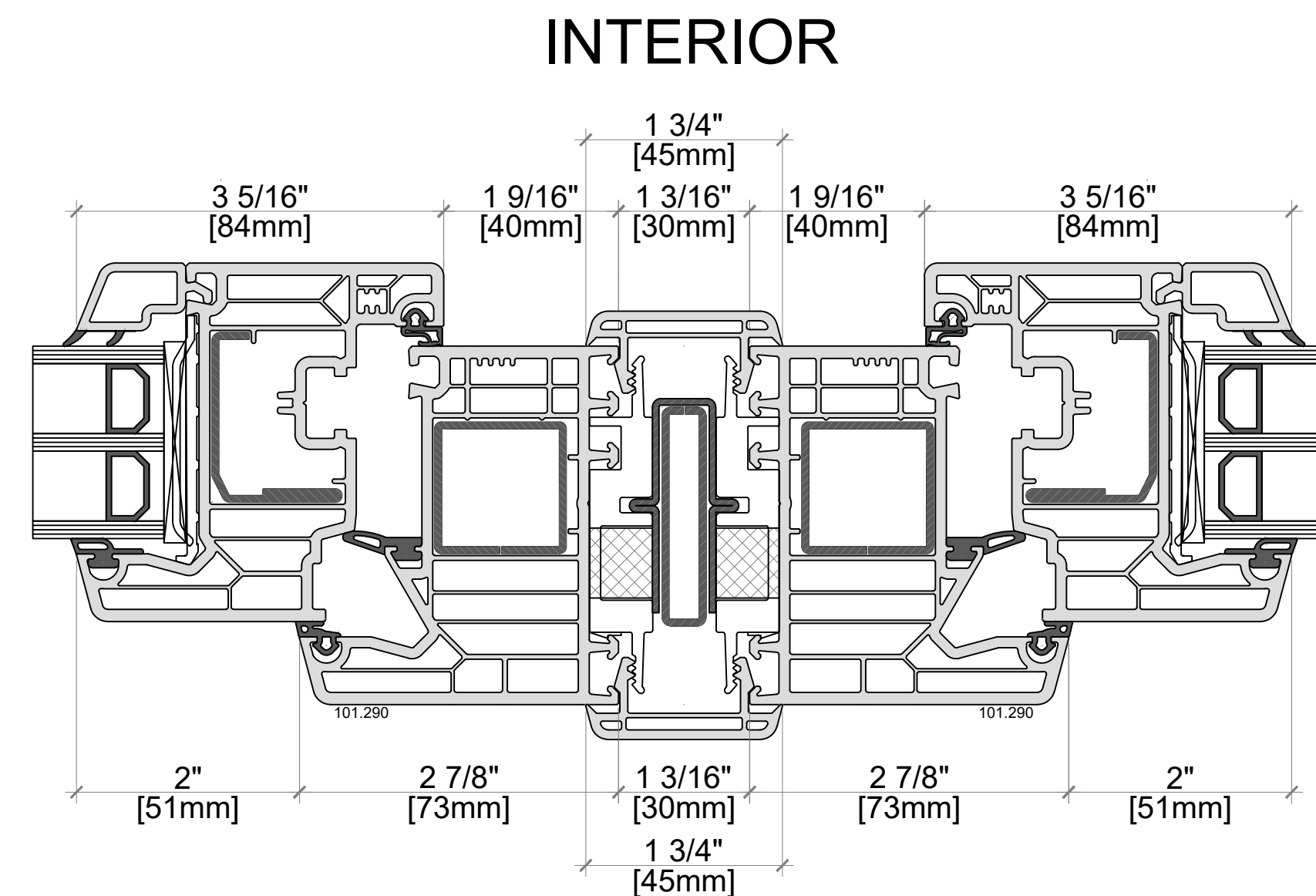
A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



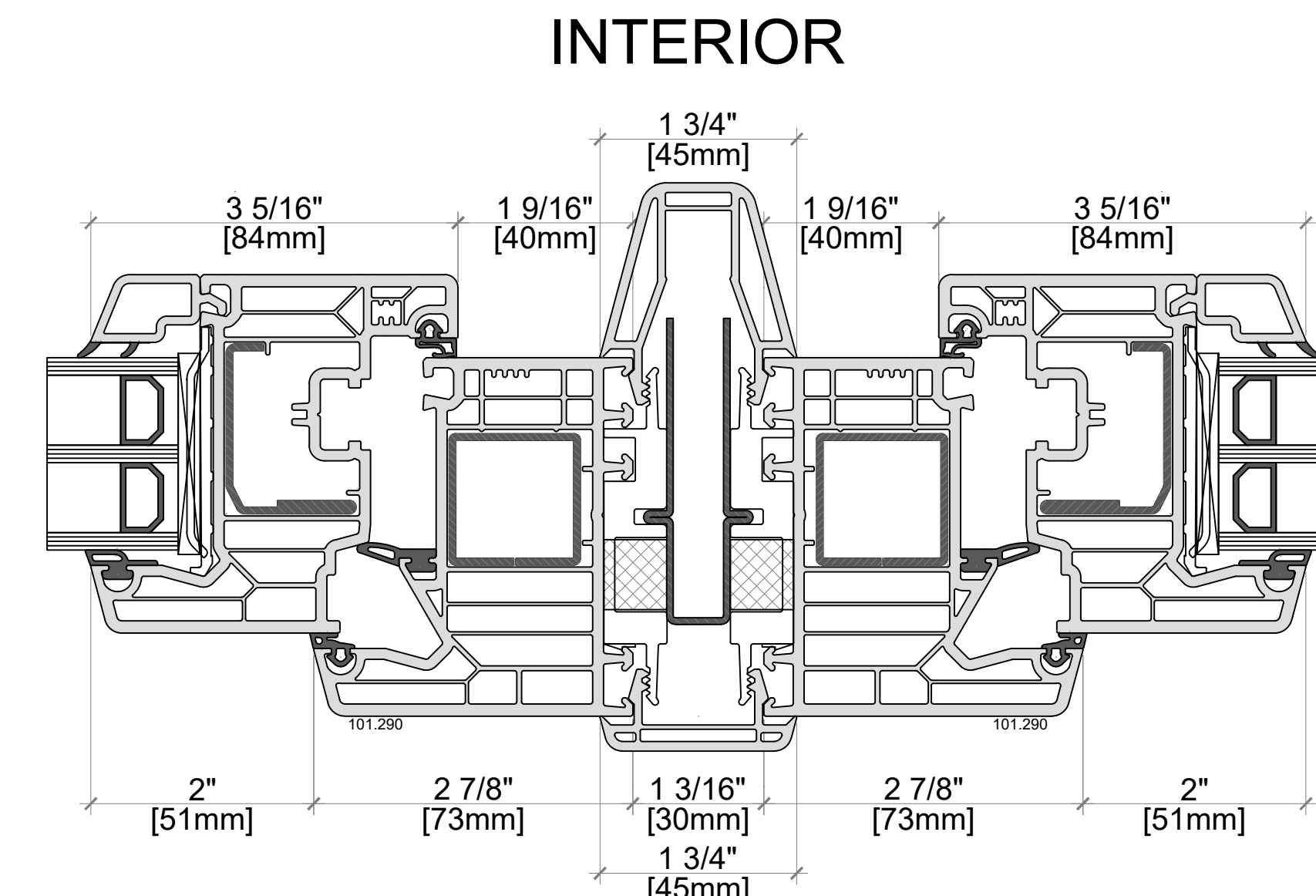
EXTERIOR

A1 COUPLING PROFILE -
 INTERIOR PROFILE: 116210
 EXTERIOR PROFILE: 116210



EXTERIOR

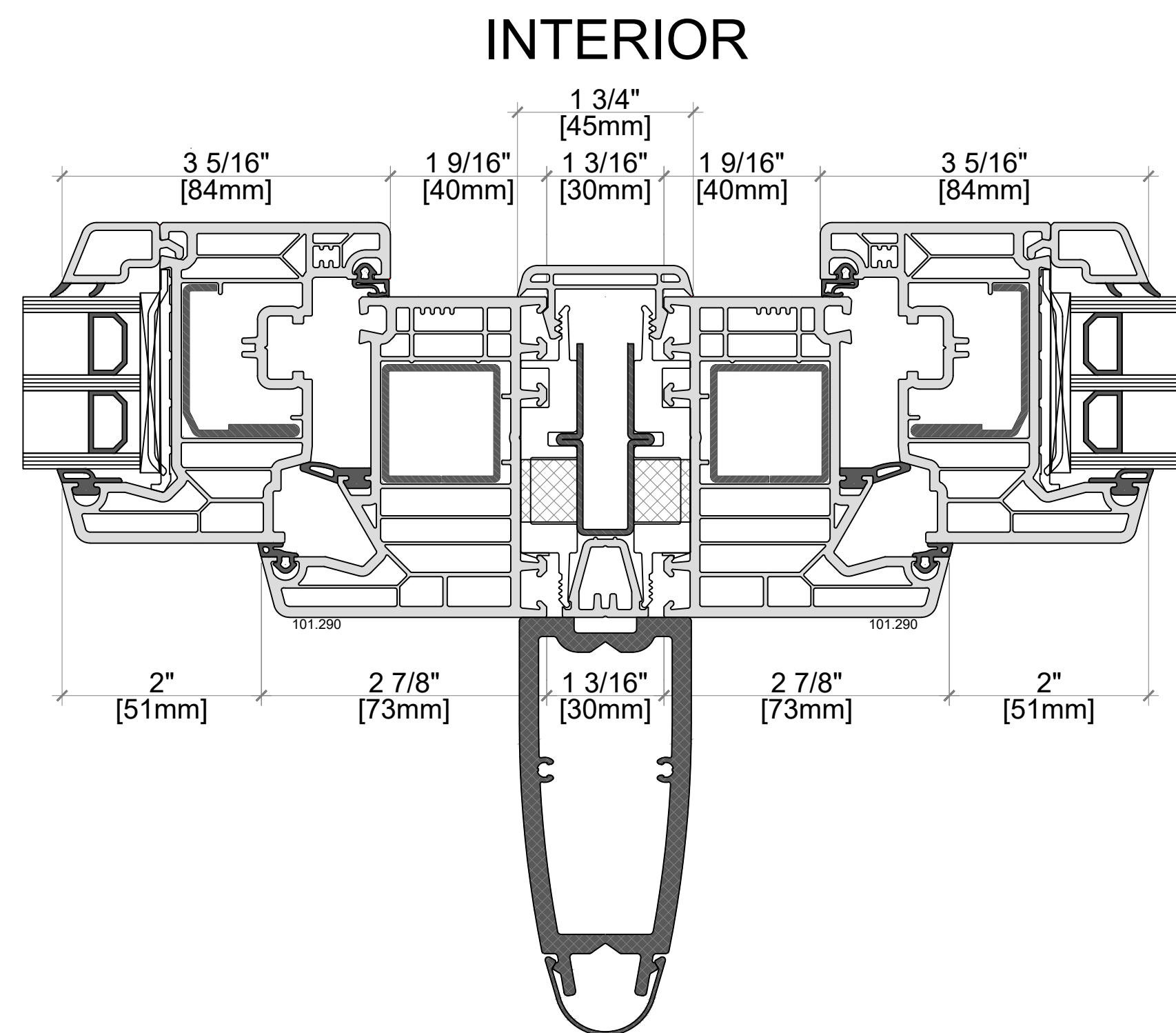
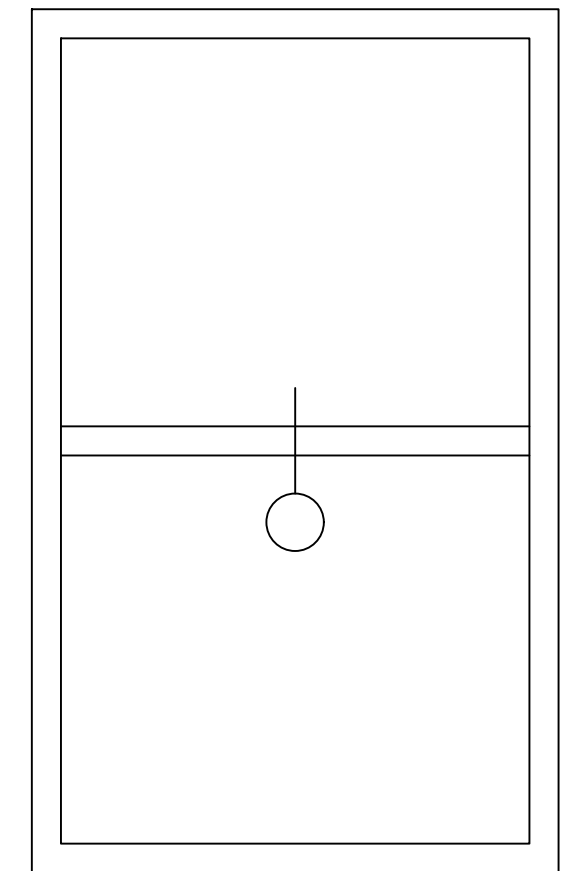
A1.2 COUPLING PROFILE -
 INTERIOR PROFILE: 116210
 EXTERIOR PROFILE: 116210



EXTERIOR

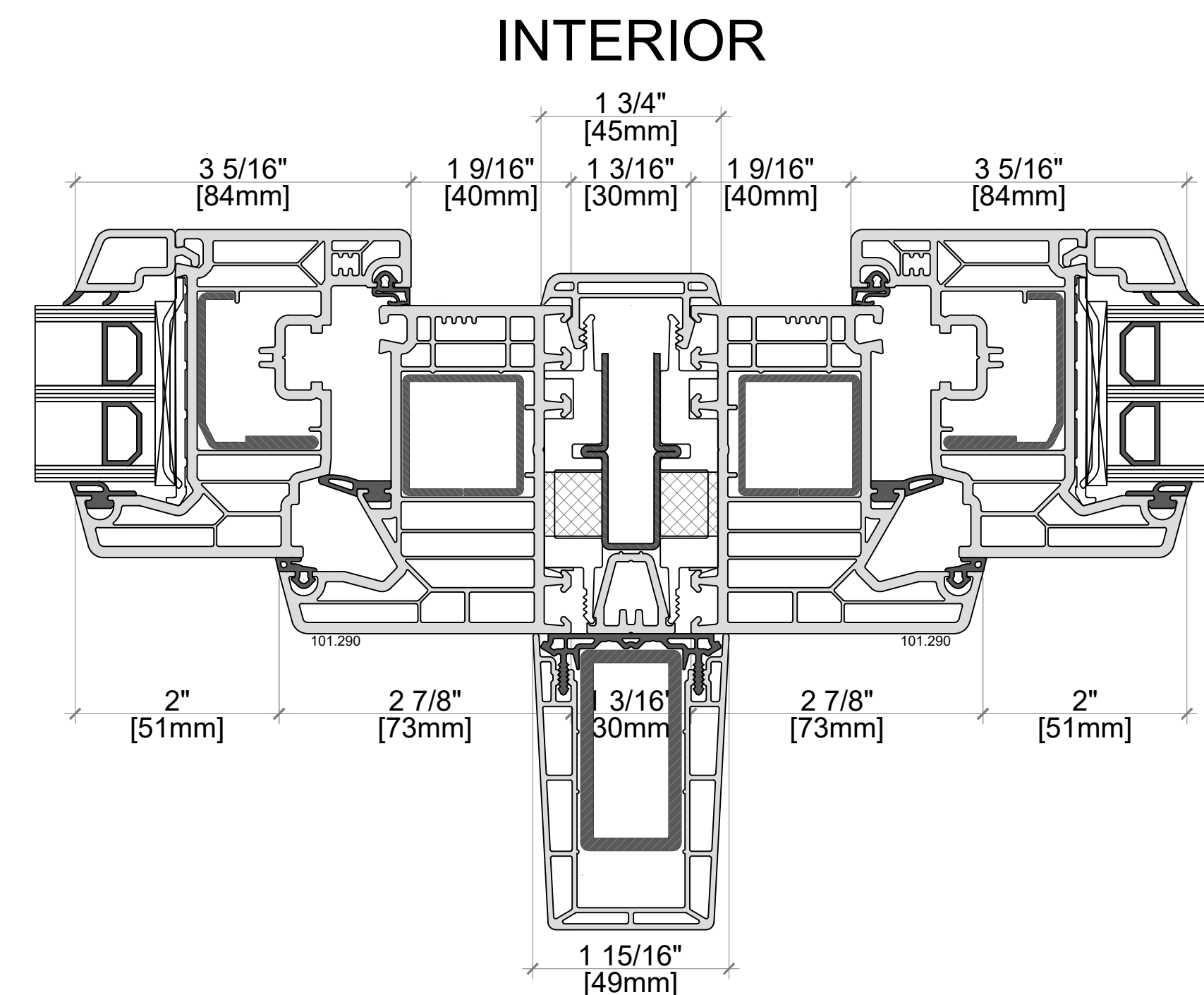
B1 COUPLING PROFILE -
 INTERIOR PROFILE: 116211
 EXTERIOR PROFILE: 116210

Elevation key:



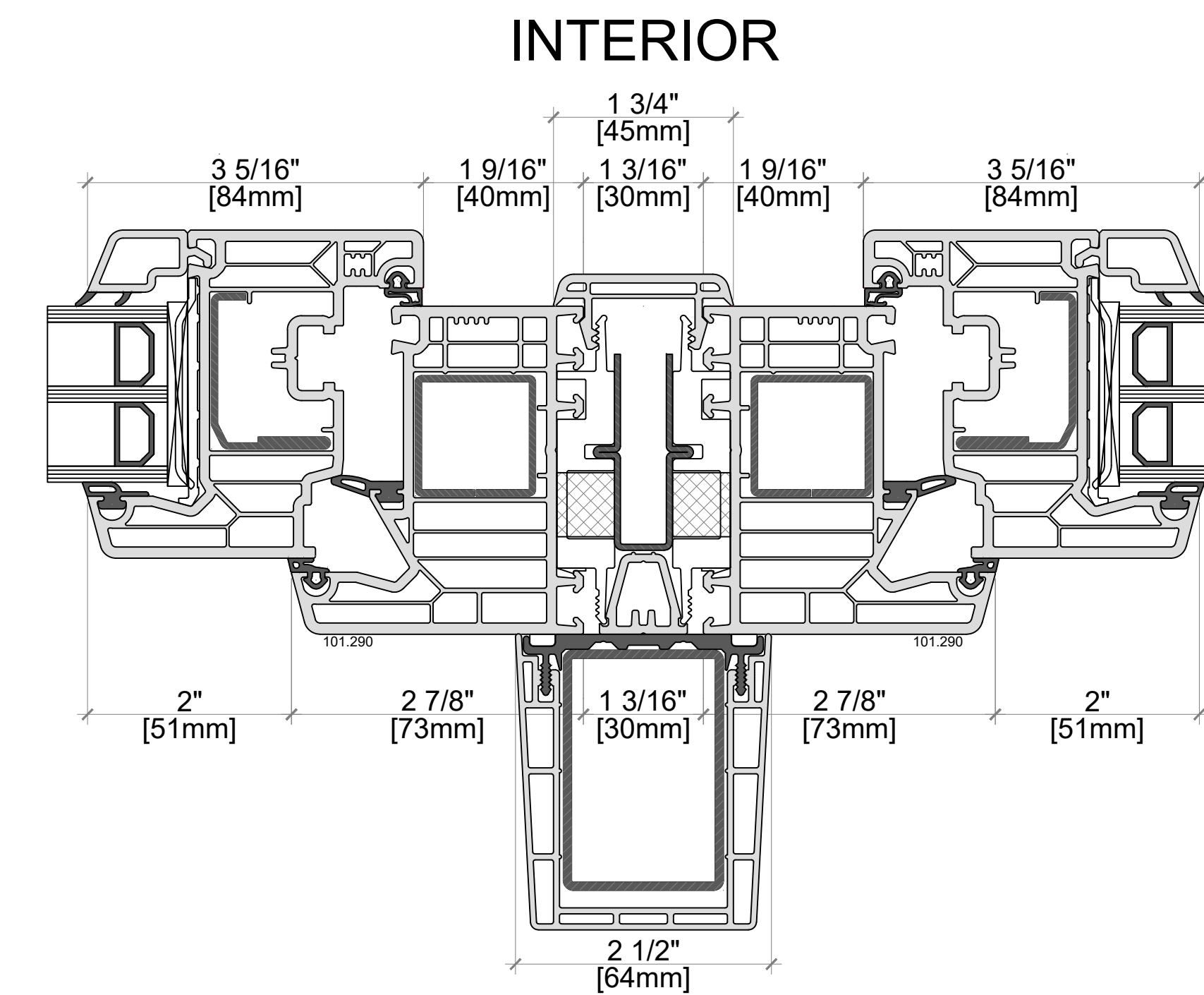
EXTERIOR

A3.1 COUPLING PROFILE -
 INTERIOR PROFILE: 116210
 EXTERIOR PROFILE: 116213



EXTERIOR

A4.1 COUPLING PROFILE -
 INTERIOR PROFILE: 116210
 EXTERIOR PROFILE: 116213



EXTERIOR

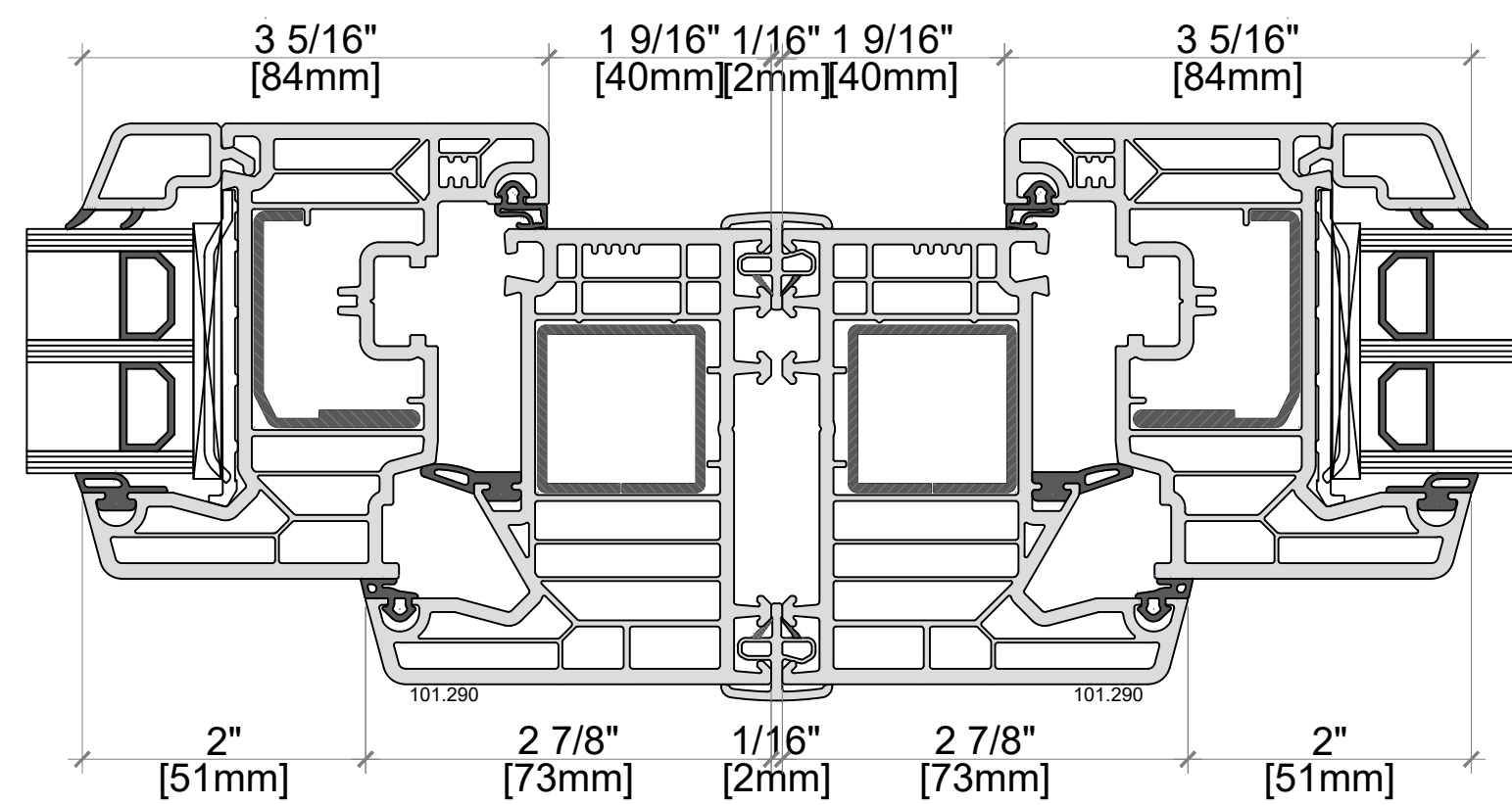
A2.2 COUPLING PROFILE -
 INTERIOR PROFILE: 116210
 EXTERIOR PROFILE: 116213

Note: Available in Double & Triple Glazed

Softline 82mm PVC Product Guide

Coupling Profiles

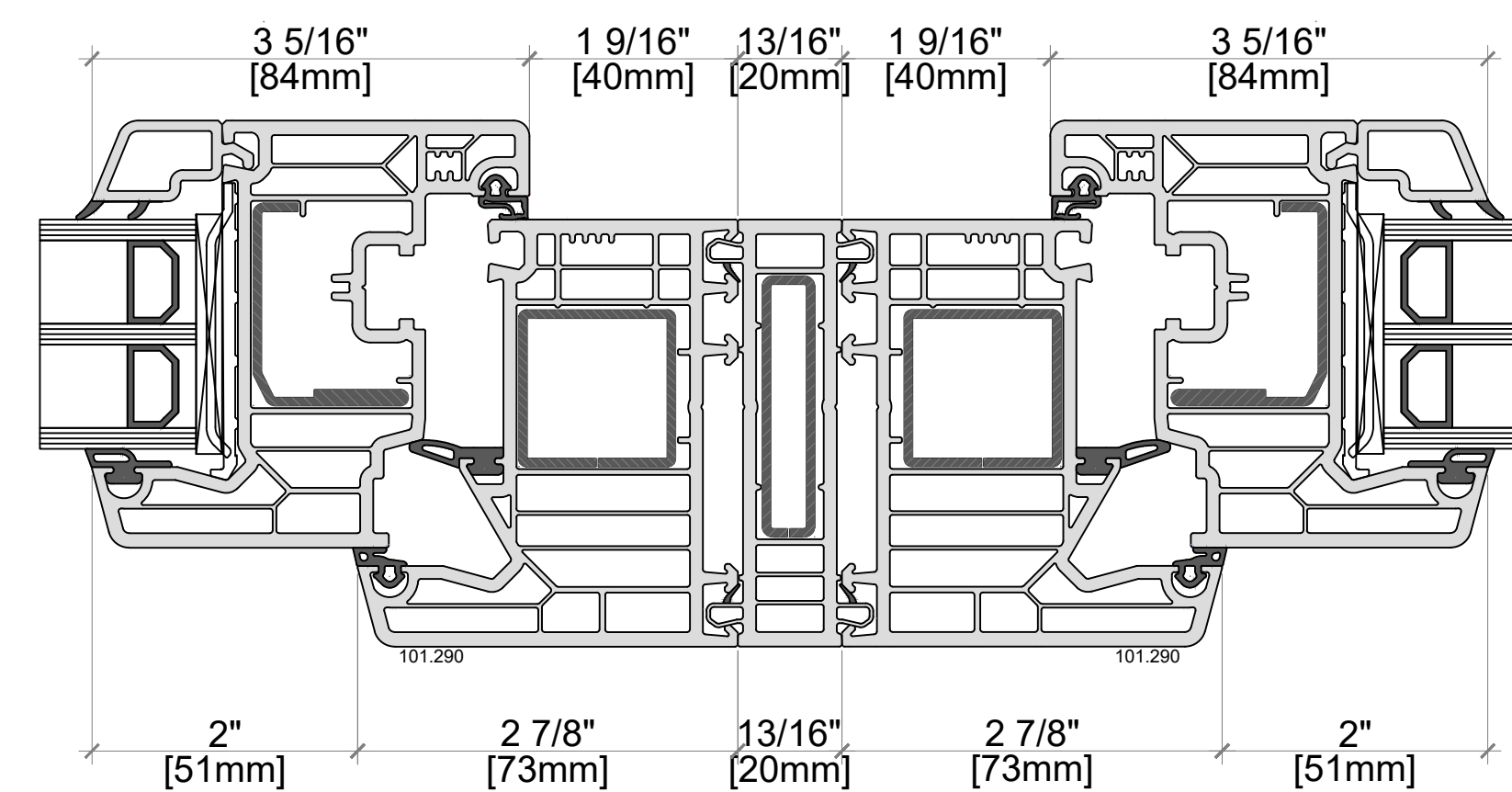
INTERIOR



EXTERIOR

COUPLING PROFILE -
116217 COUPLING PROFILE

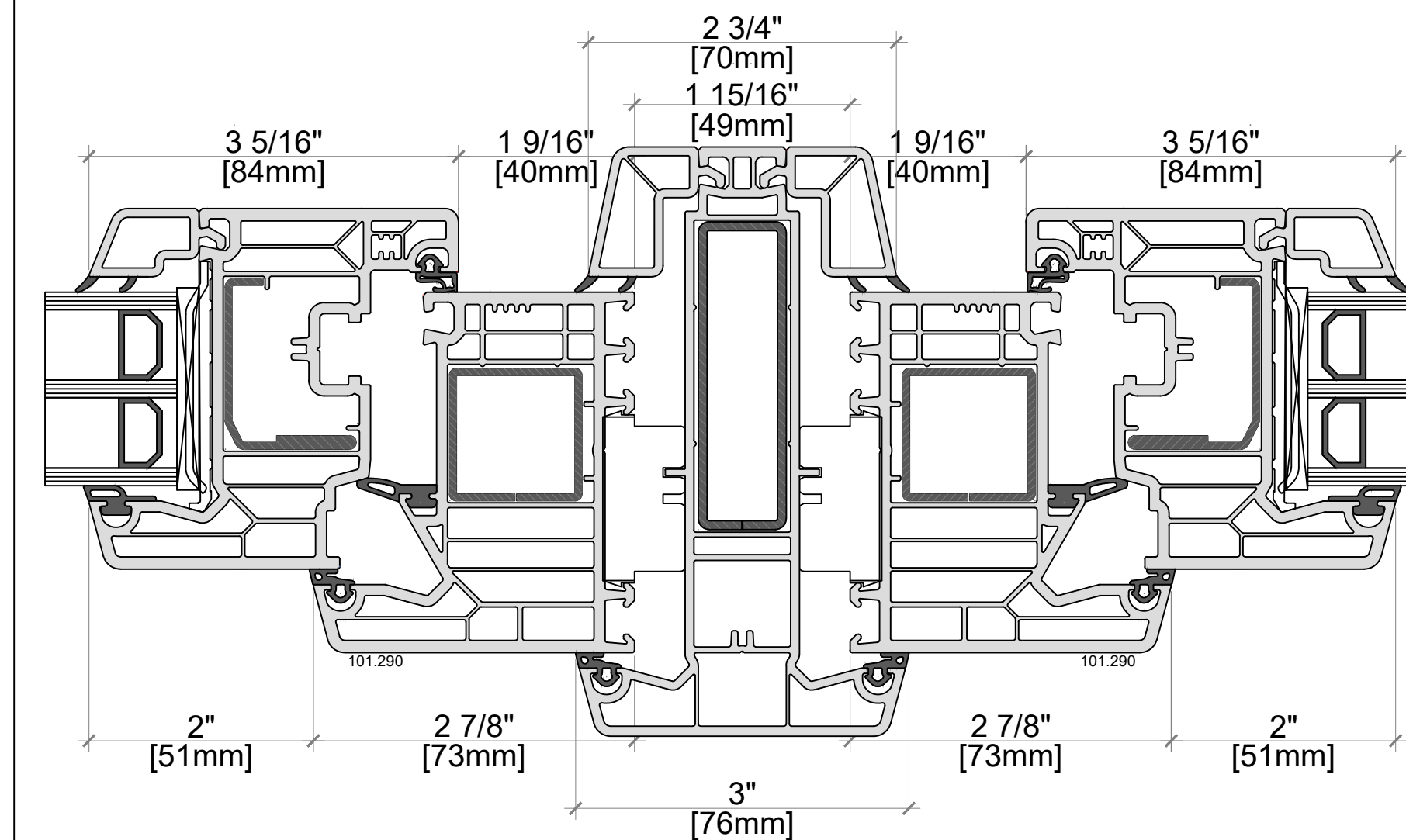
INTERIOR



EXTERIOR

COUPLING PROFILE -
116219 COUPLING PROFILE

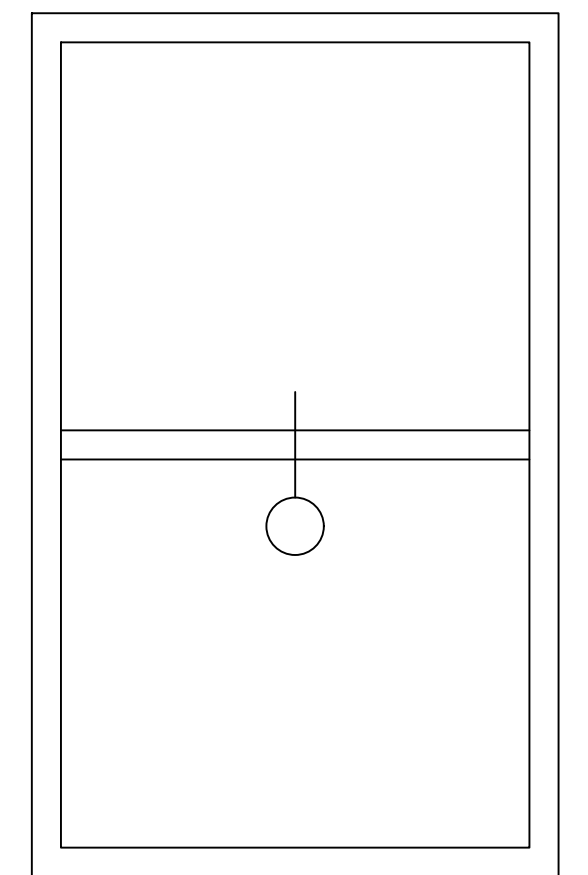
INTERIOR



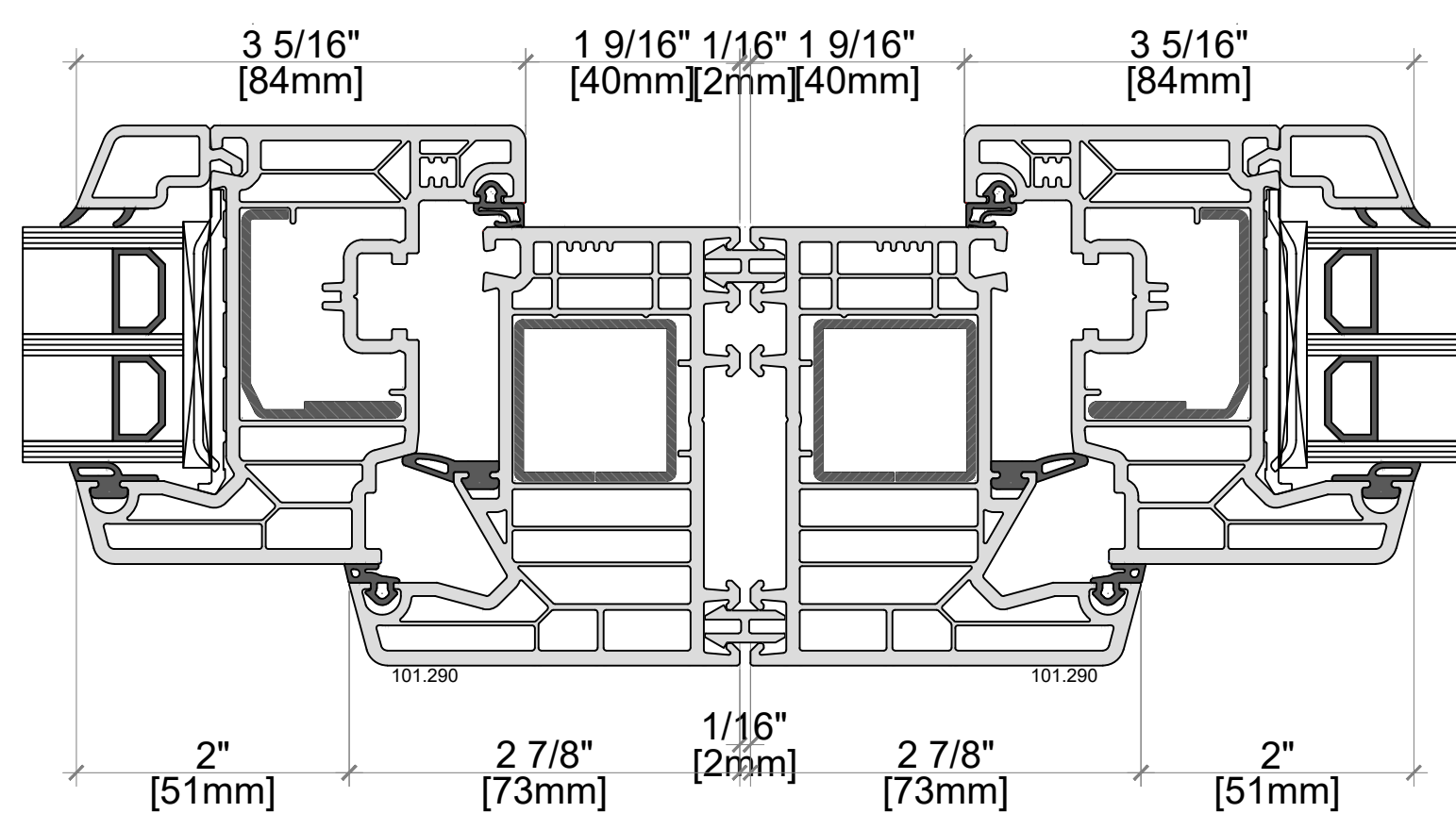
EXTERIOR

COUPLING PROFILE -
116231 COUPLING PROFILE

Elevation key:



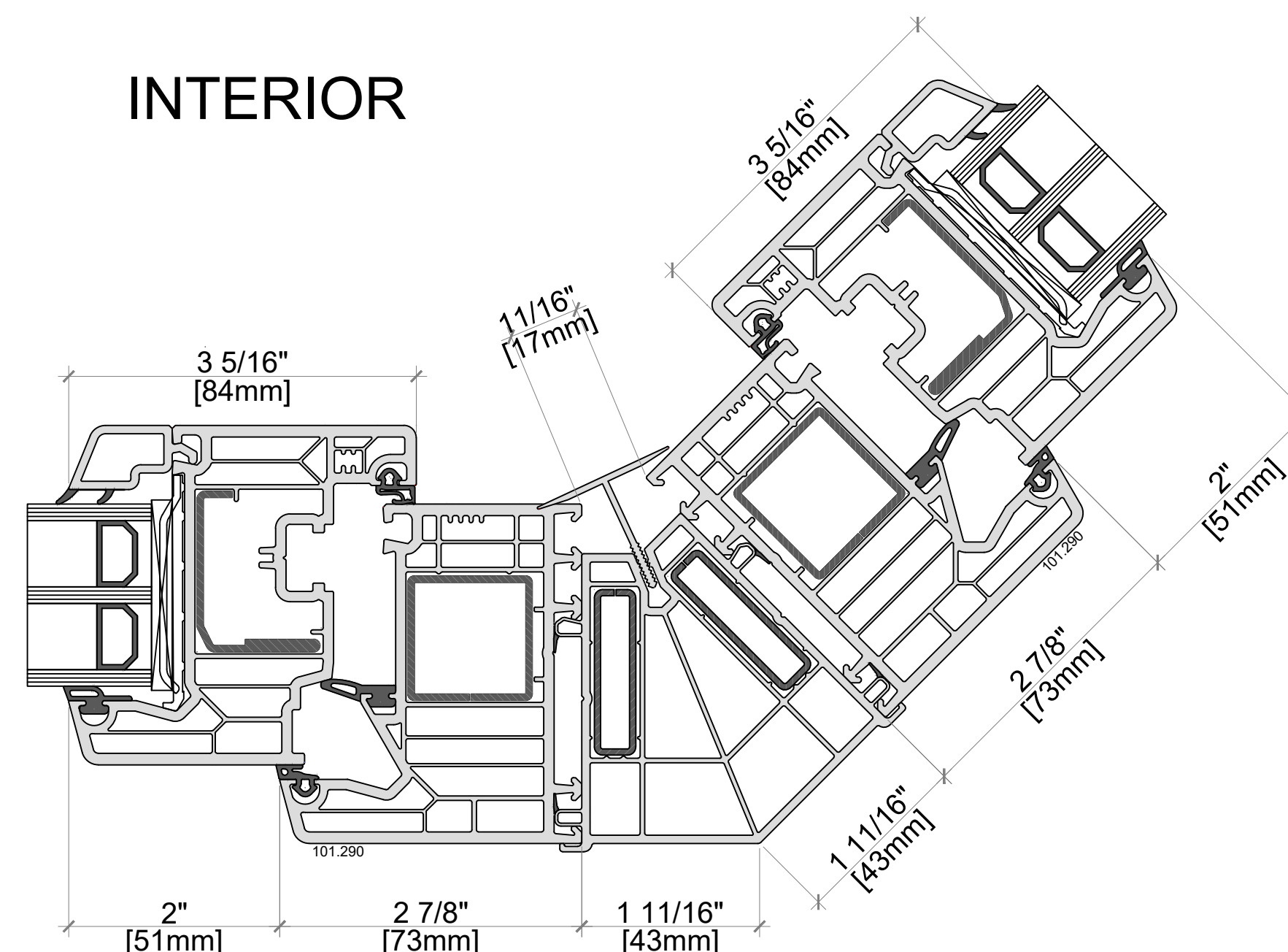
INTERIOR



EXTERIOR

COUPLING PROFILE -
116030 MINI COUPLING PROFILE

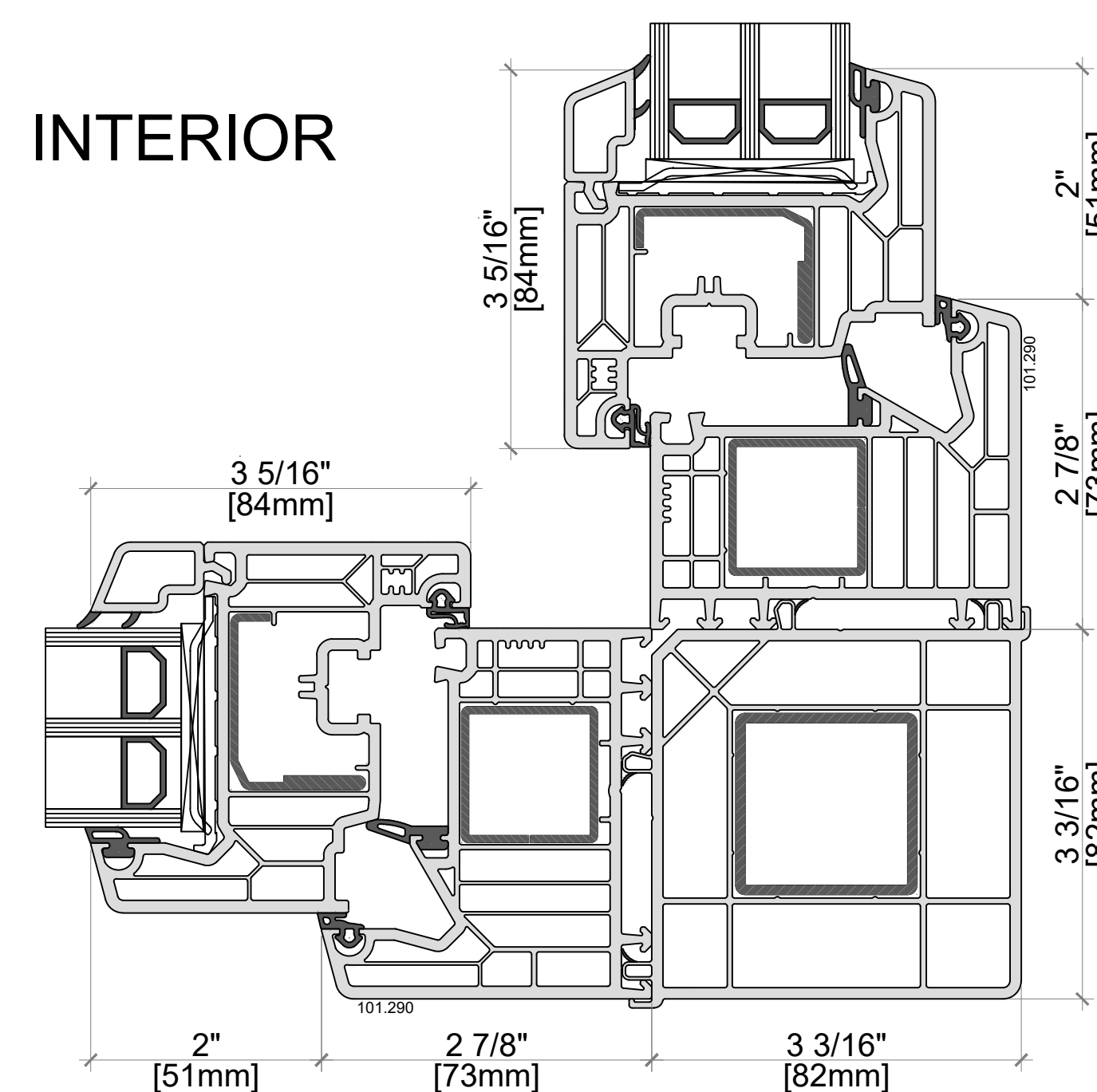
INTERIOR



EXTERIOR

COUPLING PROFILE -
116226 CORNER 135 COUPLING PROFILE

INTERIOR



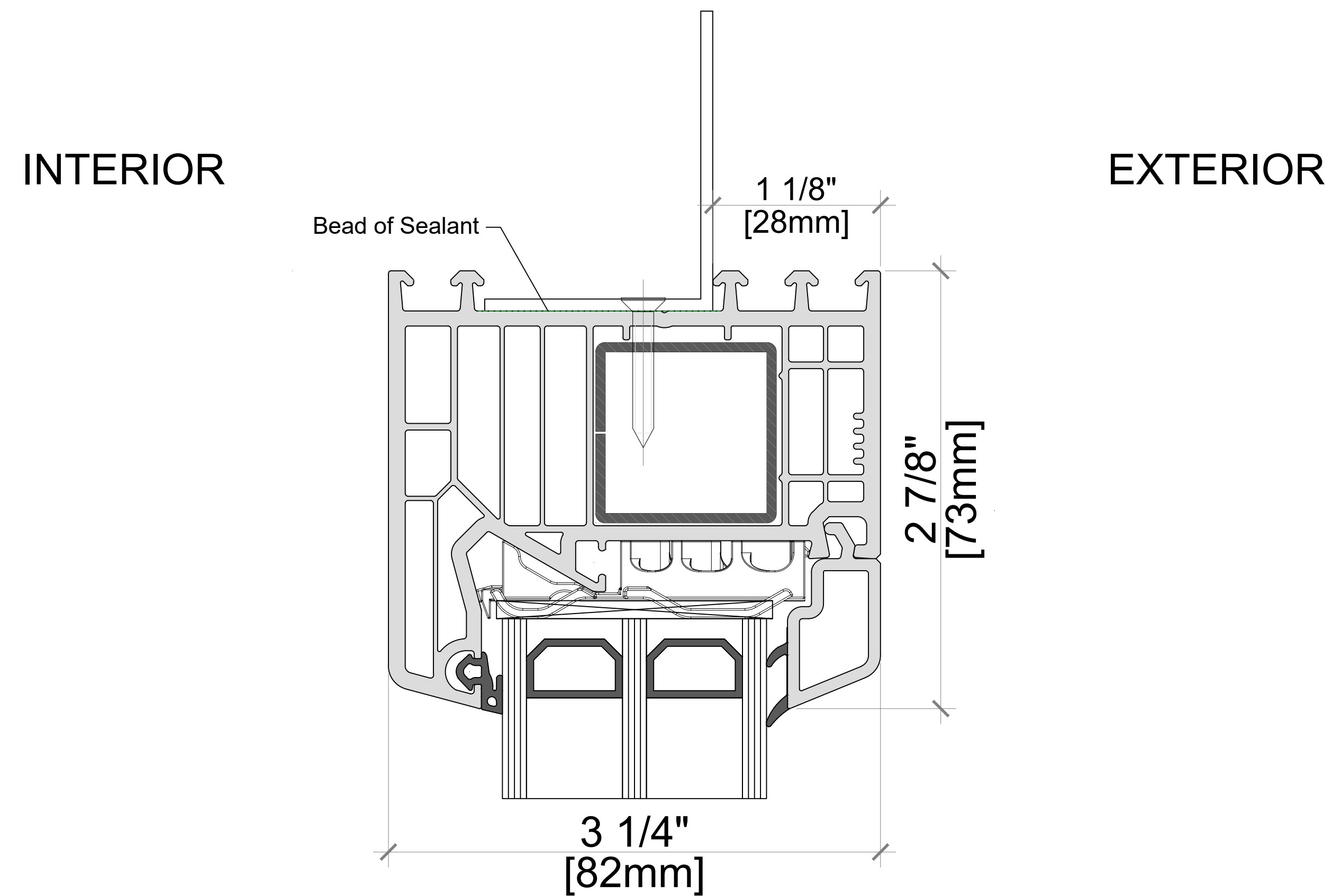
EXTERIOR

COUPLING PROFILE -
116229 CORNER 90 COUPLING PROFILE

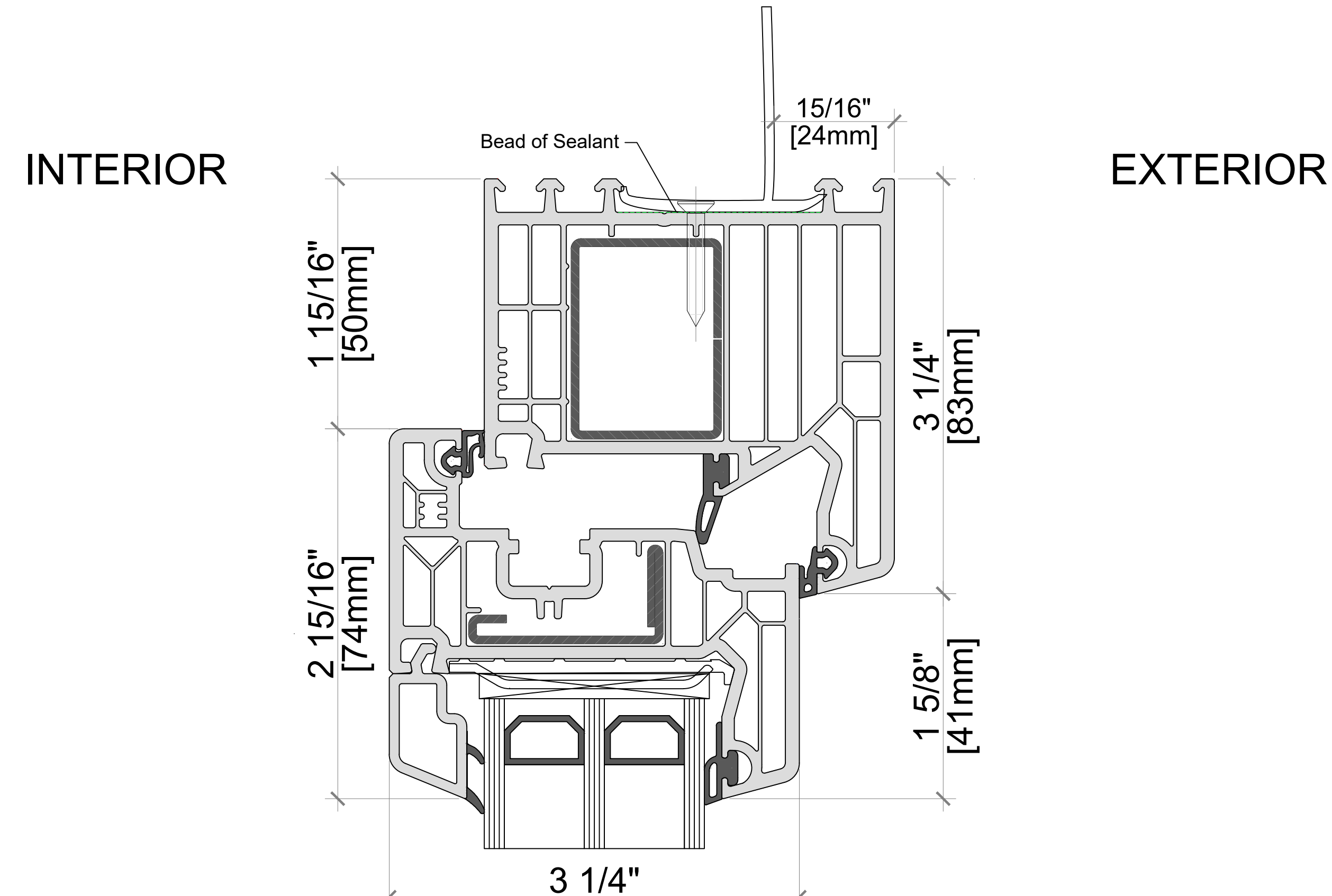
Note: Available in Double & Triple Glazed

Softline 82mm PVC Product Guide

Nail Flange

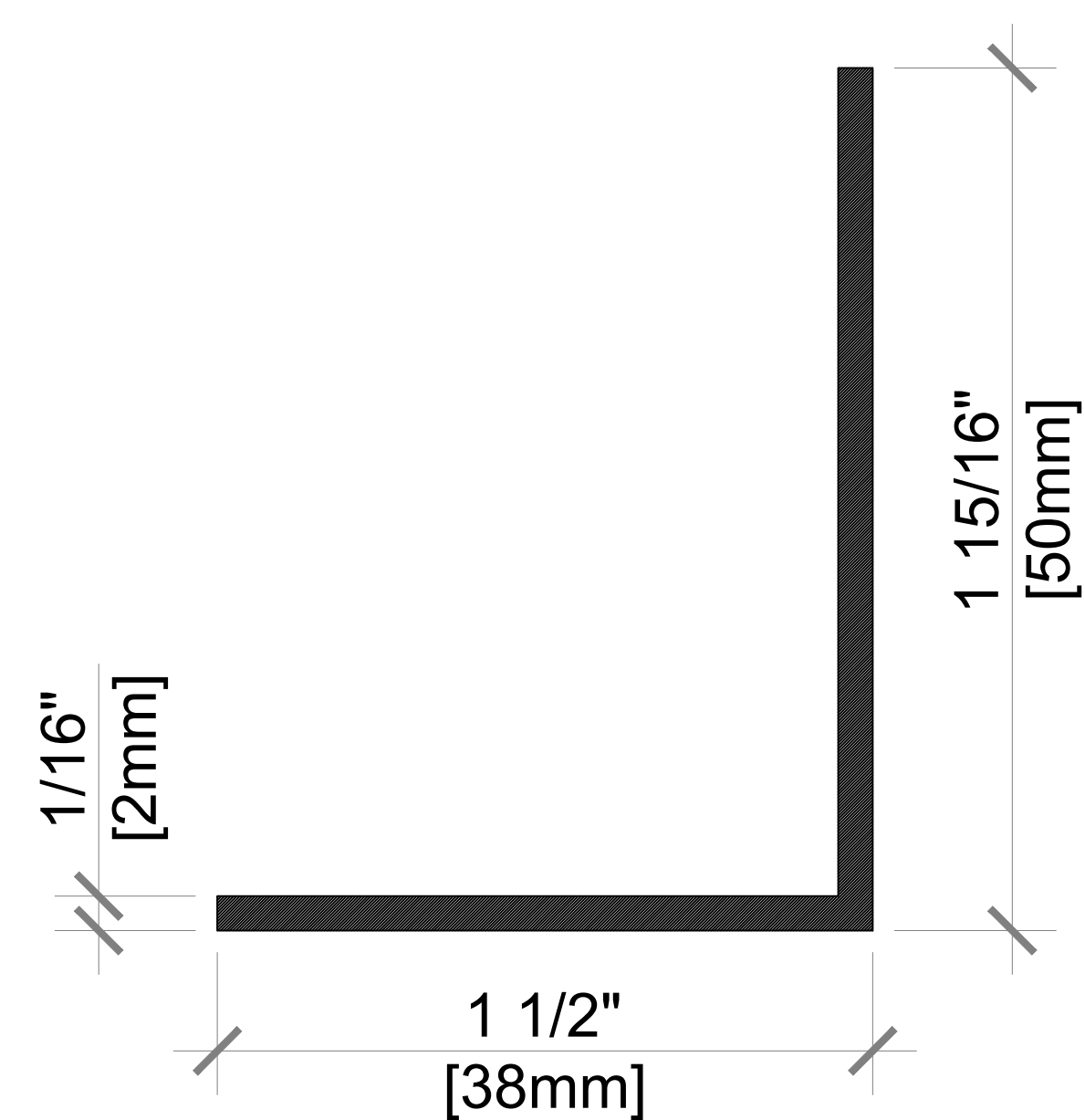
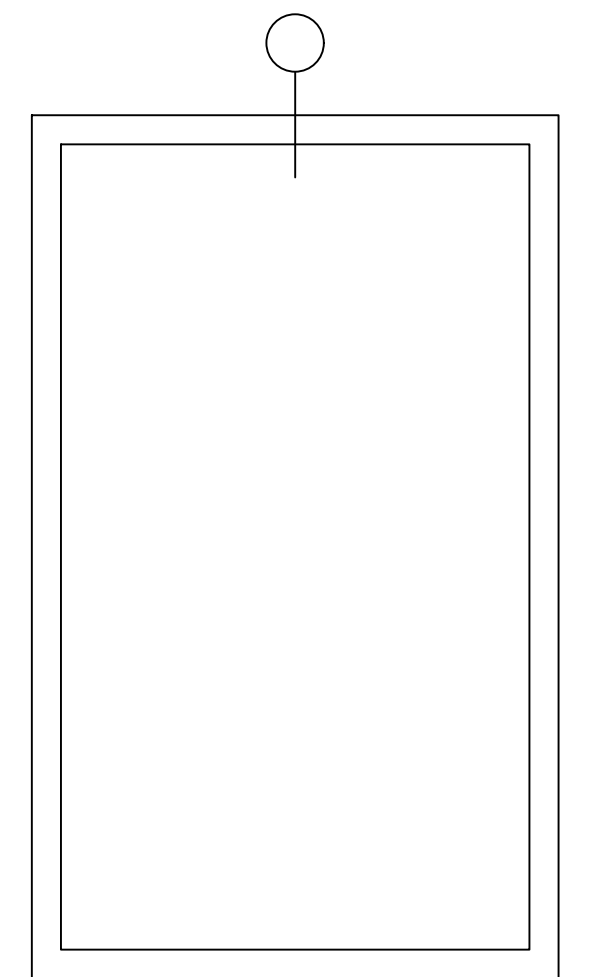


82mm FIXED PROFILE WITH ALU FLANGE

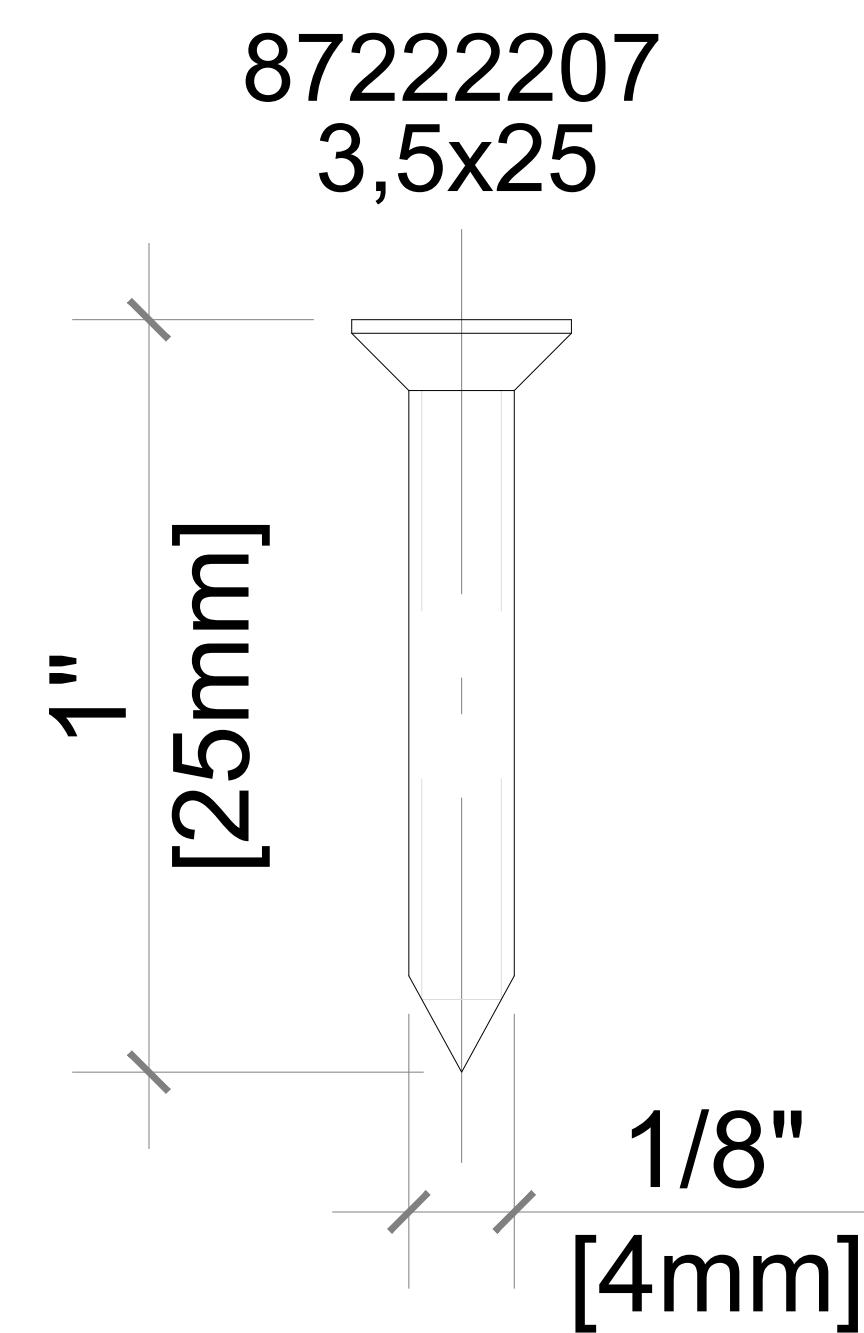


82mm OPERABLE WINDOW WITH PVC FLANGE

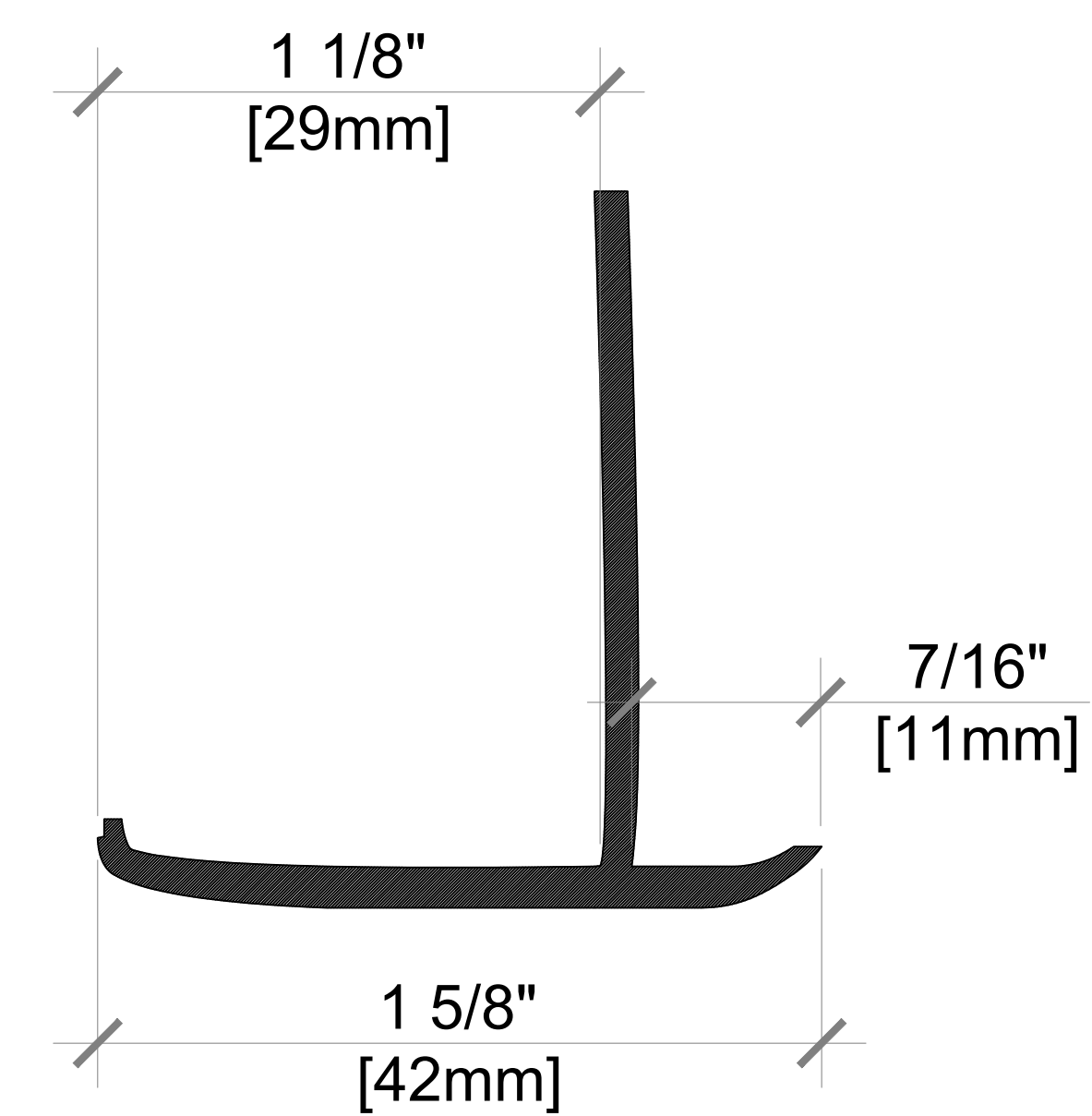
Elevation key:



ALU FLANGE



SCREW



PVC FLANGE

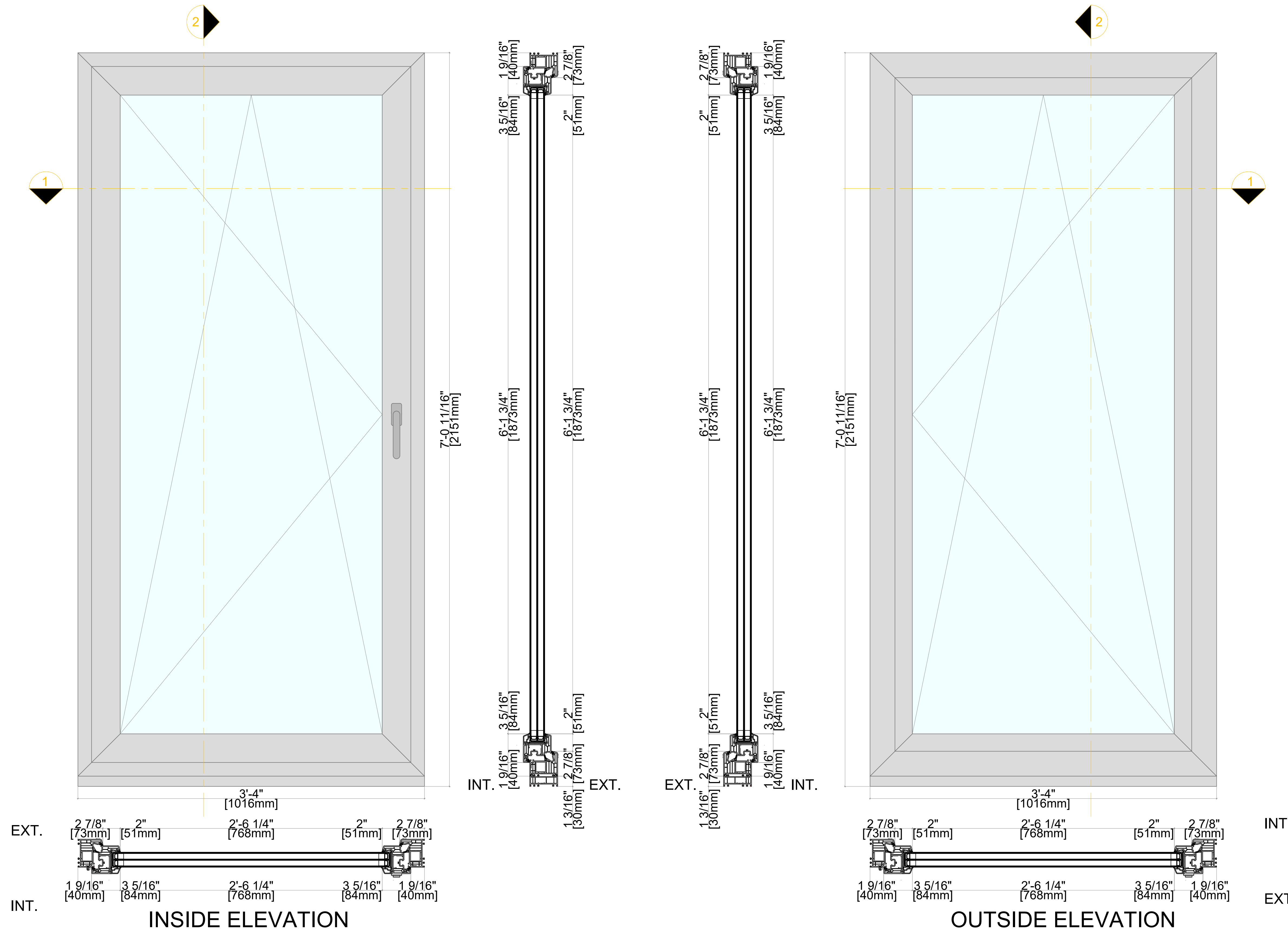
Note: Available in Double & Triple Glazed

Softline 82mm PVC Product Guide

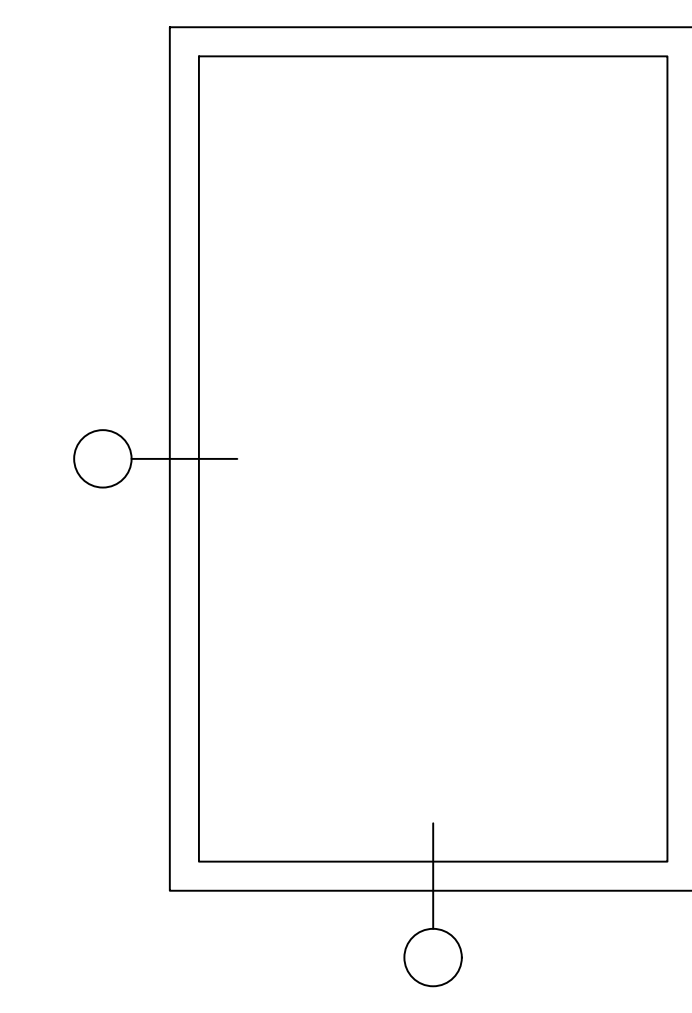
Standard 82mm Profile; Inswing Tilt & Turn Operable Sash

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed
Note: 30mm Sub Sill is Standard but Not Required

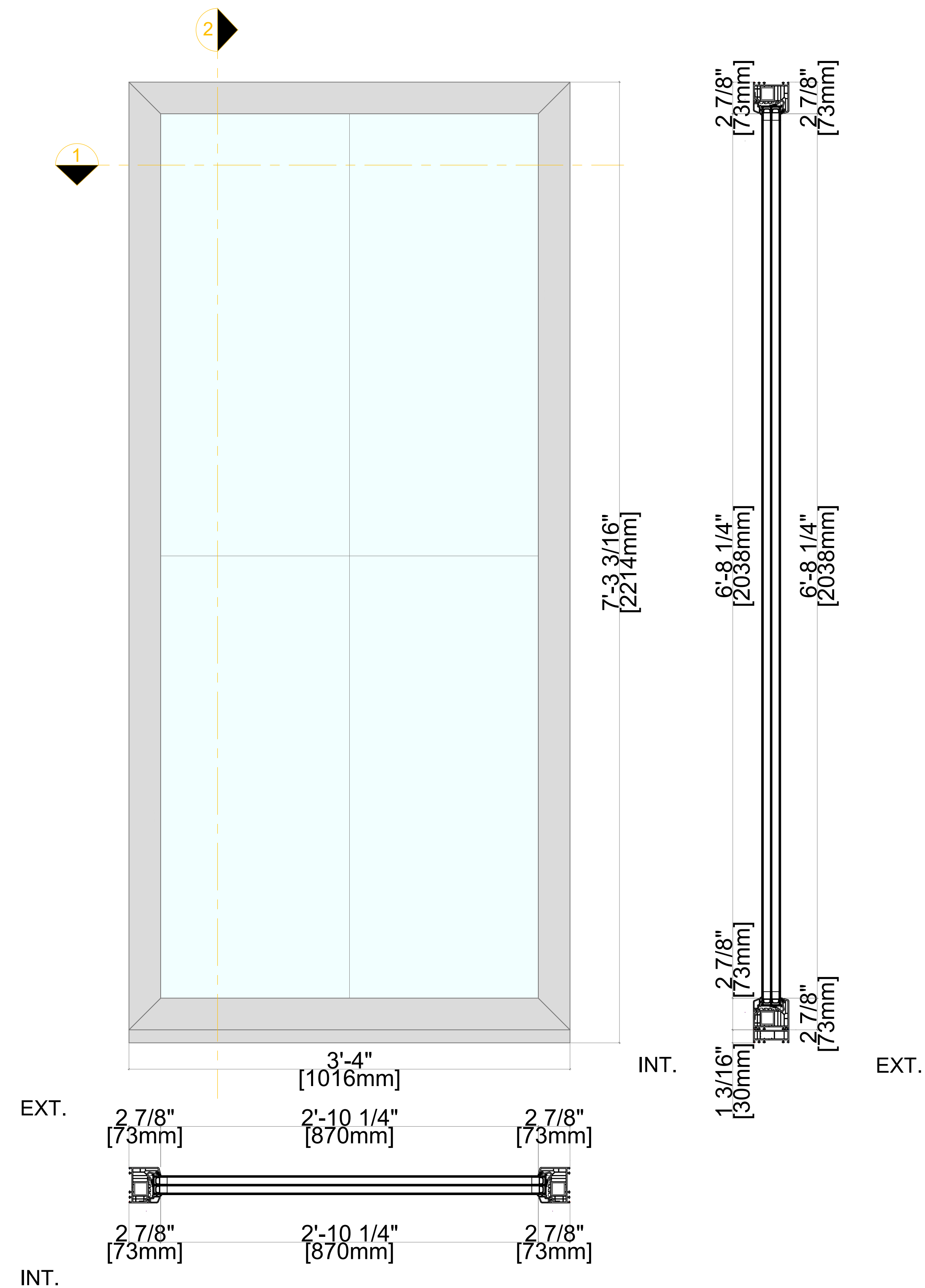
STANDARD; INSWING TILT & TURN OPERABLE SASH
 FRAME: 101290 FRAME 73mm
 SASH: 103341 SASH 84mm
 SUB SILL: 114041 SUB SILL 30mm

Softline 82mm PVC Product Guide

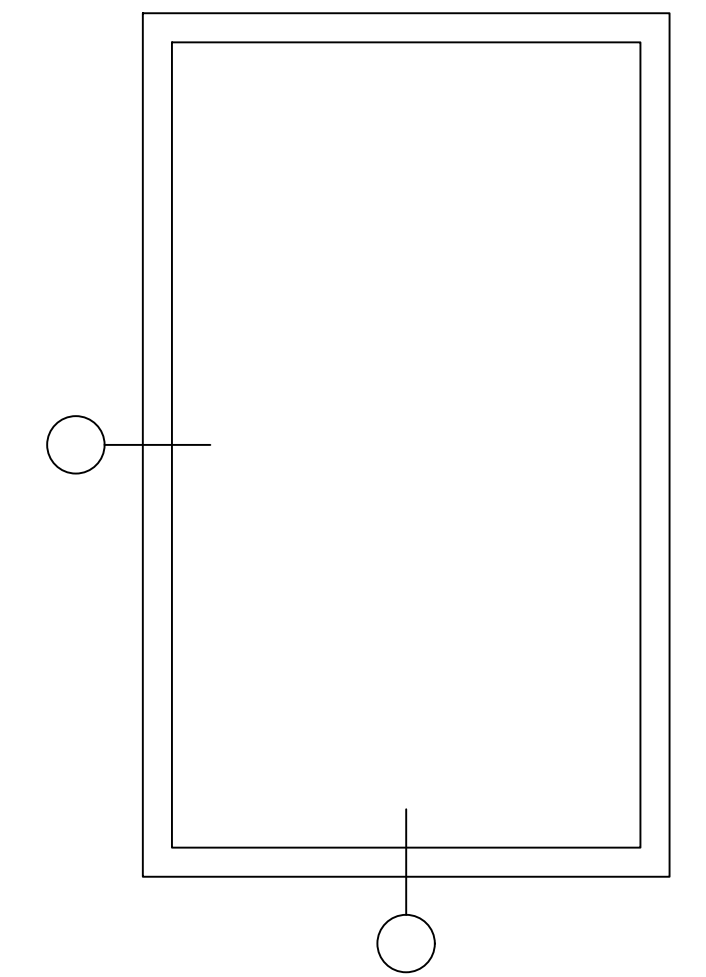
82mm Profile; Fixed in Frame

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed

Note: 30mm Sub Sill is Standard but Not Required

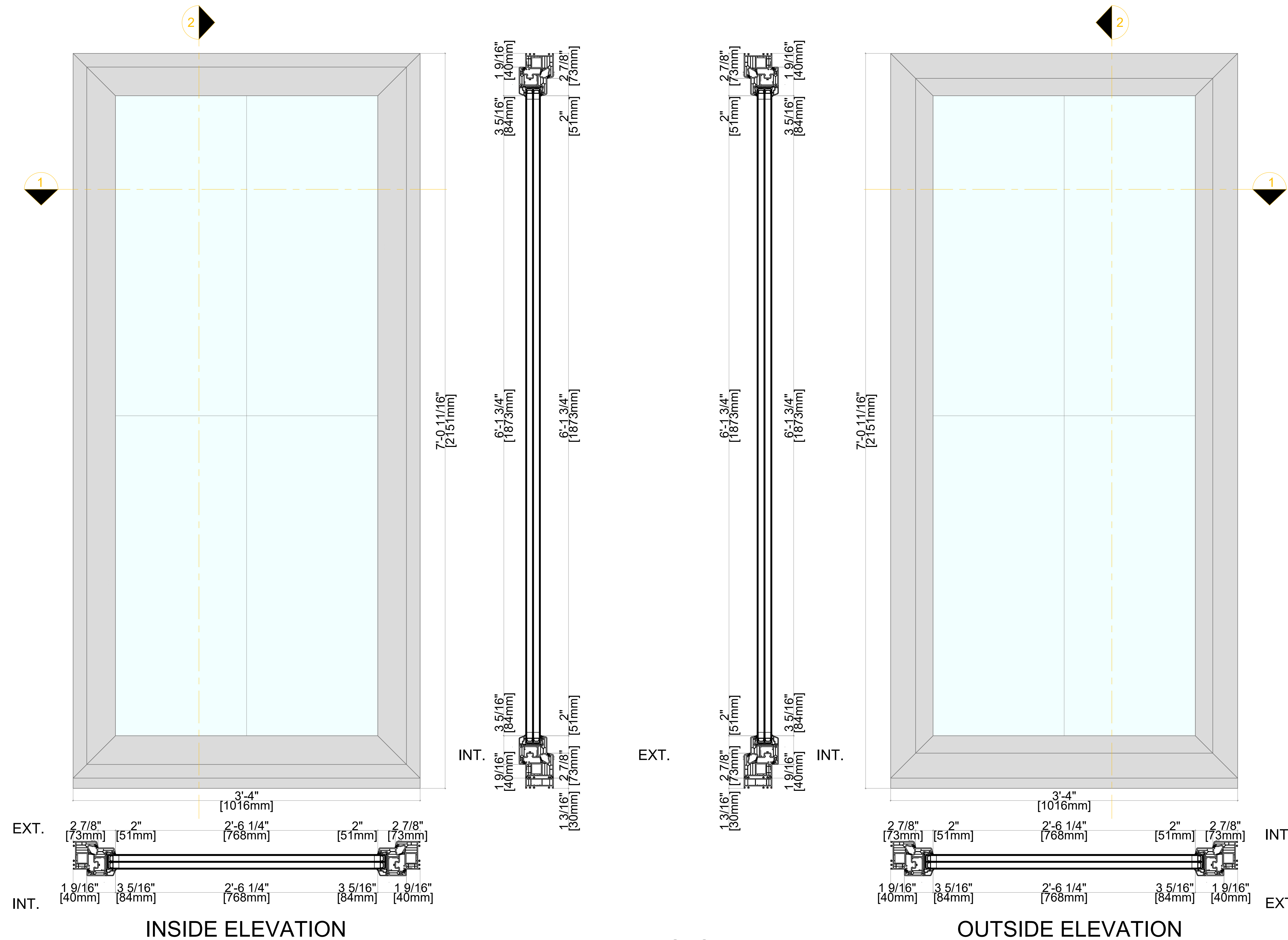
FIXED IN FRAME
 FRAME: 101290 FRAME 73mm
 SUB SILL: 114041 SUB SILL 30mm

Softline 82mm PVC Product Guide

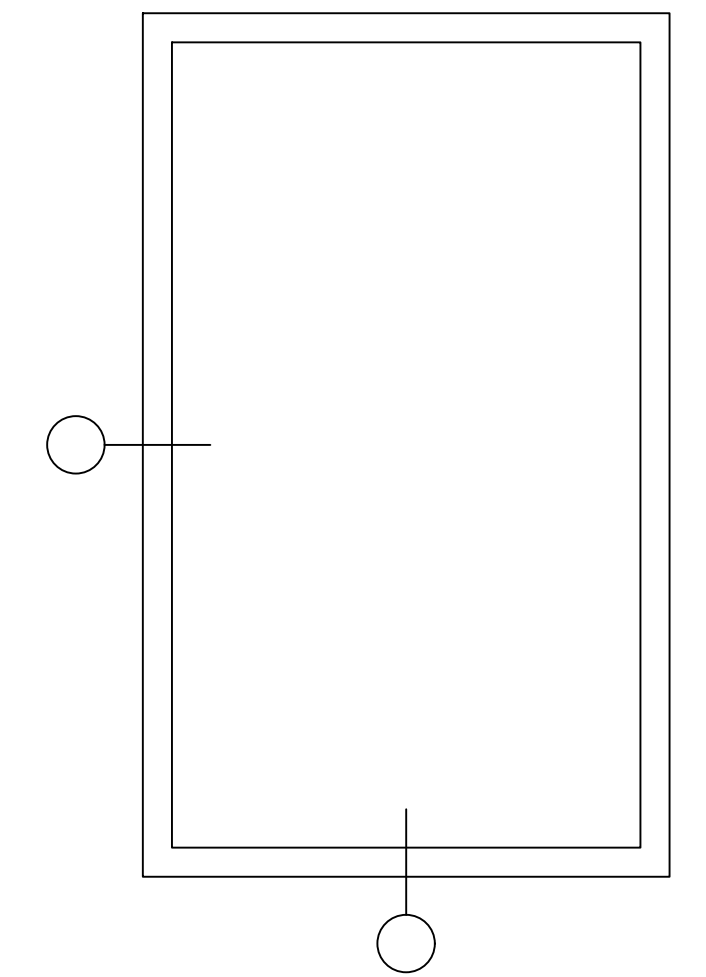
82mm Profile; Fixed in Sash

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed

Note: 30mm Sub Sill is Standard but Not Required

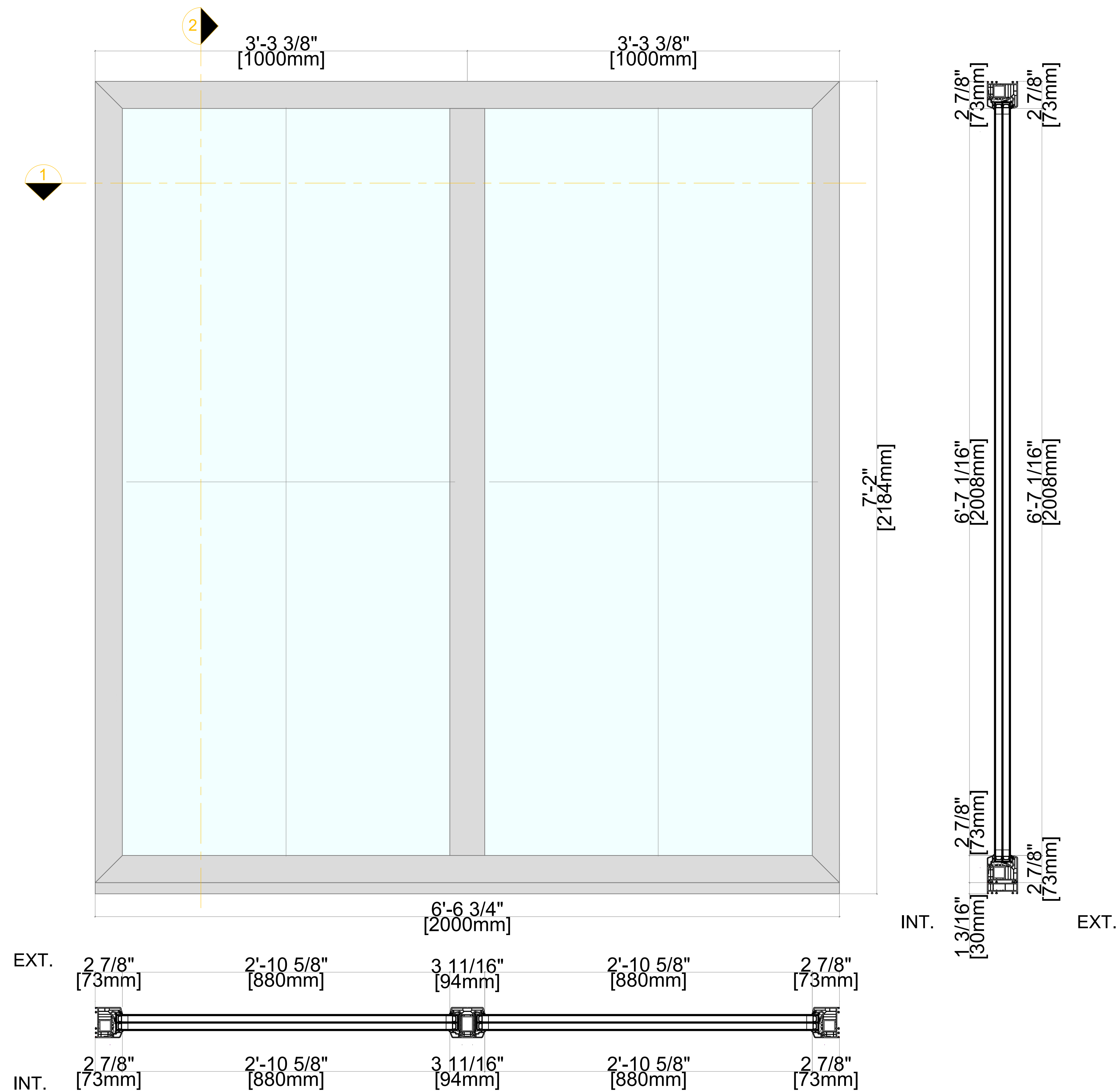
FIXED IN SASH
 FRAME: 101290 FRAME 73mm
 SASH: 103341 SASH 84mm
 SUB SILL: 114041 SUB SILL 30mm

Softline 82mm PVC Product Guide

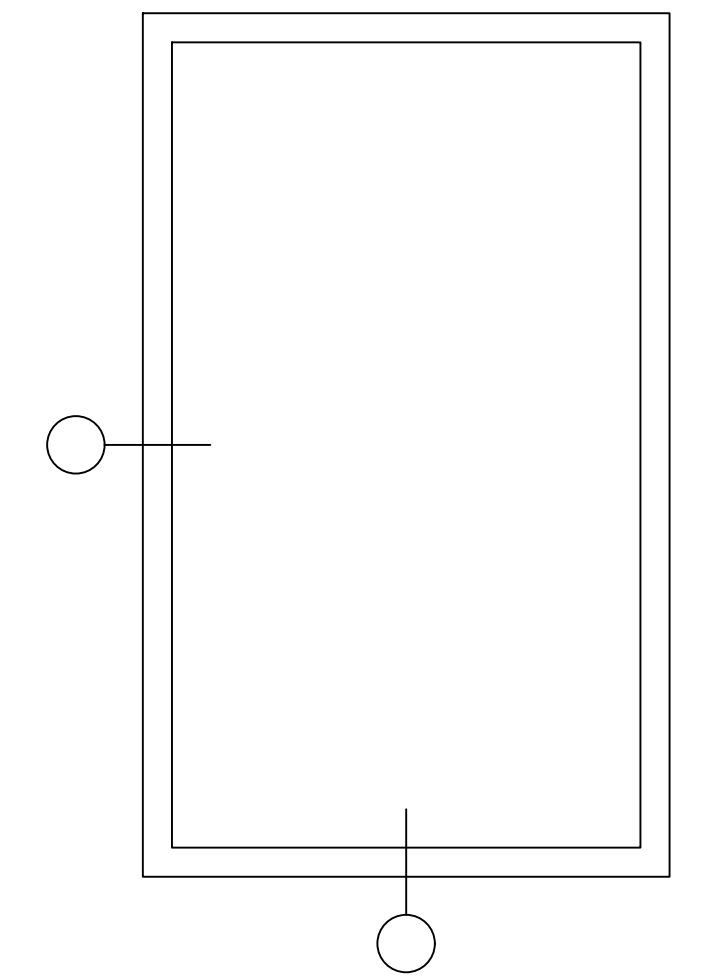
82mm Profile; Fixed in Frame Side by Side

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed

Note: 30mm Sub Sill is Standard but Not Required

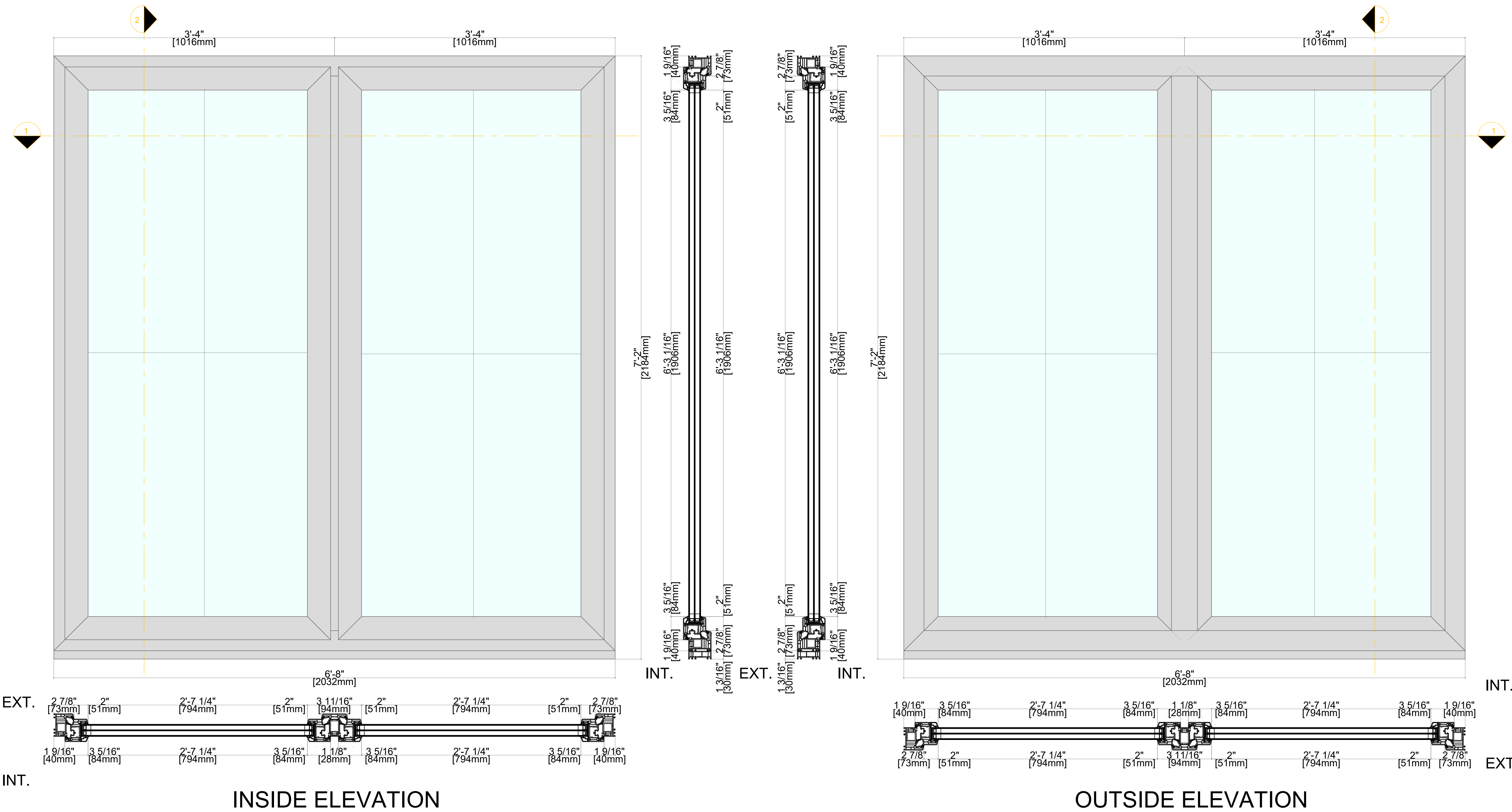
FIXED IN FRAME SIDE BY SIDE
 FRAME: 101290 FRAME 73mm
 MULLION: 102310 MULLION 94mm
 SUB SILL: 114041 SUB SILL 30mm

Softline 82mm PVC Product Guide

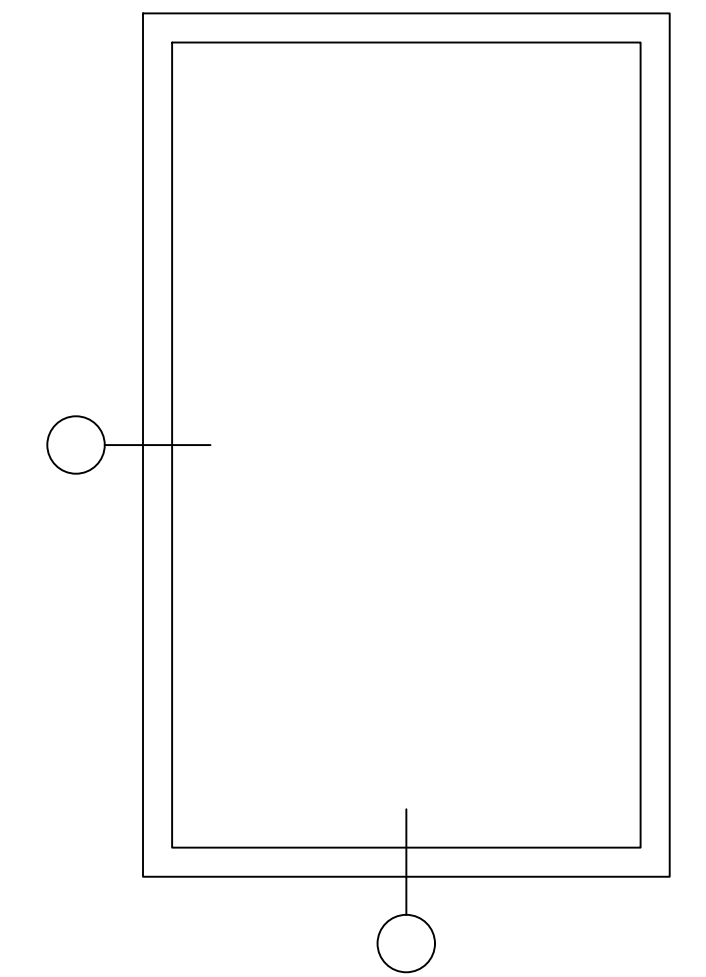
82mm Profile; Fixed in Sash Side by Side

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed
Note: 30mm Sub Sill is Standard but Not Required

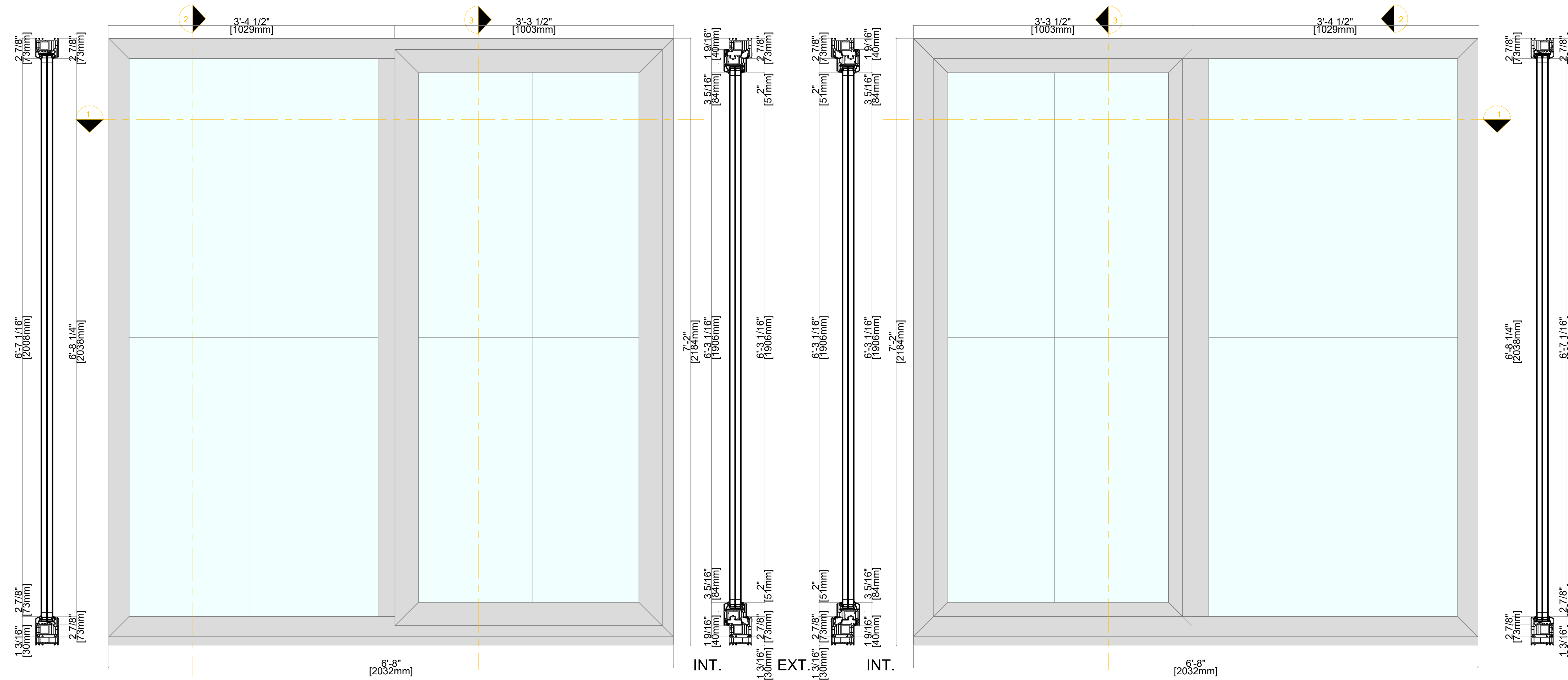
FIXED IN SASH SIDE BY SIDE
 FRAME: 101290 FRAME 73mm
 SASH: 103341 SASH 84mm
 SUB SILL: 114041 SUB SILL 30mm
 MULLION: 102310 MULLION 94mm

Softline 82mm PVC Product Guide

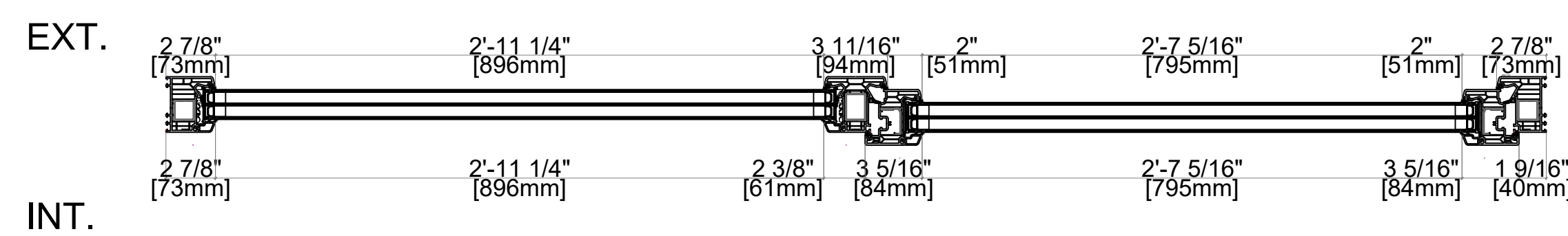
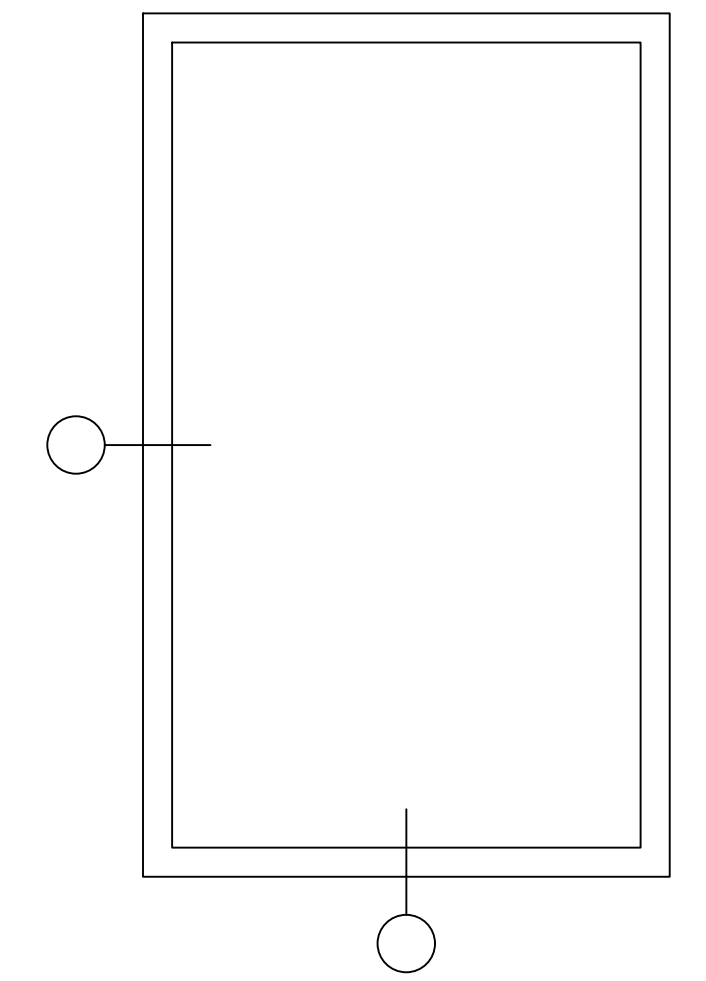
82mm Profile; Fixed in Frame & Fixed in Sash

A M B E R L I N E

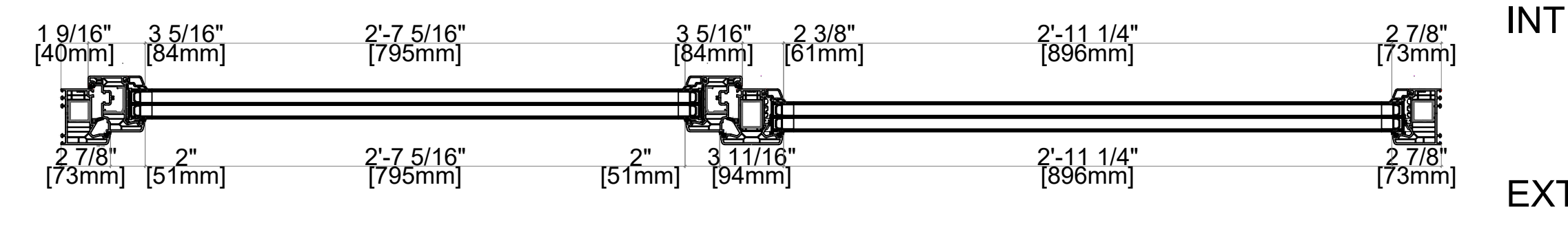
HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



INSIDE ELEVATION



OUTSIDE ELEVATION

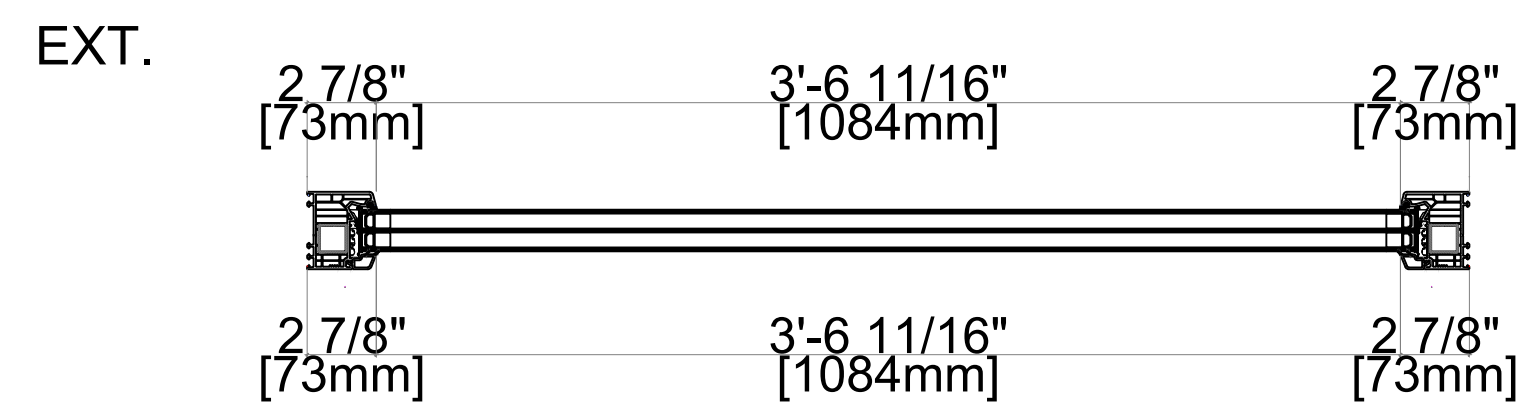
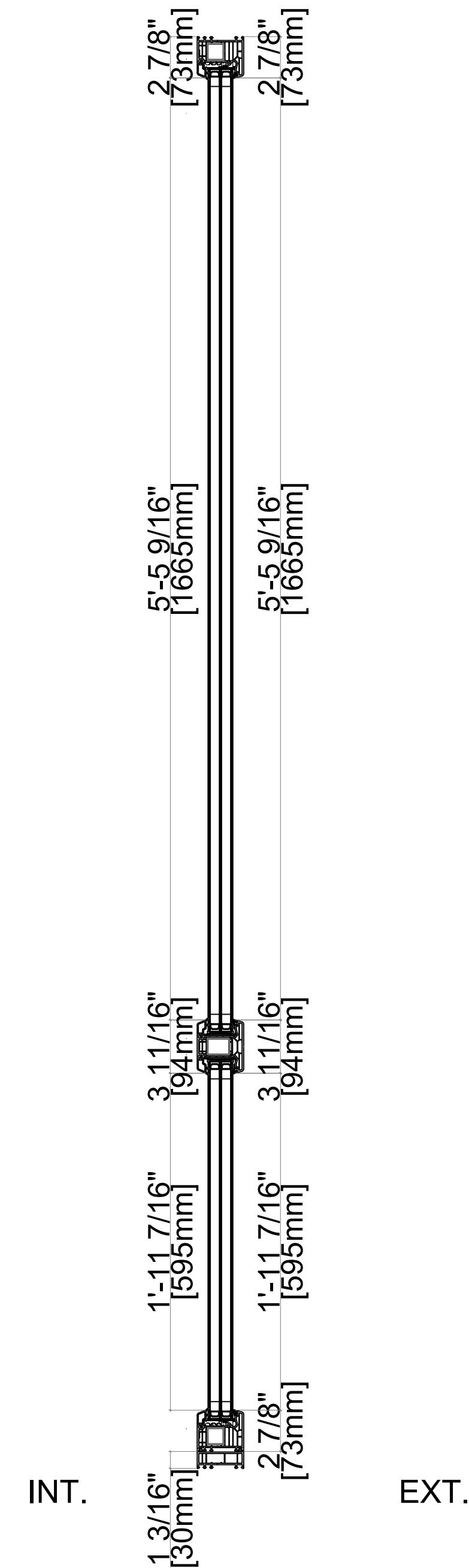
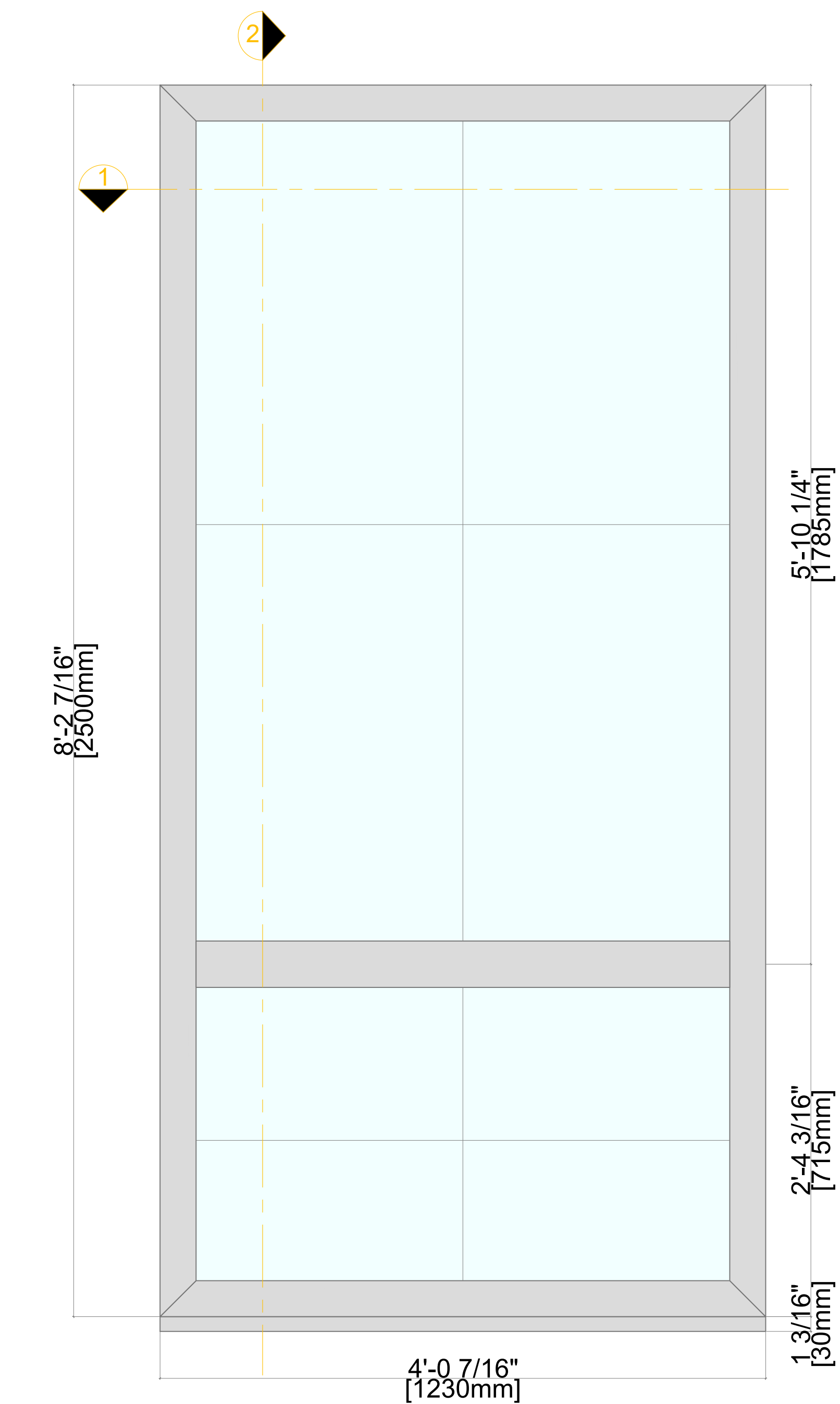
FIXED IN FRAME & FIXED IN SASH
 FRAME: 101290 FRAME 73mm
 SASH: 103341 SASH 84mm
 SUB SILL: 114041 SUB SILL 30mm
 MULLION: 102310 MULLION 94mm

Note: Available in Double & Triple Glazed

Note: 30mm Sub Sill is Standard but Not Required

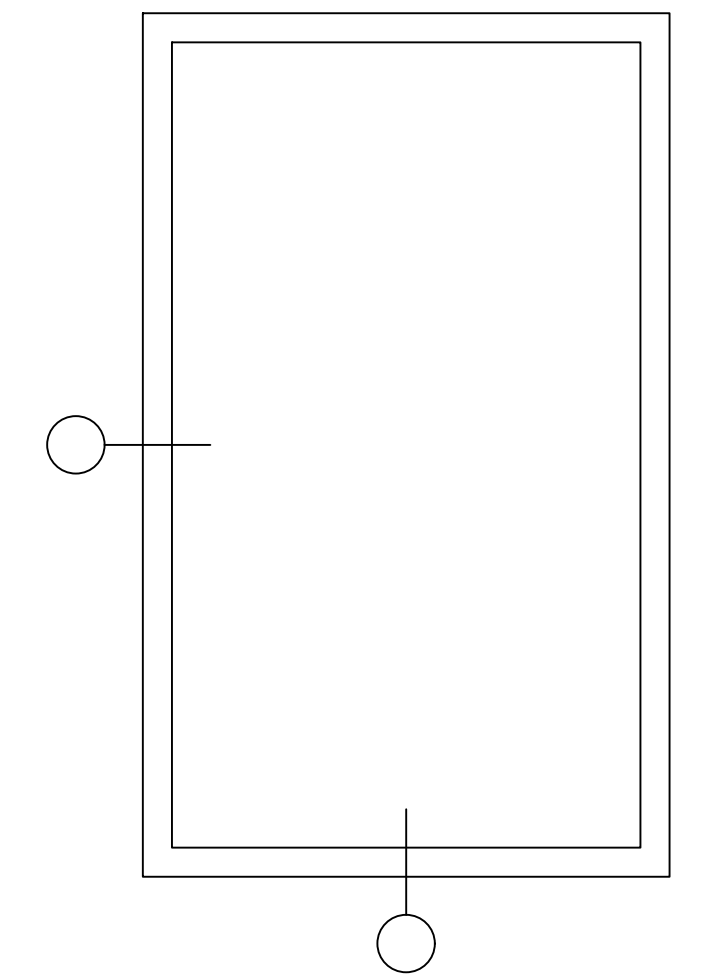
Softline 82mm PVC Product Guide

82mm Profile; Fixed Over Fixed In Frame



FIXED OVER FIXED IN FRAME
 FRAME: 101290 FRAME 73mm
 MULLION: 102310 MULLION 94mm
 SUB SILL: 114041 SUB SILL 30mm

Elevation key:



Note: Available in Double & Triple Glazed

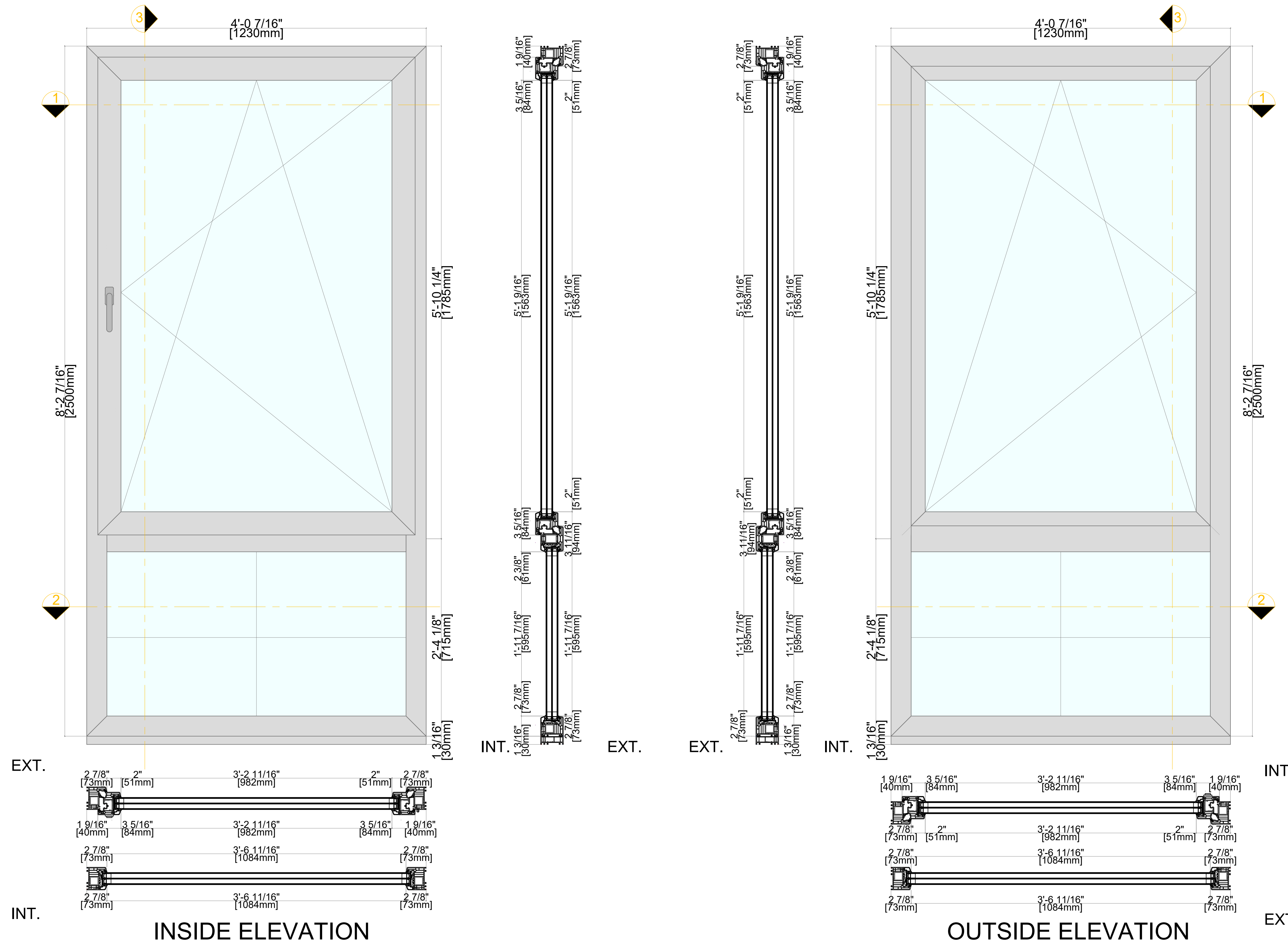
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

82mm Profile; Inswing Tilt & Turn Operable Sash Over Fixed In Frame

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



INSWING TILT & TURN OPERABLE SASH OVER FIXED IN FRAME

FRAME: 101290 FRAME 73mm

SASH: 103341 SASH 84mm

MULLION: 102310 MULLION 94mm

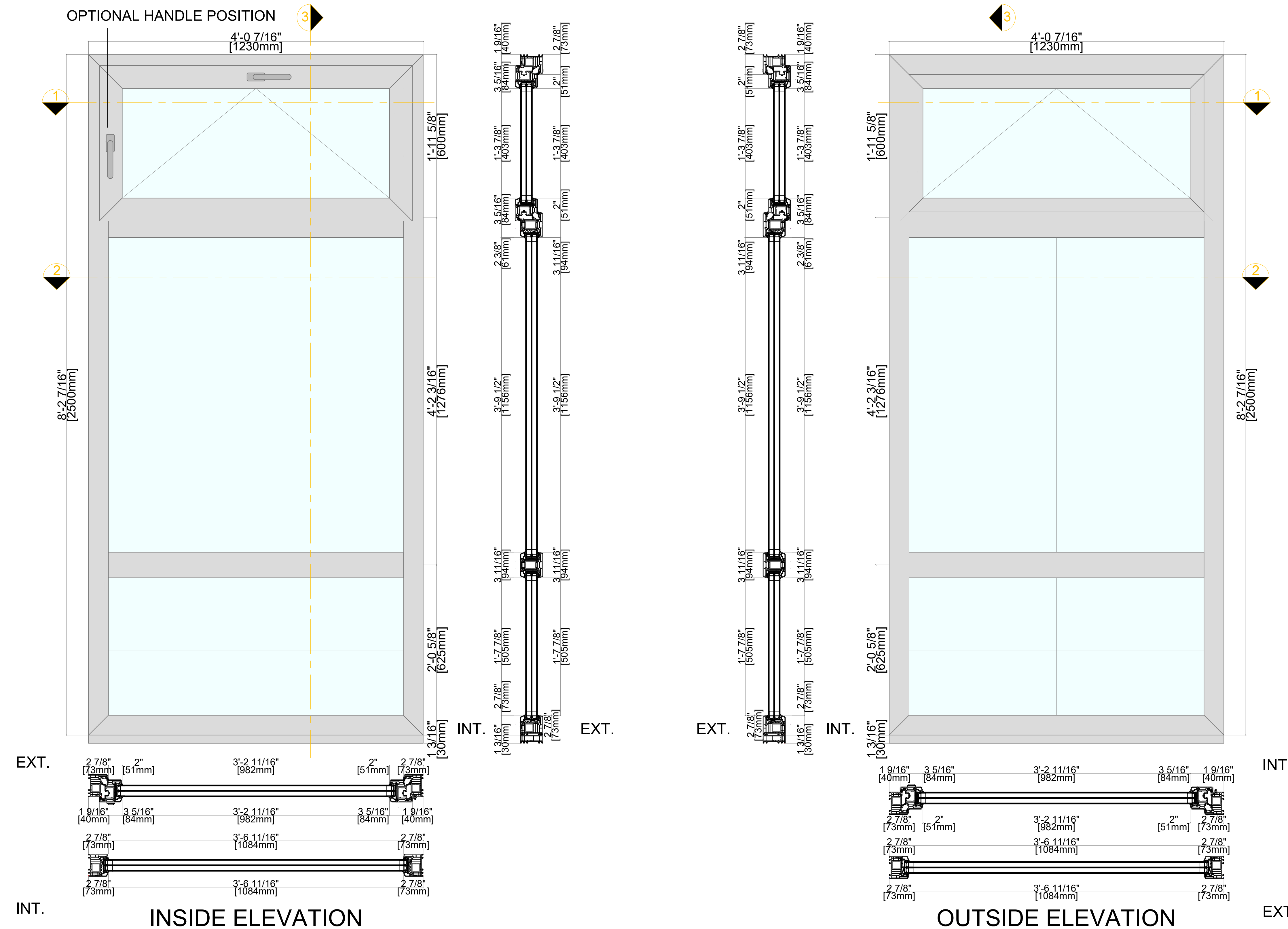
SUB SILL: 114041 SUB SILL 30mm

Note: Available in Double & Triple Glazed

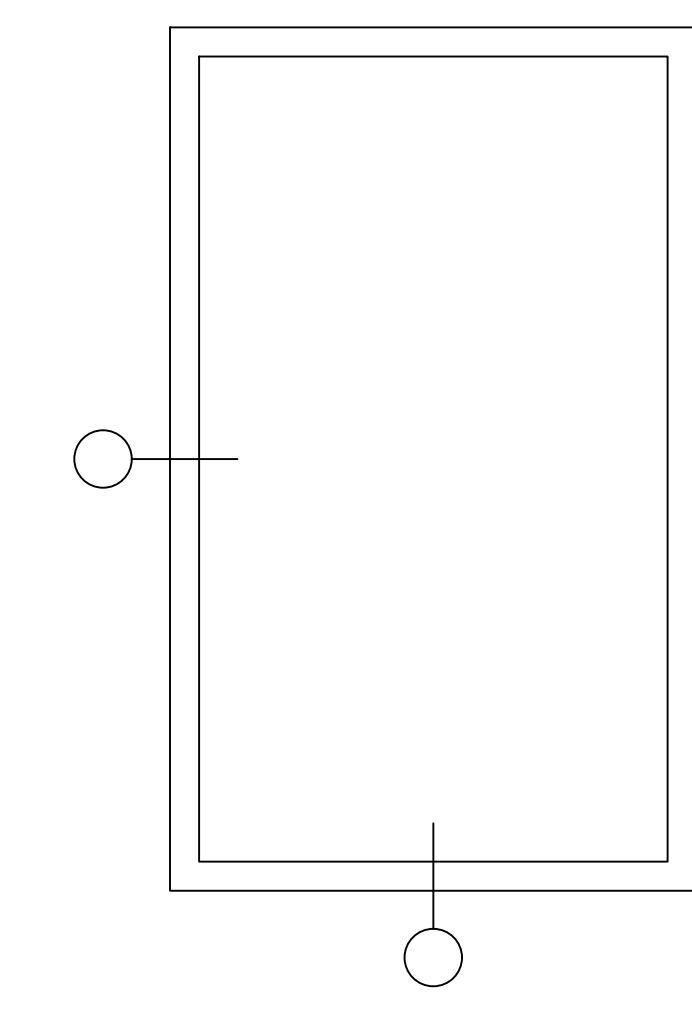
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

82mm Profile, Inswing Tilt Operable Sash Over Fixed In Frame Over Fixed in Frame



Elevation key:



INSWING TILT OPERABLE SASH OVER FIXED IN FRAME OVER FIXED IN FRAME
 FRAME: 101290 FRAME 73mm
 SASH: 103341 SASH 84mm
 MULLION: 102310 94mm
 SUB SILL: 114041 SUB SILL 30mm

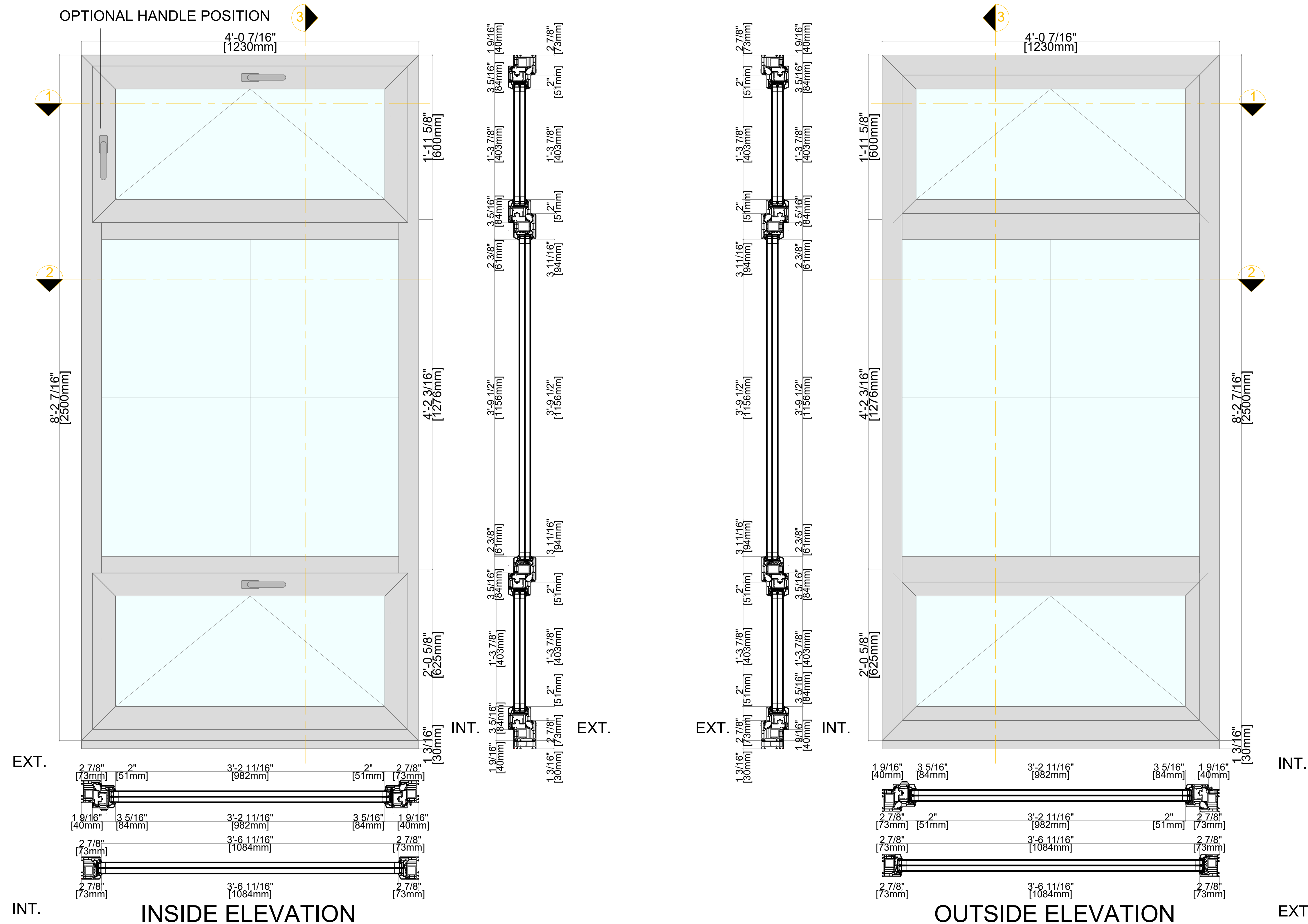
Note: Available in Double & Triple Glazed
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

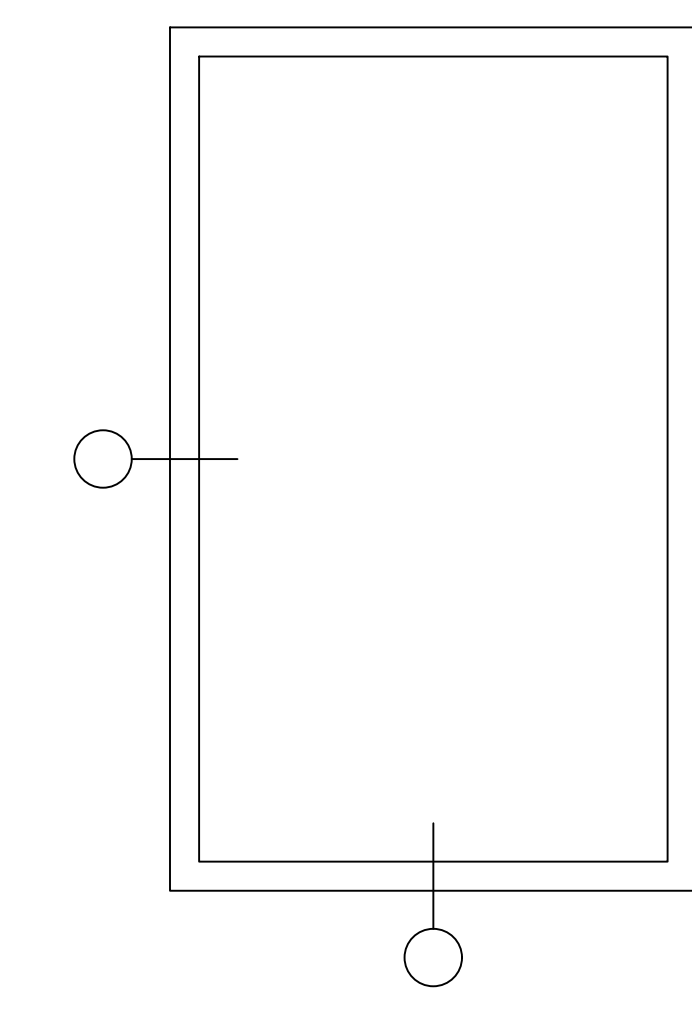
82mm Profile, Inswing Tilt Operable Sash Over Fixed In Frame Over Tilt Operable Sash

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



INSWING TILT OPERABLE SASH OVER FIXED IN FRAME OVER TILT IN OPERABLE SASH
 FRAME: 101290 FRAME 73mm
 SASH: 103341 SASH 84mm
 MULLION: 102310 94mm
 SUB SILL: 114041 SUB SILL 30mm

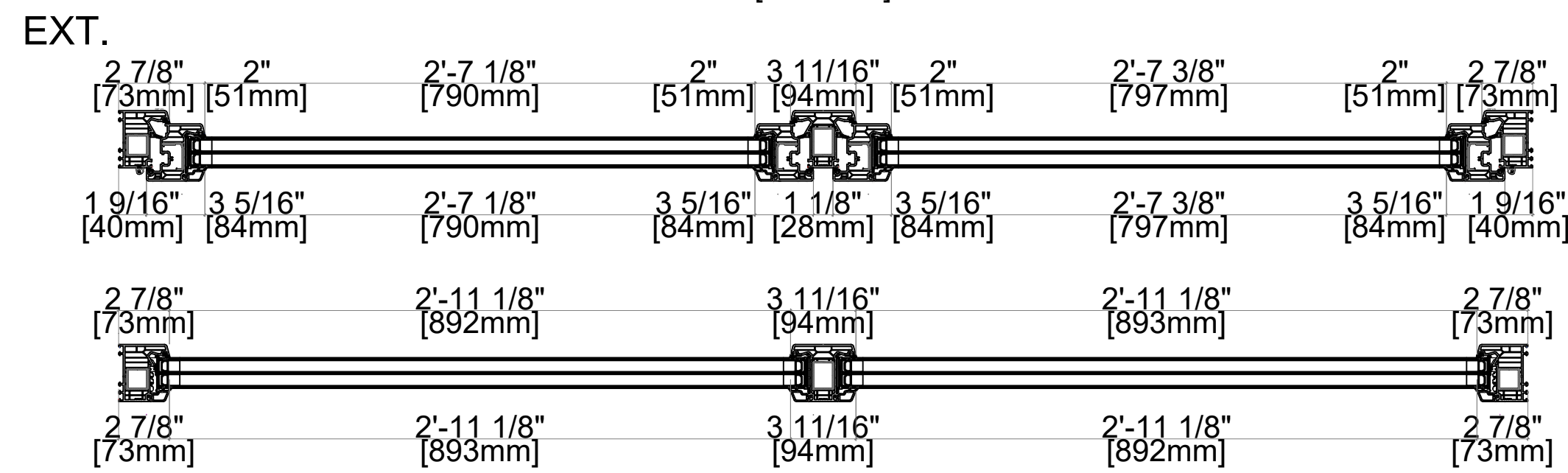
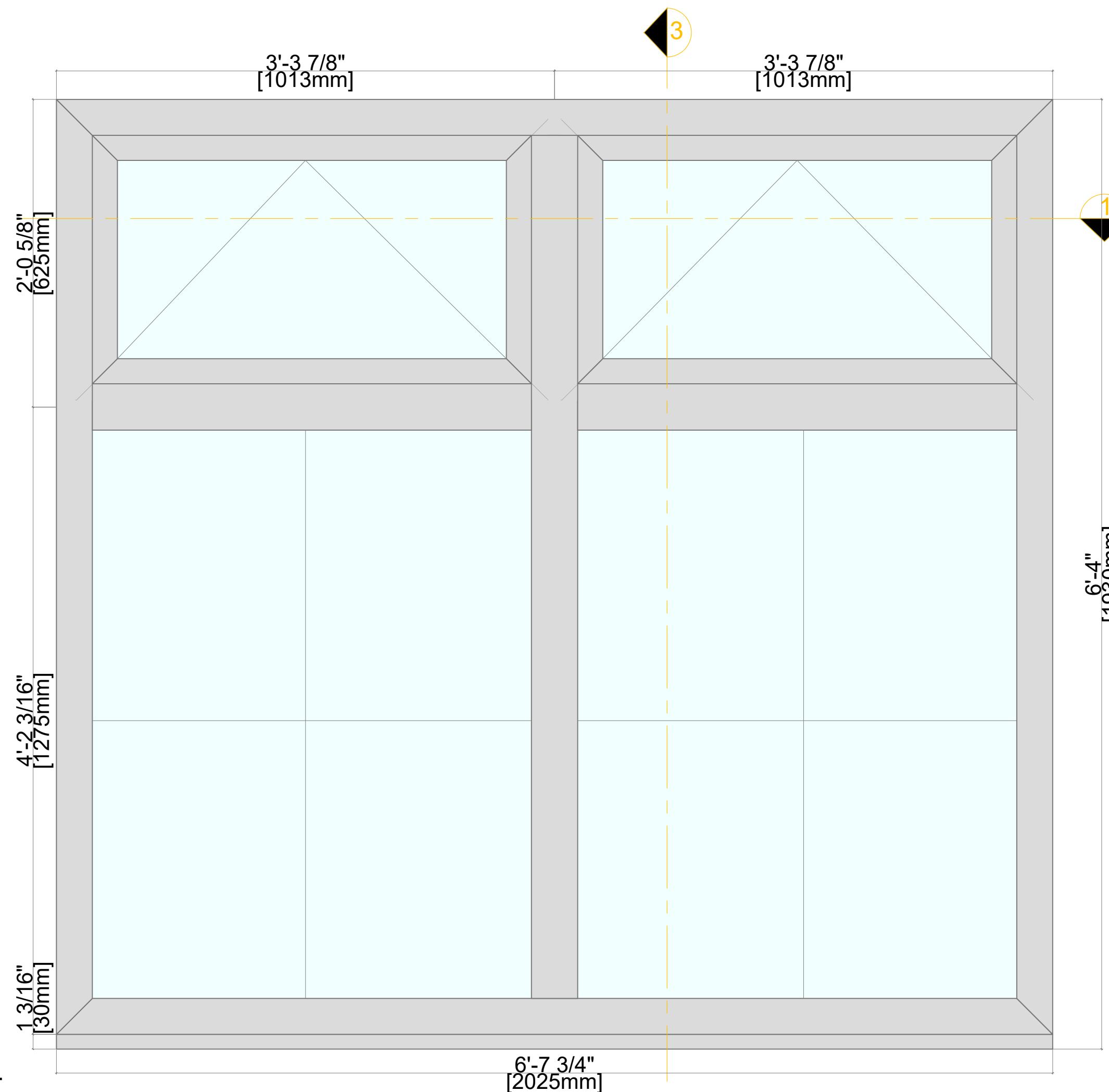
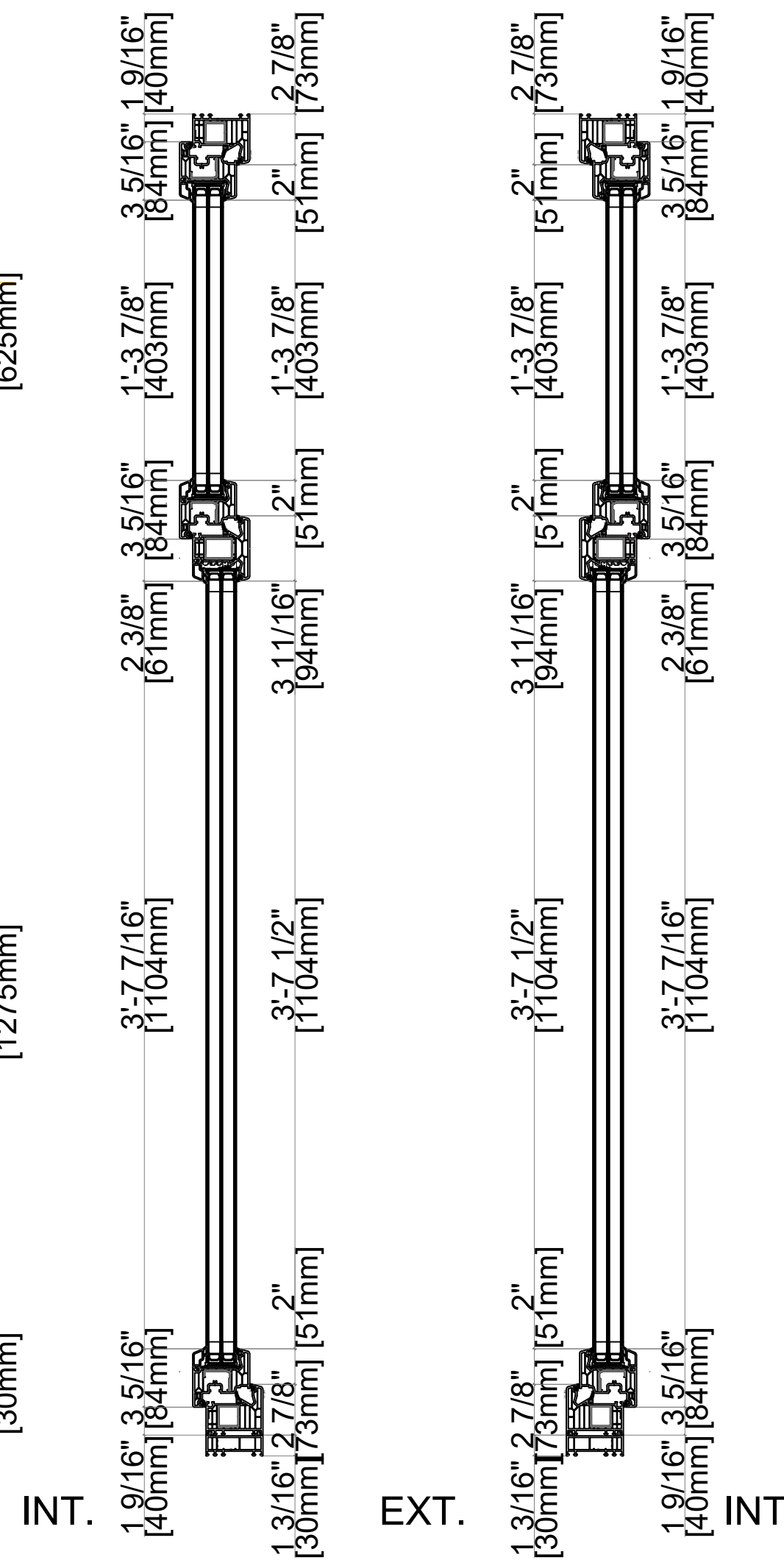
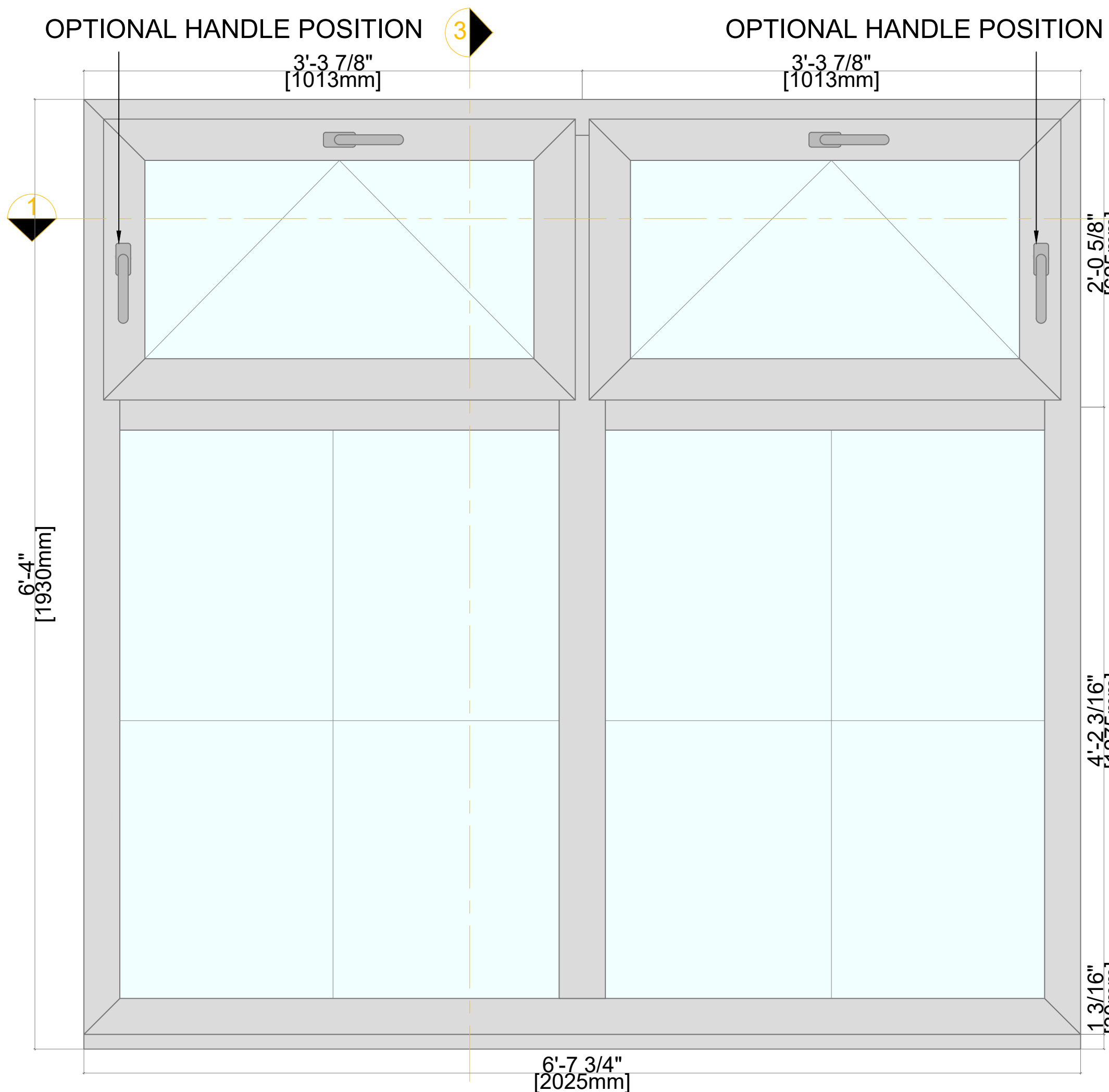
Note: Available in Double & Triple Glazed
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

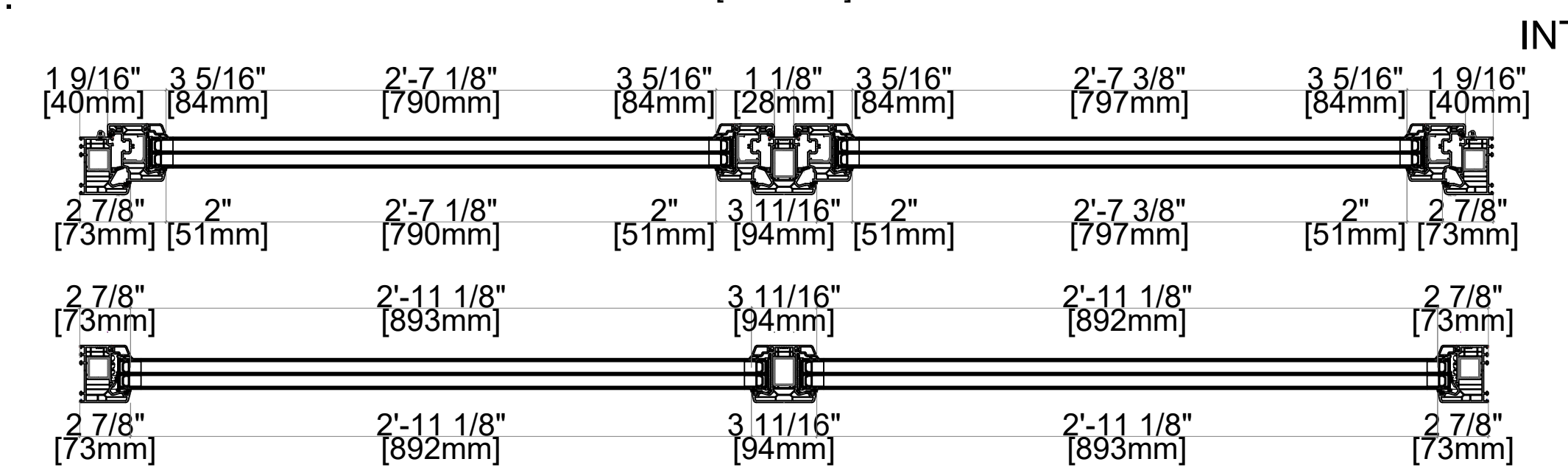
82mm Profile, Inswing Double Tilt Operable Sash Over Double Fixed In Frame

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS

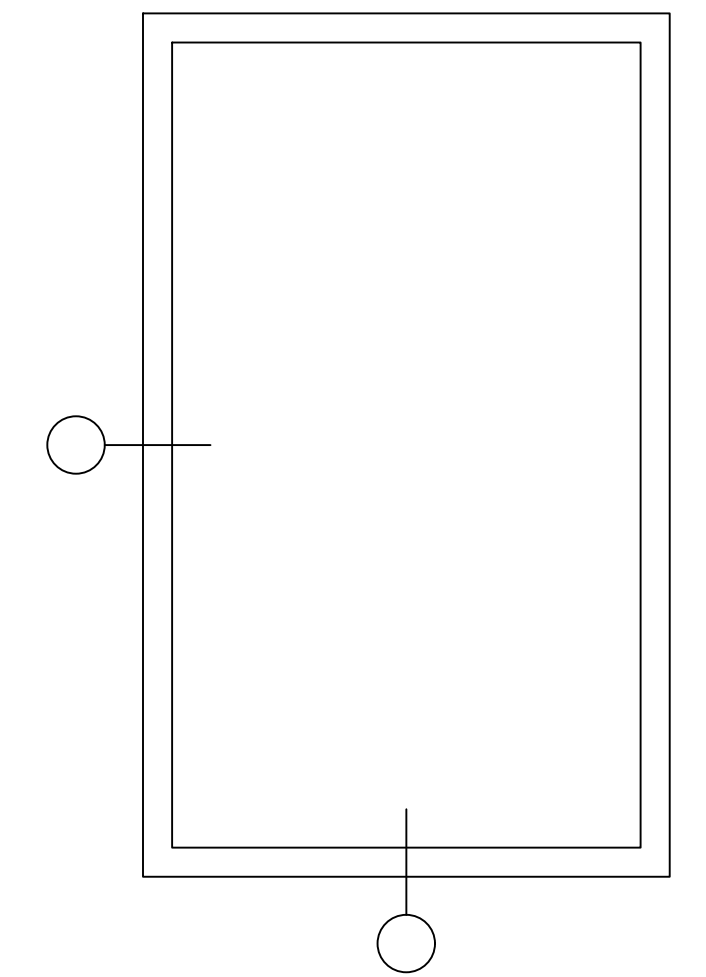


INSIDE ELEVATION



OUTSIDE ELEVATION

Elevation key:



INSWING DOUBLE TILT OPERABLE SASH OVER DOUBLE FIXED IN FRAME

FRAME: 101290 FRAME 73mm

SASH: 103341 SASH 84mm

MULLION: 102310 MULLION 94mm

SUB SILL: 114041 SUB SILL 30mm

Note: Available in Double & Triple Glazed

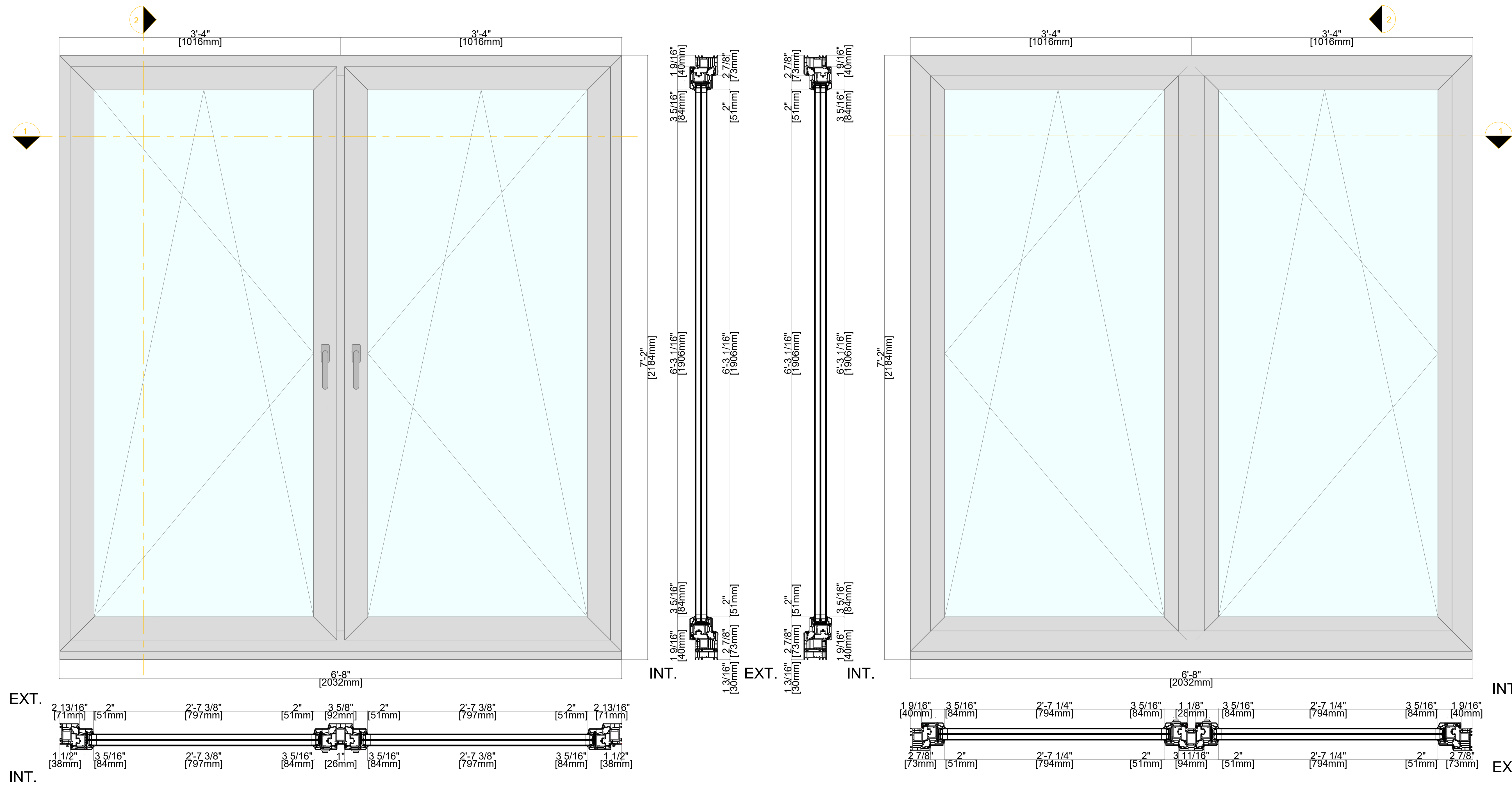
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

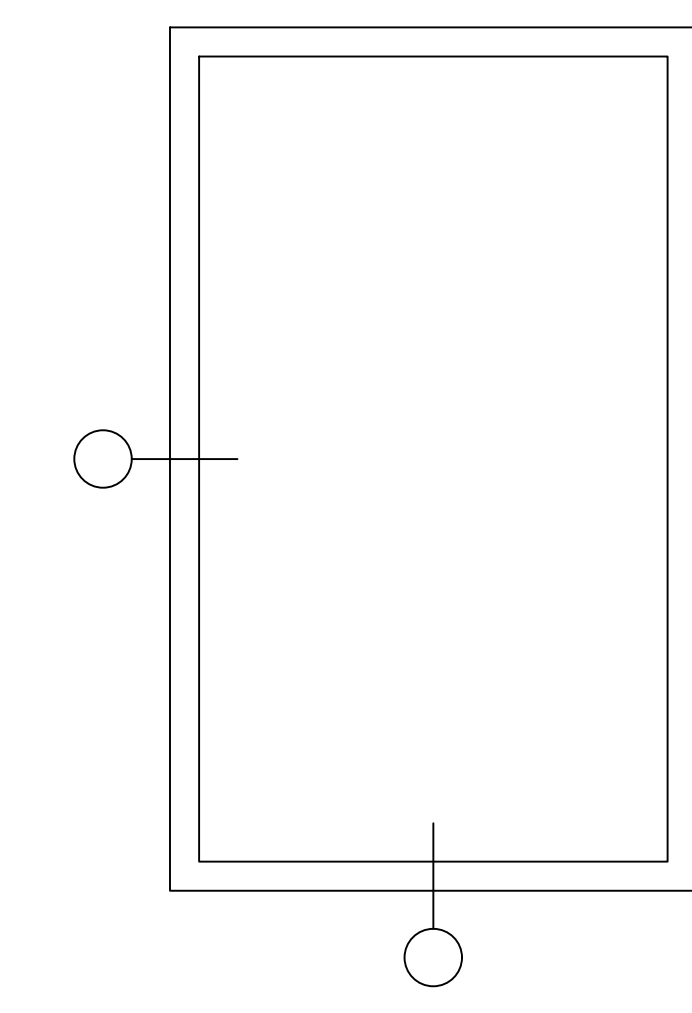
82mm Profile, Inswing Double Tilt & Turn Operable Sash

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



INSIDE ELEVATION

OUTSIDE ELEVATION

INSWING DOUBLE TILT & TURN OPERABLE SASH
 FRAME: 101290 FRAME 73mm
 SASH: 103341 SASH 84mm
 MULLION: 102310 MULLION 92mm
 SUB SILL: 114041 SUB SILL 30mm

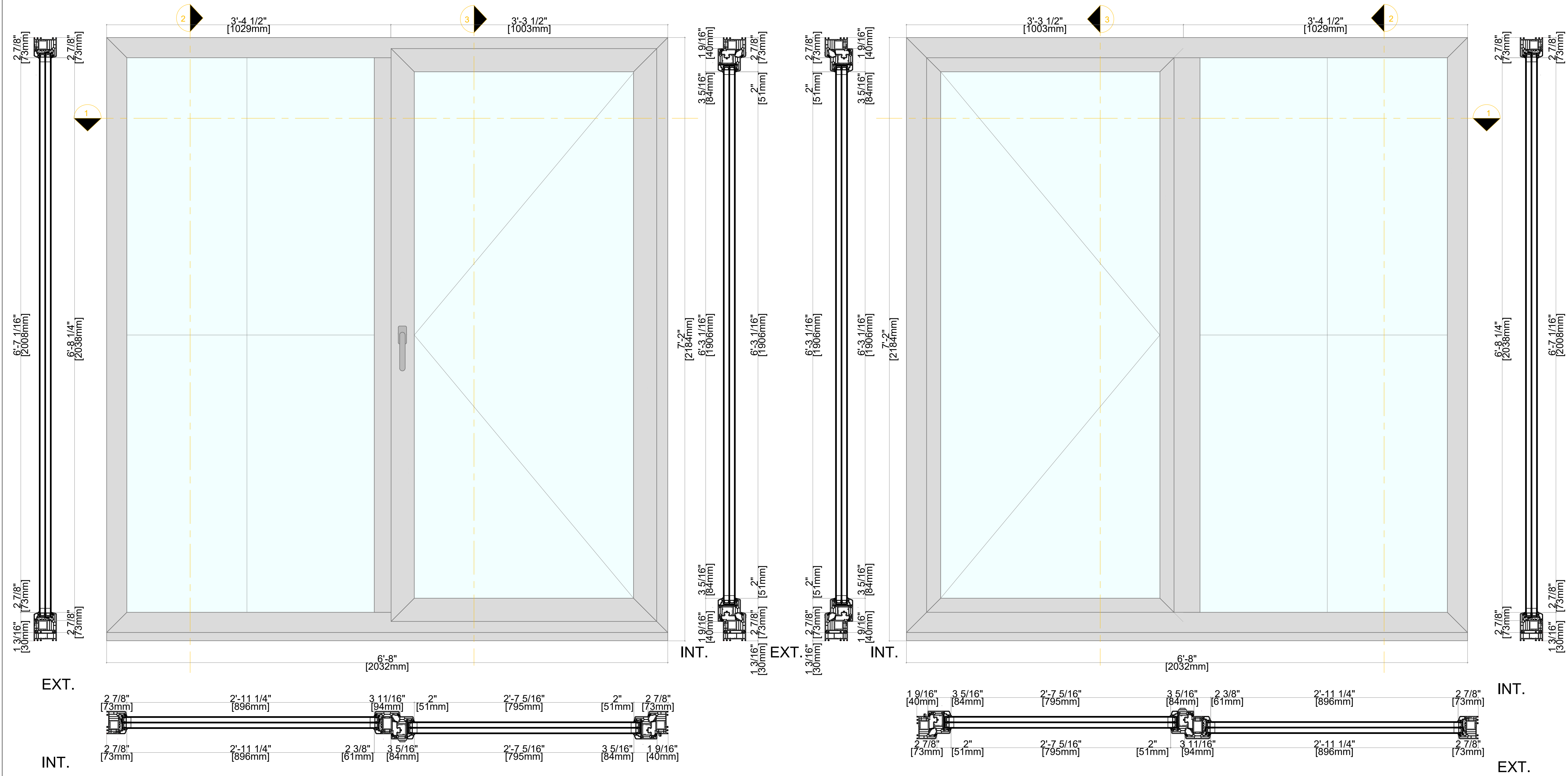
Note: Available in Double & Triple Glazed
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

82mm Profile, Inswing Operable Swing Sash & Fixed In Frame

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



INSWING OPERABLE SWING SASH & FIXED IN FRAME

FRAME: 101290 FRAME 73mm

SASH: 103341 SASH 84mm

MULLION: 102310 MULLION 92mm

SUB SILL: 114041 SUB SILL 30mm

Note: Available in Double & Triple Glazed

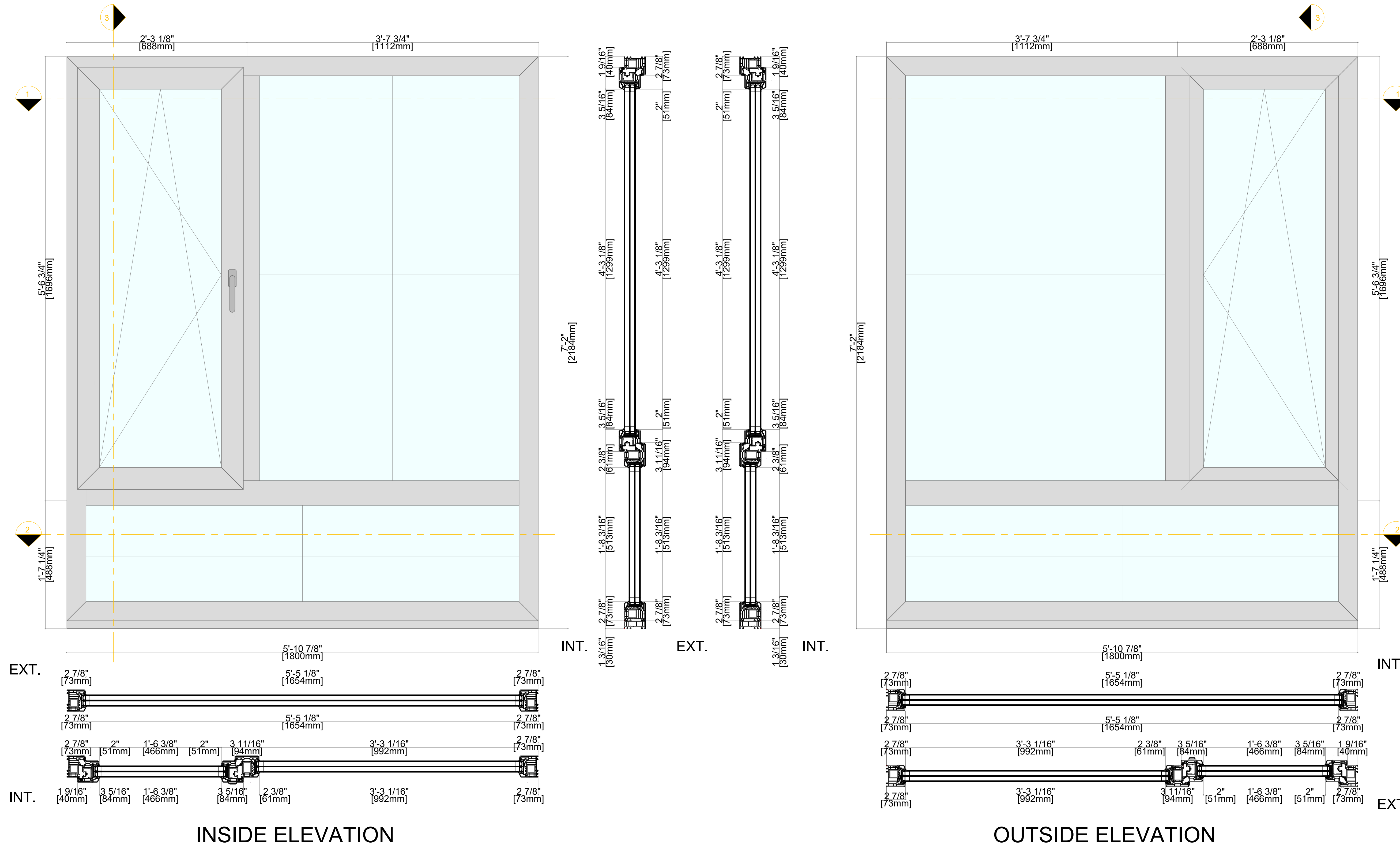
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

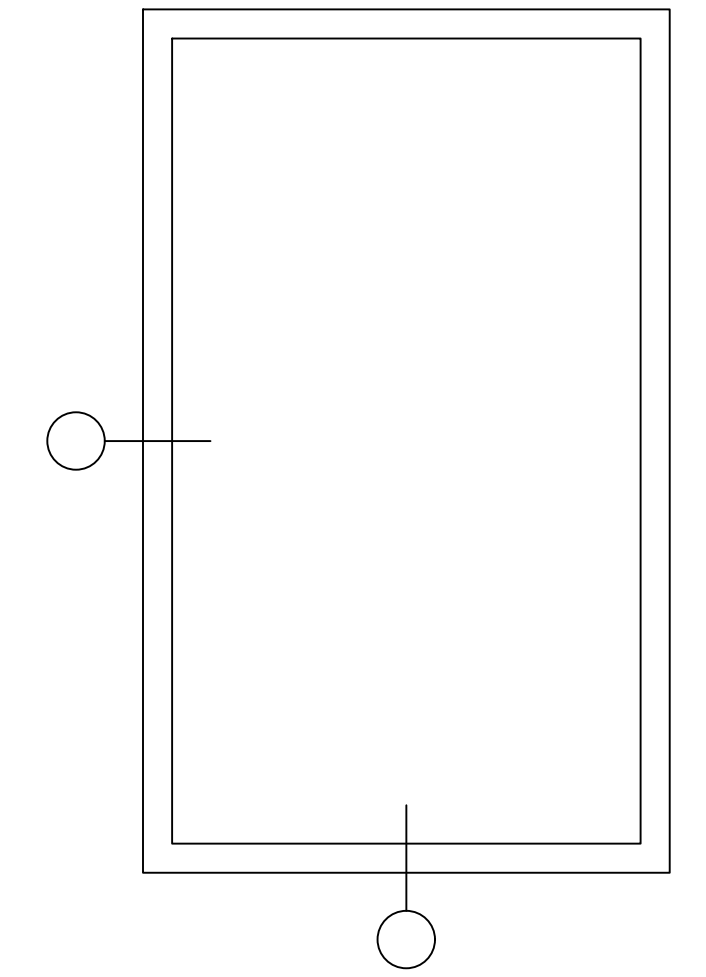
82mm Profile, Two Part Window With Spandrel

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed

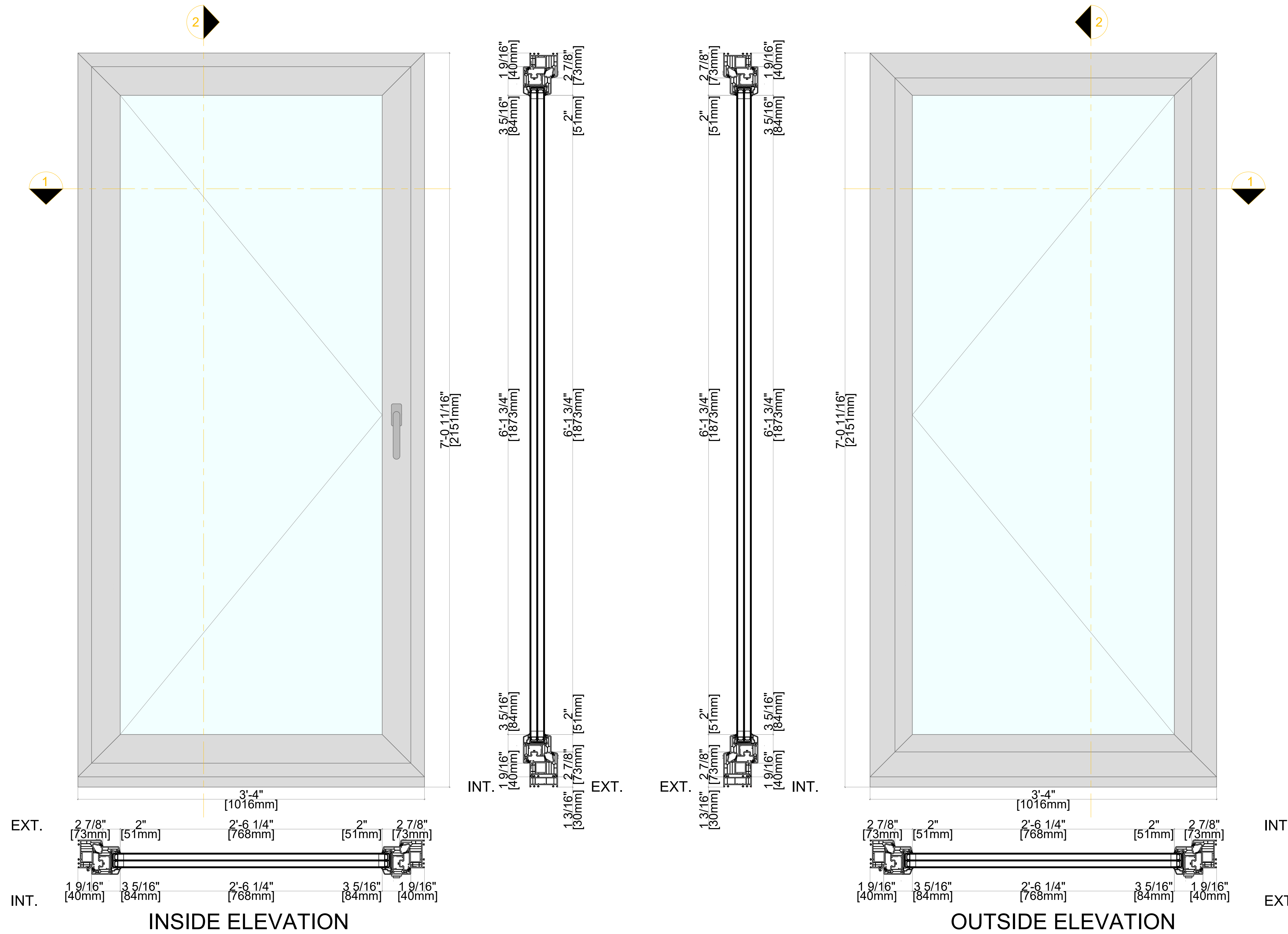
Note: 30mm Sub Sill is Standard but Not Required

TWO PART WINDOW WITH SPANDREL
 FRAME: 101290 FRAME 73mm
 SASH: 103341 SASH 84mm
 MULLION: 102310 MULLION 94mm
 SUB SILL: 114041 SUB SILL 30mm

Softline 82mm PVC Product Guide

82mm Profile, Inswing Balcony Door With Single Sash

A M B E R L I N E
HIGH PERFORMANCE WINDOWS AND DOORS



INSWING BALCONY DOOR WITH SINGLE SASH
 FRAME: 101290 FRAME 73mm
 SASH: 103341 SASH 84mm
 SUB SILL: 114041 SUB SILL 30mm

Note: Available in Double & Triple Glazed

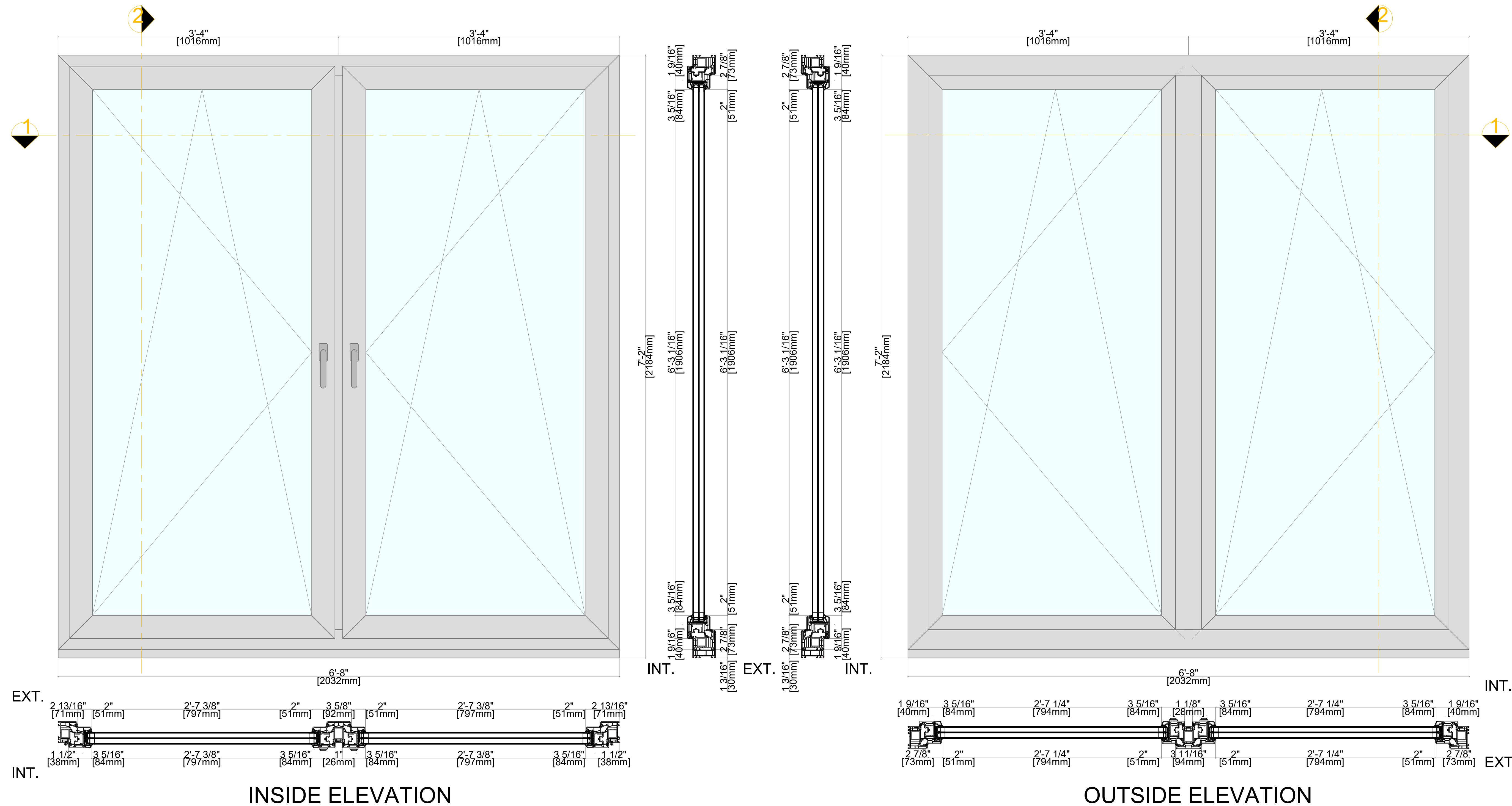
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

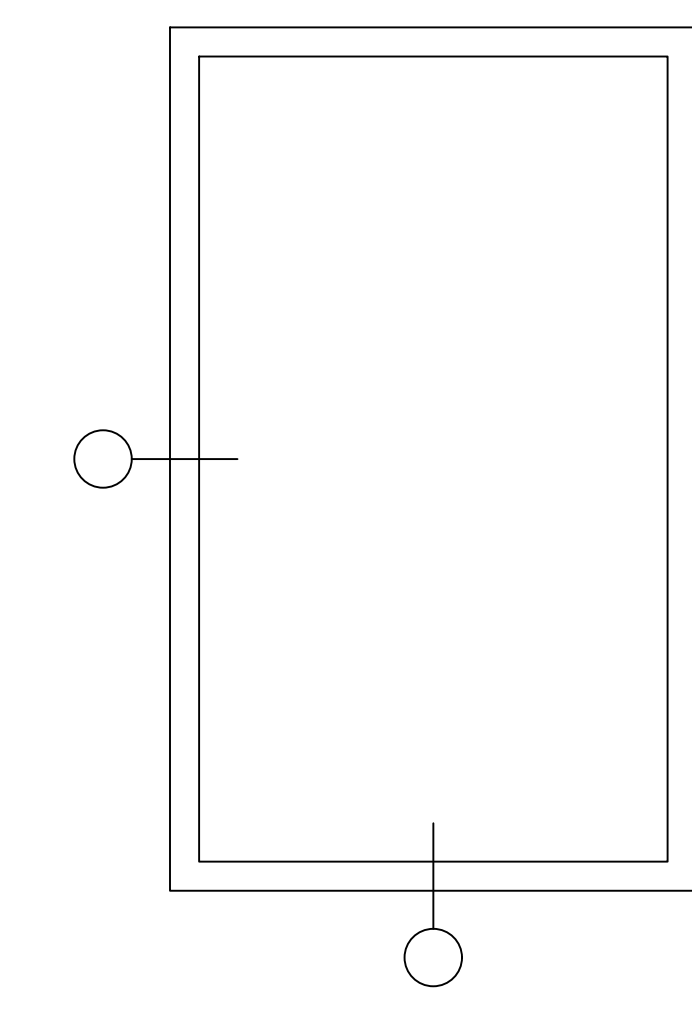
82mm Profile, Inswing Operable Swing Sash French Door with False Mullion

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



INSWING OPERABLE SWING SASH FRENCH DOOR WITH FALSE MULLION
 FRAME: 101290 FRAME 73mm
 SASH: 103341 SASH 84mm
 MULLION: 102310 MULLION 92mm
 SUB SILL: 114041 SUB SILL 30mm

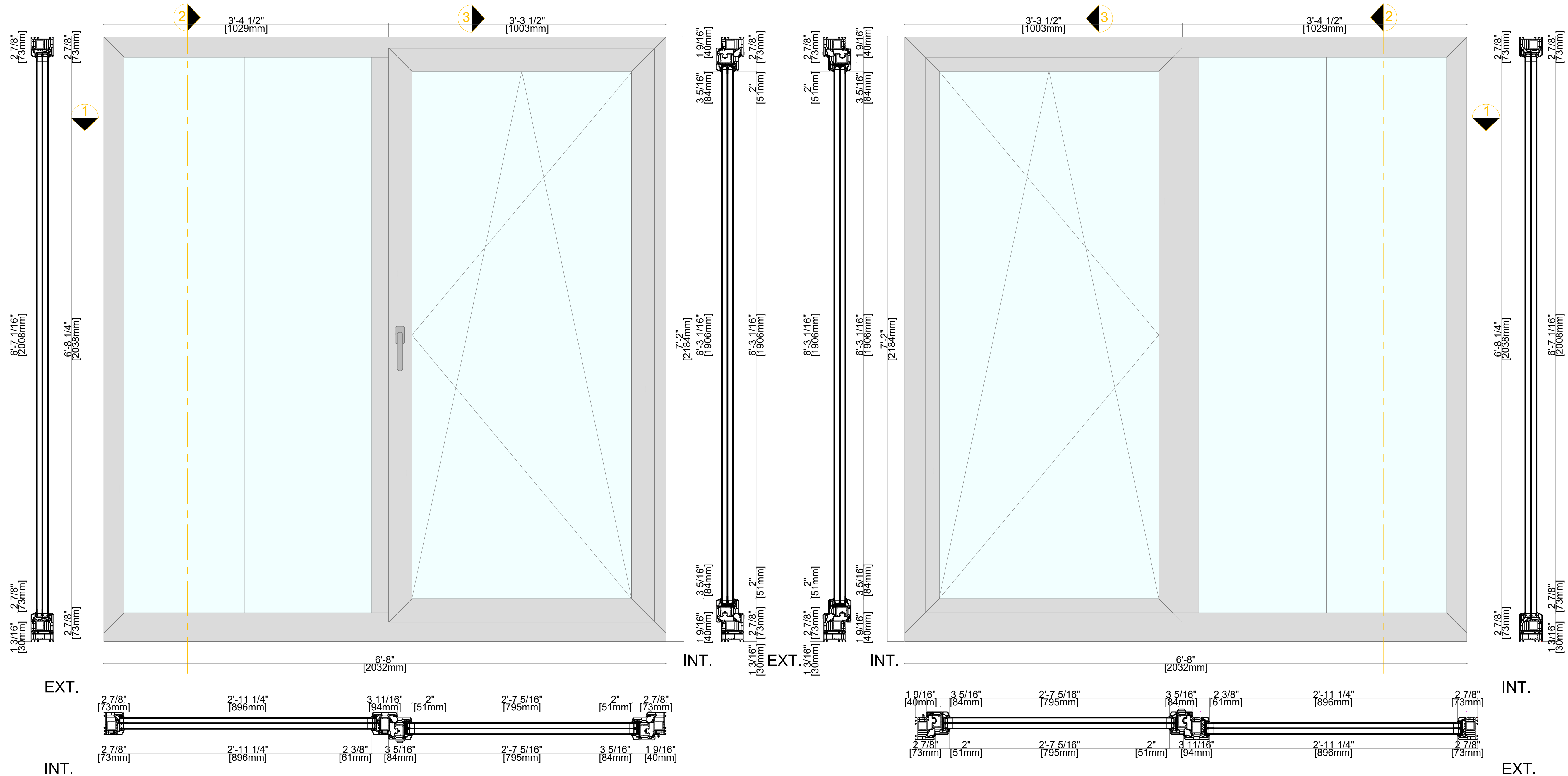
Note: Available in Double & Triple Glazed
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

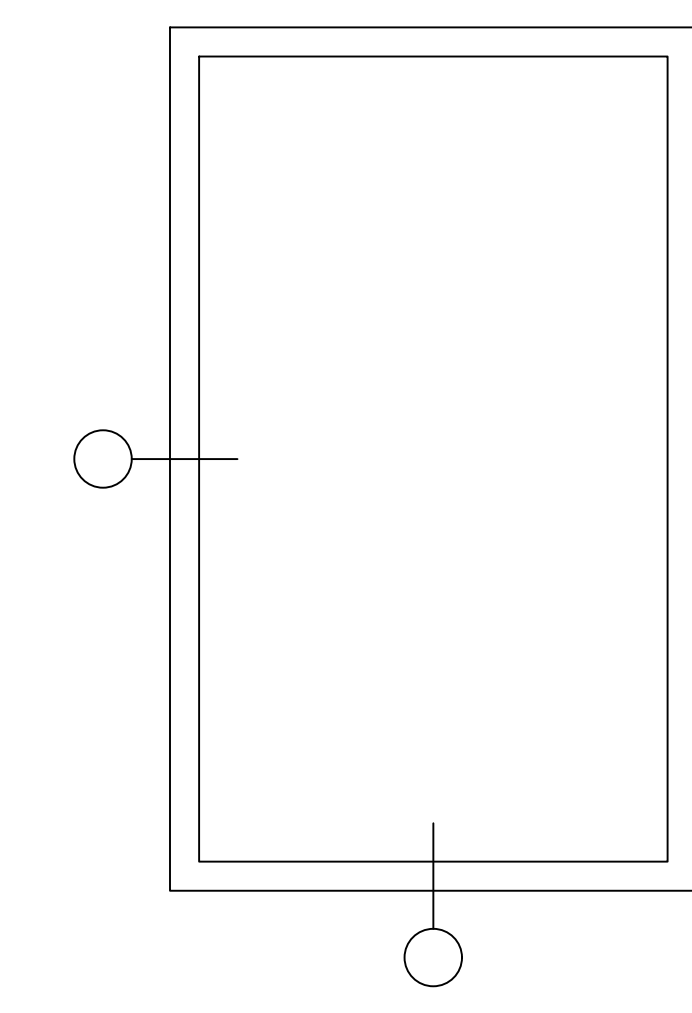
82mm Profile, Inswing Balcony Door With Fixed Side Light

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



INSIDE ELEVATION

OUTSIDE ELEVATION

INSWING BALCONY DOOR WITH FIXED SIDE LIGHT
 FRAME: 101290 FRAME 73mm
 SASH: 103341 SASH 84mm
 MULLION: 102310 MULLION 92mm
 SUB SILL: 114041 SUB SILL 30mm

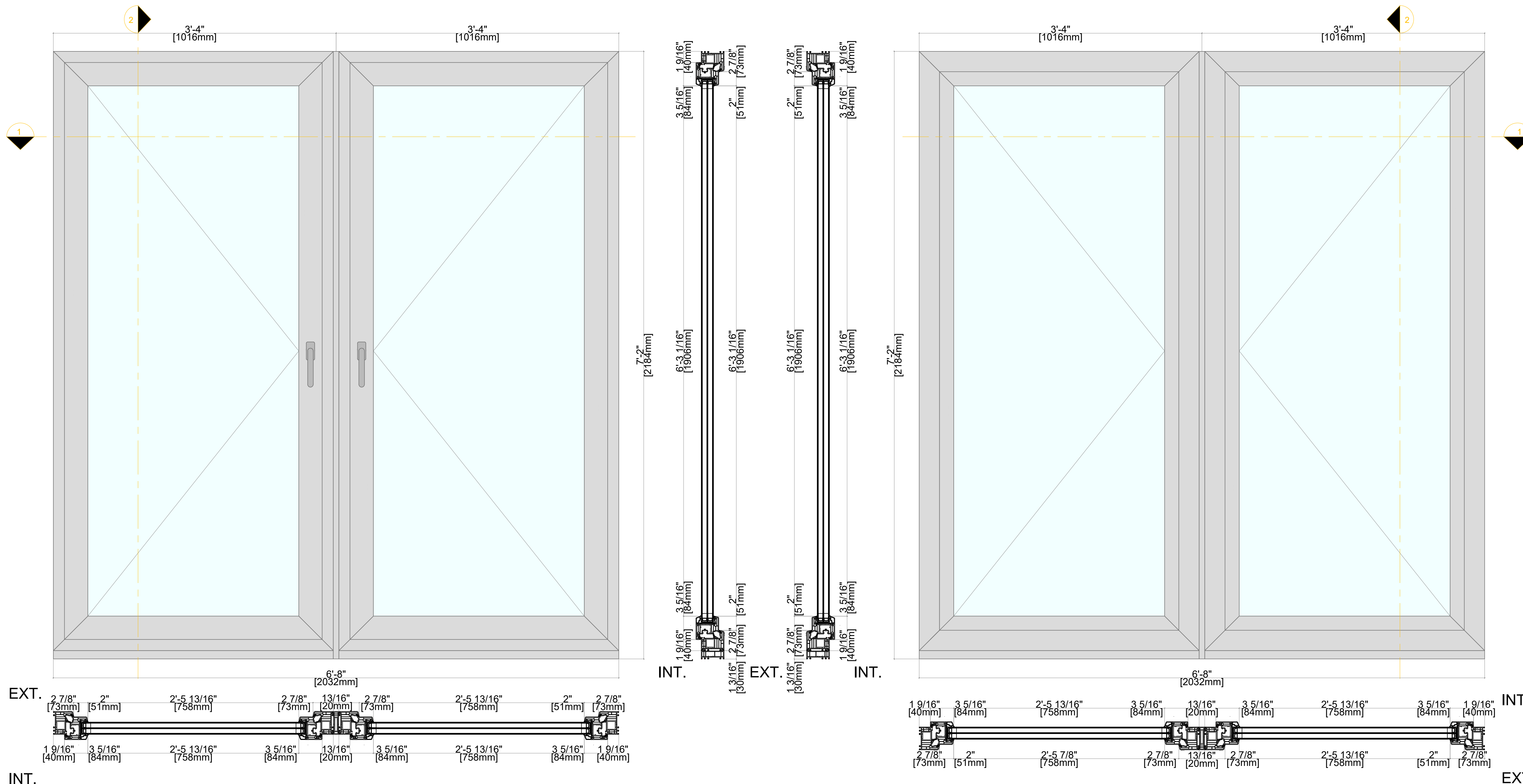
Note: Available in Double & Triple Glazed
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

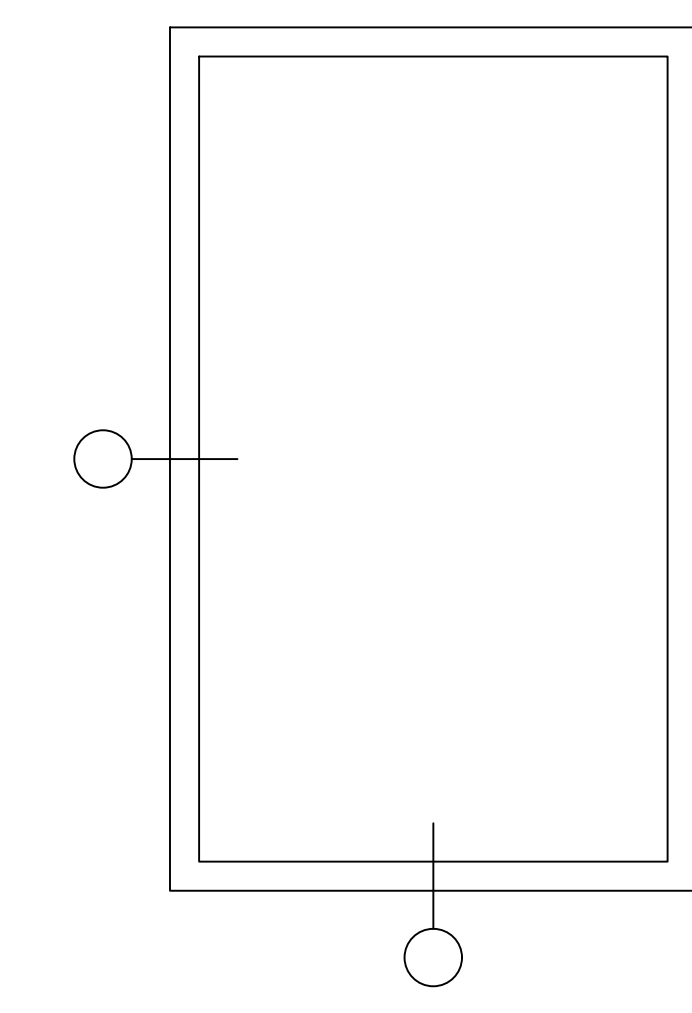
82mm Profile; Inswing Operable Swing Sash Balcony French Door With Coupling Profile

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



INSIDE ELEVATION

OUTSIDE ELEVATION

INSWING OPERABLE SWING SASH BALCONY FRENCH DOOR WITH COUPLING PROFILE

FRAME: 101290 FRAME 73mm
 SASH: 103341 SASH 84mm
 SUB SILL: 114041 SUB SILL 30mm
 COUPLING PROFILE: 116230 COUPLING PROFILE 20mm

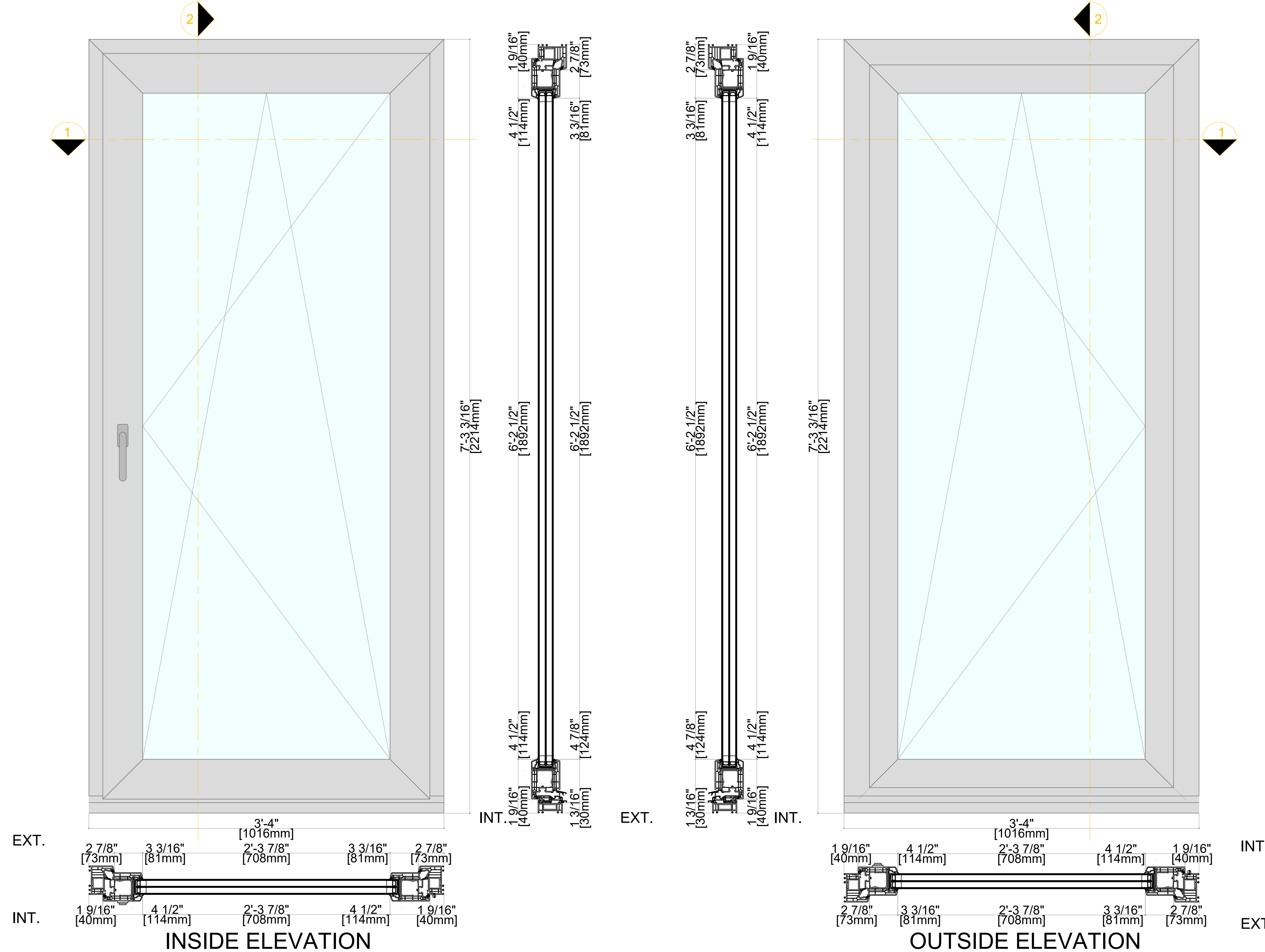
Note: Available in Double & Triple Glazed
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

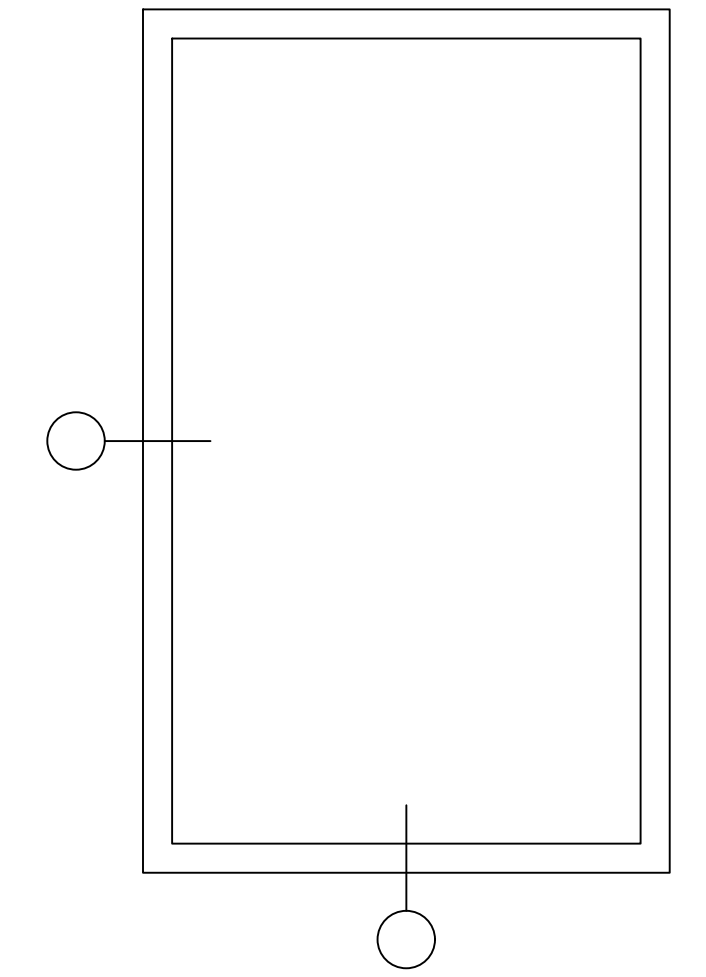
82mm Profile; Inswing Patio Door With Operable Swing Sash

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



Note: Available in Double & Triple Glazed

Note: 30mm Sub Sill is Standard but Not Required

INSWING PATIO DOOR WITH OPERABLE SWING SASH

FRAME: 101290 FRAME 73mm

SASH: 103345 SASH 114mm

SUB SILL: 114201 SUB SILL 30mm

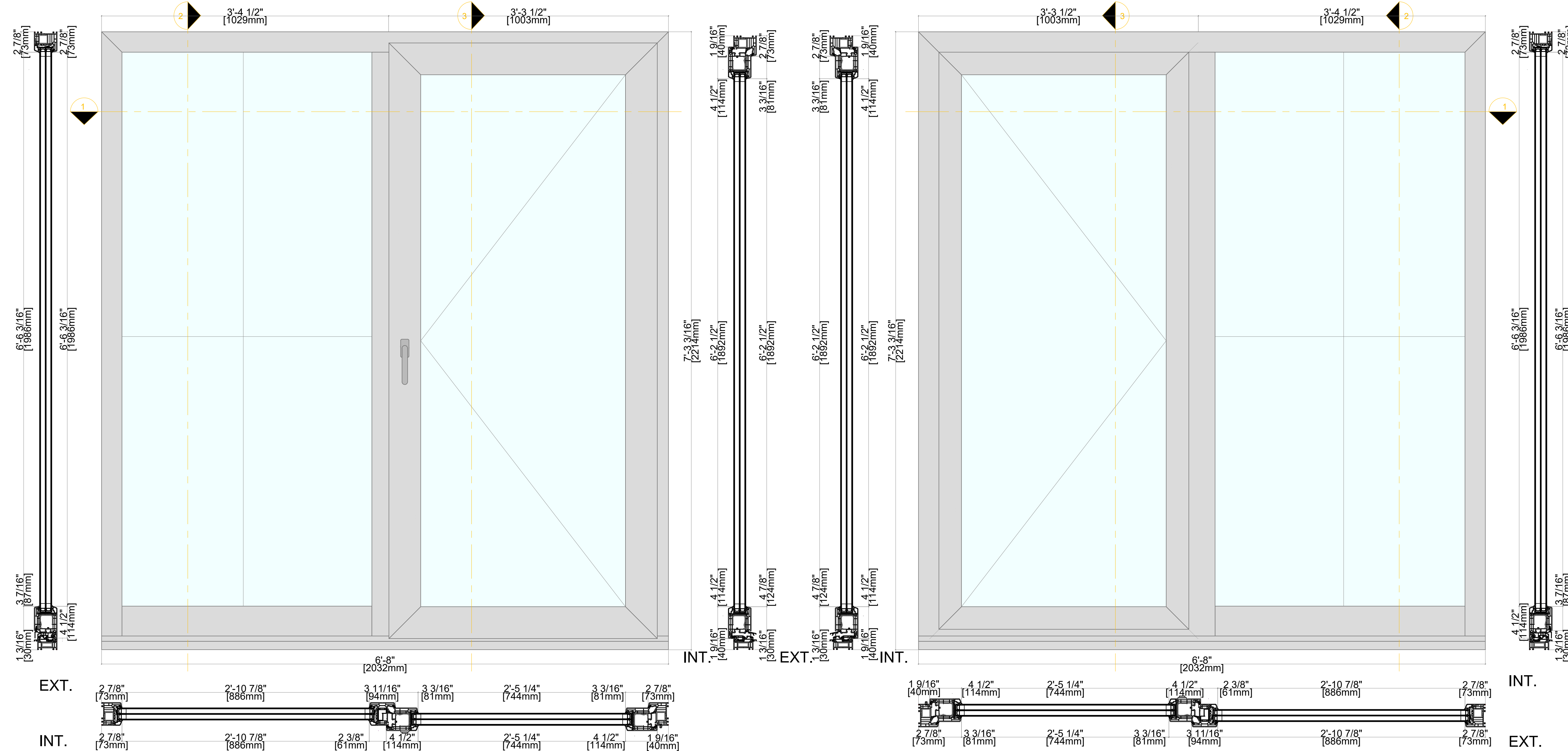
30

Softline 82mm PVC Product Guide

82mm Profile; Inswing Operable Swing Sash Patio Door With Fixed In Frame Side Light

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



INSWING OPERABLE SWING SASH PATIO DOOR WITH FIXED IN FRAME SIDE LIGHT

FRAME: 101290 FRAME 73mm

SASH: 103345 SASH 114mm

MULLION: 102310 MULLION 94mm

SUB SILL: 114201 SUB SILL 30mm

Note: Available in Double & Triple Glazed

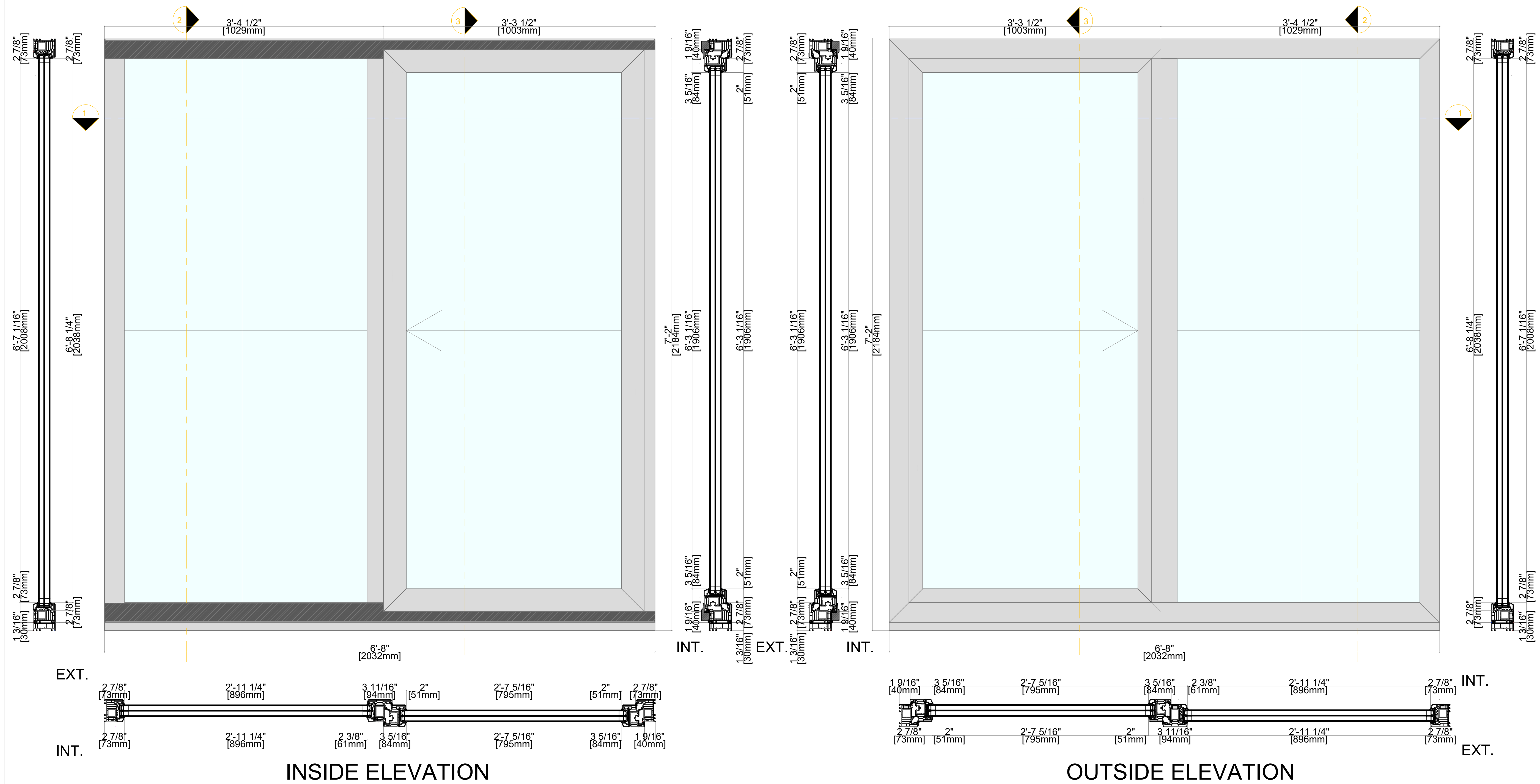
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

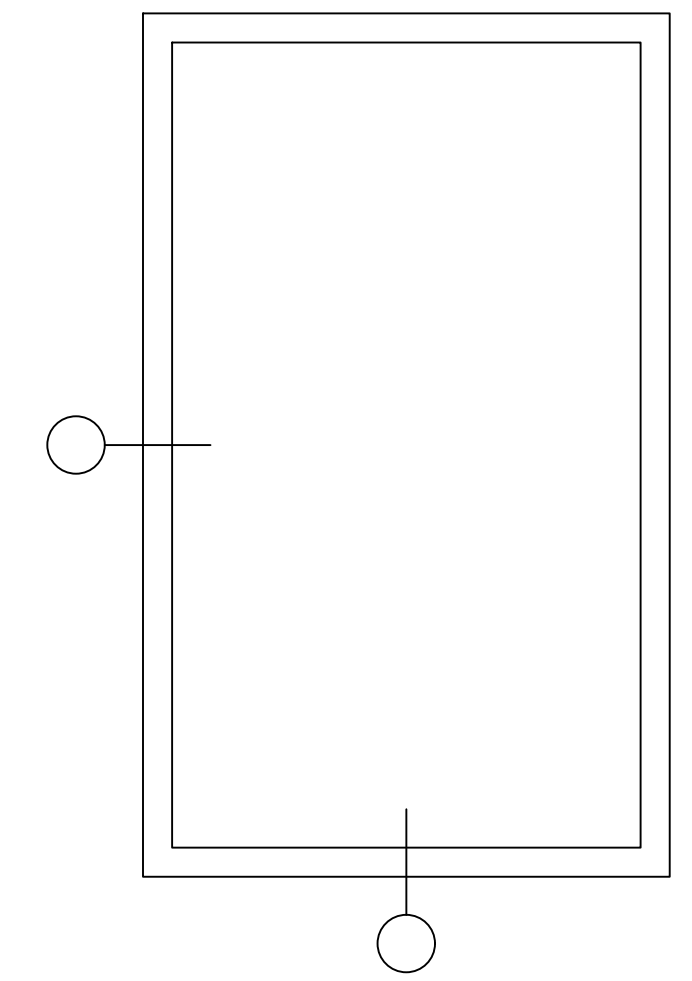
82mm Profile; Operable Sliding Window With Fixed In Frame Side Light

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS



Elevation key:



OPERABLE SLIDING WINDOW WITH FIXED IN FRAME SIDE LIGHT

FRAME: 101290 FRAME 73mm

SASH: 103341 SASH 84mm

SUB SILL: 114041 SUB SILL 30mm

MULLION: 102310 MULLION 94mm

Note: Available in Double & Triple Glazed

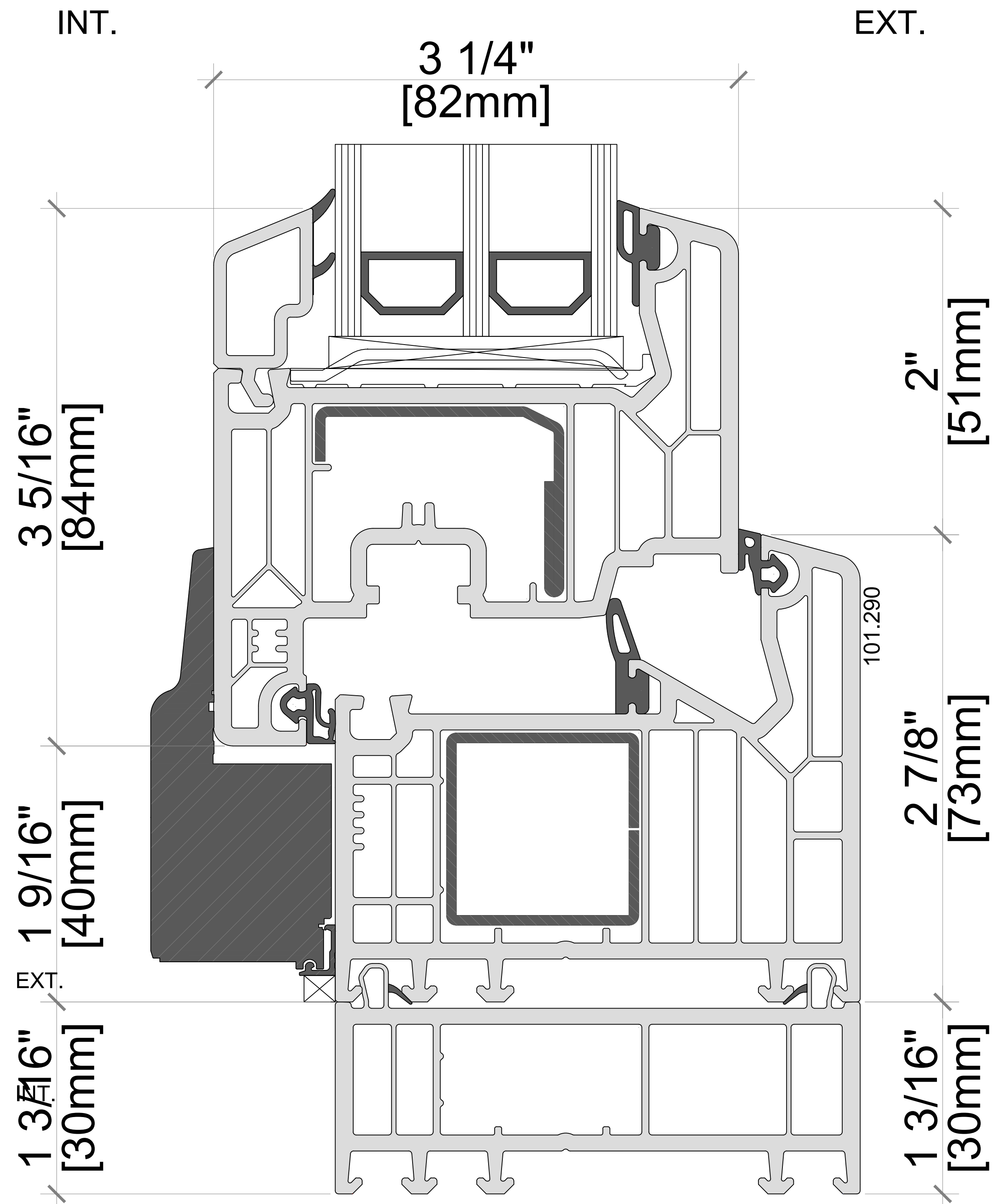
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

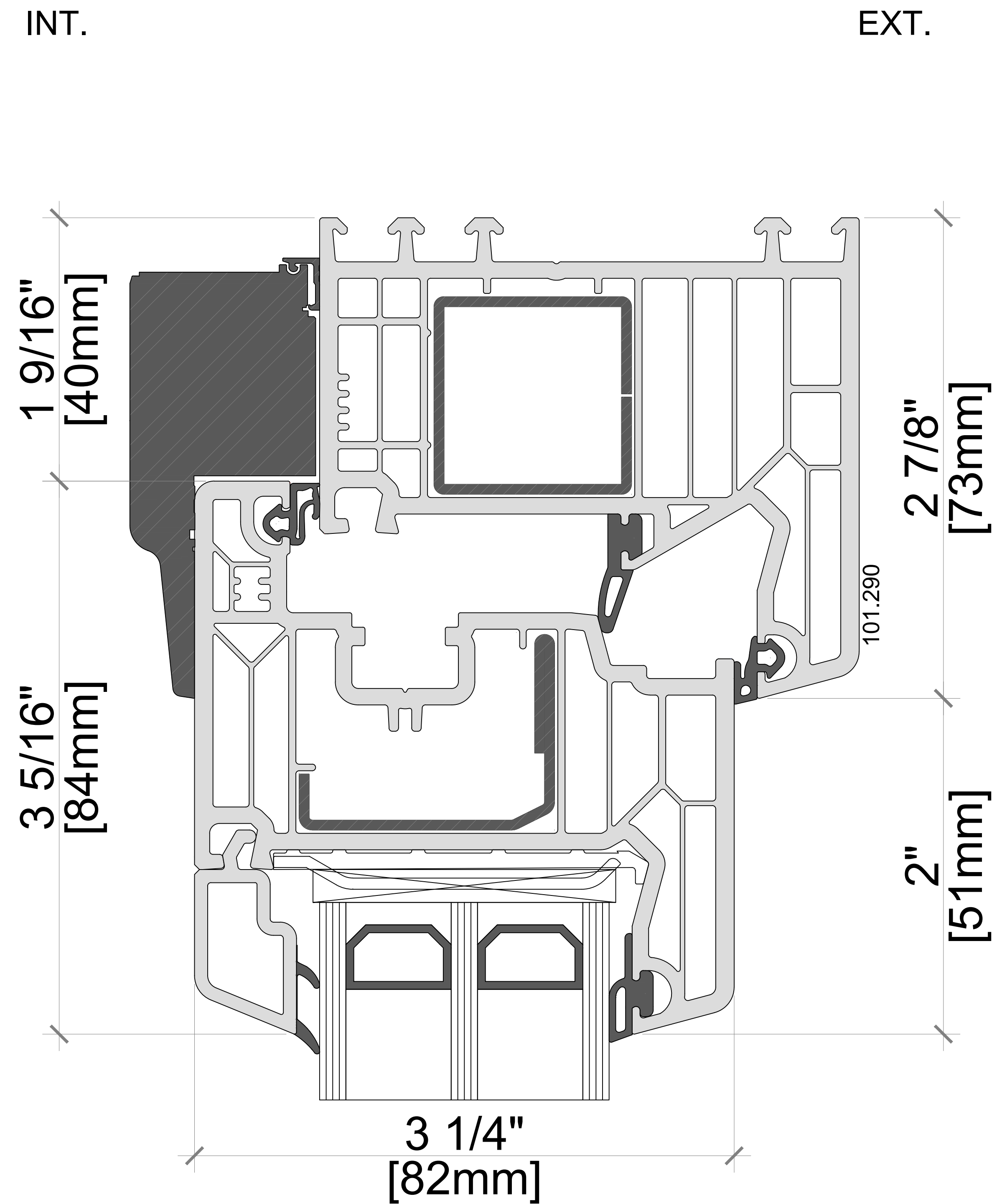
82mm Profile; Slider Track For Sliding Window

A M B E R L I N E

HIGH PERFORMANCE WINDOWS AND DOORS

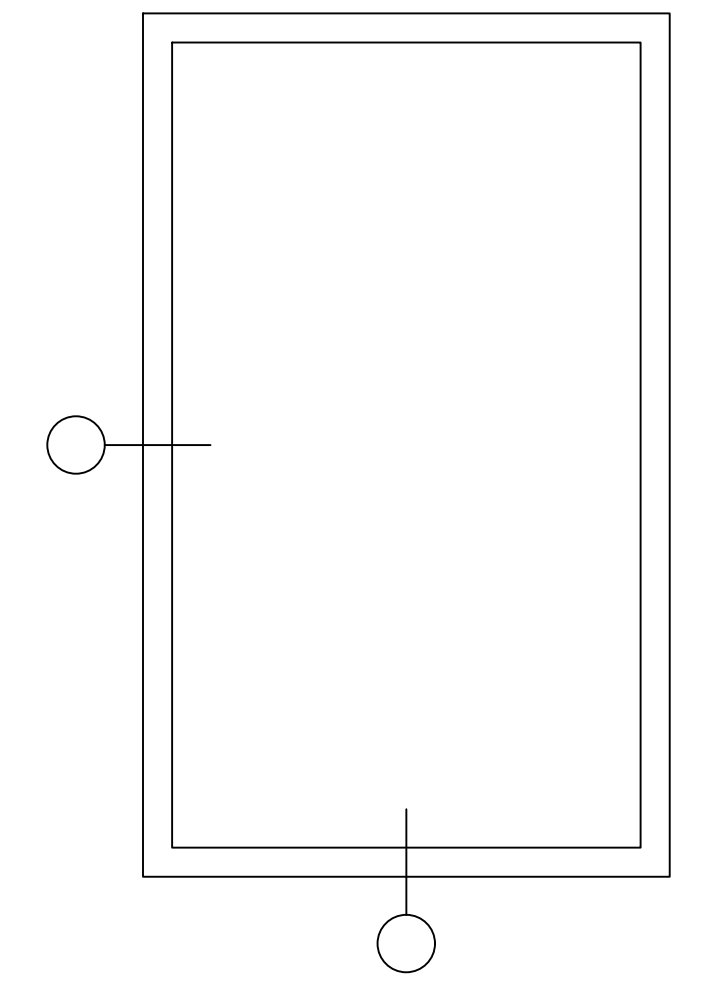


SLIDER TRACK - SILL DETAIL



SLIDER TRACK - HEAD DETAIL

Elevation key:

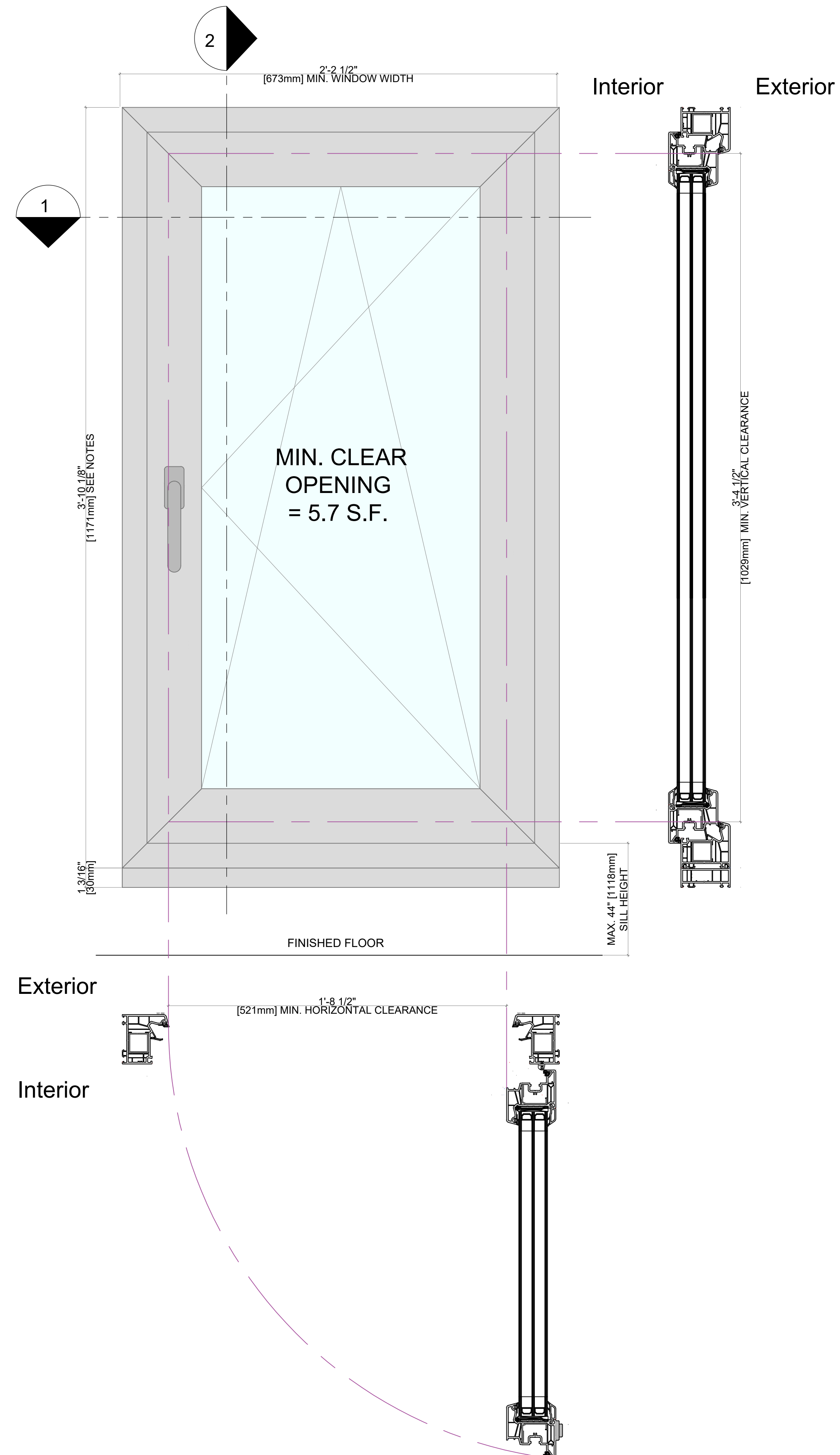


Note: Available in Double & Triple Glazed

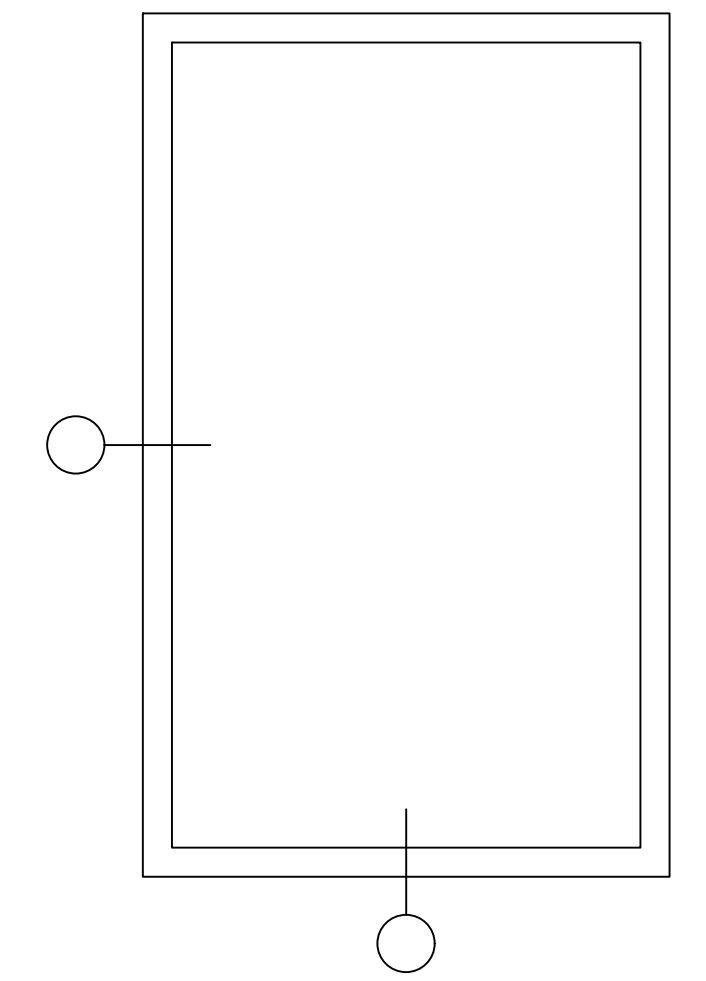
Note: 30mm Sub Sill is Standard but Not Required

Softline 82mm PVC Product Guide

Operable Clearance Area



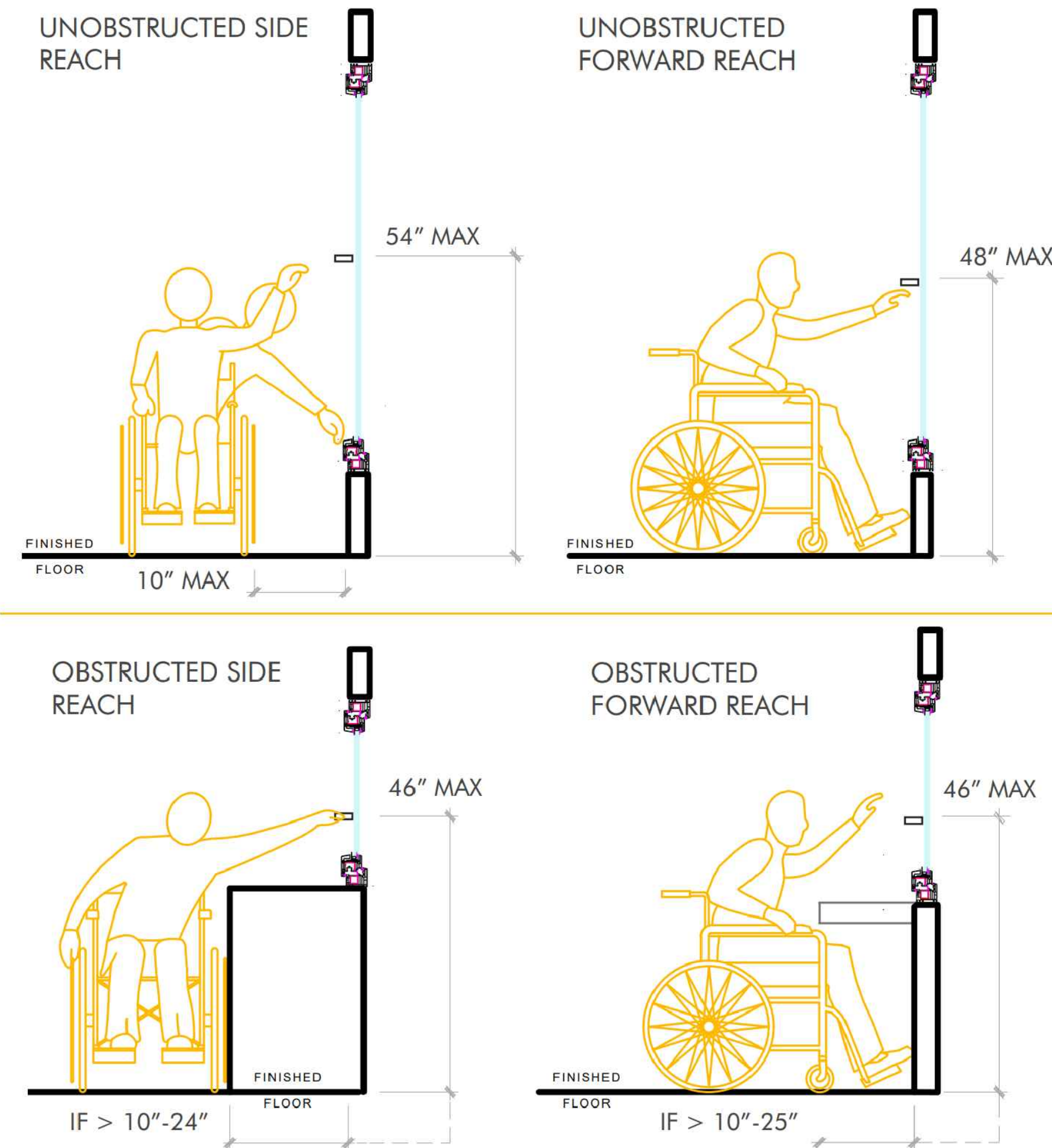
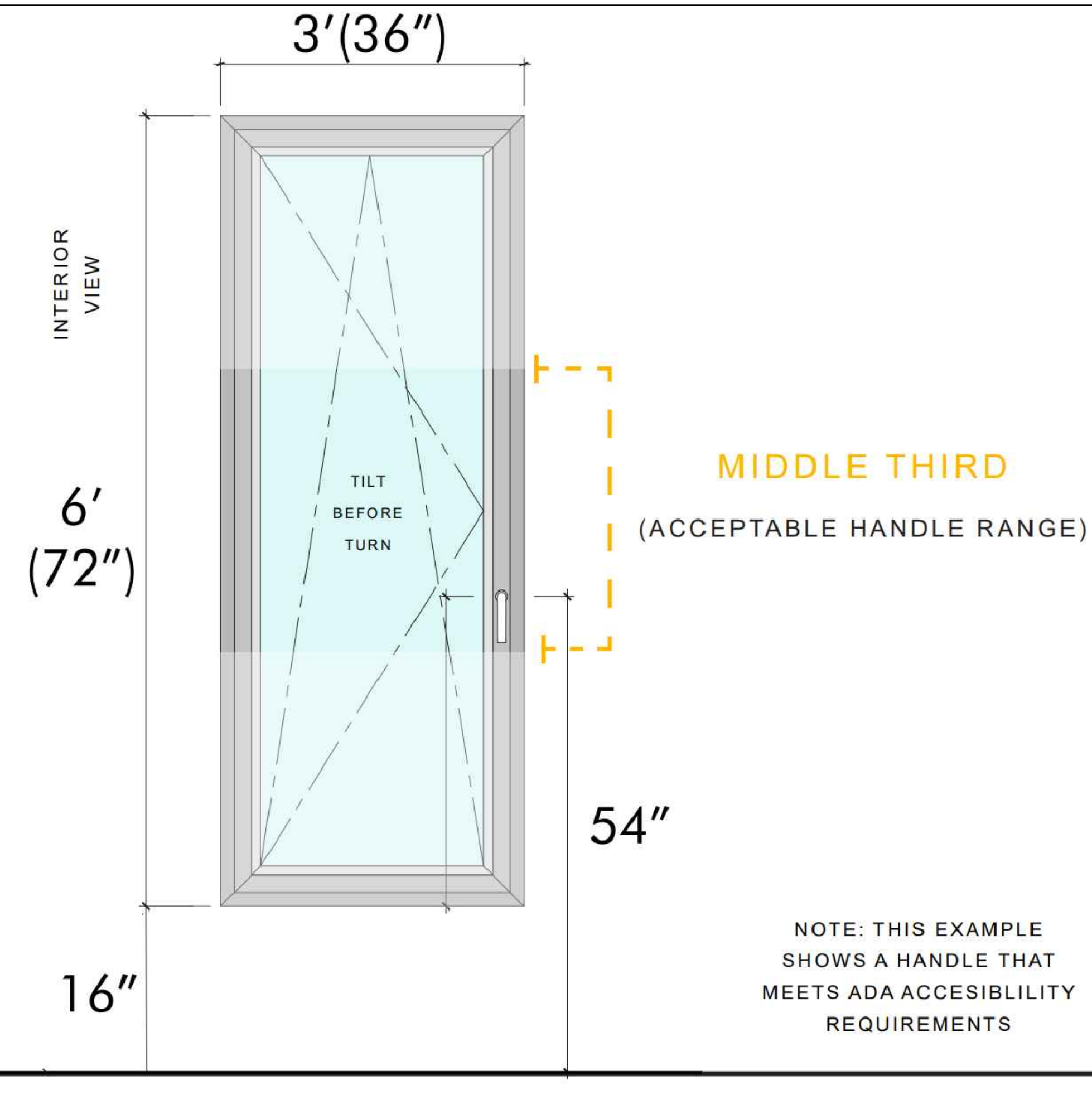
Elevation key:



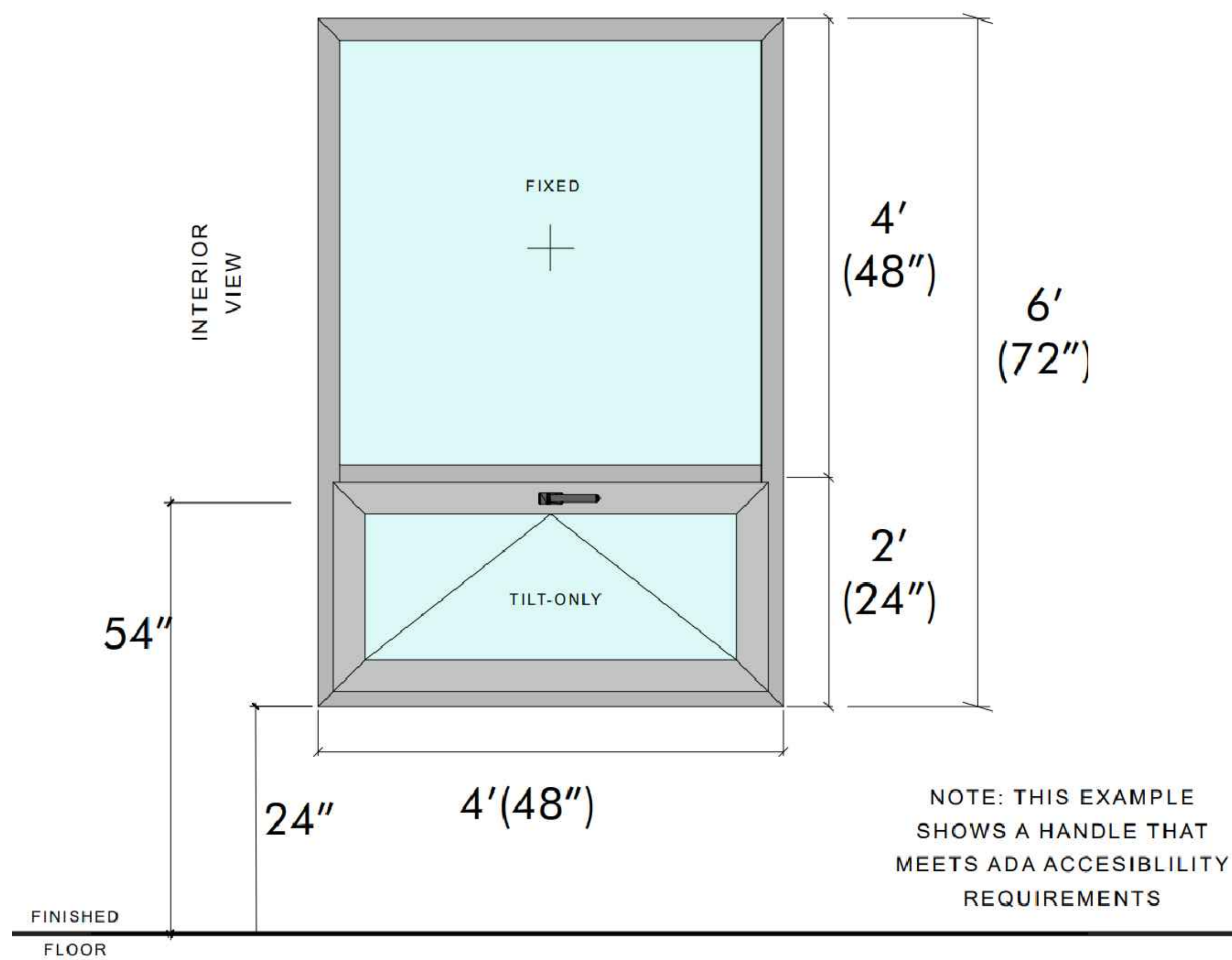
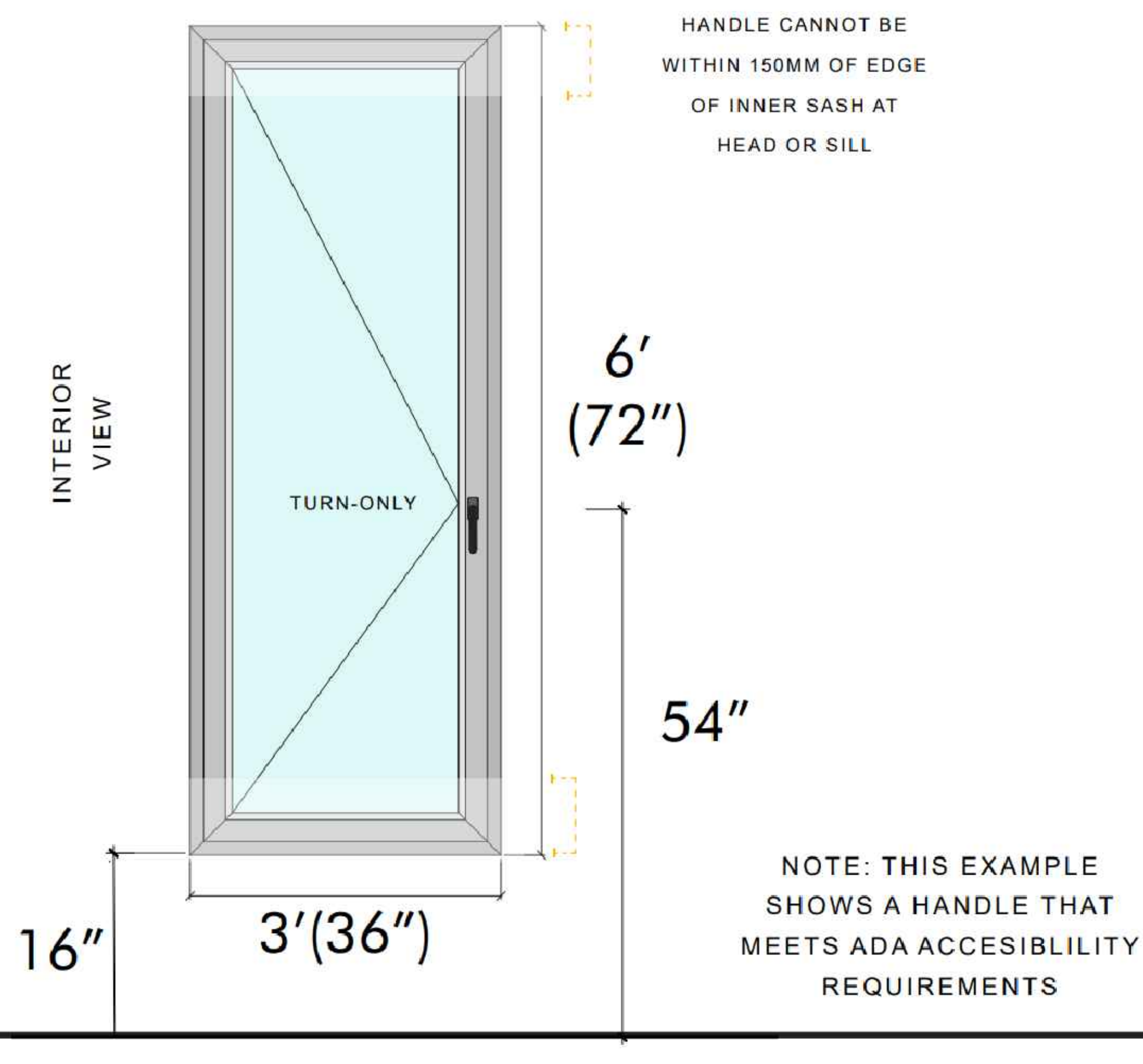
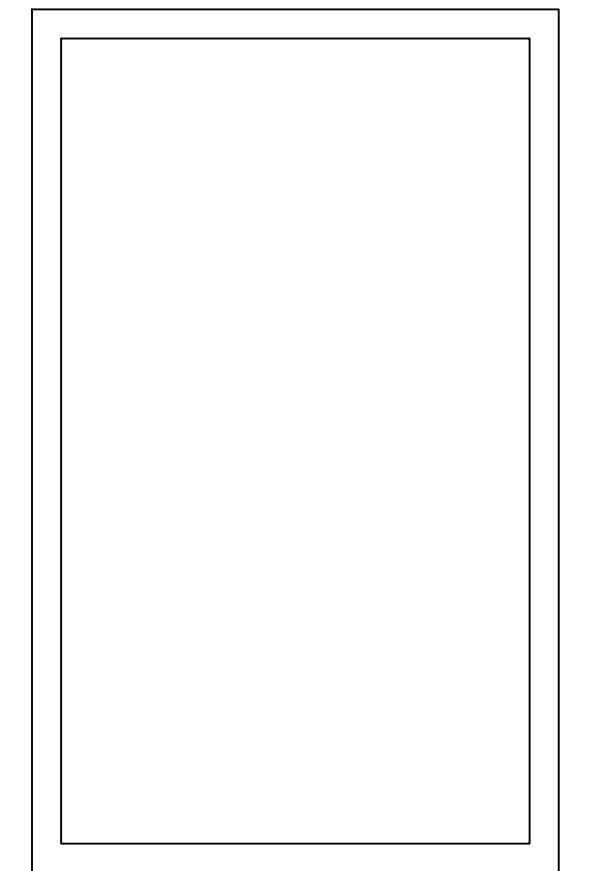
Note: Available in Double & Triple Glazed

Softline 82mm PVC Product Guide

Window Handle Guidelines



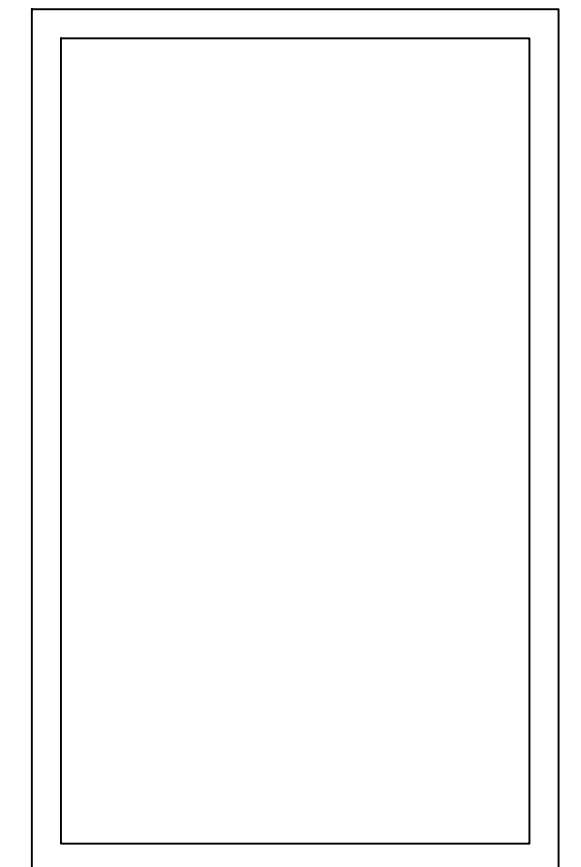
Elevation key:



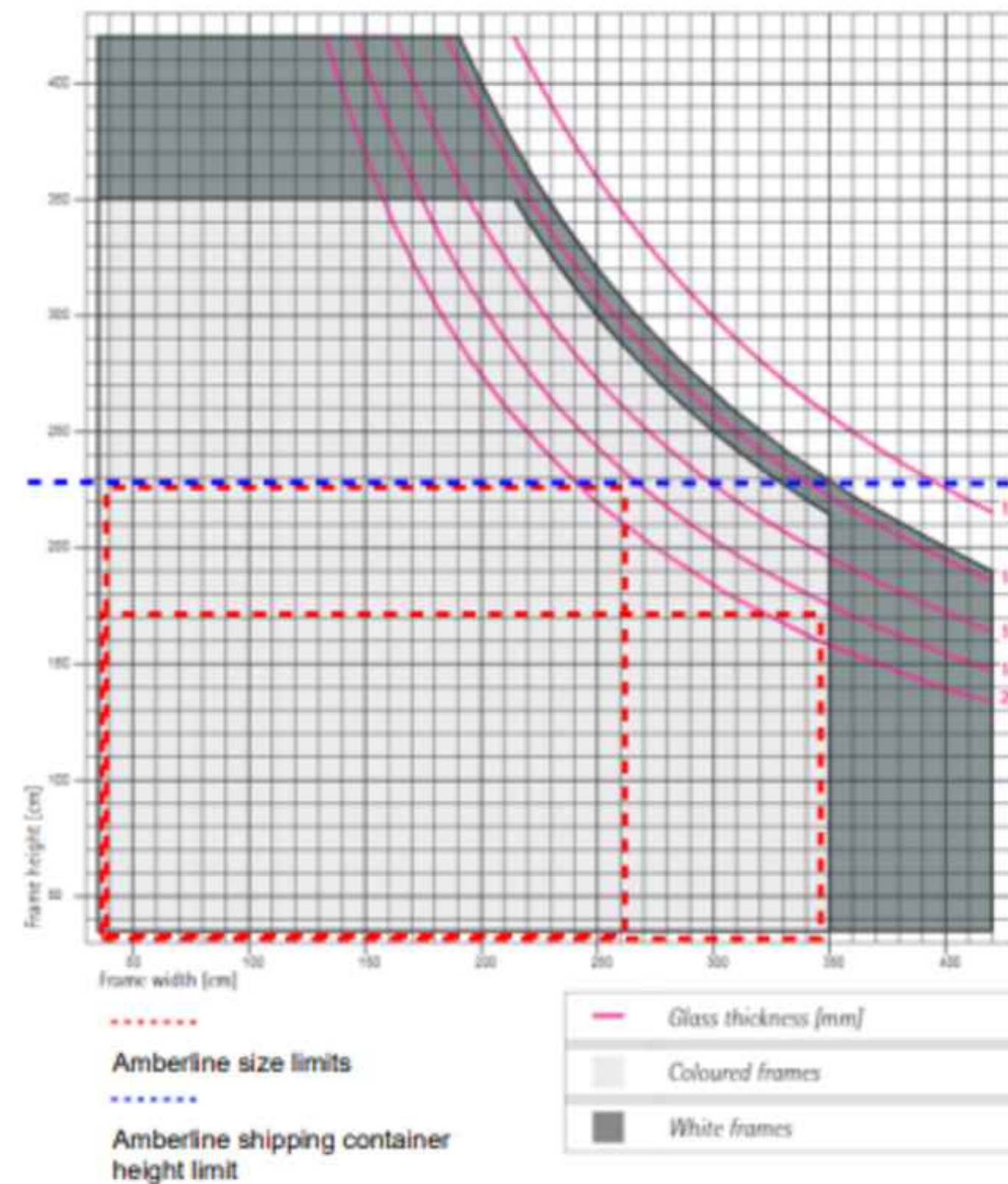
Softline 82mm PVC Product Guide

Window Size Limits

Elevation key:



PVC windows and doors *Minimum/Maximum information.*



Fixed/picture window maximum sizes (Chart is in cm, divide by 2.54 to get inches.)

-Maximum standard sizing for fixed glass units is defined most commonly by the shipping container restrictions.

Sizing guide:

-Max height for standard shipping is 92" (233 CM)

-Max length, see the graph to the left

-Minimum size Frame size can not be less than 12", height or width (operable windows are because of hardware restrictions)

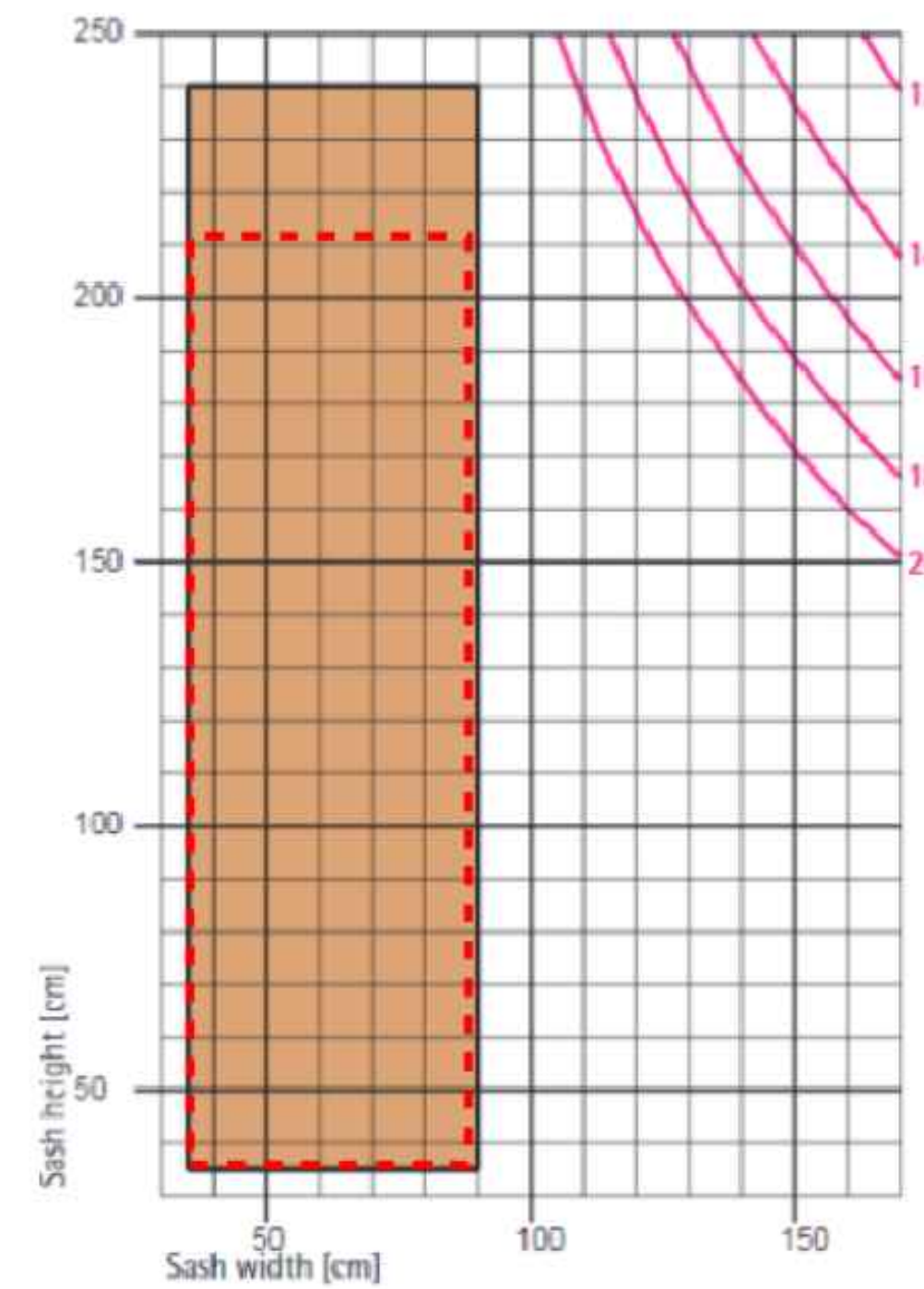
The pink line represents the total glass combined thickness in an IGU. This is NOT the total IGU thickness

-Standard combined thickness is 12mm (4mmX3).

-Anything over 7' height or width (84"/213cm) commonly will be sized up to 18mm thickness (6mmX3)



PVC windows and doors *Minimum/Maximum information.*



Patio swing door window maximum sizes (Chart is in cm, divide by 2.54 to get inches.)

Sizing guide: sash size

Max sash height: 84" (213cm) frame size 87"
Max sash width: 35" (90cm) frame size 38"

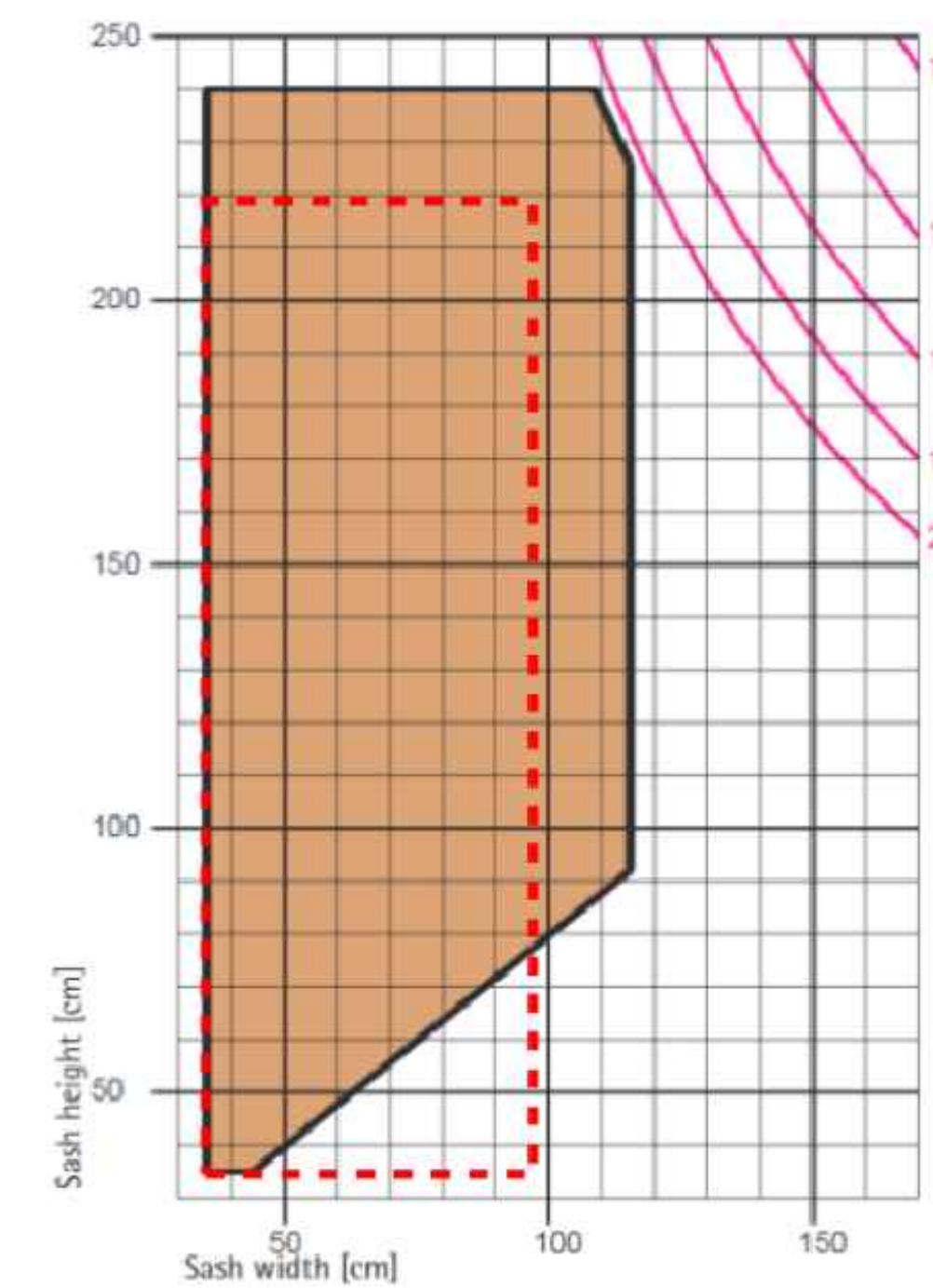
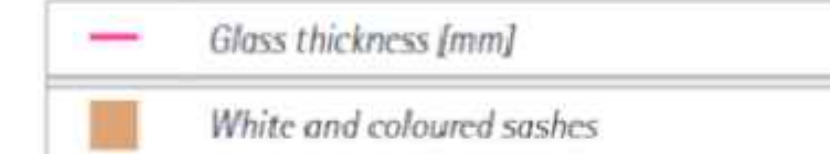
The pink line represents the total glass combined thickness in an IGU. This is NOT the total IGU thickness

-Standard combined thickness is 12mm (4mmX3).

-Anything over 7' (84"/213cm) commonly will be sized up to 18mm thickness (6mmX3)

Amberline size limits

Limits of the maximum sizes:



Entry swing door window maximum sizes- PVC entry doors, residential applications ONLY (Chart is in cm, divide by 2.54 to get inches.)

Sizing guide: Sash size

Max sash height: 86" (220cm) frame size 89"
Max sash width: 38" (96cm) frame size 41"

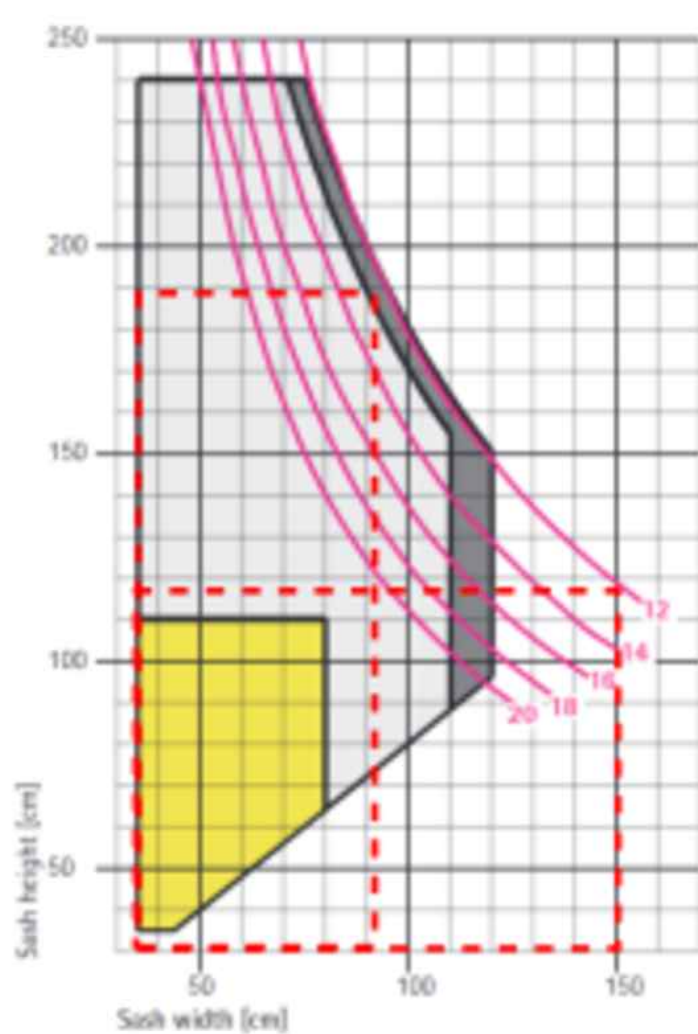
The pink line represents the total glass combined thickness in an IGU. This is NOT the total IGU thickness

-Standard combined thickness is 12mm (4mmX3).

-Anything over 7' (84"/213cm) commonly will be sized up to 18mm thickness (6mmX3)

Amberline size limits

Limits of the maximum sizes:



Operable Tilt turn windows and balcony doors:

(Chart is in cm, divide by 2.54 to get inches.)

Size guide:

Max height: 74" (190cm) @ 36" (90cm)
Max width: 60" (150cm) @ 47" (120cm)

Min Height/width: 20" (50cm) Frame size

-There are infinite possible combinations that can be sized off of the graph to the left.

-Our windows are heavy by nature and large operable sash sizes might not be appropriate for all end users.

The pink line represents the total glass combined thickness in an IGU. This is NOT the total IGU thickness

-Standard combined thickness is 12mm (4mmX3).



AMBERLINE
Manufacturer of High Performance uPVC and Aluminum Windows and Doors

Softline 82mm PVC Product Guide

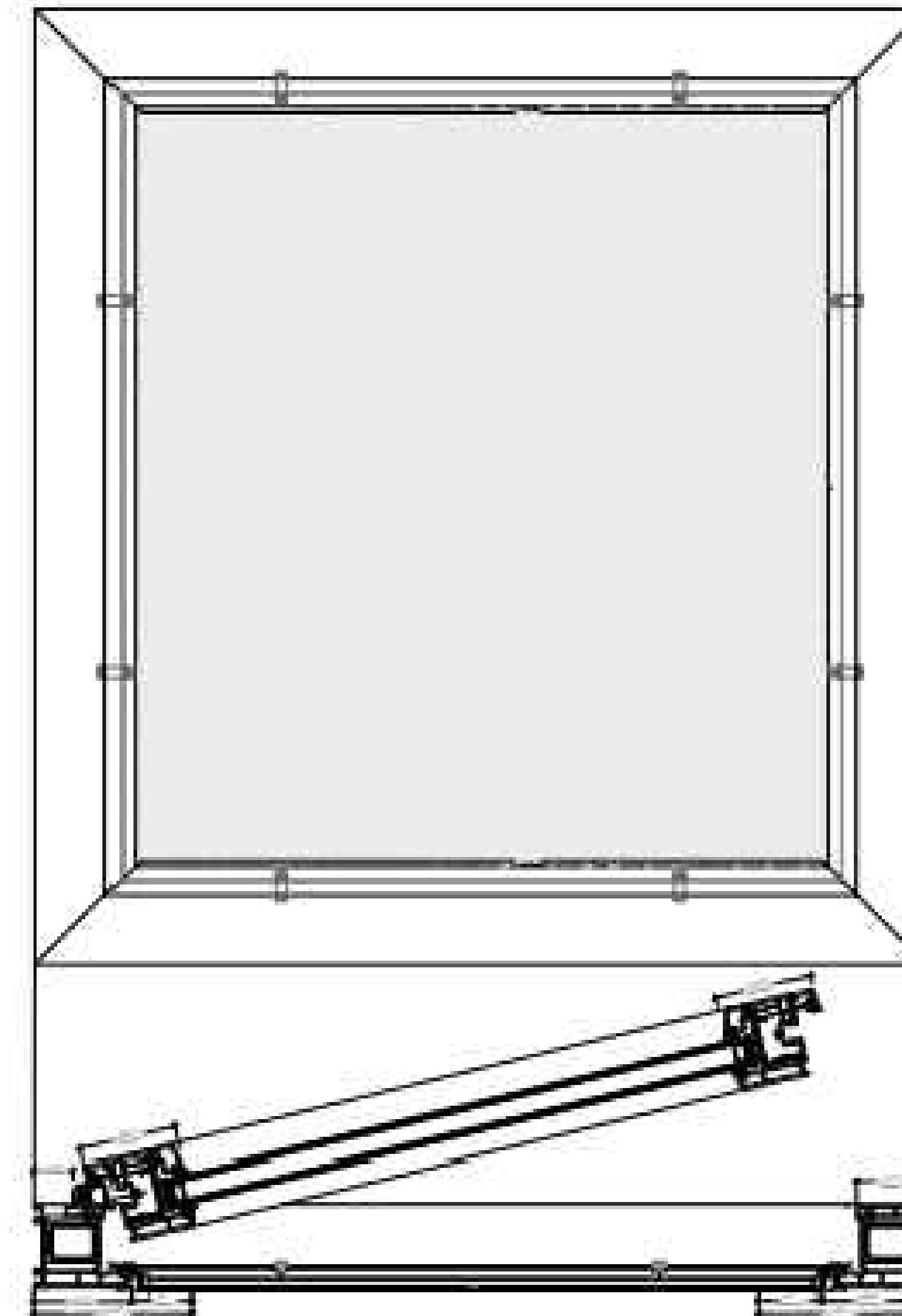
Window Screens



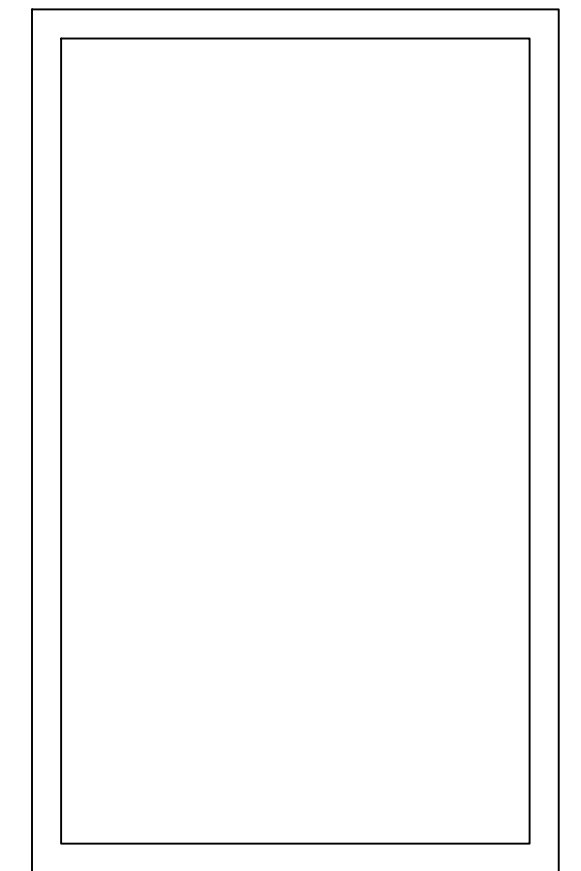
STANDARD: VISIBLE CORNER
GREY OR BLACK FIBERGLASS MESH



UPGRADE: CONCEALED CORNER
GREY OR BLACK FIBERGLASS MESH

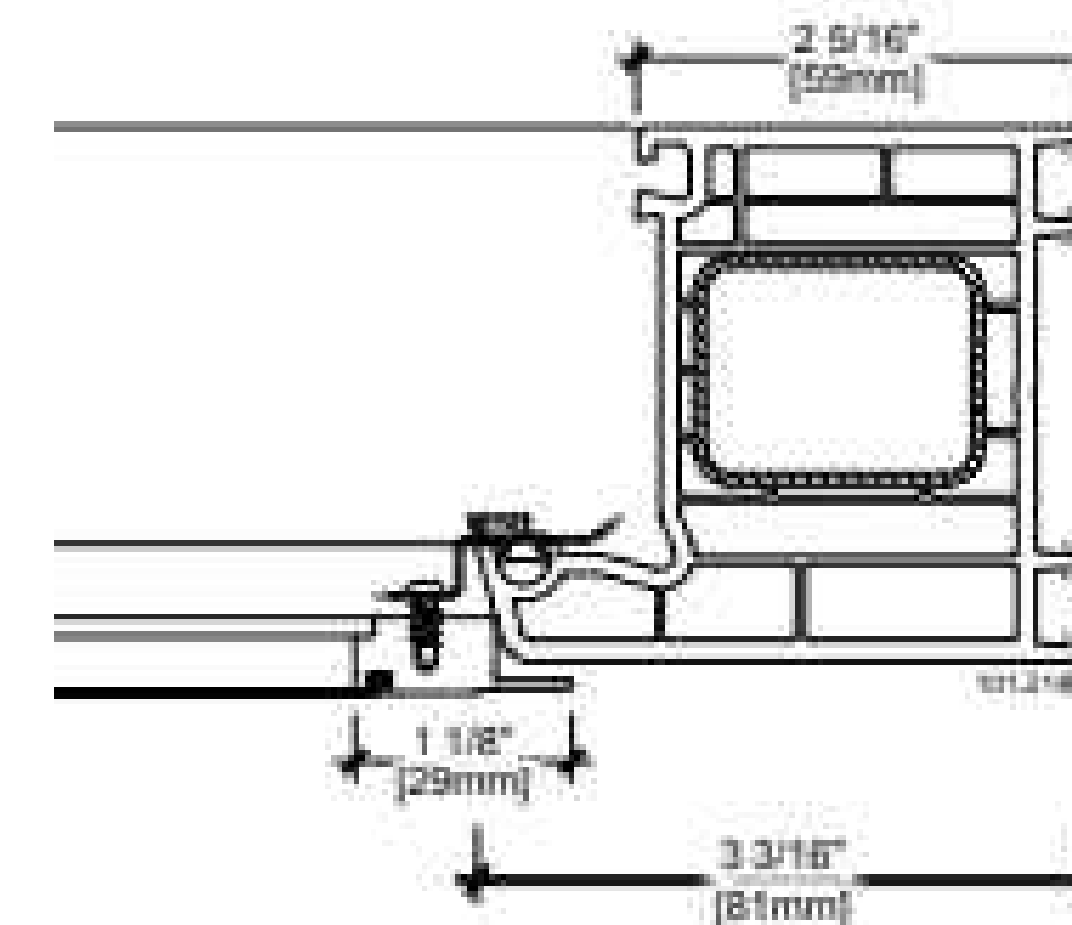


Elevation key:



STANDARD SCREEN COLORS

RAL 9016		TRAFFIC WHITE
RAL 8017		CHOCOLATE BROWN
RAL 9006		WHITE ALUMINUM
RAL 7016		ANTHRACITE
RAL 7012		BASALT GREY



COLOR UPGRADES

- FRAME PAINTED IN DIFFERENT RAL COLOR
- FRAME COVERED IN WOOD FOIL

Note: Available in Double & Triple Glazed